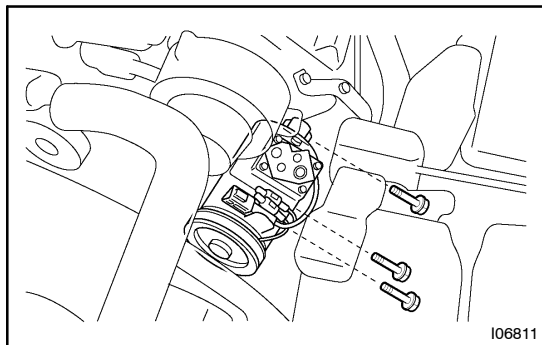




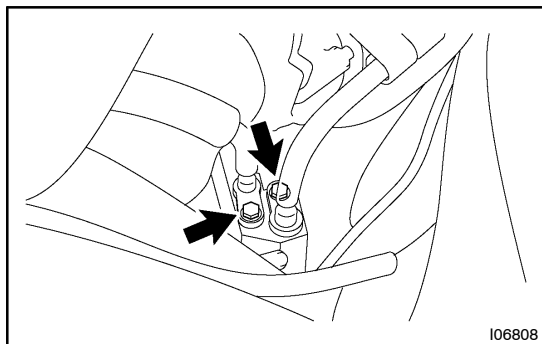
INSTALLATION

1. INSTALL COMPRESSOR

- (a) Install the compressor with 3 bolts.
Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)
- (b) Connect the connector.

2. INSTALL FRONT DRIVE SHAFT LH

(See page [SA-32](#))



3. CONNECT DISCHARGE AND SUCTION HOSES

- (a) Lubricate 2 new O-rings with compressor oil and install them to the hoses.
- (b) Connect the both hoses with 2 bolts.
Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

Hose should be connected immediately after the caps have been removed.

4. INSTALL AND CHECK DRIVE BELT

(See page [AC-17](#) and [AC-15](#))

5. CONNECT NEGATIVE (–) TERMINAL CABLE TO BATTERY

6. EVACUATE AIR FROM REFRIGERATION SYSTEM AND CHARGE SYSTEM WITH REFRIGERANT

Specified amount:

Single A/C:

$650 \pm 50 \text{ g (22.93} \pm 1.76 \text{ oz.)}$

Dual A/C:

$1,050 \pm 50 \text{ g (37.03} \pm 1.76 \text{ oz.)}$

7. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant. If there is leakage, check tightening torque at the joints.

8. INSPECT A/C OPERATION