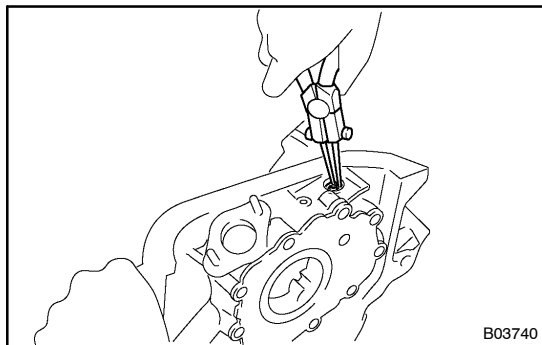
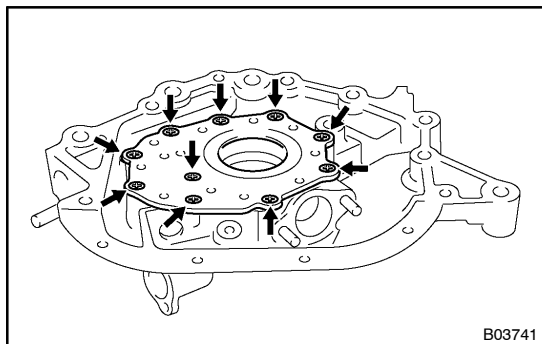




DISASSEMBLY

1. REMOVE RELIEF VALVE

- (a) Using snap ring pliers, remove the snap ring.
- (b) Remove the retainer, spring and relief valve.



2. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 10 screws, pump body cover, the drive and driven rotors.