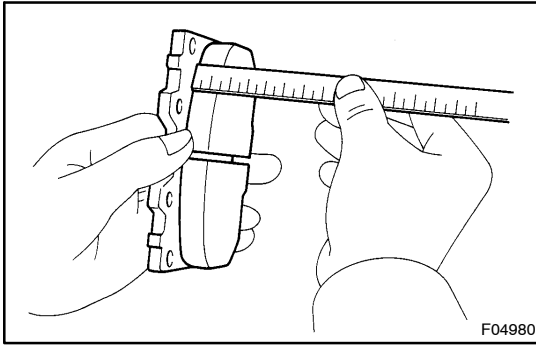




## INSPECTION

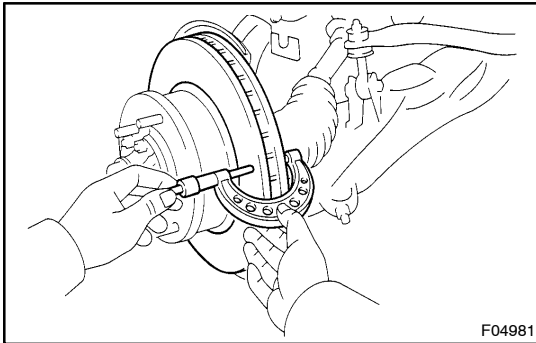
### 1. MEASURE PAD LINING THICKNESS

Using a ruler, measure the pad lining thickness.

**Standard thickness: 11.5 mm (0.453 in.)**

**Minimum thickness: 1.0 mm (0.039 in.)**

Replace the pad if the pad's thickness is at the minimum or if it shows signs of uneven wear.



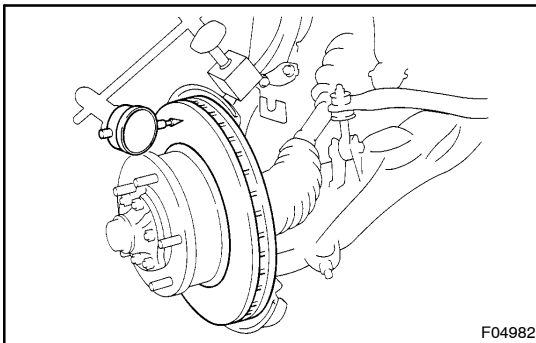
### 2. MEASURE DISC THICKNESS

Using a micrometer, measure the disc thickness.

**Standard thickness: 32.0 mm (1.260 in.)**

**Minimum thickness: 30.0 mm (1.181 in.)**

Replace the disc if the thickness of the disc is at the minimum thickness or less. Replace the disc or grind it on a lathe if it is scored or is worn unevenly.



### 3. MEASURE DISC RUNOUT

Using a dial indicator, measure the disc runout at a position 10 mm (0.39 in.) from the out side edge.

**Maximum disc runout: 0.07 mm (0.0028 in.)**

If the bearing play and axle hub runout are not abnormal, replace the disc or grind it on an "On-Car brake lathe".

**HINT:**

Before measuring the runout, confirm that the front bearing preload is within the specification (See page [SA-16](#)).

### 4. IF NECESSARY, REPLACE DISC

- Remove the front axle hub (See page [SA-12](#)).
- Remove the disc from the axle hub (See page [SA-13](#)).
- Install a new disc and torque the 5 bolts.  
**Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)**
- Install the axle hub and adjust the front bearing preload (See page [SA-16](#)).