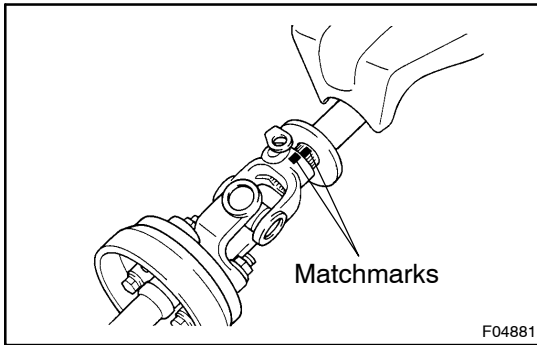




DISASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. REMOVE NO. 2 LOWER COVER

Remove the 2 nuts and lower side No. 2 lower cover.

2. REMOVE INTERMEDIATE SHAFT ASSEMBLY

- (a) Place matchmarks on the intermediate shaft assembly and main shaft assembly.
- (b) Remove the bolt and intermediate shaft assembly with the upper side No. 2 lower cover.
- (c) Remove the thrust stopper from the main shaft assembly.

3. REMOVE TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY

Remove the screw and transponder key coil with key cylinder lamp assembly.

4. REMOVE KEY CYLINDER LAMP ASSEMBLY

Remove the key cylinder lamp assembly from the transponder key coil.

5. REMOVE CONNECTOR BRACKET

Remove the bolt and connector bracket.

6. REMOVE STEERING COLUMN PROTECTOR NO.1

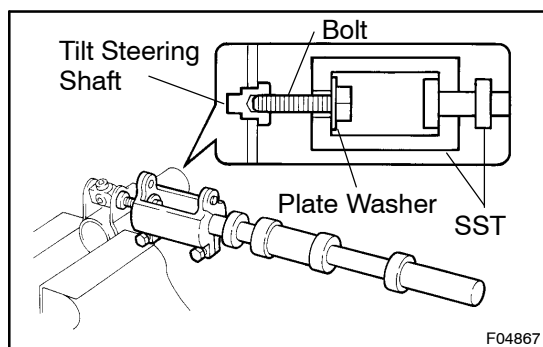
Remove the bolt and steering column protector No. 1.

7. REMOVE TURN SIGNAL BRACKET

Remove the 3 bolts and turn signal bracket.

8. REMOVE POWER TILT MOTOR

- (a) Using a hexagon wrench, remove the support stopper bolt.
- (b) Remove the stopper spring and stopper No. 1.
- (c) Using a hexagon wrench, remove the 2 tilt steering bolts and power tilt motor.
- (d) Using a screwdriver, remove the 2 E-rings.
- (e) Remove the 2 support stopper bolt bushings from the power tilt motor.

**9. REMOVE ADJUSTING NUT NO. 1**

- (a) Set SST, a plate washer (36 mm outer diameter) and bolt (6 mm normal diameter, 1.0 mm pitch, 50 mm length), as shown.
SST 09910-00015 (09911-00011, 09912-00010)

Reference:

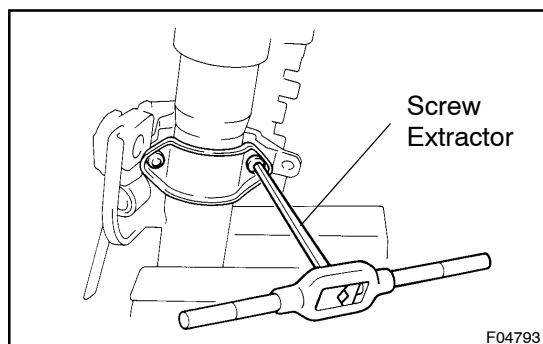
Plate washer 90201-10201

Bolt 91111-51050

- (b) Remove the 2 tilt steering shafts by using the sliding hammer on SST.
(c) Remove the adjusting nut No. 1.
(d) Remove the 2 support stopper bolt bushings from the adjusting nut No. 1.

10. REMOVE POWER TELESCOPIC MOTOR

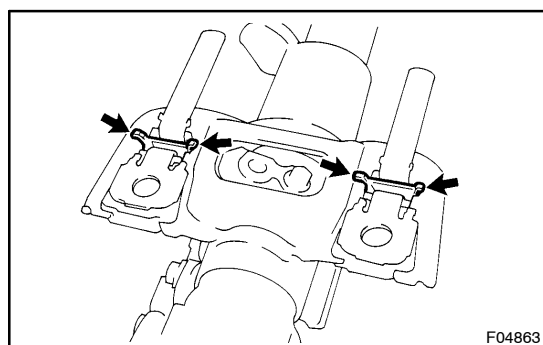
- (a) Remove the 2 bolts and power telescopic motor.
(b) Remove the telescopic steering column cable.

**11. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Remove the column tube stopper.
(b) Using a centering punch, mark the center of the 2 tapered-head bolts.
(c) Using a 3 – 4 mm (0.12 – 0.16 in.) drill, drill into the 2 bolts.
(d) Using a screw extractor, remove the 2 bolts.
(e) Using a hexagon wrench, remove the 2 telescopic lever lock bolts.
(f) Remove the 2 telescopic steering wedge lock springs, 2 steering lock wedges and column upper bracket and column upper clamp.

12. REMOVE COLUMN TUBE SUPPORT

- (a) Remove the bolt.
(b) Remove the column tube support with tube attachment.
(c) Remove the tube attachment from the column tube support.

**13. REMOVE 2 ENERGY ABSORBING PLATES**

- (a) Using pliers, remove the 2 energy absorbing clips.
(b) Remove the 2 energy absorbing plates and 2 energy absorbing guides.

14. REMOVE TELESCOPIC STEERING SLIDER SUPPORT

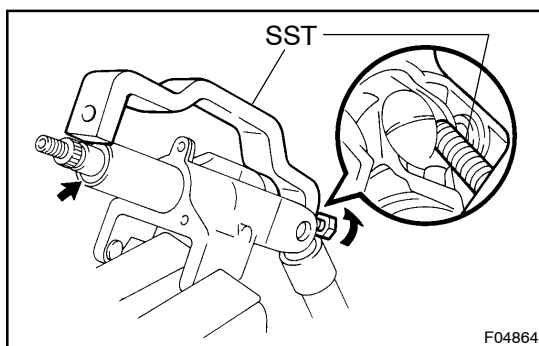
Remove the 2 bolts and telescopic steering slider support.

15. REMOVE TELESCOPIC STEERING BUSHING**16. REMOVE TELESCOPIC STEERING SLIDER****17. REMOVE STEERING COLUMN BRACKET SPACER****18. REMOVE TELESCOPIC STEERING SCREW**

Remove the nut, 4 energy absorber cushions, 2 bearings and telescopic steering screw.

19. REMOVE COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY

- (a) Using a screwdriver, remove the snap ring.
- (b) Using a hexagon wrench, remove the 2 tilt steering bolts and column upper tube sub-assembly.
- (c) Remove the column upper tube assembly from the column tube.
- (d) Remove the 2 support stopper bolt bushing from the column upper tube assembly.
- (e) Remove the 3 bushings from the column tube.

**20. REMOVE MAIN SHAFT ASSEMBLY**

- (a) Using SST, compress the compression spring.
SST 09950-40011 (09958-04010)

NOTICE:

Do not bend the universal joint of the shaft assembly more than 20°.

- (b) Using a snap ring expander, remove the snap ring.
- (c) Remove the shaft assembly from the column upper tube.
- (d) Remove the compression spring and bearing thrust collar from the shaft assembly.