

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
POWER TILT AND POWER TELESCOPIC STEERING COLUMN			
Steering column protector No. 1 set bolt	15	150	11
Power tilt motor set bolt	20	210	15
Power telescopic motor set bolt	8.8	90	78 in·lbf
Column tube stopper	19	190	14
Tube attachment x Column tube	15	150	11
Telescopic steering slider support set bolt	11	110	8
Telescopic steering screw set nut	2.0	20	17 in·lbf
No. 2 lower cover set nut	25	260	19
Column upper tube sub-assembly x Column upper tube assembly	20	210	15
Telesco lever lock bolt	10	100	7
POWER STEERING VANE PUMP (1FZ-FE)			
Pressure port union	69	700	51
Vane pump drive gear set nut	74	750	54
Suction port union set bolt	12	125	9
Vane pump assembly set nut	36	370	27
Pressure feed tube x Vane pump assembly	50	510	37
POWER STEERING VANE PUMP (2UZ-FE)			
Pressure feed tube x Vane pump assembly	56	575	42
PS vane pump assembly set bolt	17	175	13
Suction port union set bolt	12	120	9
Pressure port union	69	700	51
Rear housing set bolt	22	225	16
POWER STEERING VANE PUMP (1HD-FTE)			
Pressure port union	69	700	51
Suction port union set bolt	12	125	9
Vane pump assembly set nut	36	370	27
Pressure feed tube x Vane pump assembly	50	510	37
POWER STEERING GEAR (IFS)			
Cylinder end stopper	110 (145)	1,122 (1,480)	81 (107)
Bearing guide nut	24.5	250	19
Control valve housing set bolt	18	180	13
Rack guide spring cap	25	250	18
Rack guide spring cap lock nut	51 (70)	520 (700)	38 (51)
Rack x Rack end	99 (132)	1,014 (1,350)	74 (98)
Tie rod end lock nut	55	560	41
Turn pressure tube union nut	23 (24.5)	230 (250)	17 (18)
PS gear assembly set bolt and nut	120	1,250	89
Return tube x Control valve housing	40 (44)	409 (450)	29 (29)
Pressure feed tube x Control valve housing	42	430	31
Tube clamp set bolt	18	180	13

(): For use without SST