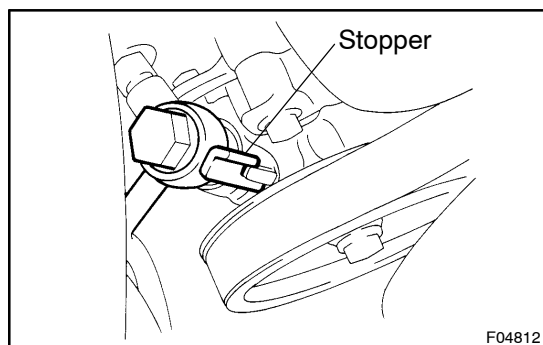


INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

Install the PS vane pump assembly with the 3 bolts.

Torque: 17 N·m (175 kgf·cm, 13 ft·lbf)



2. INSTALL PRESSURE FEED TUBE

Install the union bolt with a new gasket on each side of the tube.

HINT:

Make sure the stopper of the pressure feed tube touches the PS vane pump body as shown in the illustration, then torque the bolt.

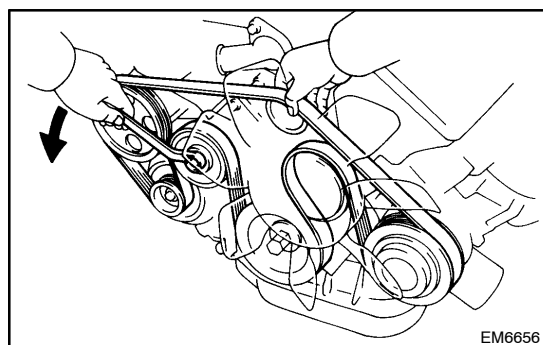
Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)

3. CONNECT RETURN HOSE

Connect the hose with the clip.

4. CONNECT 2 VACUUM HOSES

Connect the 2 vacuum hoses and install the 2 clips.



5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

6. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- Install the air cleaner assembly with air cleaner hose and the 3 bolts.
- Install the clamp.
- Connect the connector.
- Connect the MAF meter connector.

7. INSTALL NO. 2 ENGINE UNDER COVER

Install the No. 2 engine under cover with the 6 bolts.

8. INSTALL NO. 1 ENGINE UNDER COVER

Install the No. 1 engine under cover with the 7 bolts.

9. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))