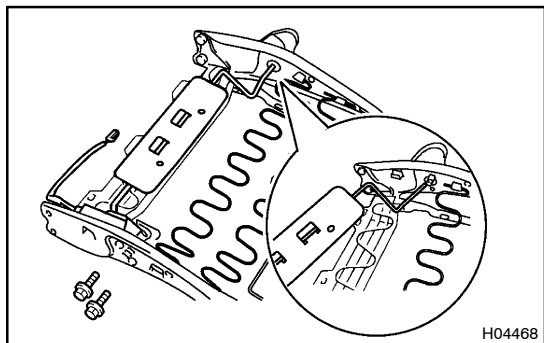


INSTALLATION

NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

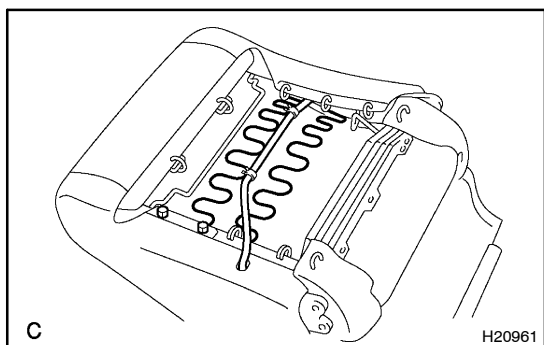


1. INSTALL LUMBER SUPPORT

Install the lumbar support with the 2 bolts.

2. INSTALL SEATBACK FRAME

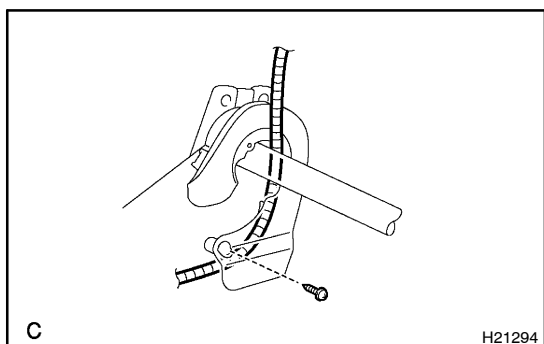
- (a) Install the seatback cover with pad to the seatback frame.



- (b) Install new hog rings, clamps and the 2 bolts.

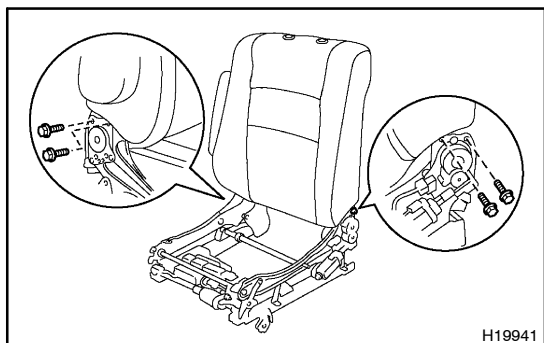
Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)

- (c) Install the 2 headrest supports.



3. INSTALL SEATBACK ASSEMBLY

- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield so that the connector is placed in between.



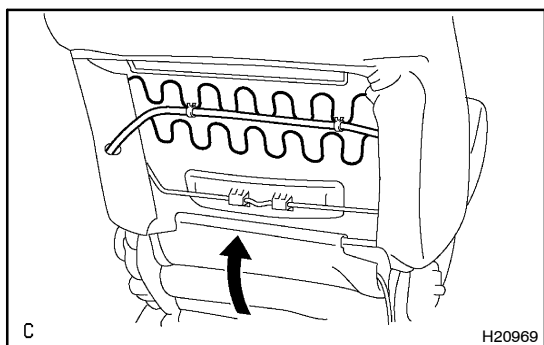
H19941

- (b) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

NOTICE:

- Make sure that the seatback assembly is installed to the specified torque.
 - If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.
 - When installing the seatback assembly, take care it is not to be pinched between other parts.
- (c) Install new hog rings.



C

H20969

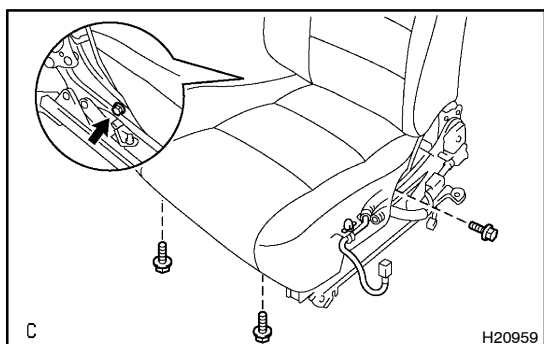
- (d) Hang the hook.

- (e) Connect the connectors.

4. INSTALL ARMREST

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

5. INSTALL HEADREST



C

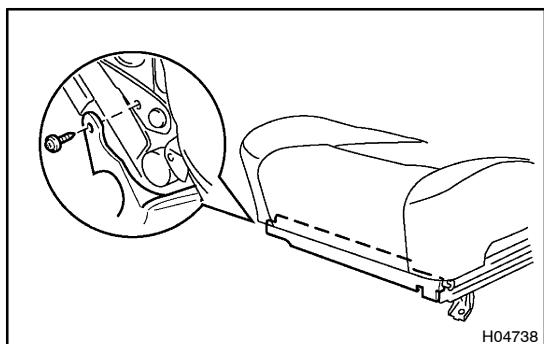
H20959

6. INSTALL SEAT CUSHION ASSEMBLY

- (a) Install the seat cushion assembly with the 4 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

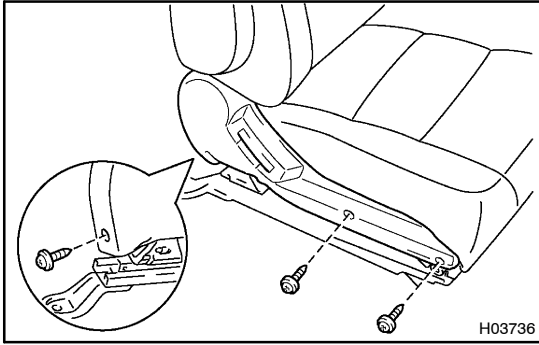
- (b) Engage the wire harness clamp.



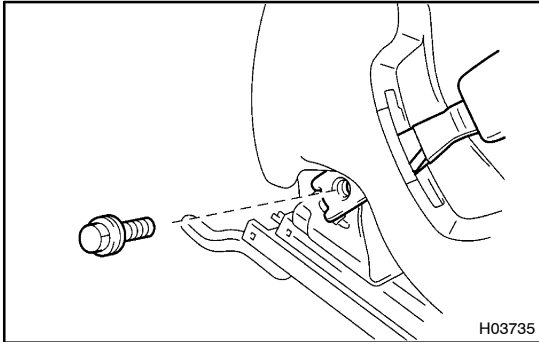
H04738

7. INSTALL FRONT SEAT CUSHION SHIELD

Install the seat cushion shield with the screw.

**8. INSTALL LOWER SEAT CUSHION SHIELD**

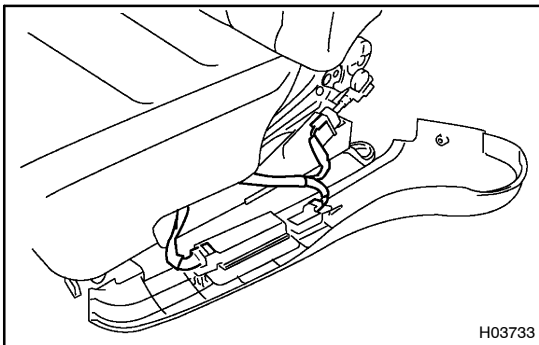
Install the lower seat cushion shield with the screws.

**9. INSTALL FRONT SEAT INNER BELT**

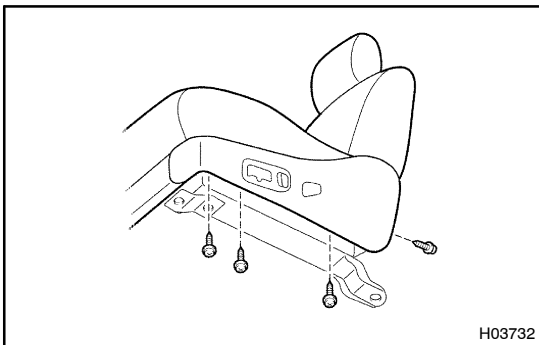
(a) Engage the clamp, then connect the connector.

(b) Install the inner belt with the bolt.

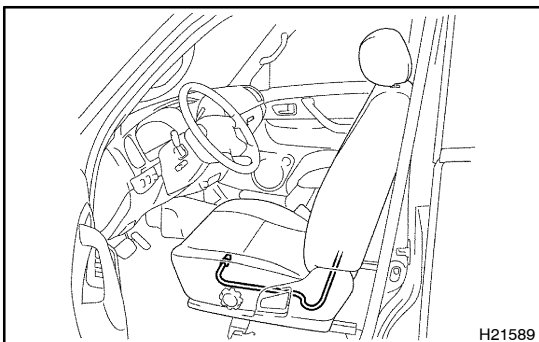
Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

**10. INSTALL SEAT CUSHION OUTER SHIELD**

(a) Connect the connectors as shown in the illustration.



(b) Install the seat cushion outer shield with the 4 screws.

11. INSTALL SEATBACK BOARD**12. INSTALL FRONT SEAT**

(a) Install the front seat.

NOTICE:

Be careful not to damage body.

(b) Connect the connectors.

(c) Install the 4 bolts.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

(d) Install the 4 rack covers.