

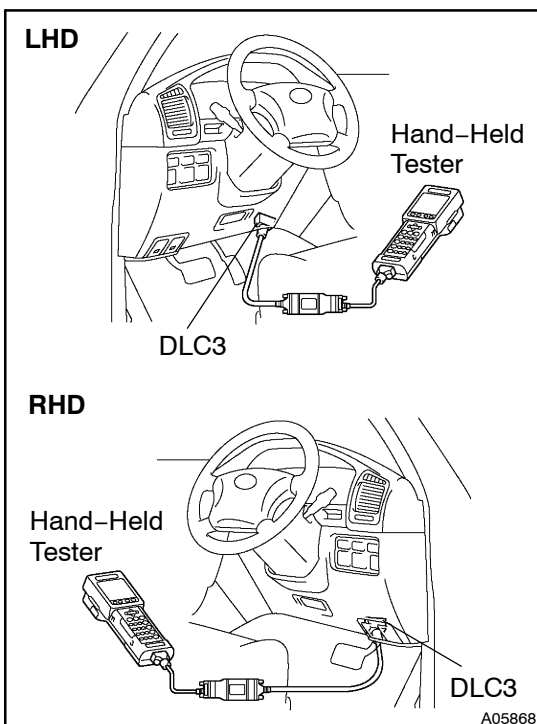
PRE-CHECK

1. DIAGNOSIS SYSTEM

(a) Description for Euro-OBD

- When troubleshooting Euro-OBD vehicles, the only difference from the usual troubleshooting procedure is that you connect the vehicle to the OBD scan tool complying with ISO 15031-4 or hand-held tester, and read off various data output from the vehicle's Engine and ECT ECU.
- Euro-OBD regulations require that the vehicle's on-board computer lights up the Check Engine Warning Light (Malfunction Indicator Lamp)/CHK ENG (MIL) on the instrument panel when the computer detects a malfunction in the emission control system/components or in the powertrain control components which affect vehicle emissions, or a malfunction in the computer. In addition to CHK ENG (MIL) lighting up when a malfunction is detected, the applicable Diagnostic Trouble Codes (DTCs) prescribed by ISO15031-6 are recorded in the Engine and ECT ECU memory (See Pub. No. RM970E, page DI-20).

If the malfunction code is not detected in 3 consecutive trips, CHK ENG (MIL) goes off automatically but the DTCs remain recorded in the Engine and ECT ECU memory.



- To check the DTCs, connect the OBD scan tool or hand-held tester to the Data Link Connector 3 (DLC3) on the vehicle. The OBD scan tool or hand-held tester also enables you to erase the DTCs and check freeze frame data and various forms of engine data (For operating instructions, see the OBD scan tool's instruction book.).
- DTCs include ISO controlled codes and manufacturer controlled codes. ISO controlled codes must be set as prescribed by the ISO, while manufacturer controlled codes can be set freely by the manufacturer within the prescribed limits (See Pub. No. RM970E, page DI-20).

- The diagnosis system operates in normal mode during normal vehicle use. It also has a check mode for technicians to simulate malfunction symptoms and troubleshoot. Most DTCs use 2 trip detection logic* to prevent erroneous detection, and ensure thorough malfunction detection. By switching the Engine and ECT ECU to check mode when troubleshooting, the technician can cause the CHK ENG (MIL) to light up for a malfunction that is only detected once or momentarily (Hand-held tester only) (See step 2).
- *2 trip detection logic:
When a malfunction is first detected, the malfunction code is temporarily stored in the Engine and ECT ECU memory (1st trip). If the same malfunction is detected again during the second drive test, this second detection causes the CHK ENG (MIL) to light up (2nd trip) (However, the ignition switch must be turned OFF between the 1st trip and the 2nd trip.).

(b) Description for M-OBD

- When troubleshoot Multiplex OBD (M-OBD) vehicles, the only difference from the usual troubleshooting procedure is that you connect the vehicle to the hand-held tester, and read off various data output from the vehicle's Engine and ECT ECU.
- The vehicle's on-board computer indicates the check engine light (CHK ENG) on the instrument panel when the computer detects a malfunction in the computer itself or in drive system components. In addition to an indication of the CHK ENG when a malfunction is detected, the applicable Diagnostic Trouble Codes (DTCs) are recorded in the Engine and ECT ECU memory (See Pub. No. RM970E, page DI-20).

If the malfunction code is not detected in 3 consecutive trips, CHK ENG (MIL) goes off automatically but the DTCs remain recorded in the Engine and ECT ECU memory.

- To check the DTCs, connect the hand-held tester to Data Link Connector 3 (DLC3) on the vehicle. or read the number of blinks of the check engine warning light when TC and CG terminals on the DLC3 are connected. The hand-held tester also enables you to erase the DTCs and activate the several actuators and check frozen frame data and various forms of engine data. (For operating instructions, see the hand-held tester instruction book.)

- The diagnosis system operates in the normal mode during normal vehicle use. It also has a check (test) mode for technicians to simulate malfunction symptoms and troubleshoot. Most DTCs use 2 trip detection logic* to prevent erroneous detection, and ensure thorough malfunction detection. By switching the Engine and ECT ECU to the check (test) mode using hand-held tester when troubleshooting, the technician can cause the CHK ENG on the light up for a malfunction that is only detected once or momentarily (Hand-held tester only) (See step 2).

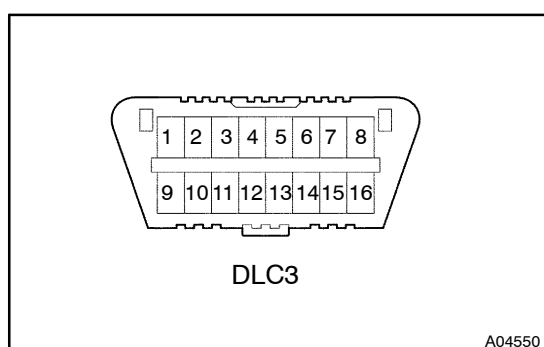
- * 2 trip detection logic

When a logic malfunction is first detected, the malfunction is temporally stored in the Engine and ECT ECU memory. If the same malfunction is detected again during the second drive test, this second detection causes the CHK ENG to light up.

The 2 trip repeats the same mode for 2 times (However, the ignition switch must be turned OFF between the 1st trip and 2nd trip).

(c) Check the DLC3.

The vehicle's Engine and ECT ECU uses the ISO 9141-2 (Euro-OBD)/ISO 14230 (M-OBD) communication protocol. The terminal arrangement of DLC3 complies with ISO 15031-3 and matches the ISO 9141-2/ISO 14230 format.



Terminal No.	Connection/Voltage or Resistance	Condition
7	Bus + Line/Pulse generation	During communication
4	Chassis Ground $\Leftrightarrow$ Body Ground/1 Ω or less	Always
5	Signal Ground – Body Ground/1 Ω or less	Always
16	Battery Positive $\Leftrightarrow$ Body Ground/9 – 14 V	Always

HINT:

If your display shows UNABLE TO CONNECT TO VEHICLE when you have connected the cable of the hand-held tester to the DLC3, turned the ignition switch ON and operated the scan tool, there is a problem on the vehicle side or tool side.

If communication is normal when the tool is connected to another vehicle, inspect the DLC3 on the original vehicle.

If communication is still not possible when the tool is connected to another vehicle, the problem is probably in the tool itself, so consult the Service Department listed in the tool's instruction manual.

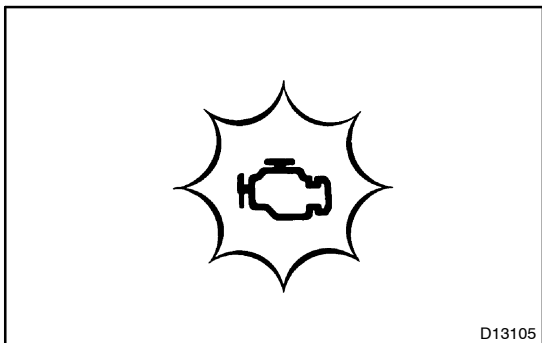
2. INSPECT DIAGNOSIS (Normal Mode)

(a) Check the DTC using hand-held tester.

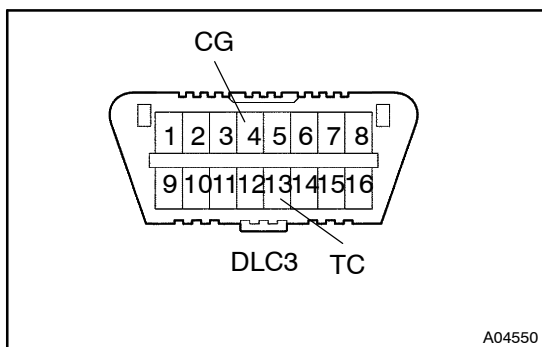
NOTICE:

Hand-held tester only:

When the diagnosis system is switched from the normal mode to the check mode, it erases all DTCs and frozen frame data recorded in the normal mode. So before switching modes, always check the DTCs and frozen frame data, and note them down.



- (1) The CHK ENG (MIL) comes on when the ignition switch is turned ON and the engine is not running.
- (2) Prepare the hand-held tester.
- (3) Connect the hand-held tester to the DLC3.
- (4) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (5) Use the hand-held tester to check the DTCs and frozen frame data, note them down (For operating instructions, see the hand-held tester instruction book.).
- (6) See Pub. No. RM970E, page DI-20 to confirm the details of the DTCs.



(b) Check the DTC when not using hand-held tester (M-OBD).

HINT:

Middle East leaded gasoline type only

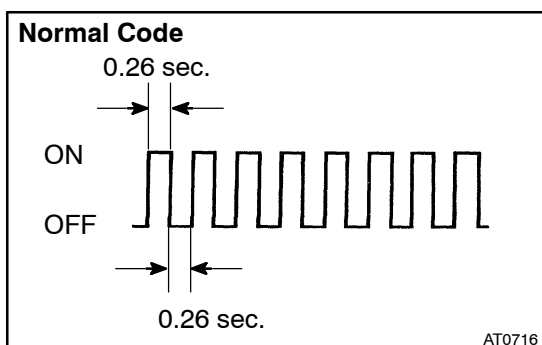
- (1) Turn the ignition switch ON, but do not start the engine.
- (2) Using SST, connect terminals 13 (TC) and 4 (CG) of DLC3.

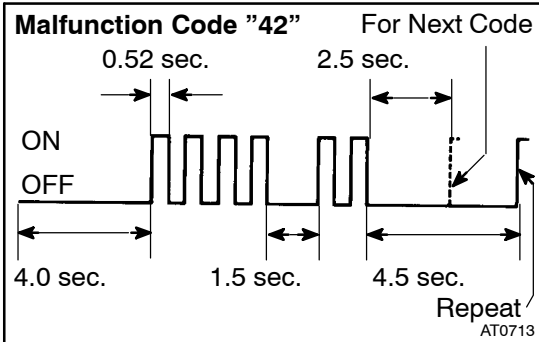
SST 09843-18040

- (3) Read the DTC indicated by the number of times the MIL blinks.

HINT:

If the system is operating normally, the light will blink 2 times per second.





- (4) The malfunction code is indicated, as shown in the chart on the left (DTC "42" is shown as an example).

HINT:

When 2 or more malfunction codes are stored in memory, the lower-numbered code is displayed first.

3. INSPECT DIAGNOSIS (Check (Test) Mode)

HINT:

Hand-held tester only:

Compared to the normal mode, the check mode has an increased sensitivity to detect malfunctions.

Furthermore, the same diagnostic items which are detected in the normal mode can also be detected in the check (test) mode.

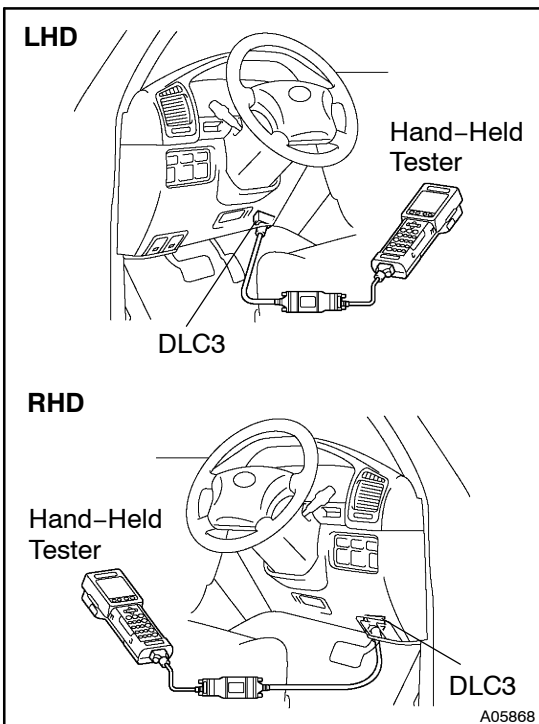
- (a) Check the DTC.

- (1) Initial conditions

- Battery voltage 11 V or more
- Throttle valve fully closed
- Transmission in P or N range
- A/C switched OFF

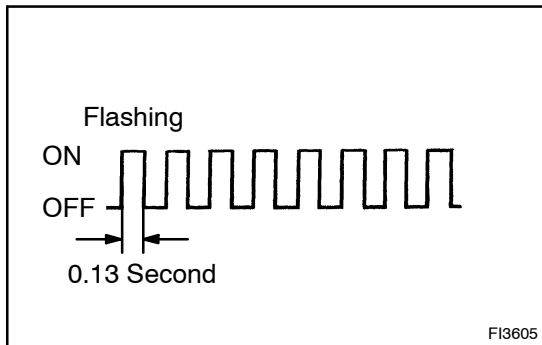
- (2) Turn the ignition switch OFF.

- (3) Prepare the hand-held tester.



- (4) Connect the hand-held tester to the DLC3.

- (5) Turn the ignition switch ON and push the hand-held tester main switch ON.



- (6) Switch the hand-held tester from the normal mode to the check (test) mode.
- (7) Check if the CHK ENG (MIL) blinks.

NOTICE:

If the hand-held tester switches the Engine and ECT ECU from the normal mode to the check mode or vice-versa, or if the ignition switch is turned from ON to ACC or OFF during the check mode, the DTCs and freeze frame data will be erased.

- (8) Start the engine (MIL goes out after the engine starts).
- (9) Simulate the conditions of the malfunction described by the customer.

NOTICE:

Leave the ignition switch ON until you have checked the DTCs, etc.

- (10) After simulating the malfunction conditions, use the hand-held tester diagnosis selector to check the DTCs and freeze frame data, etc.

HINT:

Take care not to turn the ignition switch OFF. Turning the ignition switch OFF switches the diagnosis system from the check (test) mode to the normal mode. so all DTCs, etc. are erased.

- (11) After checking the DTC, inspect the applicable circuit.
- (b) Clear the DTC.
- The DTCs and freeze frame data will be erased by either actions.
- (1) Operating the hand-held tester to erase the codes. (See the hand-held tester's instruction book for operating instructions.)
 - (2) Disconnecting the battery terminals or EFI fuse and ETCS fuse more than 60 second.

4. DATA LIST

HINT:

According to the DATA LIST displayed by the Hand-held tester, you can read the value of the switch, sensor, actuator and so on without parts removal. Reading the DATA LIST as a first step of troubleshooting is one of the method to shorten the labor time.

- (a) Warm up the engine.
- (b) Turn the ignition switch OFF.
- (c) Connect the Hand-held tester to the DLC3.
- (d) Turn the ignition switch ON.
- (e) Push the "ON" button of Hand-held tester.
- (f) Select the item "/ DIAGNOSIS / OBD/MOBD / DATA LIST / ALL (or ATM)".
- (g) According to the display on tester, read the "DATA LIST".

Item	Measurement Item/ Display (Range)	Normal Condition	Diagnostic Note
STOP LIGHT SW	Stop light SW Status/ ON or OFF	• Brake Pedal is depressed: ON • Brake Pedal is released: OFF	←
SHIFT	Actual Gear range/ 1st, 2nd, 3rd, 4th or 5th	Shift Lever range is; • L: 1st • 2: 1st or 2nd • 3: 1st, 2nd or 3rd • 4: 1st, 2nd, 3rd or 4th • D: 1st, 2nd, 3rd, 4th or 5th	←
PNP SW [NSW]	PNP SW Status/ ON or OFF	Shift lever range is; P or N: ON Except P or N: OFF	The shift lever range and these values are different, there are failures of the PNP switch or shift cable adjustment.
REVERSE	PNP SW Status/ ON or OFF	Shift lever range is; R: ON Except R: OFF	
DRIVE	PNP SW Status/ ON or OFF	Shift lever range is; D and 4: ON Except D and 4: OFF	
4th/DRIVE	PNP SW Status/ ON or OFF	Shift lever range is; 4: ON Except 4: OFF	
3RD	PNP SW Status/ ON or OFF	Shift lever range is; 3: ON Except 3: OFF	
2ND	PNP SW Status/ ON or OFF	Shift lever range is; 2 and L: ON Except 2 and L: OFF	
LOW	PNP SW Status/ ON or OFF	Shift lever range is; L: ON Except L: OFF	
LOCK UP SOL	Lock Up Solenoid Status/ ON or OFF	• Lock Up: ON • Except Lock Up: OFF	←
PATTERN SW (M)	Pattern SW (PWR) Status/ ON or OFF	Pattern SW (PWR) is; Pushed in: ON Pushed once again: OFF	←
SNOW SW	Pattern SW (2nd) Status/ ON or OFF	• IG SW ON: OFF ↓ • Pattern SW (2nd) Push: ON ↓ • Pattern SW (2nd) Push: OFF	←
SOLENOID (SLT)	Shift Solenoid SLT Status/ ON or OFF	IG SW ON: ON	←

SOLENOID (SLU)	Shift Solenoid SLU Status/ ON or OFF	• Lock Up: ON • Except Lock Up: OFF	←
SPD (SP2)	Counter Gear Speed display/ min.: 0 km/h (0 mph) max.: 255 km/h (158 mph)	Vehicle stopped: 0 km/h (0 mph)	←
AT FLUID TEMP	ATF Temp. Sensor No. 1 Value/ min.: -40°C (-40°F) max.: 215°C (419°F)	80°C (176°F) (After Stall Test)	If the value is "-40°C (-40°F)" or "215°C (419°F)", ATF temp. sensor No. 1 circuit is opened or shorted.

5. ACTIVE TEST

HINT:

Performing the ACTIVE TEST using the Hand-held tester allows the relay, VSV, actuator and so on to operate without parts removal. Performing the ACTIVE TEST as a first step of troubleshooting is one of the method to shorten the labor time.

It is possible to display the DATA LIST during the ACTIVE TEST.

- Warm up the engine.
- Turn the ignition switch OFF.
- Connect the Hand-held tester to the DLC3.
- Turn the ignition switch ON.
- Push the "ON" button of Hand-held tester.
- Select the item "/ DIAGNOSIS / OBD/MOBD / ACTIVE TEST".
- According to the display on tester, perform the "ACTIVE TEST".

Item	Test Details	Diagnostic Note
SHIFT	[Test Details] Operate the shift solenoid valve and set the each shift range by yourself. [Vehicle Condition] Less than 50 km/h (31 mph) [Others] • Press → button: Shift up • Press ← button: Shift down	Possible to check the operation of the shift solenoid values. HINT: Shifting to the 5th gear is possible only when the vehicle stops or idle is ON.
LOCK UP	[Test Details] Control the shift solenoid SLU to set the ATM to the lock-up condition. [Vehicle Condition] Vehicle Speed: 58 km/h (36 mph) or more	Possible to check the SLU operation.
LINE PRESS UP	[Test Details] Operate the shift solenoid SLT and raise the line pressure. [Vehicle Condition] • Vehicle Stopped. • IDL: ON [Others] ON: Line pressure up. OFF: No action (normal operation)	–

6. PROBLEM SYMPTOM CONFIRMATION

Taking into consideration the results of the customer problem analysis, try to reproduce the symptoms of the trouble. If the problem is that the transmission does not up-shift, down-shift, or the shift point is too high or too low, conduct the following road test to confirm the automatic shift schedule and simulate the problem symptoms.

7. ROAD TEST

NOTICE:

Perform the test at normal operating ATF temperature 50 – 80°C (122 – 176°F).

(a) D range test (NORM and PWR pattern):

Shift into the D range and fully depress the accelerator pedal and check the following points.

(1) Check up-shift operation.

Check that 1 → 2, 2 → 3, 3 → 4 and 4 → 5th up-shifts take place, and that the shift points conform to the automatic shift schedule (See Pub. No. RM970E, page SS-4).

HINT:

- 5th Gear Up-shift Prohibition Control (1. Coolant temp. is 55°C (131°F) or less. 2. Vehicle speed is 51 km/h (32 mph) or less.)
- 4th Gear Up-shift Prohibition Control (1. Coolant temp. is 40°C (104°F) or less. 2. Vehicle speed is 45 km/h (28 mph) or less.)
- 5th Gear Lock-up Prohibition Control (1. Brake pedal is depressed. 2. Coolant temp. is 60°C (140°F) or less.)
- When the 2nd start switch is on, there is no 1→2 up-shift and 2→1 down-shift.
- (2) Check for shift shock and slip.
Check for shock and slip at the 1 → 2, 2 → 3, 3 → 4 and 4 → 5th up-shifts.
- (3) Check for abnormal noises and vibration.
Drive in the D range lock-up or 5th gear and check for abnormal noises and vibration.

HINT:

The check for the cause of abnormal noises and vibration must be done very thoroughly as it could also be due to loss of balance in the differential, torque converter clutch, etc.

(4) Check kick-down operation.

While running in the D range, 2nd, 3rd, 4th and 5th gears, check that the possible kick-down vehicle speed limits for 2 → 1, 3 → 2, 4 → 3 and 5th → 4 kick-downs conform to those indicated on the automatic shift schedule (See Pub. No. RM970E, page SS-4).

(5) Check abnormal shock and slip at kick-down.

(6) Check the lock-up mechanism.

- Drive in D range 5th gear, at a steady speed (lock-up ON) of about 70 km/h (43 mph).
- Lightly depress the accelerator pedal and check that the engine speed does not change abruptly.

If there is a big jump in engine speed, there is no lock-up.

(b) 4 range test:

Shift into the 4 range and fully depress the accelerator pedal and check the following points.

(1) Check up-shift operation.

Check that the 1 → 2, 2 → 3 and 3 → 4 up-shift takes place and that the shift point conforms to the automatic shift schedule (See Pub. No. RM970E, page SS-4).

HINT:

- There is no 5th up-shift in the 4 range.
- 4th Gear Lock-up Prohibition Control (1. Brake pedal is depressed. 2. Coolant temp. is 60°C (140°F) or less.)
- (2) Check engine braking.
While driving in the 4 range and 4th gear, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.

- (4) Check the lock-up mechanism.
 - Drive in 4 range 4th gear, at a steady speed (lock-up ON) of about 64 km/h (40 mph).
 - Lightly depress the accelerator pedal and check that the engine speed does not change abruptly.

If there is a big jump in engine speed, there is no lock-up.

(c) 3 range test:

Shift into the 3 range and fully depress the accelerator pedal and check the following points.

- (1) Check up-shift operation.
Check that the 1 → 2 and 2 → 3 up-shift takes place and that the shift point conforms to the automatic shift schedule (See Pub. No. RM970E, page SS-4).
- (2) Check engine braking.
While running in the 3 range and 3rd gear, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.

(d) 2 range test:

Shift into the 2 range and fully depress the accelerator pedal and check the following points.

- (1) Check up-shift operation.
Check that the 1 → 2 up-shift takes place and that the shift point conforms to the automatic shift schedule (See Pub. No. RM970E, page SS-4).

HINT:

When the 2nd start switch is ON, there is no 1 → 2 up-shift and 2 → 1 down-shift.

- (2) Check engine braking.
While running in the 2 range and 2nd gear, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.

(e) L range test:

Shift into the L range and fully depress the accelerator pedal and check the following points.

- (1) Check no up-shift.
While running in the L range, check that there is no up-shift to 2nd gear.
- (2) Check engine braking.
While running in the L range, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration.

(f) R range test:

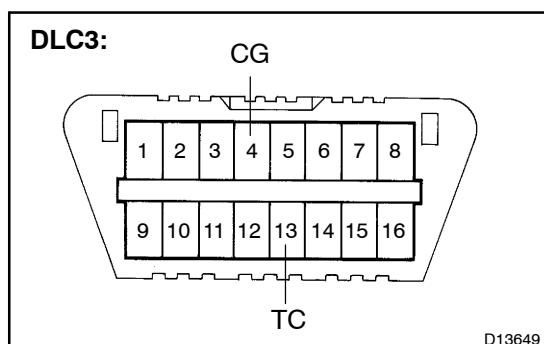
Shift into the R range and fully depress the accelerator pedal and check for slipping.

CAUTION:

Before conducting this test ensure that the test area is free from people and obstruction.

(g) P range test:

Stop the vehicle on a grade (more than 5°) and after shifting into the P range, release the parking brake. Then, check that the parking lock pawl holds the vehicle in place.



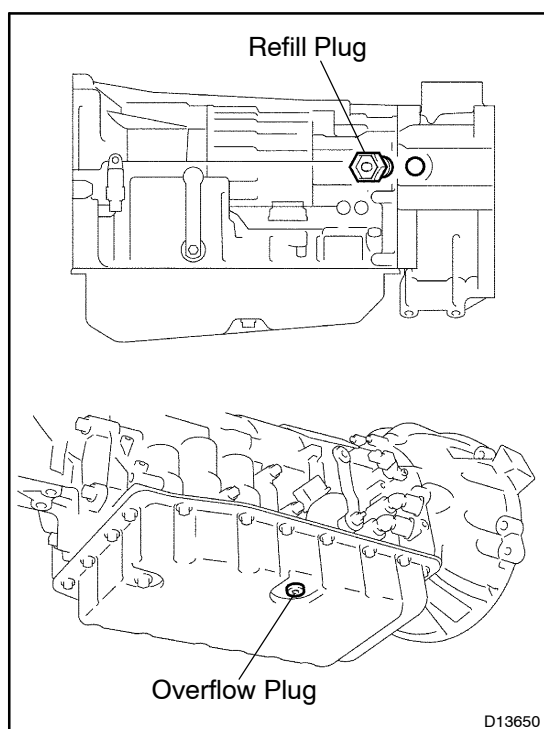
8. BASIC INSPECTION

- (a) Check the fluid level.
- (1) Using an SST, short-circuit between terminals TC and CG of the DLC3.
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- (2) Start the engine and run at idle.
 - A/C switch must be turned off.
 - On the model with the active height control suspension & adaptive variable suspension, turn the height control switch off.
 - (3) Slowly move the shift lever through all the ranges from P to L, and move it back to the P range.
 - (4) Move the shift lever from the N to the D range, or from D to N, within 1.5 seconds. Perform the above procedure for 6 seconds or more. This will activate the oil temperature detection mode.

Standard: The A/T OIL TEMP warning light comes on for 2 seconds and then goes off.

- (5) Return the shift lever to the P range and disconnect terminal TC and CG.
- (6) Idle the engine to raise the oil temperature.
- (7) Lift up the vehicle right after the meter indicator light "ATF temperature warning light" comes on.
 - The A/T OIL TEMP warning light indicates the ATF temperature according to the following table.

ATF Temp.	Less than optimized temperature	Optimized temperature	More than optimized temperature
A/T OIL TEMP warning light	OFF	ON	Blinking



- (8) Remove the overflow plug and check the fluid level.

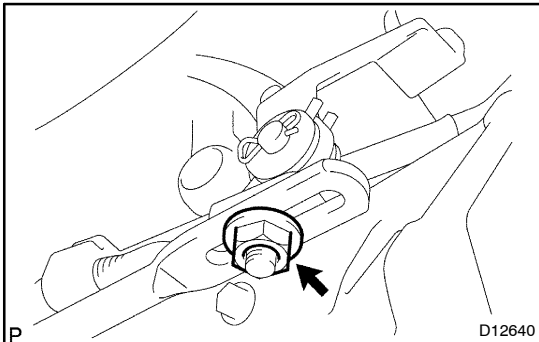
Standard:

When ATF overflows *	ATF level is higher than the specification (Go to step (11))
When ATF does not overflow	ATF level is equal to or lower than specification (Go to step (9))

*: Since the overflow capacity is 3 cc, check if the drained ATF is 3 cc or more.

- (9) Remove the refill plug.
- Fluid type: AUTO FLUID WS**
- (10) Fill ATF to the refill plug until it flows out from the overflow plug.
 - (11) When the draining ATF becomes a trickle, install the overflow plug through a new gasket.
 - (12) Install the refill plug (only if the refill plug has been removed).
 - (13) Lower the vehicle down.
 - (14) Turn the ignition switch off to stop the engine.

- (b) Check the fluid condition.
If the fluid smells burnt or is black, replace it (see step 9.).



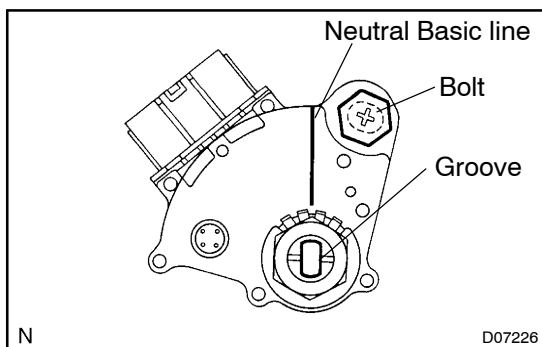
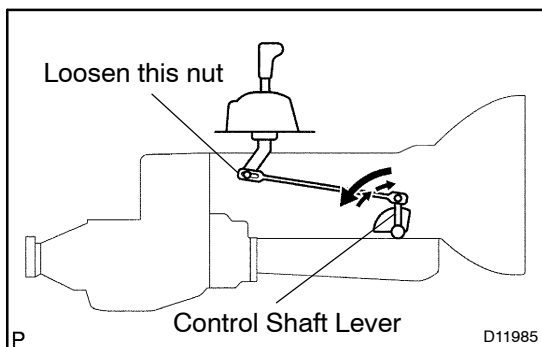
- (c) Inspect and adjust the shift lever range.
When shifting the shift lever from the N range to other ranges, check that the lever can be shifted smoothly and accurately to each range and that the range indicator is not aligned with the correct range.

If the indicator is not aligned with the correct range, carry out the following adjustment procedures.

- (1) Loosen the nut on the shift lever.
- (2) Push the control shaft fully rearward.
- (3) Return the control shaft lever 2 notches to N range.
- (4) Set the shift lever to N range.
- (5) While holding the shift lever lightly toward the R range side, tighten the shift lever nut.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

- (6) Start the engine and make sure that the vehicle moves forward when shifting the lever from the N to D range and reverses when shifting it to the R range.



- (d) Inspect and adjust the neutral start switch.
- Check that the engine can be started with the shift lever only in the N or P range, but not in other ranges.

If it is not as stated above, carry out the following adjustment procedures.

- Loosen the neutral start switch bolt and set the shift lever to the N range.
- Align the groove with neutral basic line.
- Hold in range and tighten the bolt.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

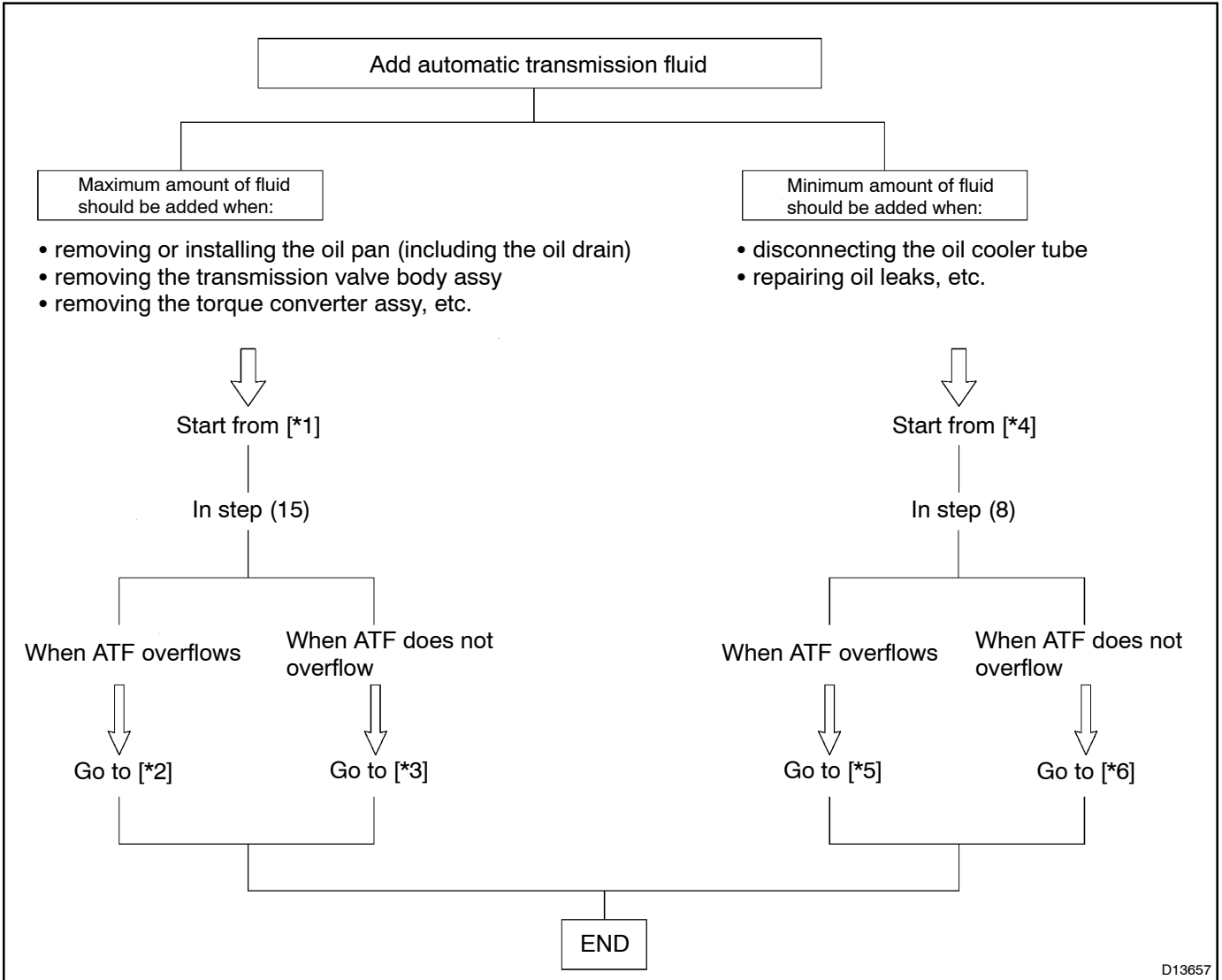
- For continuity inspection of the neutral start switch, (See Pub. No. RM970E, page DI-32).

- (e) Check the idle speed.

Idle speed (In N range and air conditioner OFF):

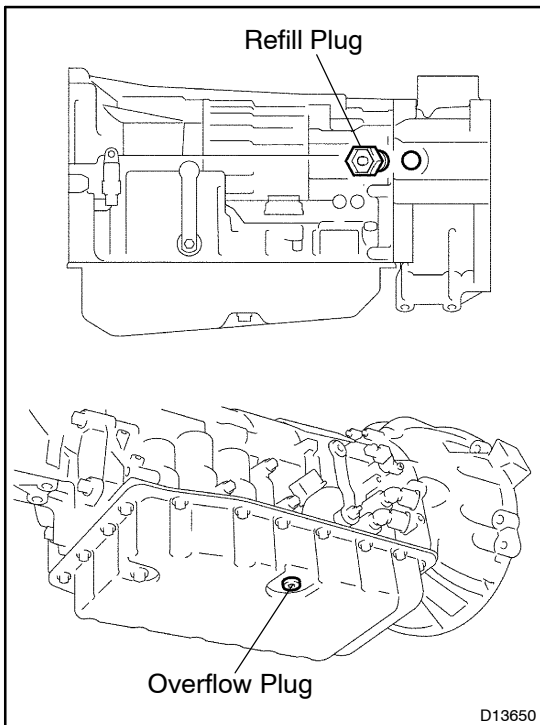
700 ± 50 rpm

9. ADD AUTOMATIC TRANSMISSION FLUID

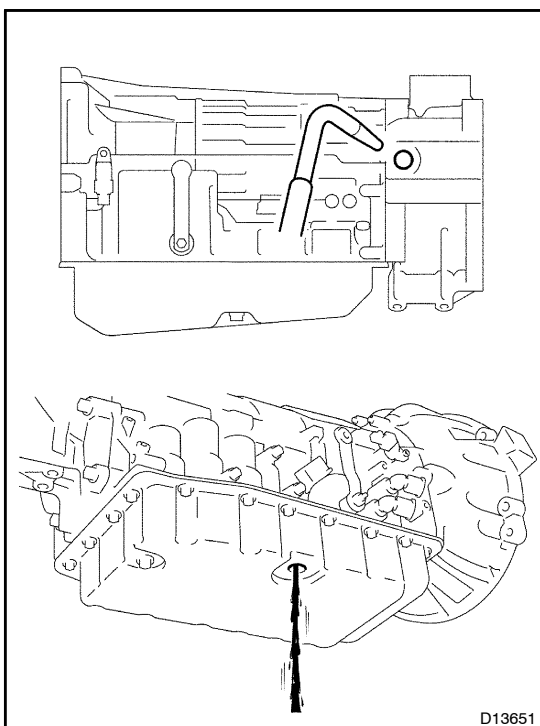


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- (a) When adding a maximum amount of fluid: [*1]
(1) Lift up the vehicle while keeping it level.

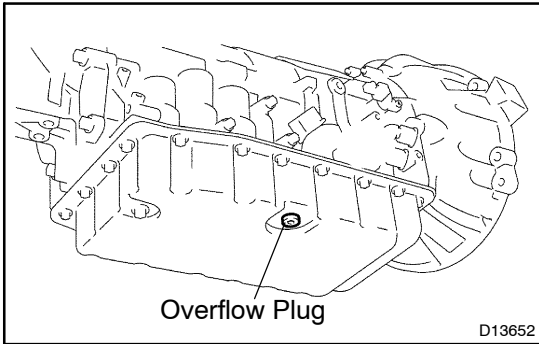


- (2) Remove the refill plug and overflow plug.



- (3) Add ATF to the refill hole until it drains out from the overflow hole.

NOTICE:
Be sure to add ATF WS.



(4) Temporarily install the gasket and overflow plug.

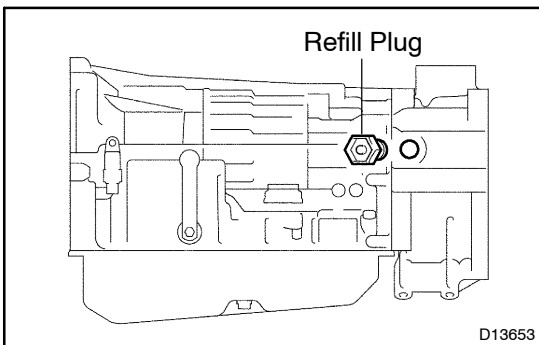
Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

(5) Add proper amount of ATF to the refill hole.

NOTICE:

Refill amount is different depending on the related procedures.

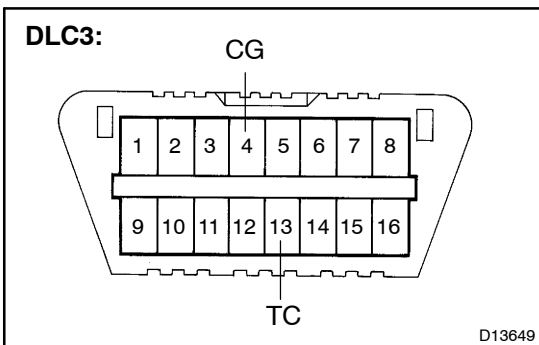
Related procedures	Refill amount
Removal and installation of oil pan	1.7 liters (1.8 us qts, 1.5 Imp.qts)
Removal of transmission valve body Assy	4.3 liters (4.5 us qts, 3.8 Imp.qts)
Removal of torque converter Assy	5.4 liters (5.7 us qts, 4.8 Imp.qts)



(6) Temporarily install the O-ring and refill plug.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

(7) Lower down the vehicle.



DLC3:

(8) Using an SST, short-circuit between terminals TC and CG of the DLC3.

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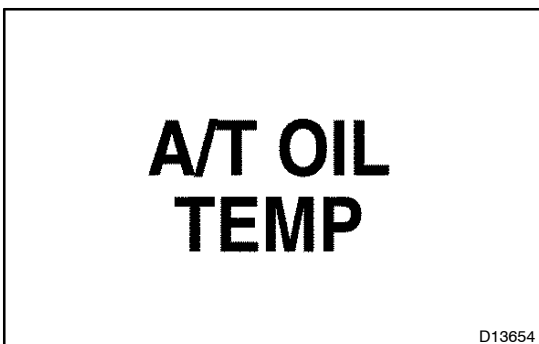
(9) Start the engine and run at idle.

NOTICE:

A/C switch must be turned off.

(10) Slowly move the shift lever from the P to the 2-L range.

Return the shift lever to the P range.



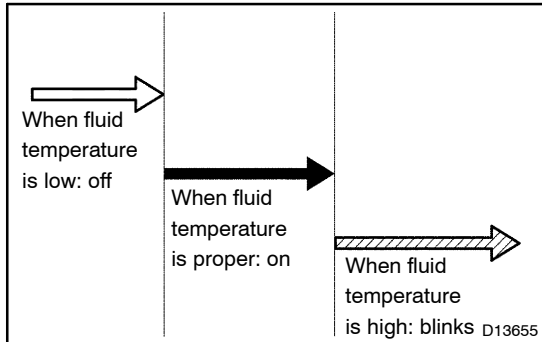
(11) Switch to the fluid temperature detection mode.

- Move the shift lever from the N to the 4D range, or from 4D to N, within 1.5 seconds.
- Perform the above procedure for 6 seconds or more.

Standard: Meter indicator light "ATF temperature warning light" comes on for 2 seconds and then goes off.

(12) Disconnect terminals TC and CG after confirming the above condition.

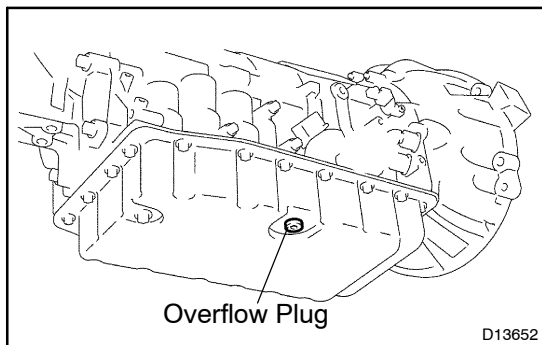
(13) Idle the engine to raise fluid temperature.



(14) Lift up the vehicle right after the meter indicator light "ATF temperature warning light" comes on.

NOTICE:

- **Add fluid only when the meter indicator light is on.**
- **Perform the procedure while the engine is idling.**



(15) Remove the overflow plug. If ATF overflows, proceed to [*2].

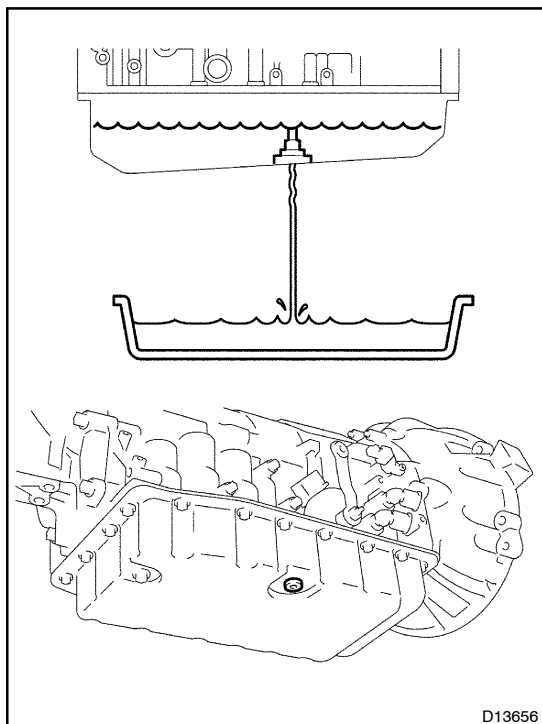
If ATF does not overflow, proceed to [*3].

HINT:

"Overflow" indicates the condition that ATF drains out from the overflow tube.

NOTICE:

Capacity of the overflow tube is approximately 3 cc.



(b) When fluid overflows: [*2]

(1) Install the overflow plug through a new gasket when the draining ATF becomes a trickle.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

(2) Install the refill plug through a new O-ring.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

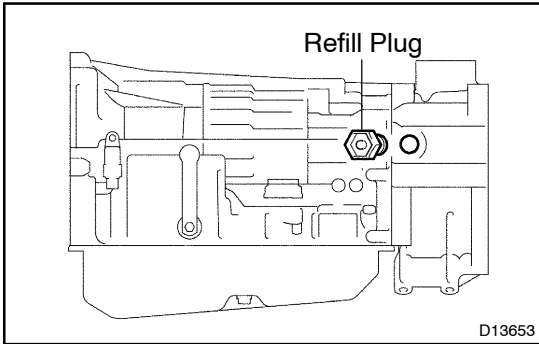
(3) Lower down the vehicle.

(4) Turn the ignition switch off.

(5) Check the fluid leaks.

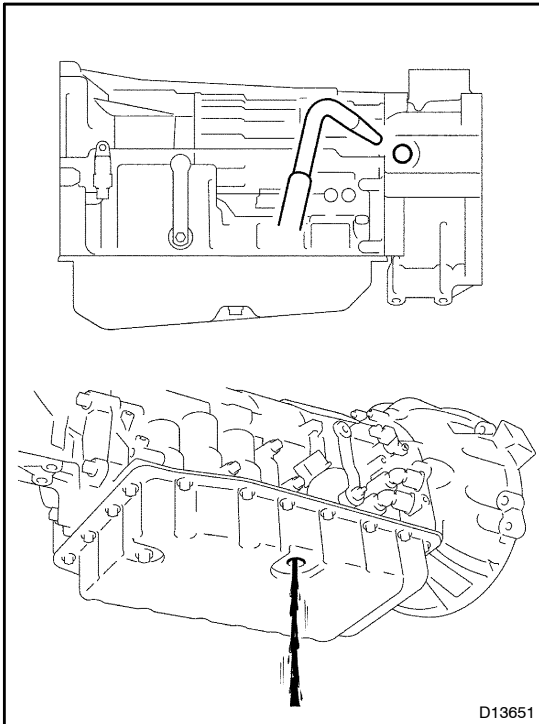
Check for leaks in the transmission.

If there are leaks, it is necessary to repair or replace O-rings, FIPGs, oil seals, plugs or other parts.

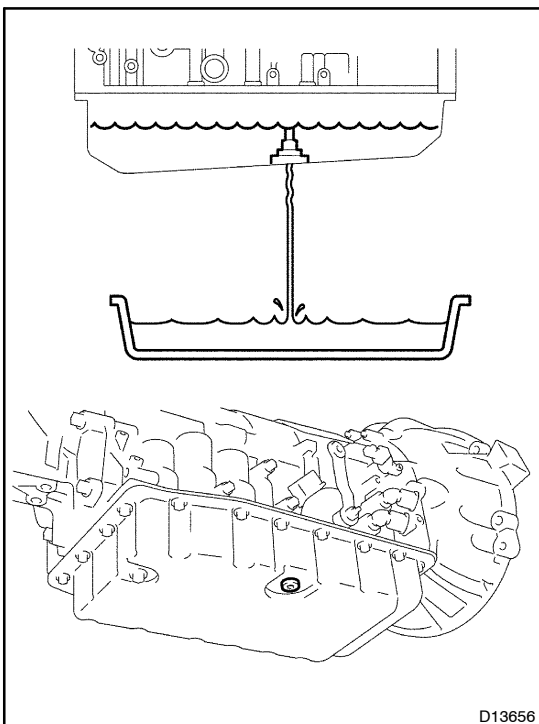


(c) When fluid does not overflow: [*3]

(1) Remove the refill plug.



(2) Add ATF to the refill hole until it drains out from the overflow hole.



(3) Install the overflow plug through a new gasket when the draining ATF becomes a trickle.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

(4) Install the refill plug through a new O-ring.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

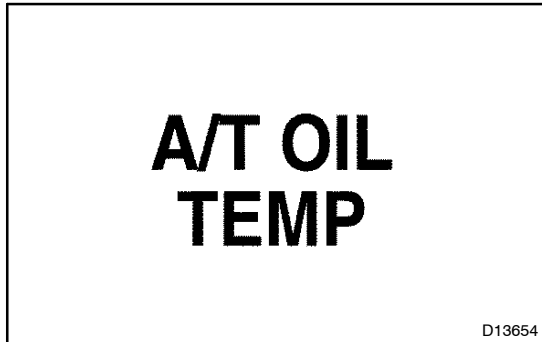
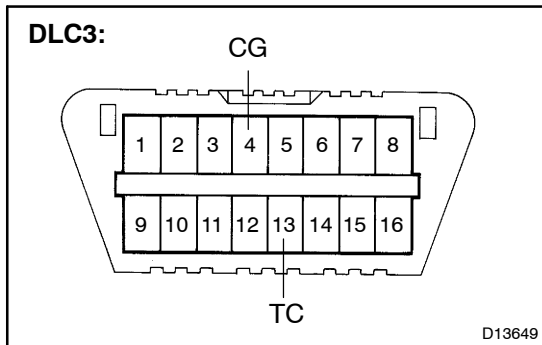
(5) Lower down the vehicle.

(6) Turn the ignition switch off.

(7) Check the fluid leaks.

Check for leaks in the transmission.

If there are leaks, it is necessary to repair or replace O-rings, FIPGs, oil seals, plugs or other parts.



- (d) When adding a minimum amount of fluid: [*4]
- (1) Using an SST, short-circuit between terminals TC and CG of the DLC3.
- SST 09843-18040
- (2) Start the engine and run at idle.

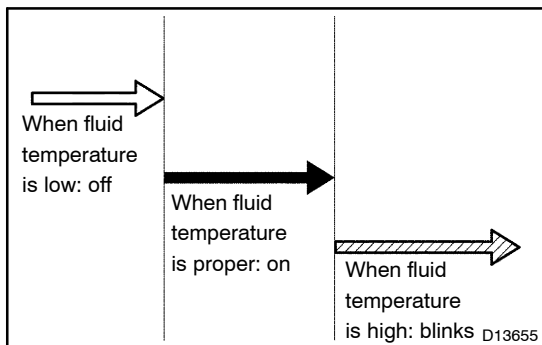
NOTICE:

A/C switch must be turned off.

- (3) Slowly move the shift lever from the P to the 2-L range. Return the shift lever to the P range.
- (4) Switch to the fluid temperature detection mode.
 - Move the shift lever from the N to the 4D range, or from 4D to N, within 1.5 seconds.
 - Perform the above procedure for 6 seconds or more.

Standard: Meter indicator light "ATF temperature warning light" comes on for 2 seconds and then goes off.

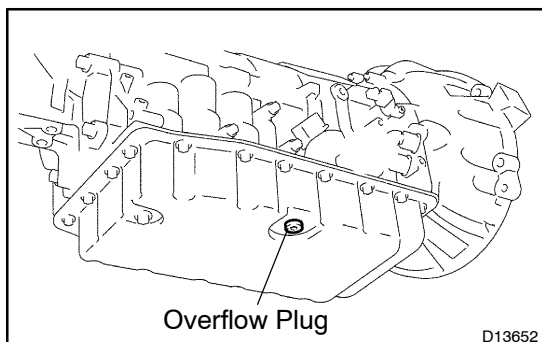
- (5) Disconnect terminals TC and CG after confirming the above condition.
- (6) Idle the engine to raise fluid temperature.



- (7) Lift up the vehicle right after the meter indicator light "ATF temperature warning light" comes on.

NOTICE:

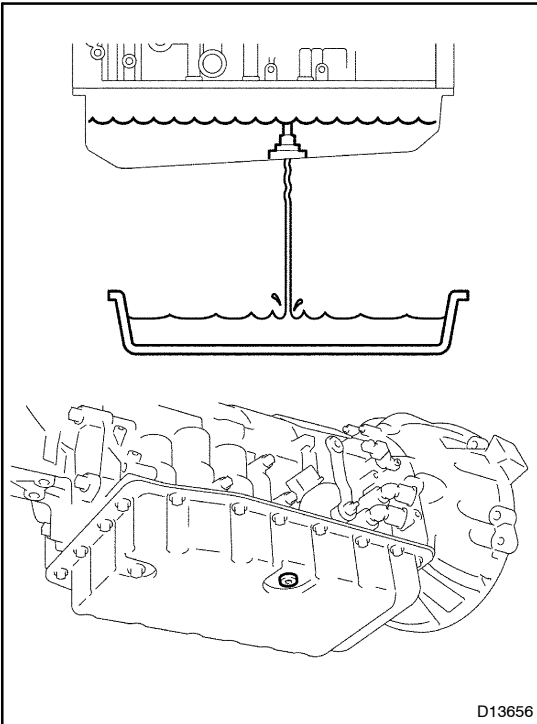
- **Add fluid only when the meter indicator light is on.**
- **Perform the procedure while the engine is idling.**



- (8) Remove the overflow plug. If ATF overflows, proceed to [*5]. If ATF does not overflow, proceed to [*6].

HINT:

"Overflow" indicates the condition that ATF drains out from the overflow tube.



- (e) When fluid overflows: [*5]
- (1) Install the overflow plug through a new gasket when the draining ATF becomes a trickle.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

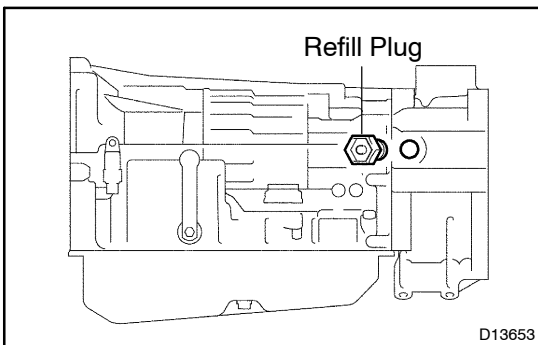
- (2) Install the refill plug through a new O-ring.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

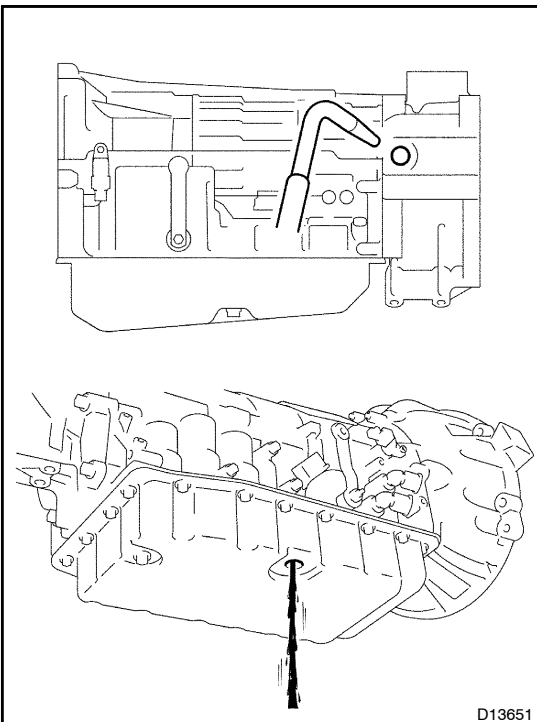
- (3) Lower down the vehicle.
- (4) Turn the ignition switch off.
- (5) Check the fluid leaks.

Check for leaks in the transmission.

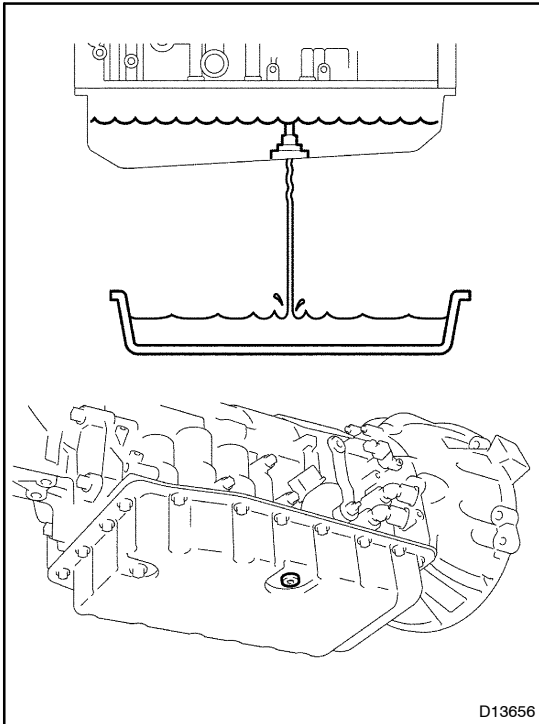
If there are leaks, it is necessary to repair or replace O-rings, FIPGs, oil seals, plugs or other parts.



- (f) When fluid does not overflow: [*6]
- (1) Remove the refill plug.



- (2) Add ATF to the refill hole until it drains out from the overflow hole.



- (3) Install the overflow plug through a new gasket when the draining ATF becomes a trickle.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

- (4) Install the refill plug through a new O-ring.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

- (5) Lower down the vehicle.
- (6) Turn the ignition switch off.
- (7) Check the fluid leaks.

Check for leaks in the transmission.

If there are leaks, it is necessary to repair or replace O-rings, FIPGs, oil seals, plugs or other parts.

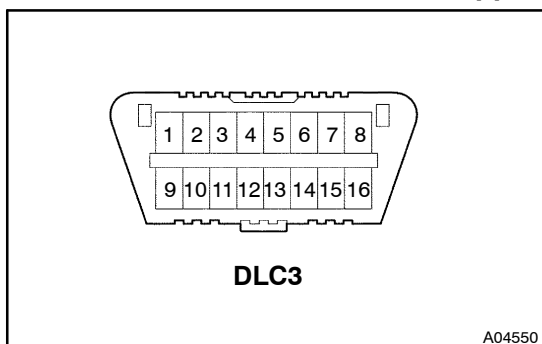
10. MECHANICAL SYSTEM TESTS

- (a) Measure the stall speed.

The object of this test is to check the overall performance of the transmission and engine by measuring the stall speeds in the D and R ranges.

NOTICE:

- Do the test at normal operating fluid temperature 70 – 80°C (158 – 176°F).
- Do not continuously run this test longer than 5 seconds.
- To ensure safety, conduct this test in a wide, clear level area which provides good traction.
- The stall test should always be carried out in pairs. One technician should observe the conditions of wheels or wheel stoppers outside the vehicle while the other is doing the test.



- (1) Chock the 4 wheels.
- (2) Connect a hand-held tester to DLC3 or tachometer to terminal TAC (9) of DLC3 with SST.

SST 09843-18030

- (3) Fully apply the parking brake.
- (4) Keep your left foot pressing firmly on the brake pedal.
- (5) Start the engine.
- (6) Shift into the D range. Press all the way down on the accelerator pedal with your right foot. Quickly read the stall speed at this time.

Stall speed: 2,150 ± 150 rpm

- (7) Do the same test in R range.

Stall speed: 2,150 ± 150 rpm

Evaluation:

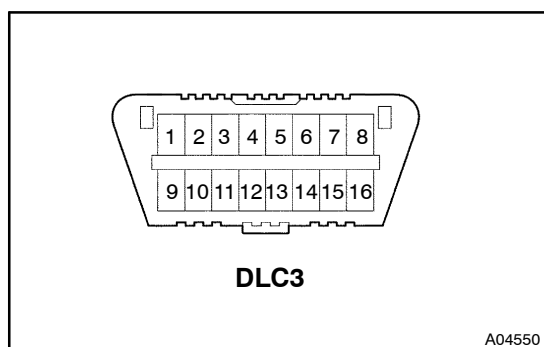
Problem	Possible cause
(a) Stall speed low in D and R ranges	• Engine output may be insufficient • Stator one-way clutch is not operating properly HINT: If the value is larger or smaller than the specified value by 600 rpm or more, the torque converter could be faulty.
(b) Stall speed high in D range	• Line pressure too low • Clutch No. 1 (C₁) slipping • One-way clutch No.3 (F₃) not operating properly
(c) Stall speed high in R range	• Line pressure too low • Brake No. 4 (B₄) slipping • Clutch No. 3 (C₃) slipping • One-way clutch No.1 (F₁) not operating properly
(d) Stall speed high in D and R ranges	• Line pressure too low • Improper fluid level

(b) Measure the time lag.

When the shift lever is shifted while the engine is idling, there will be a certain time lapse or lag before the shock can be felt. This is used for checking the condition of the clutch and brake.

NOTICE:

- **Do the test at normal operating fluid temperature 70 – 80°C (158 – 176°F).**
- **Be sure to allow 1 minute interval between tests.**
- **Take 3 measurements and take the average value.**



- (1) Fully apply the parking brake.
- (2) Connect a hand-held tester to DLC3 or tachometer to terminal TAC (9) of DLC3 with SST.

SST 09843-18030

- (3) Start the engine and check idle speed.

Idle speed (In N range and air conditioner OFF): 700 ± 50 rpm.

- (4) Shift the shift lever from N to D range. Using a stop watch, measure the time from when the lever is shifted until the shock is felt.

Time lag:

N → D Less than 1.2 seconds

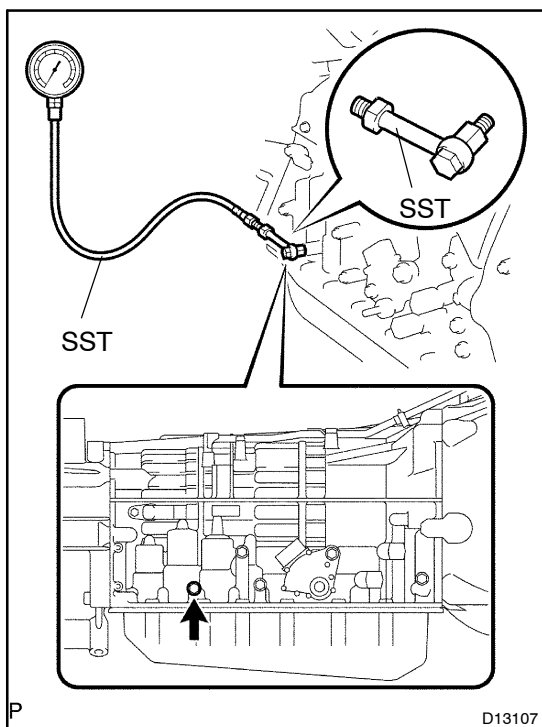
- (5) In the same manner, measure the time lag for N → R.

Time lag:

N → R Less than 1.5 seconds

Evaluation (If N → D time or N → R time lag is longer than the specified):

Problem	Possible cause
N → D time lag is longer	• Line pressure too low • Clutch No. 1 (C₁) worn • One-way clutch No.3 (F₃) not operating properly
N → R time lag is longer	• Line pressure too low • Clutch No. 3 (C₃) worn • Brake No. 4 (B₄) worn • One-way clutch No.1 (F₁) not operating properly



11. HYDRAULIC TEST

Measure the line pressure.

NOTICE:

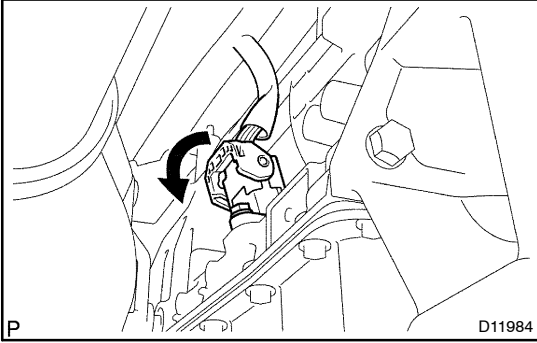
- Do the test at normal operation fluid temperature 70 – 80°C (158 – 176°F).
 - The line pressure test should always be carried out in pairs. One technician should observe the conditions of wheels or wheel stoppers outside the vehicle while the other is doing the test.
 - Be careful to prevent SST's hose from interfering with the exhaust pipe.
 - (1) Warm up the ATF.
 - (2) Remove the test plug on the transmission case center right side and connect SST.
- SST 09992-00095 (09992-00231, 09992-00271)
- (3) Fully apply the parking brake and chock the 4 wheels.
 - (4) Start the engine and check idling speed.
 - (5) Keep your left foot pressing firmly on the brake pedal and shift into D range.
 - (6) Measure the line pressure when the engine is idling.
 - (7) Depress the accelerator pedal all the way down. Quickly read the highest line pressure when engine speed reaches stall speed.
 - (8) In the same manner, do the test in R range.

Specified line pressure:

Condition	D range kPa (kgf/cm ² , psi)	R range kPa (kgf/cm ² , psi)
Idling	362 – 420 (3.7 – 4.2, 53 – 59)	500 – 580 (5.1 – 5.9, 73 – 84)
Stall	1,360 – 1,460 (13.8 – 14.9, 196 – 212)	1,295 – 1,415 (13.2 – 14.4, 188 – 205)

Evaluation

Problem	Possible cause
If the measured value at all ranges are higher	• Shift solenoid valve SLT defective • Regulator valve defective
If the measured value at all ranges are lower	• Shift solenoid valve SLT defective • Regulator valve defective • Oil pump defective
If pressure is low in the D range only	• D range circuit fluid leakage • Clutch No. 1 (C₁) defective
If pressure is low in the R range only	• R range circuit fluid leakage • Clutch No. 3 (C₃) defective • Brake No. 4 (B₄) defective



12. MANUAL SHIFTING TEST

HINT:

By this test, it can be determined whether the trouble is within the electrical circuit or is a mechanical problem in the transmission.

- (a) Disconnect the solenoid wire.
- (b) Inspect the manual driving operation.

Check that the shift and gear ranges correspond with the table below.

While driving, shift through the L, 2, 3, 4 and D ranges. Check that the gear change corresponds to the shift range.

Shift range	Gear range
D	4th
4	4th
3	3rd
2	1st
L	1st
R	Reverse
P	Pawl Lock

HINT:

If the gear ranges of the L, 2, 3, 4 and D are difficult to distinguish, do the following road test.

If any abnormality is found in the above test, the problem is in the transmission itself.

- (c) Connect the solenoid wire.
- (d) Cancel out DTC.

13. RESET MEMORY

CAUTION:

Perform the **RESET MEMORY (AT initialization)** when replacing the automatic transmission assy, engine assy or the Engine and ECT ECU.

NOTICE:

Hand-held tester only

HINT:

The Engine and ECT ECU memorizes the condition that the ECT controls the automatic transmission assy and engine assy according to those characteristics. Therefore, when the automatic transmission assy, engine assy, or Engine and ECT ECU has been replaced, it is necessary to reset the memory so that the Engine and ECT ECU can memorize the new information.

Reset procedure is as follows.

- (a) Turn the ignition switch off.
- (b) Connect the hand-held tester to the DLC3.
- (c) Turn the ignition switch to the ON position and push the hand-held tester main switch on.
- (d) Select the item "/ DIAGNOSIS / OBD/MOBD".
- (e) Perform the reset memory procedure from the ENGINE menu.

CAUTION:

After performing the **RESET MEMORY**, be sure to perform the **ROAD TEST** described earlier.

Tester menu flow:
