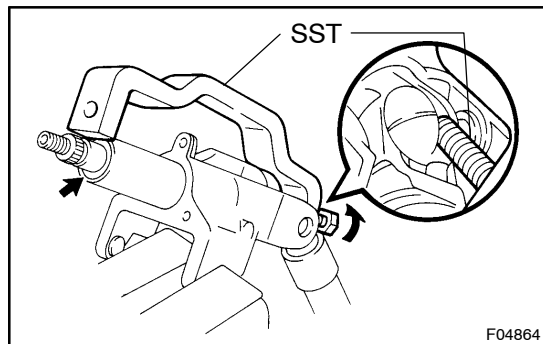


## REASSEMBLY

### NOTICE:

When using a vise, do not over tighten it.

1. **COAT WITH PARTS INDICATED BY ARROWS MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page [SR-27](#))**



2. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube sub-assembly.
- (c) Using SST, compress the compression spring.  
SST 09950-40011 (09958-04011)

### NOTICE:

**Do not bend the universal joint of the shaft more than 20°.**

- (d) Using a snap ring expander, install a new snap ring to the shaft.

3. **INSTALL COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY**

- (a) Install the 3 bushings to the break away bracket.
- (b) Install 2 new support stopper bolt bushings to the column tube assembly.
- (c) Install the column upper tube assembly to the break away bracket.
- (d) Install the column upper tube sub-assembly with the main shaft assembly to the break away bracket.
- (e) Using a hexagon wrench, install the 2 tilt steering bolts.  
**Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)**
- (f) Install a new snap ring.

4. **INSTALL TELESCOPIC STEERING SCREW**

- (a) Install the 4 energy absorber cushions, 2 bearings and telescopic steering screw.
- (b) Install the nut.  
**Torque: 0.8 N·m (8.2 kgf·cm, 7.1 in·lbf)**
- (c) Using a punch, stake the nut.

5. **INSTALL STEERING COLUMN BRACKET SPACER**

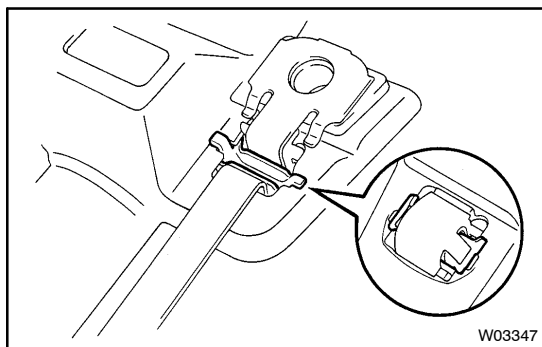
6. **INSTALL TELESCOPIC STEERING SLIDER**

7. **INSTALL TELESCOPIC STEERING BUSHING**

8. **INSTALL TELESCOPIC STEERING SLIDER SUPPORT**

Install the telescopic steering slider support with the 2 bolts.

**Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)**



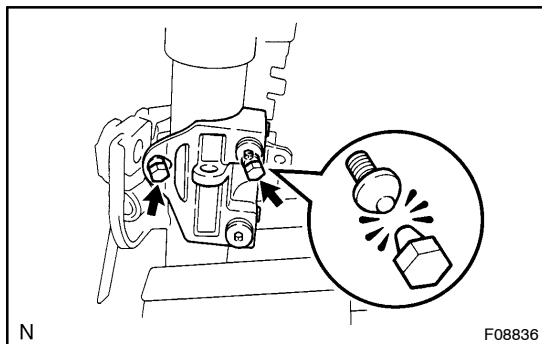
## 9. INSTALL 2 ENERGY ABSORBING GUIDES, PLATES AND CLIPS

- (a) Install the 2 new energy absorbing guides and 2 new absorbing plates.
- (b) Install the 2 new energy absorbing clips.

## 10. INSTALL COLUMN TUBE SUPPORT

- (a) Install the tube attachment to the column tube support.
- (b) Install the column tube support with the bolt.

**Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)**



## 11. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Install the 2 telescopic steering wedge lock springs, 2 steering lock wedges and column upper bracket and column upper clamp.
- (b) Using a hexagon wrench, install the 2 telescopic lever lock bolts.

**Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)**

- (c) Install and tighten the 2 new tapered-head bolts until the bolt heads break off.

- (d) Install the column tube stopper.

**Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)**

## 12. INSTALL POWER TELESCOPIC MOTOR

- (a) Install the telescopic steering column cable.
- (b) Install the power telescopic motor with the 2 bolts.

**Torque: 9.0 N·m (90 kgf·cm, 78 in·lbf)**

## 13. INSTALL ADJUSTING NUT NO. 1

- (a) Install 2 new support stopper bolt bushings to the adjusting nut No. 1.
- (b) Install the adjusting nut No. 1 to the column upper tube.
- (c) Install the 2 tilt steering shafts.

## 14. INSTALL POWER TILT MOTOR

- (a) Install 2 new support stopper bolt bushings to the power tilt motor.
- (b) Install 2 new E-rings.
- (c) Using a hexagon wrench, install the power tilt motor and 2 tilt steering bolts.

**Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)**

- (d) Install the stopper No. 1 and stopper spring.

- (e) Using a hexagon wrench, install the support stopper bolt.

## 15. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with the 3 bolts.

## 16. INSTALL STEERING COLUMN PROTECTOR NO. 1

Install the steering column protector No. 1 with the bolt.

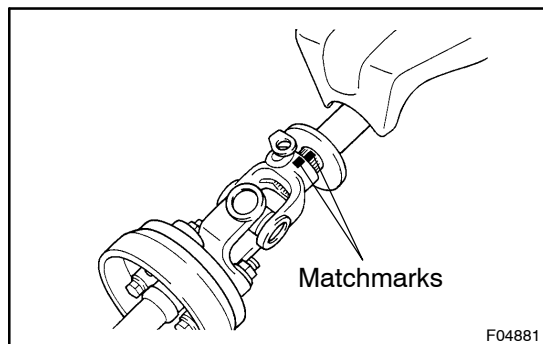
**Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)**

## 17. INSTALL CONNECTOR BRACKET

Install the connector bracket with the bolt.

## 18. INSTALL TRANSPONDER KEY AMPLIFIER ASSEMBLY

## 19. INSTALL NO. 2 LOWER COVER

**20. INSTALL INTERMEDIATE SHAFT ASSEMBLY**

- (a) Install the thrust stopper and upper side No. 2 lower cover.
- (b) Align the matchmarks on the intermediate shaft assembly and main shaft assembly.
- (c) Install the bolt.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

**21. INSTALL NO. 2 LOWER COVER**

Install the No. 2 lower cover with the 2 nuts.

**Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)**