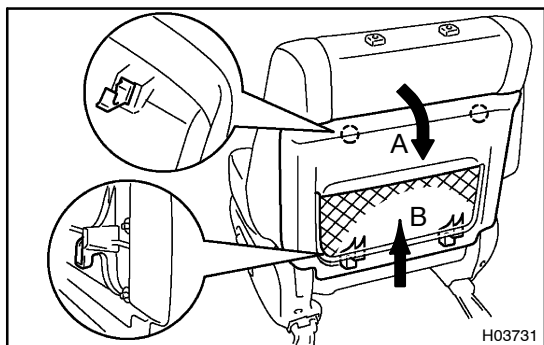




DISASSEMBLY

1. REMOVE SEATBACK BOARD

Remove the seatback board as shown in the illustration.

HINT:

Remove the seatback board in order "A" and "B" as shown in the illustration.

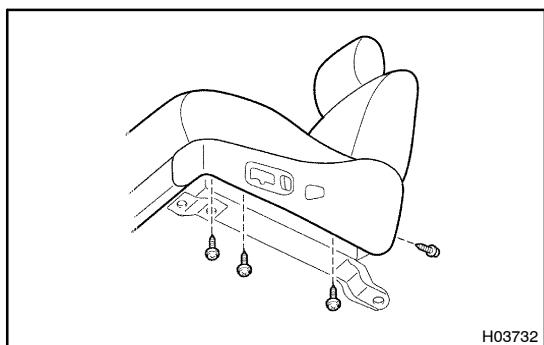
2. REMOVE HEADREST

3. REMOVE SEAT CUSHION OUTER SHIELD

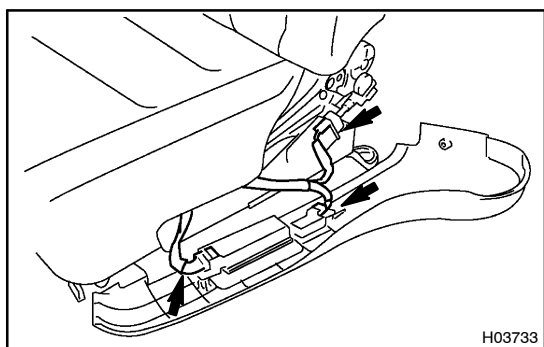
- (a) Using a screwdriver, remove the power seat switch knobs.

HINT:

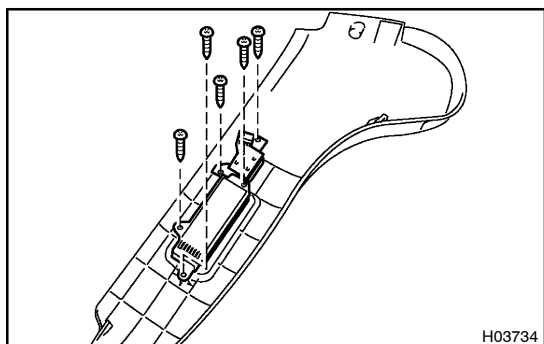
Tape the screwdriver tip before use.



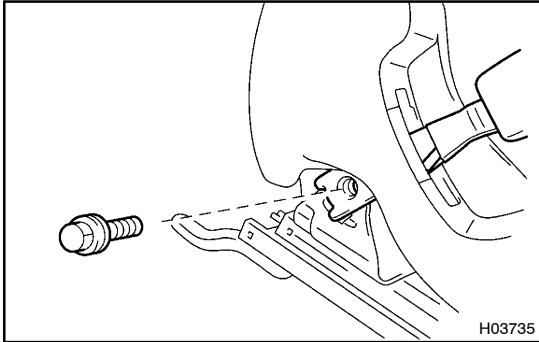
- (b) Remove the 4 screws.



- (c) Disconnect the connectors as shown in the illustration.
(d) Remove the seat cushion outer shield.

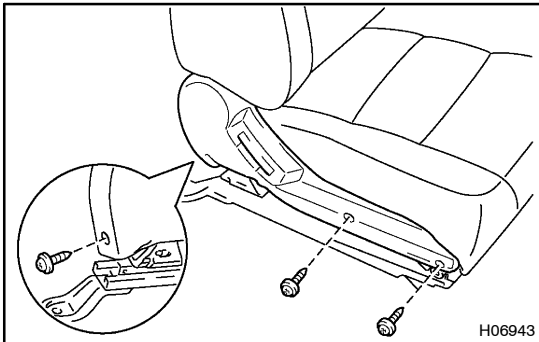


- (e) Remove the 3 screws and power seat switch from the seat cushion outer shield.
(f) Remove the 2 screws and lumbar support switch from the seat cushion outer shield.

**4. REMOVE FRONT SEAT INNER BELT**

- (a) Remove the clamp, then disconnect the connector.
- (b) Remove the bolt and inner belt.

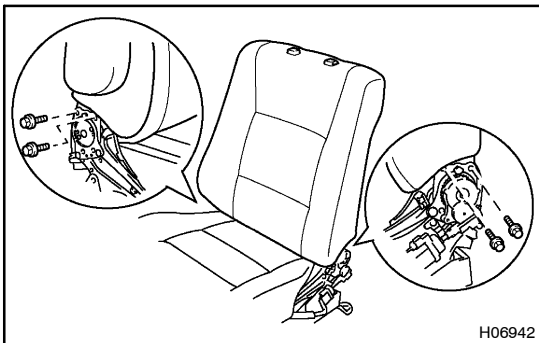
Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

**5. REMOVE SEAT CUSHION INNER SHIELD**

Remove the 3 screws and seat cushion inner shield.

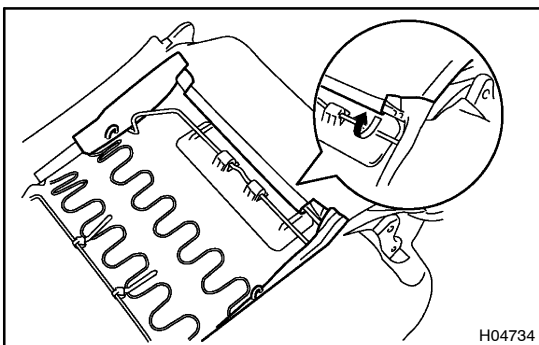
6. REMOVE SEATBACK ASSEMBLY

- (a) Disconnect the lumbar support connector and seat heater connector.



- (b) Remove the 4 bolts and seatback assembly.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

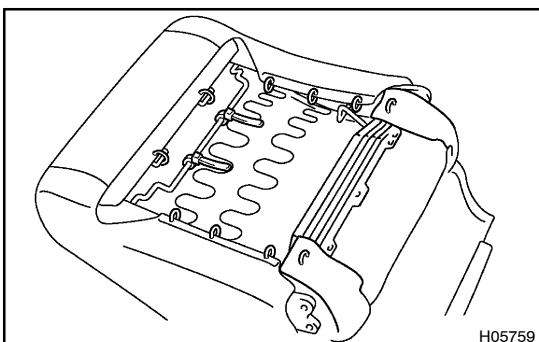
**7. REMOVE SEATBACK FRAME**

- (a) Remove the 2 hog rings.

HINT:

At the time of reassembly, please refer to the following item. When installing hog rings, take care to prevent wrinkles as little as possible.

- (b) Disengage the hook as shown in the illustration.

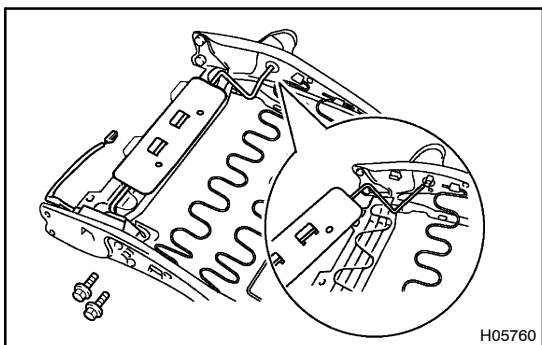


- (c) Remove the 10 hog rings and 2 clamps.

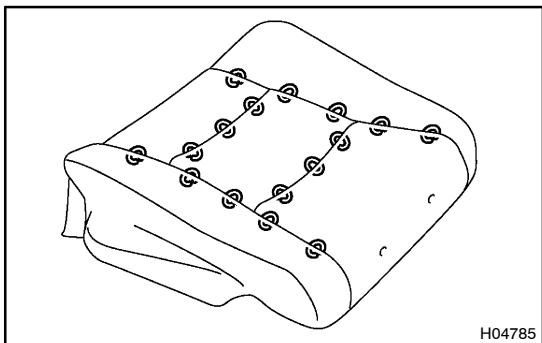
HINT:

At the time of reassembly, please refer to the following item. When installing hog rings, take care to prevent wrinkles as little as possible.

- (d) Remove the 2 headrest supports.
- (e) Remove the seatback frame from the seatback cover with pad.

**8. REMOVE LUMBAR SUPPORT**

Remove the 2 bolts and lumbar support.

**9. REMOVE SEATBACK COVER**

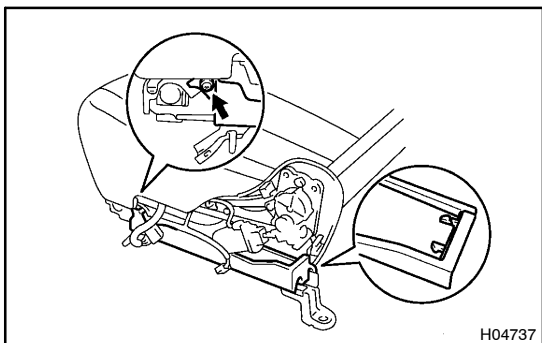
Remove the 16 hog rings and seatback cover from the seat-back pad.

HINT:

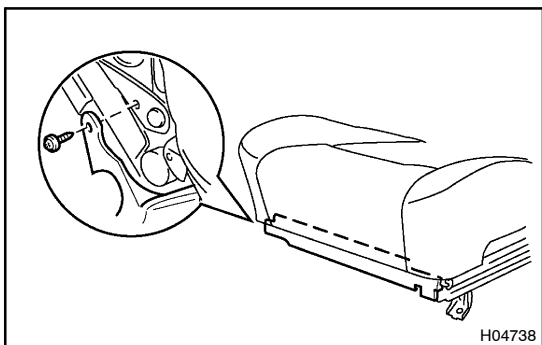
At the time of reassembly, please refer to the following item.
When installing hog rings, take care to prevent wrinkles as little as possible.

10. w/Seat heater:

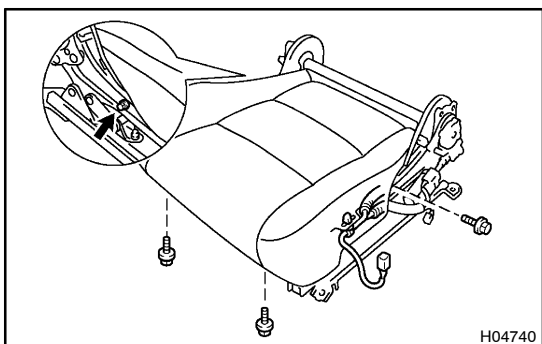
IF NECESSARY, REPLACE SEATBACK HEATER
(See page BO-34)

**11. REMOVE LOWER SEAT CUSHION SHIELD**

Remove the screw and lower seat cushion shield as shown in the illustration.

**12. REMOVE FRONT SEAT CUSHION SHIELD**

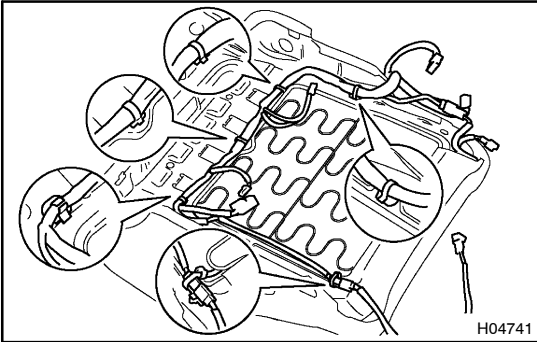
Remove the screw and front seat cushion shield.

**13. REMOVE SEAT CUSHION ASSEMBLY**

(a) Remove the 4 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

(b) Remove the wire harness clamp from the seat cushion assembly.

**14. REMOVE SEAT CUSHION FRAME**

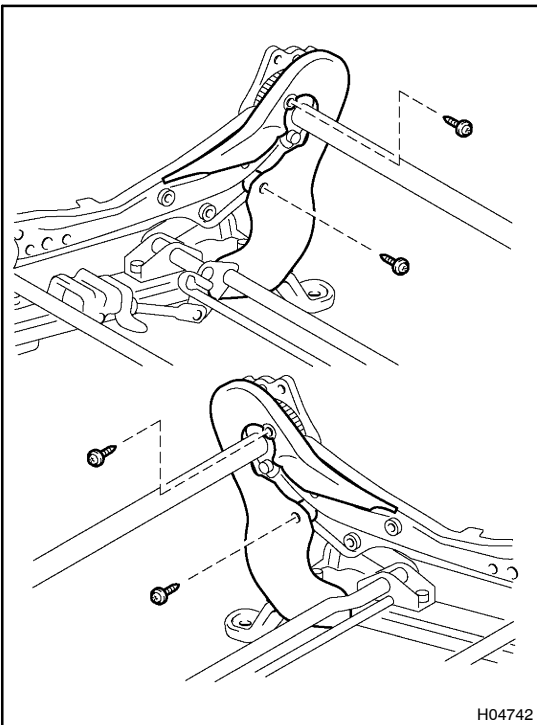
- (a) Remove the wire harness.
- (b) Disengage the hook.
- (c) Remove the 5 hog rings and seat cushion frame.

HINT:

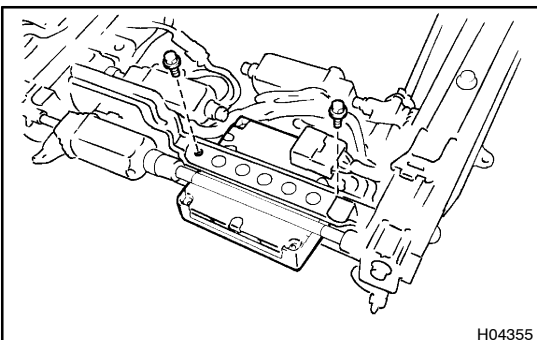
At the time of reassembly, please refer to the following item.
When installing hog rings, take care to prevent wrinkles as little as possible.

15. REMOVE SEAT CUSHION COVER (See page BO-34)**16. w/ Seat heater:**

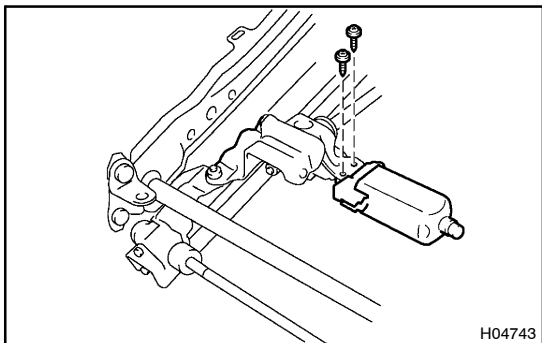
IF NECESSARY, REPLACE SEAT CUSHION HEATER
(See page BO-34)

**17. REMOVE RECLINING ADJUSTER INSIDE SHIELD**

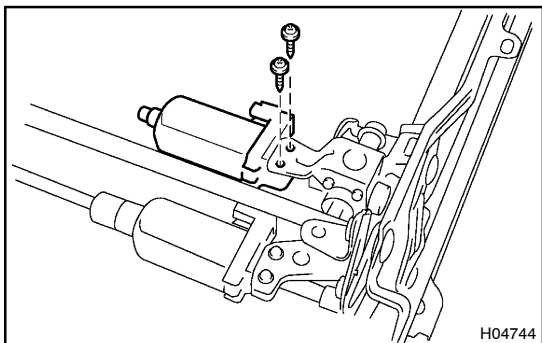
- (a) Remove the 2 screws and LH reclining adjuster inside shield.
- (b) Remove the 2 screws and RH reclining adjuster inside shield.

**18. w/ Power seat control:****REMOVE SEAT POSITION CONTROL RELAY**

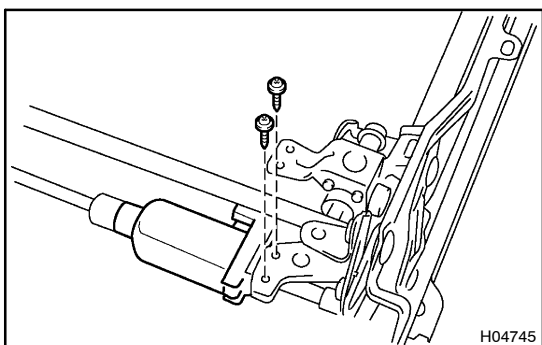
- (a) Disconnect the 2 connectors.
- (b) Remove the 2 bolts and seat position control relay.

**19. REMOVE LIFTER MOTOR**

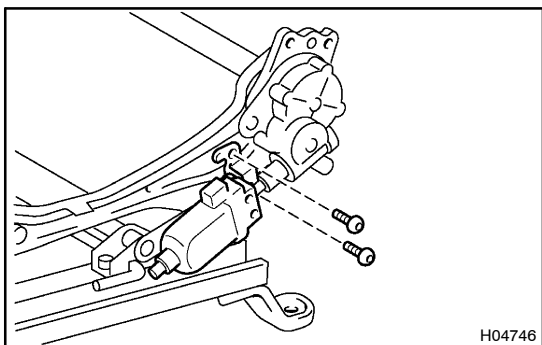
Remove the 2 screws and lifter motor.

**20. REMOVE FRONT VERTICAL MOTOR**

Remove the 2 screws and front vertical motor.

**21. REMOVE SLIDING MOTOR**

Remove the 2 screws and sliding motor.

**22. REMOVE RECLINING MOTOR**

- (a) Using a torx wrench, remove the reclining motor.
- (b) Remove the 2 screws and reclining motor mounting bracket from the reclining motor.