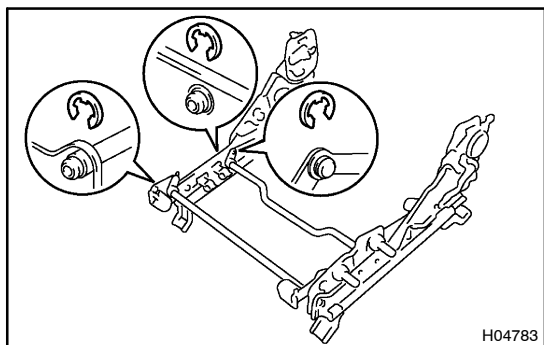




H04783

## REASSEMBLY

### 1. Vertical adjuster type:

#### INSTALL INNER SEAT ADJUSTER

Install the inner seat adjuster with 3 E-rings.

### 2. INSTALL RECLINING CONNECTING PIPE

- (a) Adjust the reclining lock positions of the seat adjuster.
- (b) Slide the seat adjusters to the most front position.

- (c) Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

#### HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2 (a) step slip off then lock error occur.

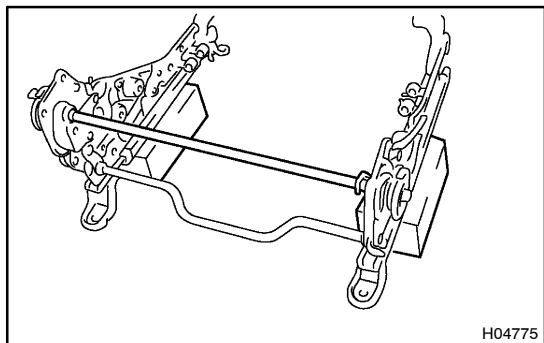
### 3. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with 4 bolts.

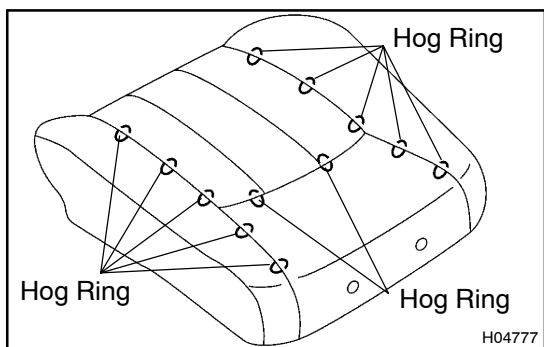
**Torque: 20 N·m (200 kgf·cm, 14 in.·lbf)**

### 4. INSTALL SEAT TRACK ADJUSTER HANDLE

### 5. INSTALL RECLINING ADJUSTER INSIDE COVER



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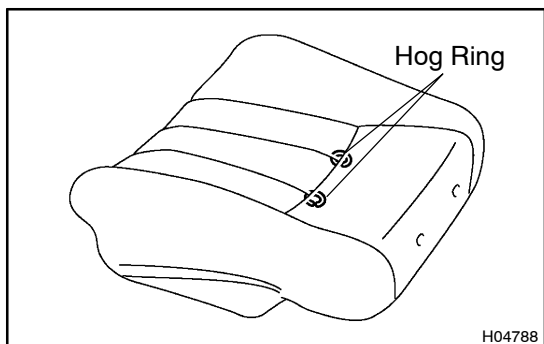


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### 6. w/ Seatback board:

#### INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.



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### 7. w/o Seatback board:

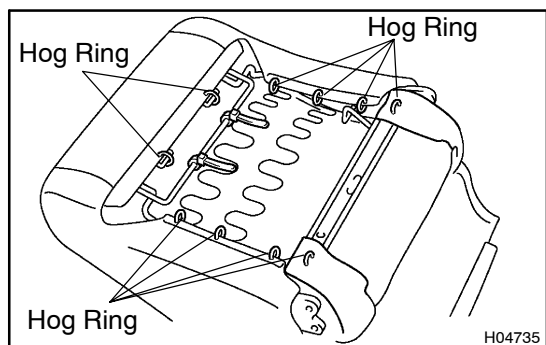
#### INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

### 8. w/ Lumber support:

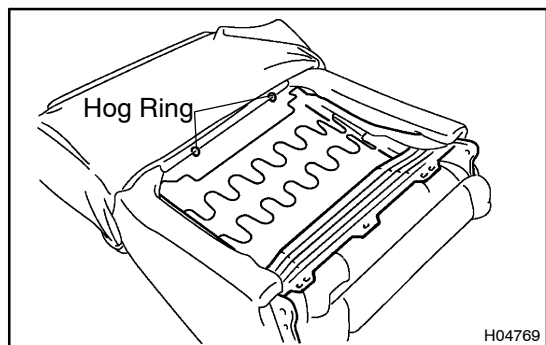
#### INSTALL LUMBER SUPPORT

Install the lumber support with 2 bolts to seatback frame.



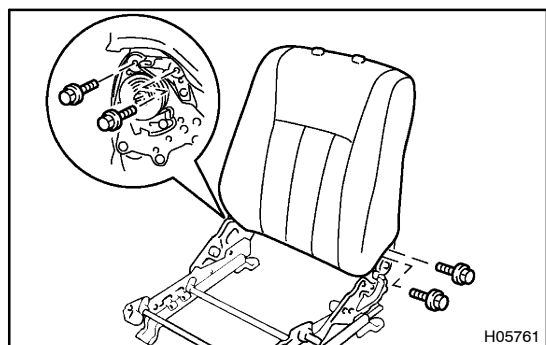
**9. w/ Seatback board:  
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.



**10. w/o Seatback board:  
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

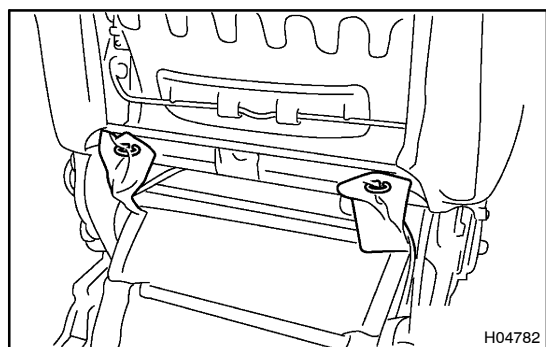


**11. w/ Seatback board:  
INSTALL SEATBACK ASSEMBLY**

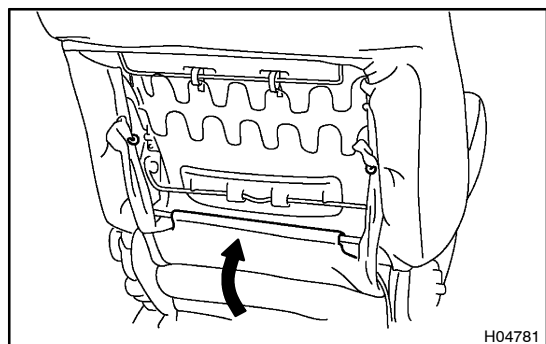
- (a) Install the seatback assembly with 4 bolts.  
**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

**HINT:**

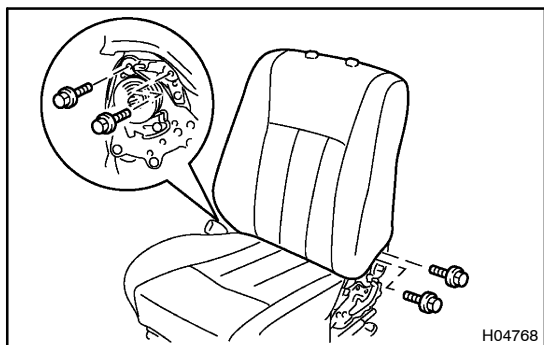
Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.



- (b) Install new hog rings.



- (c) Hang the hook.

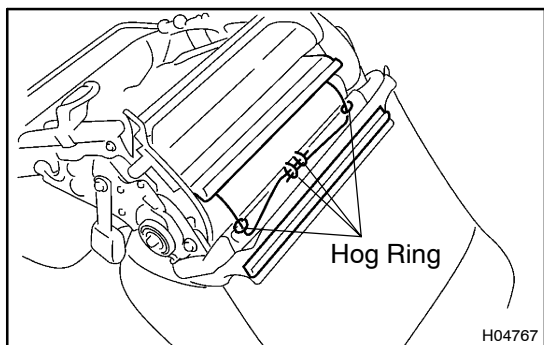
**12. w/o Seatback board:****INSTALL SEATBACK ASSEMBLY**

- (a) Install the seatback assembly with 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

**HINT:**

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.



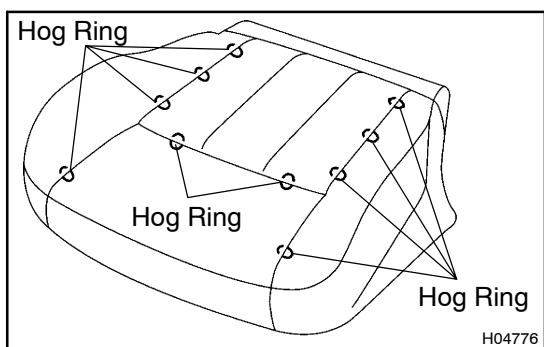
- (b) Install new hog rings.

- (c) Hang the hook.

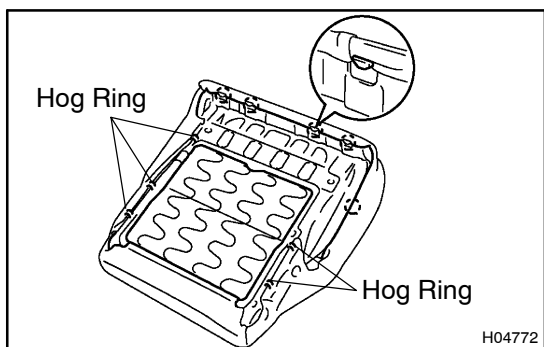
**13. INSTALL FRONT SEAT INNER BELT**

Install the front seat inner belt with wave washer and bolt.

**Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)**

**14. INSTALL SEAT CUSHION COVER**

Install the seat cushion cover with new hog rings to the seat cushion pad.

**15. INSTALL SEAT CUSHION FRAME**

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

- (b) Hang the hook on the seat cushion frame.

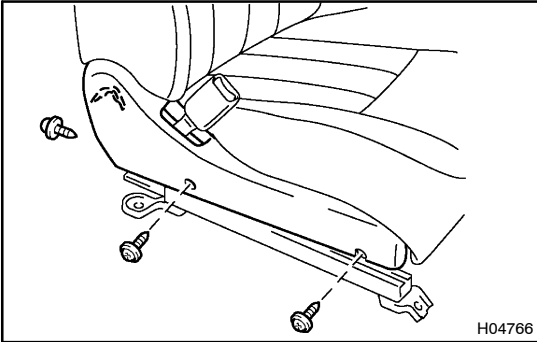
**16. INSTALL SEAT CUSHION ASSEMBLY**

Install the seat cushion assembly with 4 bolts to the seat adjuster.

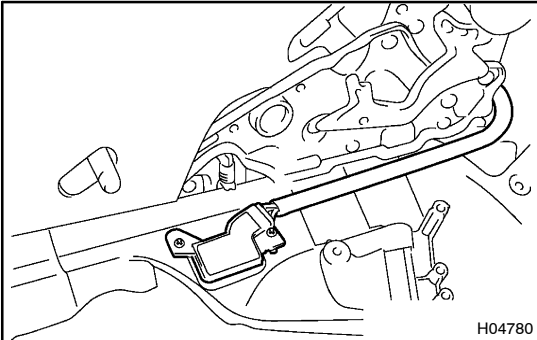
**HINT:**

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

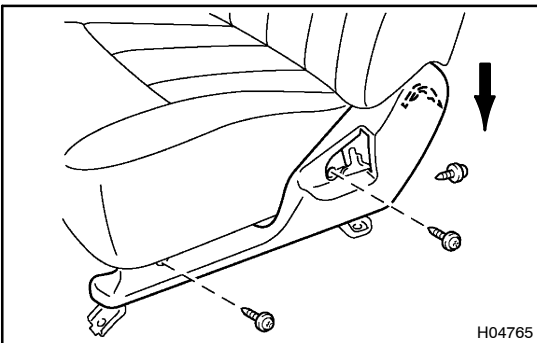
**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

**17. INSTALL SEAT CUSHION INNER SHIELD**

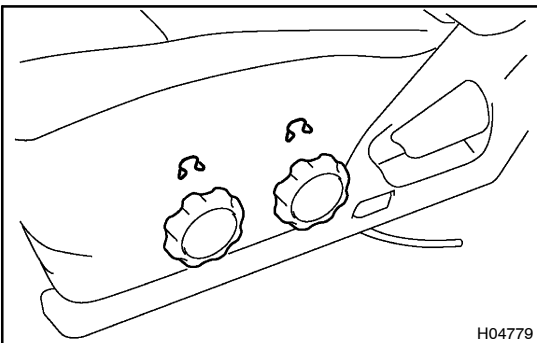
Install the seat cushion inner shield with 3 screws as shown in the illustration.

**18. w/ Lumber support:****INSTALL SEAT CUSHION OUTER SHIELD**

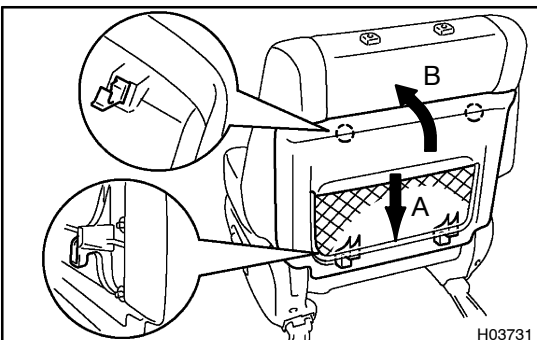
- (a) Install the lumber support switch with 2 screws.
- (b) Connect the connector.
- (c) Install the seat cushion outer shield with 3 screws.

**19. w/o Lumber support:****INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with 3 screws as shown in the illustration.

**20. INSTALL RECLINING ADJUSTER RELEASE HANDLE****21. INSTALL HEADREST****22. Vertical adjuster type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knobs with snap rings.

**23. w/ Seatback board:****INSTALL SEATBACK BOARD**

Install the seatback board as shown in the illustration.

HINT:

Install the seatback board in order "A" and "B" as shown in the illustration.