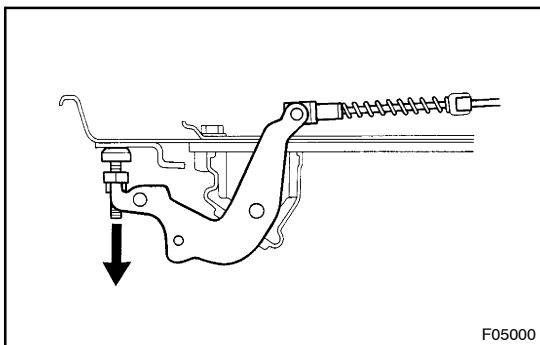
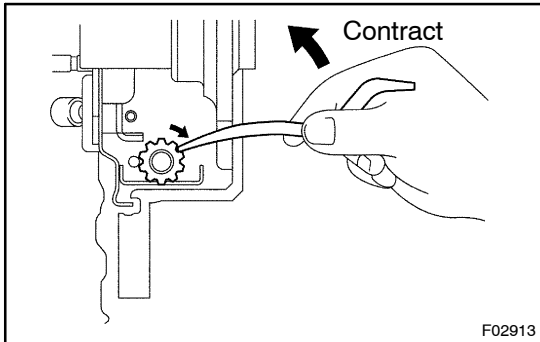


## REASSEMBLY

Reassembly is in the reverse order of disassembly (See page BR-2)

HINT:

Apply high temperature grease and lithium soap base glycol grease to the parts indicated by the arrows (See page BR-1).



### 1. ADJUST PARKING BRAKE SHOE CLEARANCE

- (a) Disconnect the parking brake cable from the bellcrank.
- (b) Remove the 2 bellcrank tension springs.
- (c) Loosen the bellcrank adjusting bolt.
- (d) Temporarily install the 3 hub nuts.
- (e) Remove the hole plug.
- (f) Turn the adjuster and expand the shoes until the disc locks.
- (g) Return the adjuster 8 notches.
- (h) Install the hole plug.

### 2. ADJUST BELLCRANK

- (a) Pull the bellcrank until all play in the interior linkage is taken up.
- (b) Screw in the bellcrank adjusting bolt to where it contacts on the dust seal.
- (c) Loosen it one turn, and lock it at that position with the lock nut.

**Torque:** 5.4 N·m (55 kgf·cm, 48 in·lbf)

- (d) Install the 2 bellcrank tension springs.
- (e) Connect the parking brake cable.
- (f) Remove the 3 hub nuts.

### 3. SETTLING PARKING BRAKE SHOES AND DISC

- (a) Drive the vehicle at about 50 km/h (31 mph) on a safe, level and dry road.
- (b) With the parking brake release button pushed in, pull on the lever with 88 N (9 kgf, 19.8 lbf) of force.
- (c) Drive the vehicle for about 400 meters (0.25 mile) in this condition.
- (d) Repeat this procedure 2 or 3 times.

### 4. RECHECK AND ADJUST PARKING BRAKE LEVER TRAVEL (See Pub. No. RM616E on page BR-14)