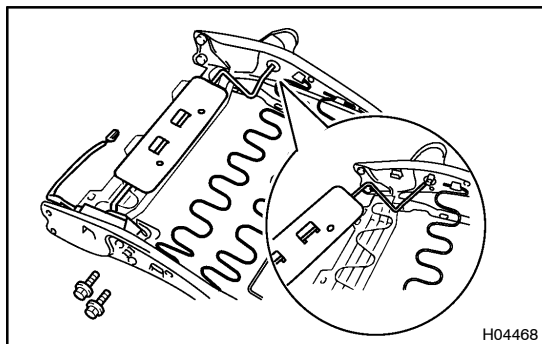


INSTALLATION

NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

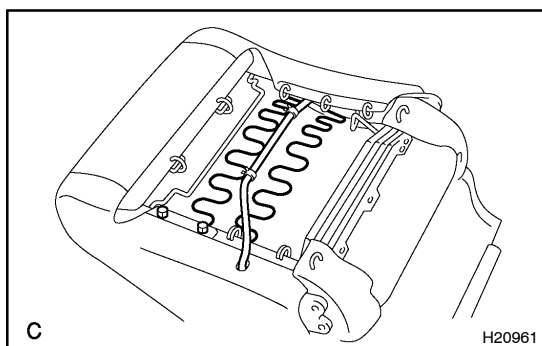


1. INSTALL LUMBER SUPPORT

Install the lumbar support with the 2 bolts.

2. INSTALL SEATBACK FRAME

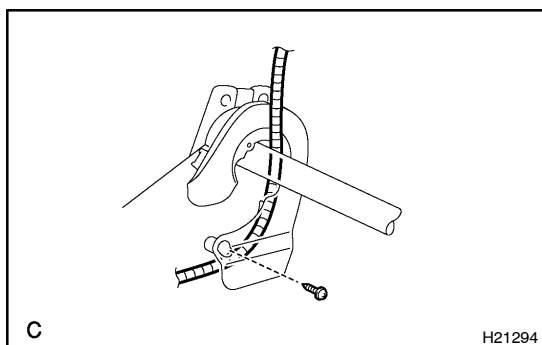
- (a) Install the seatback cover with pad to the seatback frame.



- (b) Install new hog rings, clamps and the 2 bolts.

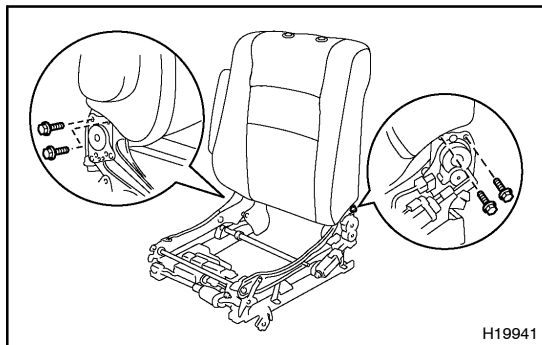
Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)

- (c) Install the 2 headrest supports.



3. INSTALL SEATBACK ASSEMBLY

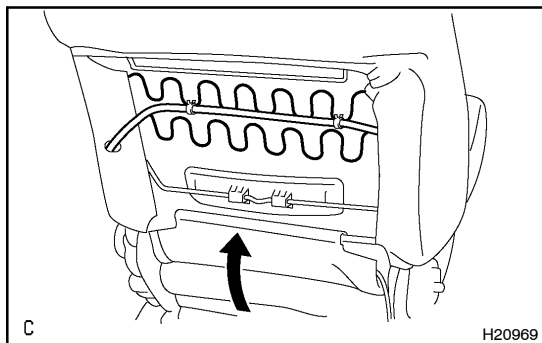
- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield so that the connector is placed in between.



- (b) Install the seatback assembly with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

NOTICE:

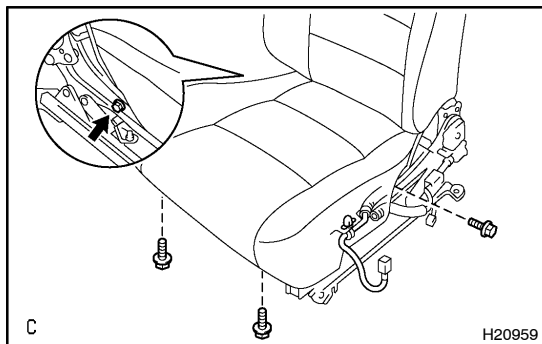
- **Make sure that the seatback assembly is installed to the specified torque.**
 - **If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.**
 - **When installing the seatback assembly, take care it is not to be pinched between other parts.**
- (c) Install new hog rings.



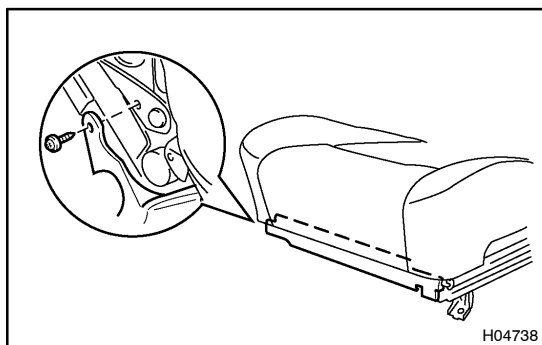
- (d) Hang the hook.
 (e) Connect the connectors.

4. INSTALL ARMREST

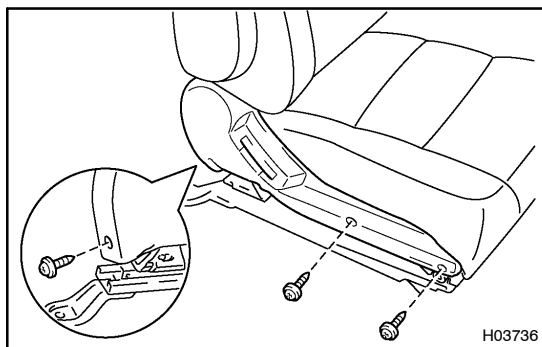
Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

5. INSTALL HEADREST**6. INSTALL SEAT CUSHION ASSEMBLY**

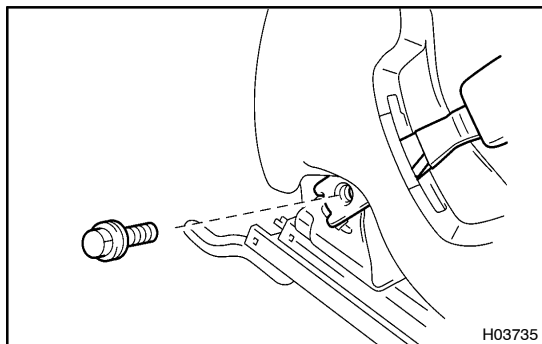
- (a) Install the seat cushion assembly with the 4 bolts.
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)
 (b) Engage the wire harness clamp.

**7. INSTALL FRONT SEAT CUSHION SHIELD**

Install the seat cushion shield with the screw.

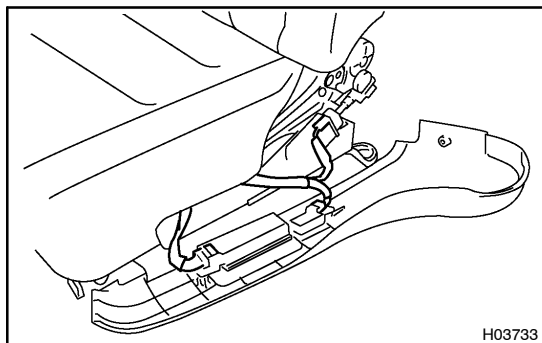
**8. INSTALL LOWER SEAT CUSHION SHIELD**

Install the lower seat cushion shield with the screws.

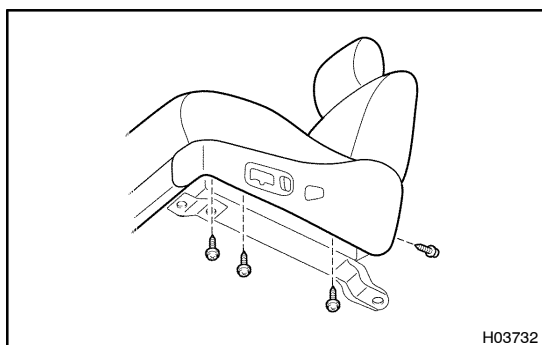
**9. INSTALL FRONT SEAT INNER BELT**

- (a) Engage the clamp, then connect the connector.
- (b) Install the inner belt with the bolt.

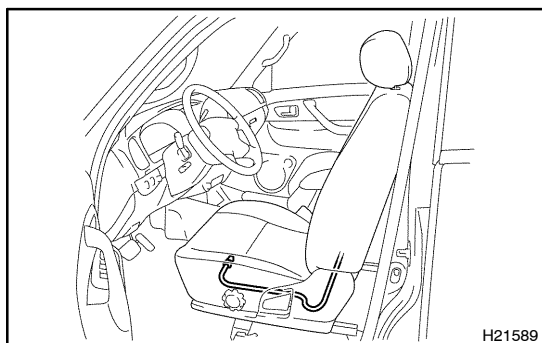
Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

**10. INSTALL SEAT CUSHION OUTER SHIELD**

- (a) Connect the connectors as shown in the illustration.



- (b) Install the seat cushion outer shield with the 4 screws.

11. INSTALL SEATBACK BOARD**12. INSTALL FRONT SEAT**

- (a) Install the front seat.

NOTICE:

Be careful not to damage body.

- (b) Connect the connectors.
- (c) Install the 4 bolts.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (d) Install the 4 track covers.