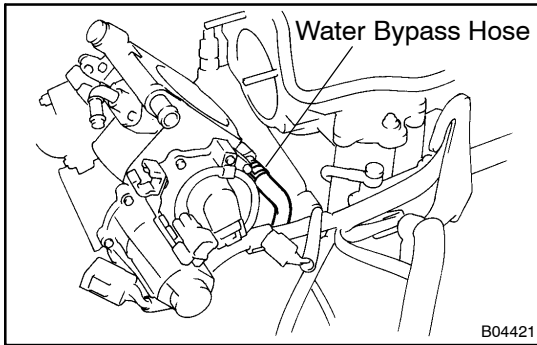
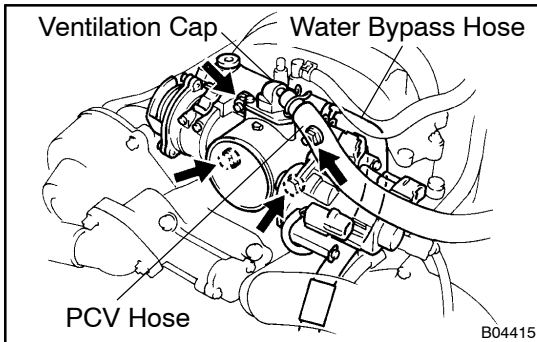




INSTALLATION

1. INSTALL THROTTLE BODY

- (a) Connect the water bypass hose to the manifold thermostat on the throttle body.



- (b) Install a new gasket and the throttle body with the 2 bolts and 2 nuts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

- (c) Install the ventilation cap.
- (d) Connect the water bypass hose and PCV hose to the throttle body.
- (e) Connect the throttle position sensor connector.
- (f) Connect the throttle control motor connector.
- (g) Connect the accelerator pedal position sensor connector.
- (h) Connect the accelerator pedal position sensor wire to 2 clamps on wire brackets.

2. CONNECT ACCELERATOR CABLE TO THROTTLE BODY

3. INSTALL INTAKE AIR CONNECTOR

4. FILL WITH ENGINE COOLANT (See page [CO-2](#))

5. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

6. INSTALL V-BANK COVER