

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Condenser x Discharge tube	5.4	55	48 in·lbf
Condenser x Liquid tube	10	100	7
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Expansion valve x Evaporator	3.4	35	30
Liquid line (Block joint)	10	100	7
Liquid line (Piping line)	14	140	10
Discharge line (Piping joint)	22	225	16
Suction line (Block joint)	10	100	7
Suction line (Piping joint)	5/8"	32	24
	3/4"	42	31
Compressor x Cylinder block	49	500	36