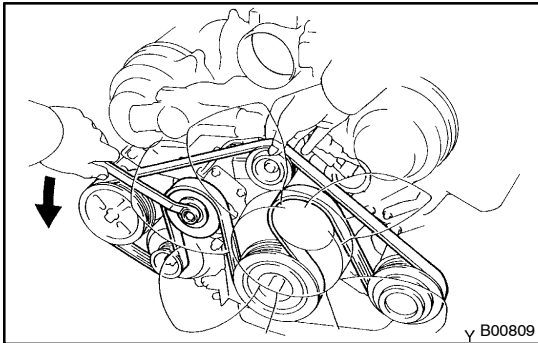


REMOVAL

1. DRAIN ENGINE COOLANT (See page [CO-2](#))



2. REMOVE GENERATOR DRIVE BELT

Loosen the belt by turning the belt tensioner counterclockwise, and remove the drive belt.

HINT:

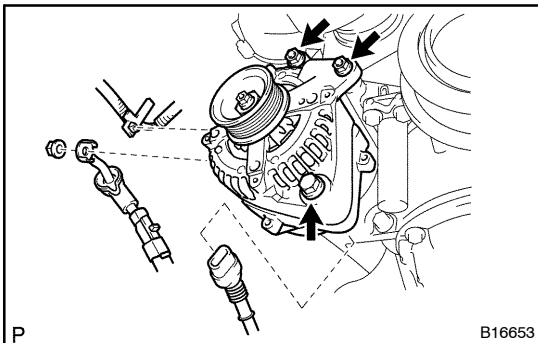
The pulley bolt for the belt tensioner has a left-hand thread.

3. REMOVE ENGINE UNDER COVER NO. 1

4. REMOVE RADIATOR ASSEMBLY

(See page [CO-17](#))

5. REMOVE PS VANE PUMP (See page [SR-40](#))



6. REMOVE GENERATOR

- Disconnect the generator connector.
- Remove the rubber cap and nut, and disconnect the generator wire.
- Disconnect the generator wire clamp from the cord clip on the generator.
- Remove the bolt, 2 nuts and generator.