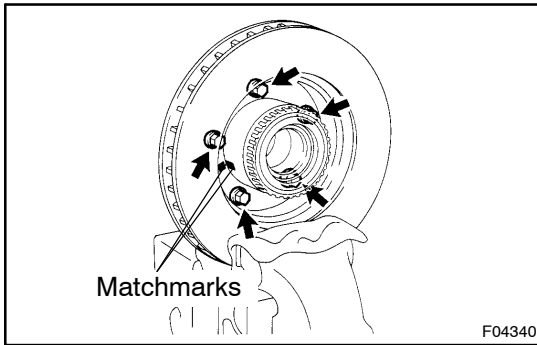




## REASSEMBLY

### 1. INSTALL DISC

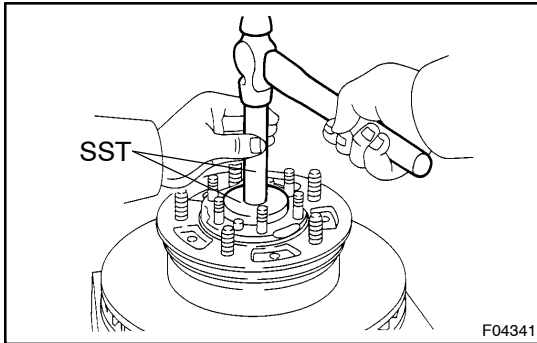
- (a) Mount the disc in a soft jaw vice.

#### NOTICE:

**Close vice until it holds disc, do not tighten further.**

- (b) Align the matchmarks on the axle hub and disc.  
(c) Install the 5 bolts to the axle hub.

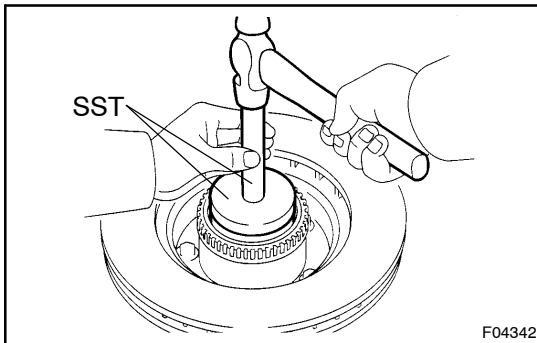
**Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)**



### 2. INSTALL BEARING OUTER RACES

- (a) Using SST and a hammer, carefully install a new outside bearing outer race.

SST 09950-60020 (09951-00730),  
09950-70010 (09951-07100)

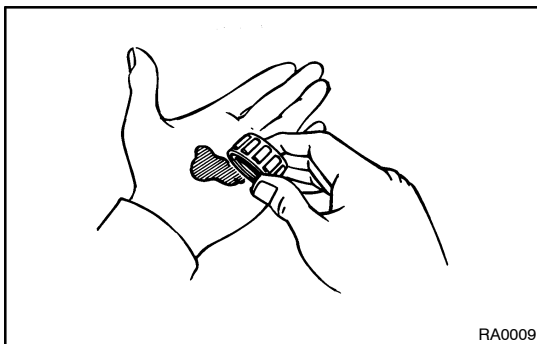


- (b) Using SST and a hammer, carefully install a new inside bearing outer race.

SST 09950-60020 (09951-00890),  
09950-70010 (09951-07100)

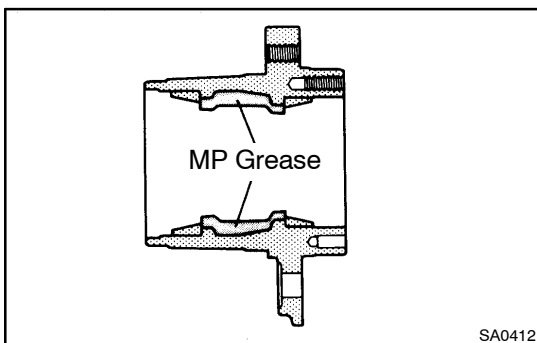
#### NOTICE:

**Be careful not to damage the ABS speed sensor rotor.**



### 3. PACK BEARING WITH MP GREASE

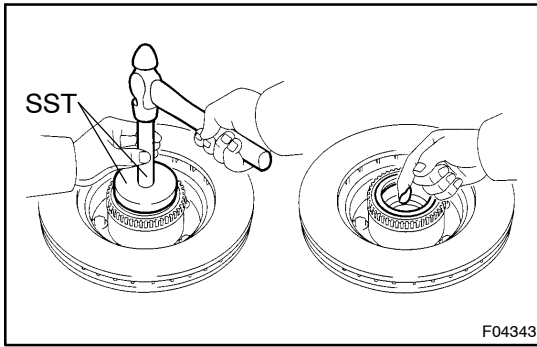
- (a) Place MP grease in the palm of your hand.  
(b) Pack grease into a new bearing, continuing until the grease oozes out from the other side.  
(c) Employ the same manner around the bearing circumference.



### 4. COAT INSIDE OF AXLE HUB WITH MP GREASE

### 5. INSTALL INNER BEARING AND OIL SEAL

- (a) Place the inner bearing into the axle hub.



- (b) Using SST and a hammer, install a new oil seal into the axle hub.

SST 09950-60020 (09951-01030),  
09950-70010 (09951-07100)

**NOTICE:**

**Be careful not to damage the ABS speed sensor rotor.**

- (c) Coat the lip of the oil seal with MP grease.