

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
STEERING COLUMN			
Steering wheel set nut	34	350	25
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
Steering column assembly set nut and bolt	24.5	250	18
Intermediate shaft assembly x Sliding yoke	34	350	25
Sliding yoke x No. 2 Intermediate shaft assembly	34	350	25
Control valve shaft x No. 2 Intermediate shaft assembly	34	350	25
Main shaft assembly x Intermediate shaft assembly	34	350	25
Hole cover x Body	13	130	9
TILT STEERING COLUMN:			
Tube attachment x Column tube	15	150	11
Tilt steering bolt	20	210	15
No. 2 lower cover set nut	24.5	240	17
POWER TILT AND POWER TELESCOPIC STEERING COLUMN:			
Steering column protector No. 1 set bolt	15	153	11
Power tilt motor set bolt	20	210	15
Power telescopic motor set bolt	8.8	90	78 in.·lbf
Column tube stopper	19	190	14
Tube attachment x Column tube	15	150	11
Telescopic steering slider support set bolt	11	110	8
Telescopic steering screw set nut	2.0	20	17 in.·lbf
No. 2 lower cover set nut	24.5	240	17
Column upper tube sub-assembly x Column upper tube assembly	20	210	15
Telesco lever lock bolt	10	100	7
PS VANE PUMP			
Union bolt x Pressure feed tube	56	575	42
PS vane pump assembly set bolt	17	175	13
Vane pump pulley set nut	43	440	32
Suction port union set bolt	13	130	9
Pressure port union	83	850	61
Rear housing set bolt	24	240	17
PS GEAR			
Cylinder end stopper	66 (88)	677 (900)	49 (65)
Bearing guide nut	25	250	19
Control valve housing set bolt	18	185	13
Rack guide spring cap	25	250	18
Rack guide spring cap lock nut	51 (69)	521 (700)	38 (51)
Rack x Rack end	76 (103)	770 (1,050)	56 (76)
Tie rod end lock nut	55	560	41
Tube support retainer set bolt	19	195	14
Turn pressure tube union nut	20 (25)	203 (250)	15 (18)
PS gear assembly set bolt and nut	100	1,020	74
Return tube x Control valve housing	58 (45)	587 (450)	43 (33)

Pressure feed tube x Control valve housing	49	500	36
Tube clamp set bolt	18	184	13
Tie rod end x Steering knuckle	122	1,250	90
Engine oil filter assembly set bolt and nut	18	184	13

(): For use without SST