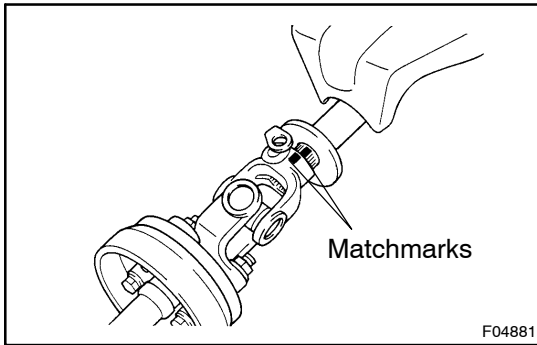




DISASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. REMOVE NO. 2 LOWER COVER

Remove the 2 nuts and lower side No. 2 lower cover.

2. REMOVE INTERMEDIATE SHAFT ASSEMBLY

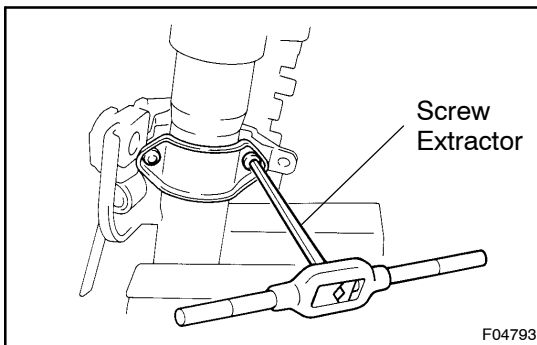
- Place matchmarks on the intermediate shaft assembly and main shaft assembly.
- Remove the bolt and intermediate shaft assembly with the upper side No. 2 lower cover.
- Remove the thrust stopper from the main shaft assembly.

3. REMOVE TRANSPONDER KEY AMPLIFIER

- Widen the claw hung on the upper bracket by approx. 1.0 mm (0.039 in.) using a screwdriver.
- Pull the transponder key amplifier toward the rear of the vehicle with the claw open.

NOTICE:

Take care not to use excessive force to prevent the case from being damage.

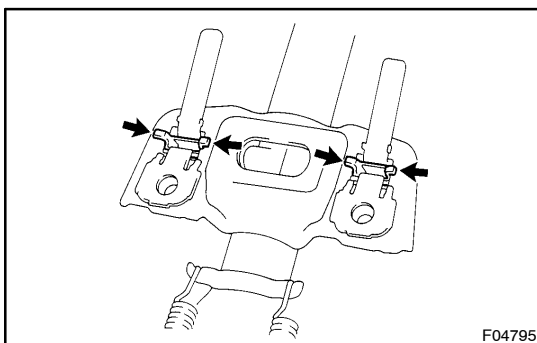


4. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- Using a centering punch, mark the center of the 2 tapered-head bolts.
- Using a 3-4 mm (0.12-0.16 in.) drill, drill into the 2 bolts.
- Using a screw extractor, remove the 2 bolts, column upper bracket and column upper clamp.

5. REMOVE COLUMN TUBE SUPPORT

- Remove the bolt.
- Remove the column tube support with tube attachment.
- Remove the tube attachment from the column tube support.



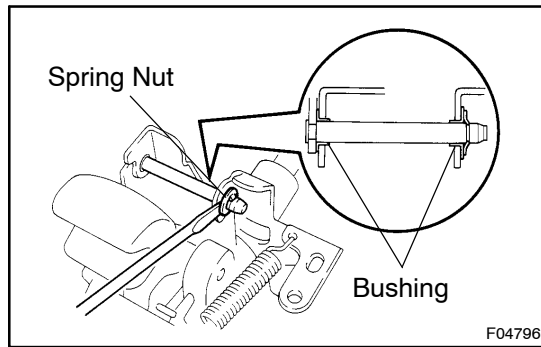
6. REMOVE 2 ENERGY ABSORBING PLATES

- Using pliers, remove the 2 energy absorbing clips.
- Remove the 2 energy absorbing plates and 2 energy absorbing guides.

7. REMOVE 4 TENSION SPRINGS

HINT:

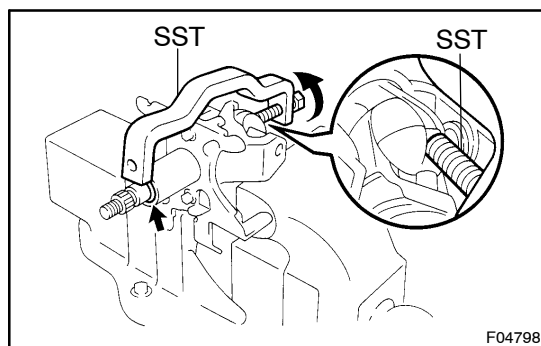
Remove the springs with the tilt function at maximum tilt up.

**8. REMOVE TILT LEVER**

- (a) Using a screwdriver, remove the spring nut.
- (b) Remove the tilt lever.
- (c) Remove the 2 bushings from the column upper tube.

9. REMOVE TILT LEVER LINK**10. REMOVE COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY**

- (a) Using a hexagon wrench, remove the 2 tilt steering bolts.
- (b) Remove the upper tube with the main shaft assembly from the column tube.

11. REMOVE TILT LEVER RETAINER**12. REMOVE MAIN SHAFT ASSEMBLY**

- (a) Using SST, compress the compression spring.
SST 09950-40011 (09958-04011)

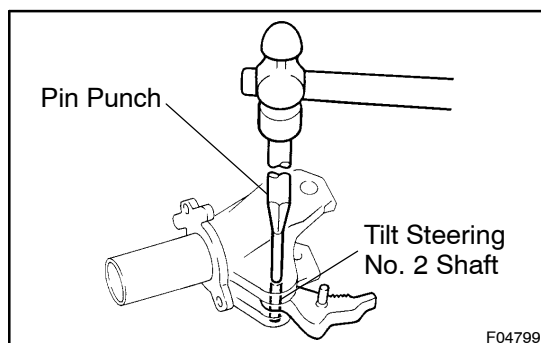
NOTICE:

Do not bend the universal joint of the shaft more than 20°.

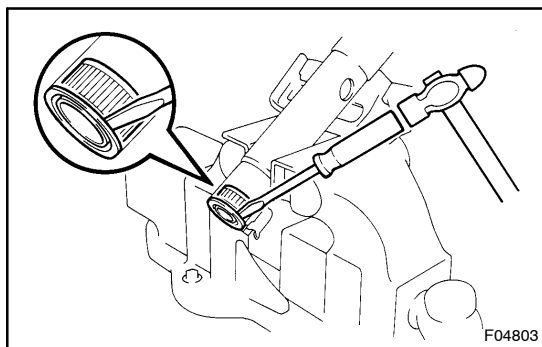
- (b) Using a snap ring expander, remove the snap ring from the shaft.
- (c) Remove the shaft assembly from the column upper tube.
- (d) Remove the compression spring and bearing thrust collar from the shaft.

13. REMOVE TURN SIGNAL BRACKET

Remove the 2 bolts and turn signal bracket.

**14. REMOVE TILT STEERING PAWL**

- (a) Using a pin punch and hammer, tap out the tilt steering No. 2 shaft.
- (b) Remove the pawl from the column upper tube.
- (c) Remove the pin from the pawl.

**15. REMOVE BUSHING**

Using a screwdriver, tap out the bushing.