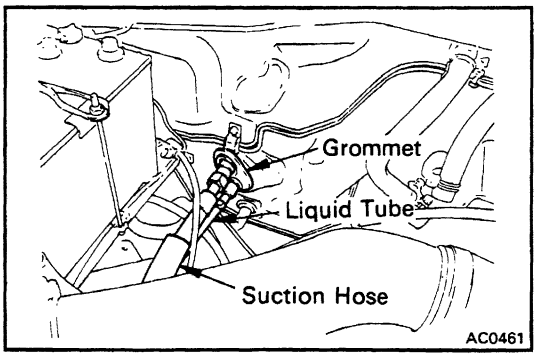

3. INSTALL GLOVE BOX AND DUCT

4. INSTALL GROMMETS ON INLET AND OUTLET FITTINGS

5. CONNECT LIQUID TUBE TO COOLING UNIT INLET FITTINGS

Torque: 135 kg–cm (10 ft–lb, 13 N–m)

6. CONNECT SUCTION HOSE TO COOLING UNIT OUTLET FITTING

Torque: 325 kg–cm (24 ft–lb, 32 N–m)

7. 1F EVAPORATOR WAS REPLACED, ADD COMPRESSOR OIL TO COMPRESSOR

Add 40– 50 cc (1.4–1.7 oz)

Compressor oil: DENSOOIL 6, SUNISO No. 5GS or equivalent

8. CONNECT NEGATIVE CABLE TO BATTERY

9. EVACUATE AIR FROM AIR CONDITIONING SYSTEM

10. CHARGE AIR CONDITIONING SYSTEM WITH REFRIGERANT AND CHECK FOR GAS LEAKAGE

Specified amount: 800 – 900 9 (1.8 – 2.0 lb)

REFRIGERANT LINES

(See page AC–5)

ON–VEHICLE INSPECTION

1. INSPECT HOSES AND TUBES FOR LEAKAGE

Use a gas leak tester. Replace, if necessary.

2. CHECK THAT HOSE AND TUBE CLAMPS ARE NOT LOOSE

Tighten or replace, as necessary.

REPLACEMENT OF REFRIGERANT LINES

1. DISCHARGE REFRIGERATION SYSTEM

2. REPLACE FAULTY TUBE OR HOSE

HINT: Cap the open fittings immediately to keep moisture out of the system.

3. TIGHTENING TORQUE FOR O–RING TYPE FITTINGS AND BOLTED TYPE FITTING (See page AC–5)

4. EVACUATE AIR FROM AIR CONDITIONING SYSTEM

5. CHARGE AIR CONDITIONING SYSTEM WITH REFRIGERANT AND CHECK FOR GAS LEAKAGE

Specified amount: 800 – 900 g (1.8 – 2.0 lb)