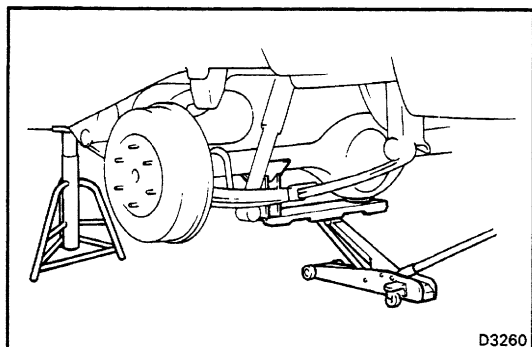


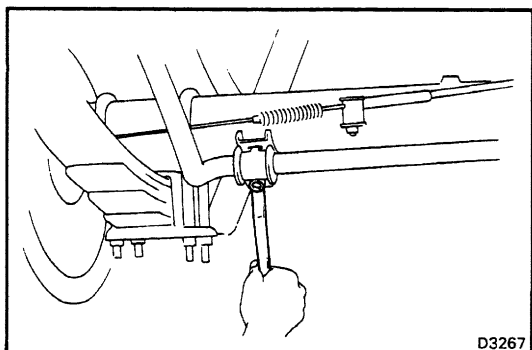


Stabilizer Bar

REMOVAL OF STABILIZER BAR

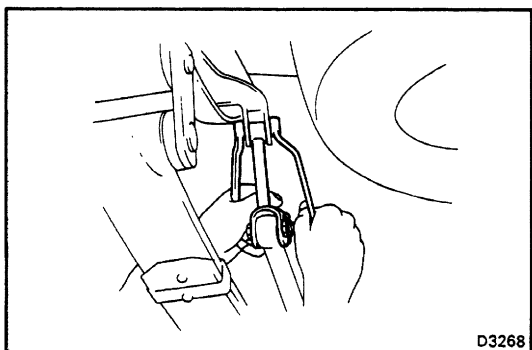
(See page [SA-66](#))

1. JACK UP AND SUPPORT VEHICLE



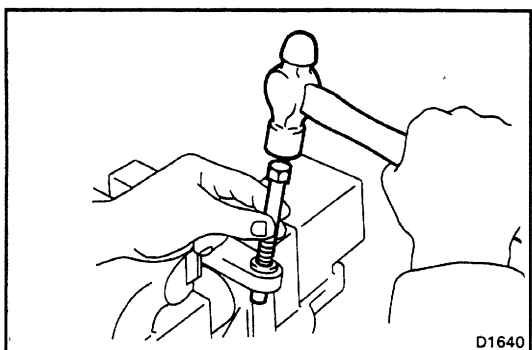
2. REMOVE STABILIZER BAR

- (a) Remove the stabilizer bar brackets from the axle housing.



- (b) Remove the stabilizer bar link with the stabilizer bar from the frame.

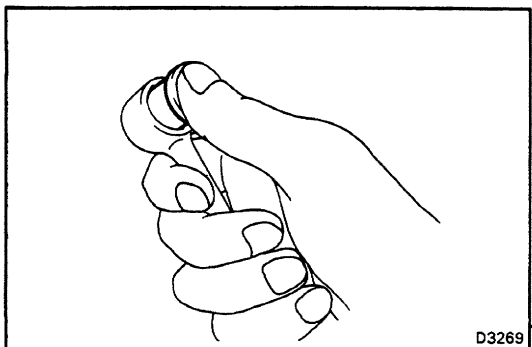
3. REMOVE STABILIZER BAR LINK FROM STABILIZER BAR



REPLACEMENT OF STABILIZER BAR BUSHING

1. REMOVE COLLAR AND BUSHING

- (a) Using a hammer and bolt (12 mm or 0.47 in.), tap out the collar.
- (b) Remove the bushing.



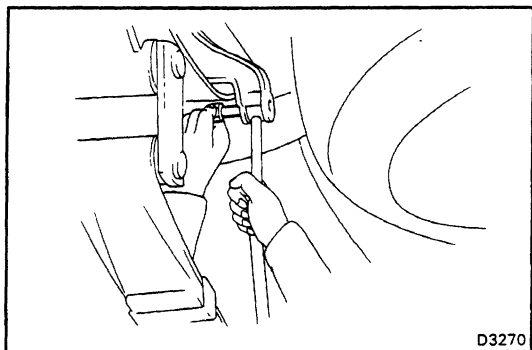
2. INSTALL BUSHING AND COLLAR

Install a new bushing and collar to the stabilizer bar.

INSTALLATION OF STABILIZER BAR

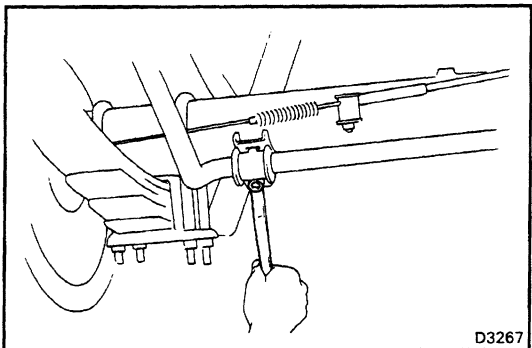
1. INSTALL STABILIZER BAR LINK TO STABILIZER BAR

Install the stabilizer bar link to the stabilizer bar and temporarily install a new nut.

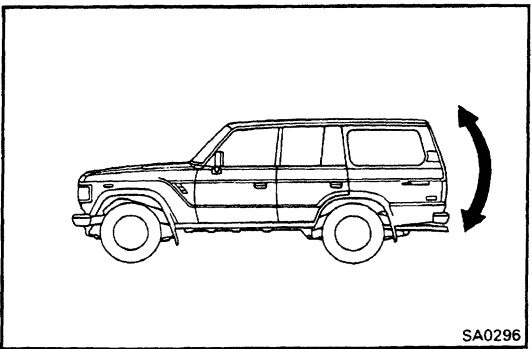


2. INSTALL STABILIZER BAR

- (a) Install the cushion and bracket to the stabilizer bar.
- (b) Temporarily install the bracket to the axle housing.
- (c) Temporarily install the stabilizer link to the frame with a new nut.



3. INSTALL WHEEL AND LOWER VEHICLE

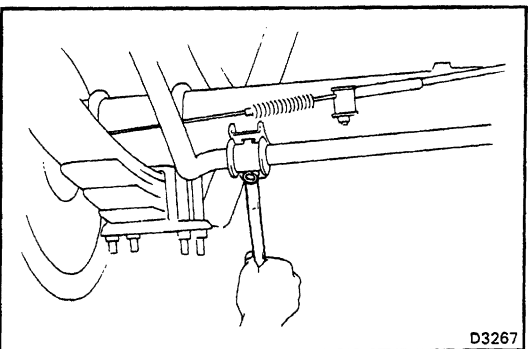


4. STABILIZE SUSPENSION

5. TORQUE BRACKET AND LINK

- (a) Torque the bracket bolt.

Torque: 130 kg-cm (9 ft-lb, 13 N-m)



- (b) Torque the stabilizer link nut.

Torque: 260 kg-cm (19 ft-lb, 25 N-m)

