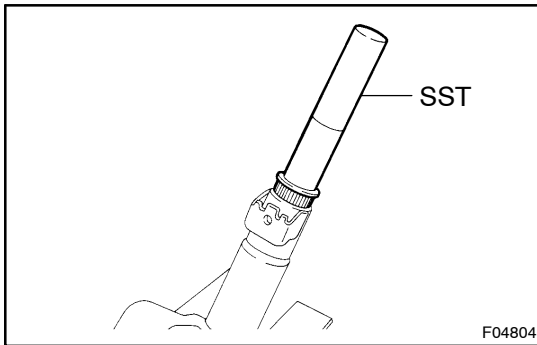


REASSEMBLY

NOTICE:

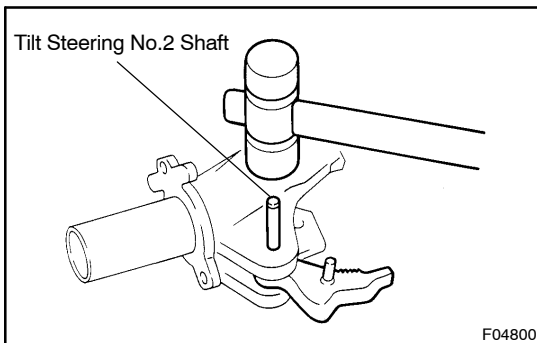
When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**
(See page [SR-10](#))



2. INSTALL BUSHING

- (a) Coat a new bushing with molybdenum disulfide lithium base grease.
- (b) Using SST and a hammer, tap in the bushing.
SST 09612-22011



3. INSTALL TILT STEERING PAWL

- (a) Install a new pin to the pawl.
- (b) Install the pawl to the column upper tube.
- (c) Using a plastic hammer, tap in a new tilt steering No. 2 shaft.

NOTICE:

Tap the shaft completely into the steering column upper tube.

4. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with the 2 bolts.

5. INSTALL MAIN SHAFT ASSEMBLY

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.
SST 09950-40011 (09958-04010)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

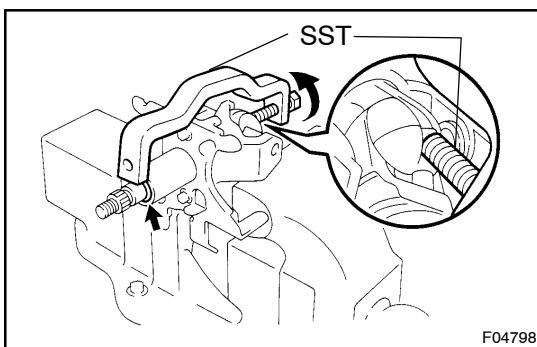
- (d) Using a snap ring expander, install a new snap ring to the shaft.

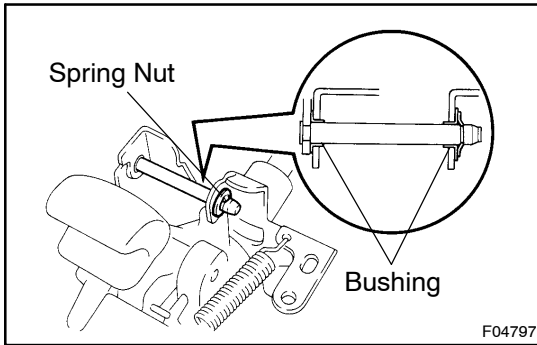
6. INSTALL TILT LEVER RETAINER

7. INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY

- (a) Install the column upper tube with the main shaft to the column tube.
- (b) Using a hexagon wrench, torque the 2 tilt steering bolts.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)
- (c) Check that the upper tube turns smoothly.

8. INSTALL TILT LEVER LINK



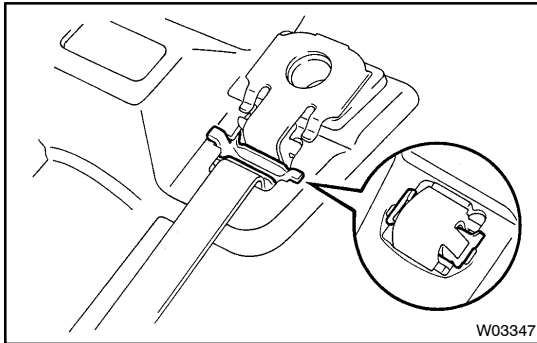
**9. INSTALL TILT LEVER**

- (a) Install the 2 bushings and tilt lever to the column upper tube, as shown in the illustration.
- (b) Install a new spring nut to the lever.

10. INSTALL 4 TENSION SPRINGS

HINT:

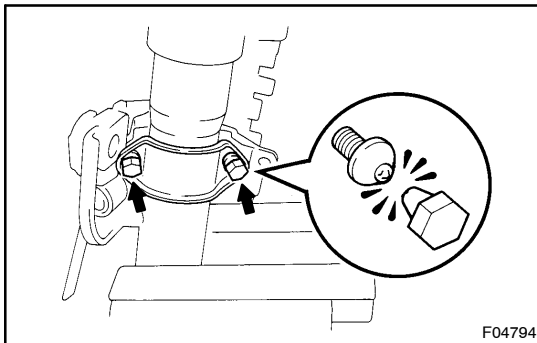
Install the springs with the tilt function at maximum tilt up.

**11. INSTALL 2 ENERGY ABSORBING PLATES**

- (a) Install the 2 new energy absorbing guides and 2 new absorbing plates.
- (b) Install the 2 new energy absorbing clips.

12. INSTALL COLUMN TUBE SUPPORT

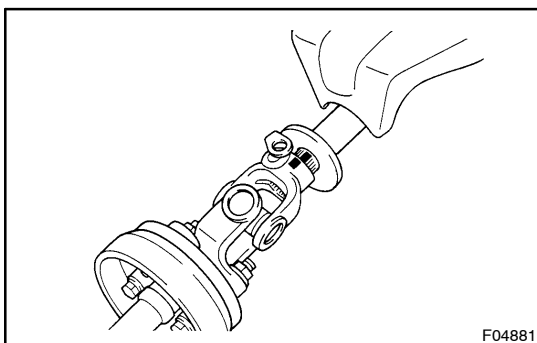
Install the tube attachment with the bolt to the column tube support.

Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)**13. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts.
- (b) Tighten the 2 new tapered-head bolts until the bolt heads break off.

14. INSTALL TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY

- (a) Install the key cylinder lamp assembly to the transponder key coil.
- (b) Install the key cylinder lamp assembly and transponder key coil with the screw to the column upper bracket.

**15. INSTALL INTERMEDIATE SHAFT ASSEMBLY**

- (a) Install the thrust stopper and upper side No. 2 lower cover.
- (b) Align the matchmarks on the intermediate shaft assembly and main shaft assembly.
- (c) Install the bolt.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**16. INSTALL NO. 2 LOWER COVER**

Install the No. 2 lower cover with the 2 nuts.

Torque: 24.5 N·m (240 kgf·cm, 17 ft·lbf)