

BODY

TORQUE SPECIFICATION

SS00L-04

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper cover x Body Bolt:	8.3	85	74 in·lbf
Front bumper cover x Body Screw:	2.9	30	26 in·lbf
Fog light x Front bumper cover	4.9	50	43 in·lbf
Front bumper reinforcement x Body	58	590	43
Front bumper arm reinforcement x Front bumper reinforcement	8.3	85	74 in·lbf
Front bumper retainer x Front bumper cover	2.9	30	26 in·lbf
REAR BUMPER	–	–	–
Rear bumper cover x Body	20	204	15
Reflex reflector x Rear bumper cover	4.9	50	43 in·lbf
Rear bumper step reinforcement x Extension mounting bracket	13	130	9
Extension mounting bracket x Body	19	195	14
Rear bumper reinforcement x Body	20	204	15
FRONT DOOR	–	–	–
Door glass x Window regulator	5.0	51	44 in·lbf
Window regulator x Door panel	5.0	51	44 in·lbf
Door lock x Door panel	5.0	51	44 in·lbf
Outside handle x Door panel	5.0	51	44 in·lbf
Door lock cylinder x Outside handle	5.0	51	44 in·lbf
Door hinge x Body	26	265	19
Door hinge x Door panel	26	265	19
Door lock striker x Body	11	115	8
REAR DOOR	–	–	–
Door glass x Window regulator	5.0	51	44 in·lbf
Window regulator x Door panel	5.0	51	44 in·lbf
Door lock x Door panel	5.0	51	44 in·lbf
Outside handle x Door panel	5.0	51	44 in·lbf
Door hinge x Body	26	265	19
Door hinge x Door panel	26	265	19
Door lock striker x Body	11	115	8
UPPER BACK DOOR	–	–	–
Back door hinge x Body	12	122	9
Back door hinge x Door panel	12	122	9
Door lock striker x Door panel	11	115	8
Back door control x Door panel	5.0	51	44 in·lbf
Back door lock x Door panel	7.4	75	65 in·lbf
LOWER BACK DOOR	–	–	–
Back door lock x Door panel	7.4	75	65 in·lbf
Tail gate stay x Door panel	18	184	13
Tail gate stay x Body	18	184	13
Door hinge x Body	18	184	13
Door hinge x Door panel	18	184	13

2000 LAND CRUISER (RM722U)

Door lock striker x Body	11	115	8
Back door lock control x Door panel	5.0	51	44 in.·lbf
Back door lock x Door panel	7.4	75	65 in.·lbf
BACK DOOR STAY	–	–	–
Back door stay x Body	17	170	12
Back door stay x Door panel	7.4	75	65 in.·lbf
FRONT WIPER AND WASHER	–	–	–
Wiper arm x Wiper link	20	204	15
Wiper link x Body	5.4	55	48 in.·lbf
REAR WIPER AND WASHER	–	–	–
Wiper motor and link assembly x Door panel	5.4	55	48 in.·lbf
Wiper arm x Wiper link	5.4	55	48 in.·lbf
INSTRUMENT PANEL	–	–	–
Front passenger airbag assembly x Reinforcement	20	204	15
Steering wheel set nut	34	350	25
Front passenger airbag assembly x Instrument panel	6.0	61	53 in.·lbf
SIDE STEP	–	–	–
No.1 side step bracket x Side step	4.9	50	43 in.·lbf
No.1 side step bracket x Body	18	184	13
No.2 side step bracket x Side step	4.9	50	43 in.·lbf
No.2 side step bracket x Body Bolt:	18	184	13
No.2 side step bracket x Body Nut:	12	120	9
No.3 side step bracket x Side step	4.9	50	43 in.·lbf
No.3 side step bracket x Body	18	184	13
FRONT SEAT	–	–	–
Front seat adjuster x Body	42	430	31
Seatback assembly x Seat adjuster	43	440	32
Armrest x Seatback assembly	38	380	27
Seat cushion assembly x Seat adjuster	21	210	15
REAR NO.1 SEAT (LH)	–	–	–
Seat cushion hinge x Body	41	420	30
Seatback assembly x Seat adjuster	41	420	30
Seat adjuster x Seat cushion frame	41	420	30
REAR NO.1 SEAT (RH)	–	–	–
Seat cushion hinge x Body	38	380	27
Seatback assembly x Seat adjuster	38	380	27
Seat adjuster x Seat cushion frame	38	380	27
REAR NO.2 SEAT	–	–	–
Seatback assembly x Reclining adjuster	41	420	30
Reclining adjuster x Seat cushion frame	41	420	30
Seat leg adjuster x Seat cushion frame A Bolt:	18	184	13
Seat leg adjuster x Seat cushion frame B Bolt:	37	380	27
SEAT BELT	–	–	–
Outer belt shoulder anchor x Adjustable anchor	43	440	32
Adjustable anchor x Body	43	440	32
Outer belt shoulder anchor x Body	43	440	32

2000 LAND CRUISER (RM722U)

SERVICE SPECIFICATIONS – BODY

Seat belt floor anchor x Body	43	440	32
Retractor x Body Upper Side:	4.9	50	43 in. lbf
Retractor x Body Lower Side:	41	420	30
Retractor x Seatback frame	41	420	30
Inner belt x seat cushion frame	41	420	30
Lap type center with inner belt x Seat cushion frame	41	420	30
Rear seat shoulder belt guide x Seatback frame	41	420	30