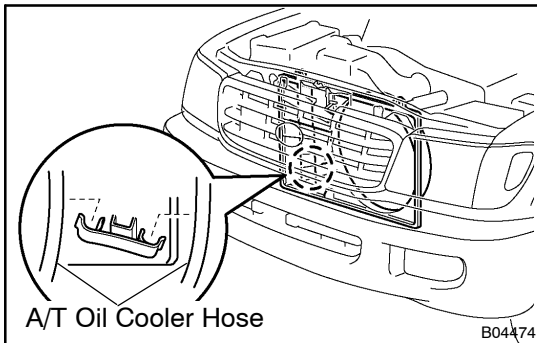
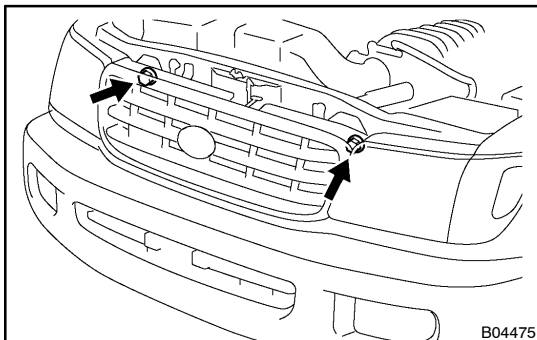


## REMOVAL

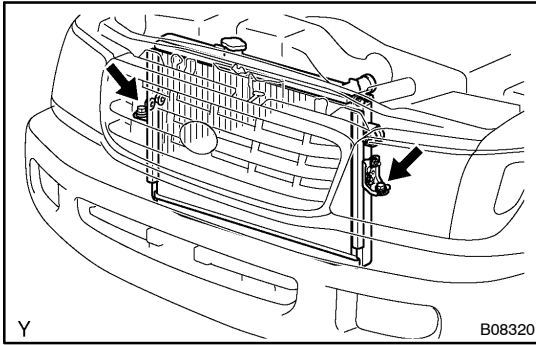
1. REMOVE ENGINE UNDER COVER NO.1
2. DRAIN ENGINE COOLANT
3. DISCONNECT RADIATOR UPPER HOSE FROM RADIATOR
4. DISCONNECT RADIATOR LOWER HOSE FROM RADIATOR
5. DISCONNECT A/T OIL COOLER HOSES FROM RADIATOR
6. REMOVE RADIATOR RESERVOIR
  - (a) Disconnect the clamp on the wire from the radiator.
  - (b) Disconnect the reservoir hose from the radiator.
  - (c) Remove the 2 bolts, reservoir and grommet.



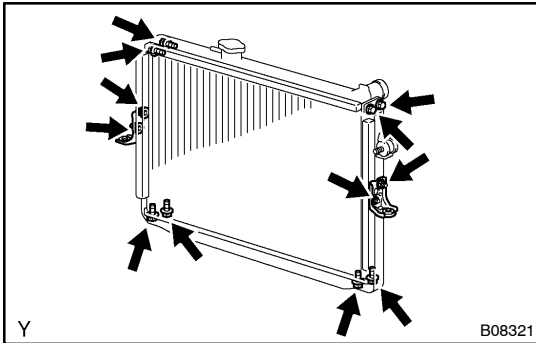
7. REMOVE RADIATOR ASSEMBLY
  - (a) Remove the 2 nuts, and disconnect the 2 clamps on the A/C discharge tube from the bracket.
  - (b) Remove the 2 bolts, and disconnect the 2 brackets on the wire from the radiator.
  - (c) Disconnect the A/T oil cooler hoses from the clamp on the fan shroud.
  - (d) Loosen the fan pulley mounting nuts holding the fluid coupling to the fan bracket.
  - (e) Remove generator drive belt. (See page [CH-7](#))
  - (f) Remove the 3 bolts holding the fan shroud to the radiator.
  - (g) Remove the 4 fan pulley mounting nuts.
  - (h) Pull out the fan with fluid coupling, fan pulley and fan shroud.



- (i) Remove the 2 nuts.



- (j) Remove the 2 bolts.
- (k) Lift out the radiator assembly.



**8. REMOVE RADIATOR SIDE SUPPORTS FROM RADIATOR**

- (a) Remove the 4 nuts and 2 brackets.
- (b) Remove the 8 nuts and 2 side supports.