

## INSTALLATION

### 1. INSTALL NO. 2 HOLE COVER

### 2. INSTALL HOSE CLAMP

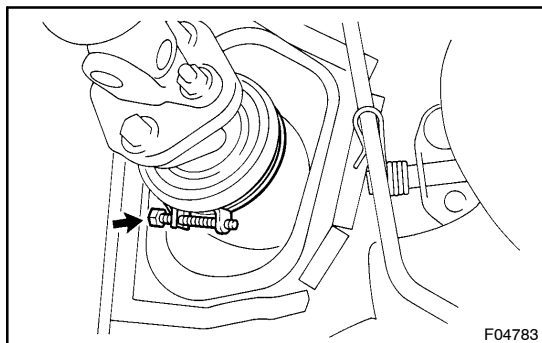
### 3. INSTALL SLIDING YOKE

- (a) Install the thrust stopper and sliding yoke to the steering column assembly.
- (b) Install and temporarily tighten the bolt A.

### 4. INSTALL STEERING COLUMN ASSEMBLY

- (a) Install the steering column assembly with the 4 nuts.

**Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)**



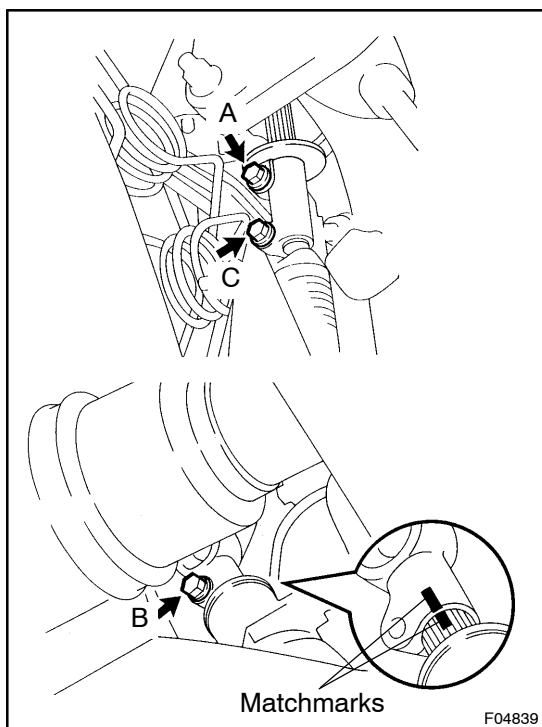
- (b) Tighten the hose clamp.
- (c) Connect the connectors.

### 5. INSTALL HOLE COVER

Install the hole cover with the 4 bolts.

**Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)**

### 6. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY TO STEERING COLUMN ASSEMBLY



### 7. CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY

- (a) Align the matchmarks on the No. 2 intermediate shaft and control valve shaft.

- (b) Install the bolt C.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

- (c) Install the bolt B.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

- (d) Torque the bolt A.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

### 8. INSTALL NO. 2 HEATER TO REGISTER DUCT

Install the No. 2 heater to register duct with the screw.

### 9. INSTALL LH LOWER PANEL

Install the LH lower panel with the 4 bolts.

### 10. INSTALL LOWER NO. 1 PANEL

- (a) Install the lower No. 1 panel with the screw.

- (b) Connect the hood lock release lever and fuel lid release lever with the 4 screws.

### 11. INSTALL CLUSTER FINISH PANEL

Install the cluster finish panel and connector.

**12. INSTALL COWL TRIM**

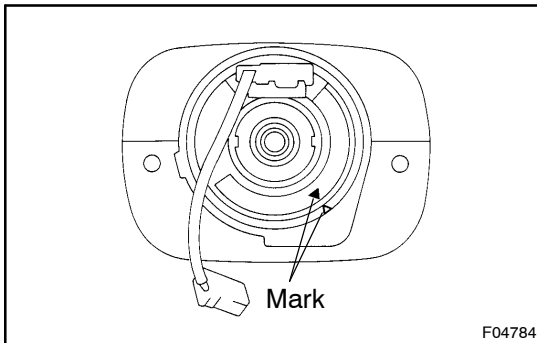
Install the cowl trim with the clip.

**13. INSTALL SCUFF PLATE****14. INSTALL SPIRAL CABLE (See page BE-20)****15. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE**

- (a) Install the combination switch with the 3 screws.
- (b) Connect the airbag connector.
- (c) Tilt steering column:  
Connect the 3 connectors.
- (d) w/ Power tilt and power telescopic steering column:  
Connect the 5 connectors.

**16. INSTALL UPPER AND LOWER COLUMN COVERS**

Install the upper and lower column covers with the 3 screws.

**17. CENTER SPIRAL CABLE**

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn the cable.
- (c) Then rotate the cable clockwise about 2.5 turns to align the mark.

**HINT:**

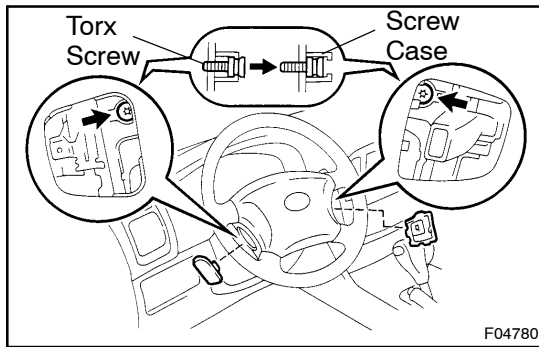
The cable will rotate about 2.5 turns to either left or right of the center.

**18. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and main shaft.
- (b) Install the steering wheel set nut.  
**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**
- (c) Connect the connector.

**19. INSTALL STEERING WHEEL PAD****NOTICE:**

- Never use airbag parts from another vehicle. When replacing parts, replace with new ones.
- Make sure the wheel pad is installed to the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.



- (a) Connect the connector.
- (b) Connect the airbag connector.
- (c) Install the pad after confirming that the circumference groove of the torx screw is caught on the screws case.
- (d) Using a torx socket wrench, torque the 2 screws.  
**Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)**
- (e) Install the steering wheel lower No. 2 and No. 3 covers.

**20. CHECK STEERING WHEEL CENTER POINT**