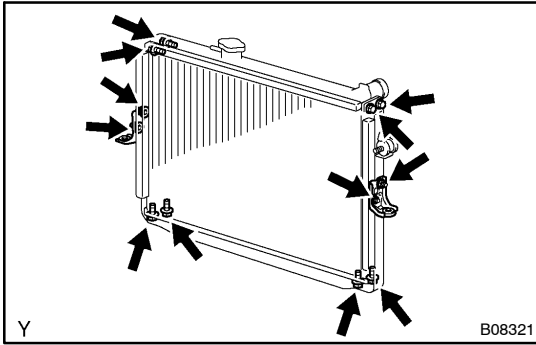




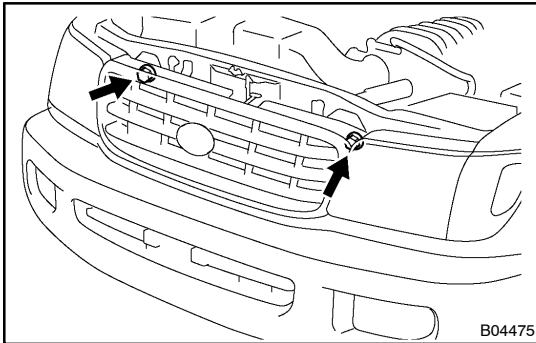
INSTALLATION

1. INSTALL SIDE SUPPORTS TO RADIATOR

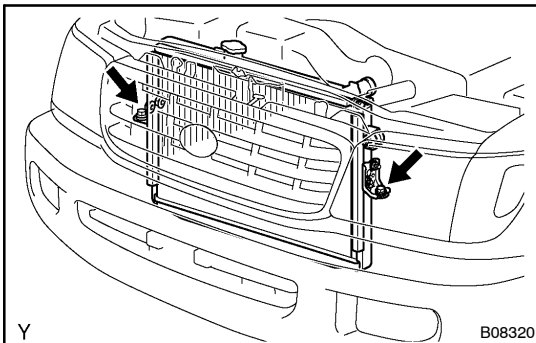
- (a) Install the 2 side support with 8 nuts.
Torque: 12.7 N·m (130 kgf·cm, 9 ft·lbf)
- (b) Install the 2 brackets with the 4 nuts.
Torque: 20 N·m (200 kgf·cm, 13 ft·lbf)

2. INSTALL RADIATOR ASSEMBLY

- (a) Place the radiator assembly to the body.



- (b) Install the 2 nuts.
Torque: 20 N·m (200 kgf·cm, 15 ft·lbf)



- (c) Install the radiator assembly with the 2 bolts to the body.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

3. INSTALL FAN PULLEY, FAN SHROUD, FAN WITH FLUID COUPLING AND GENERATOR DRIVE BELT

- (a) Place the fan with fluid coupling, fan pulley and fan shroud in position.
- (b) Temporarily install the fan pulley mounting nuts.
- (c) Install the fan shroud with the 3 bolts.
Torque: 5.0 N·m (50 kgf·cm, 43 in·lbf)
- (d) Connect the A/T oil cooler hoses to the clamp on the fan shroud.
- (e) Install the generator drive belt (See page [CH-14](#)).
- (f) Tighten the 4 fan pulley mounting nuts.
- (g) Install the 2 brackets on wire to the radiator wire with 2 bolts.
- (h) Install the 2 clamps on the A/C discharge tube to the brackets on the wire with the 2 nuts.

4. INSTALL RADIATOR RESERVOIR

- (a) Install the grommet to the reservoir.
- (b) Attach the lower side of the reservoir to the fan shroud.
- (c) install the reservoir with the 2 bolts.
- (d) Connect the reservoir hose to the radiator.
- (e) Install the clamp on the wire to the radiator.

5. CONNECT A/T OIL COOLER HOSES TO RADIATOR

6. CONNECT RADIATOR UPPER HOSE TO RADIATOR

7. CONNECT RADIATOR LOWER HOSE TO RADIATOR

8. FILL WITH ENGINE COOLANT

9. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

10. RECHECK ENGINE COOLANT LEVEL

11. INSTALL ENGINE UNDER COVER NO.1