

REMOVAL

1. REMOVE NO. 1 ENGINE UNDER COVER

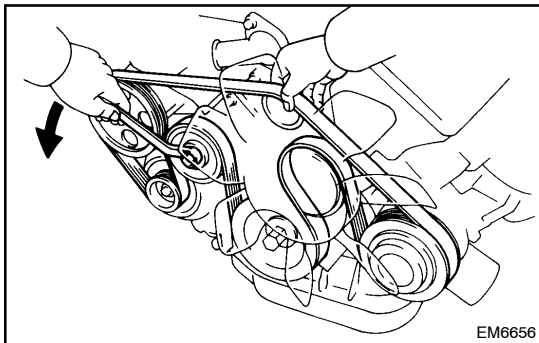
Remove the 7 bolts and No. 1 engine under cover.

2. REMOVE NO. 2 ENGINE UNDER COVER

Remove the 6 bolts and No. 2 engine under cover.

3. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Disconnect the MAF meter connector.
- (b) Disconnect the hose.
- (c) Remove the clamp.
- (d) Remove the 3 bolts and air cleaner assembly with air cleaner hose.



4. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

5. DISCONNECT 2 VACUUM HOSES

Remove the 2 clips and disconnect the 2 vacuum hoses.

6. DISCONNECT RETURN HOSE

Remove the clip and disconnect the hose.

7. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets, disconnect the pressure feed tube.

8. REMOVE PS VANE PUMP ASSEMBLY

Remove the 3 bolts and PS vane pump assembly.