

Side Protection Moulding

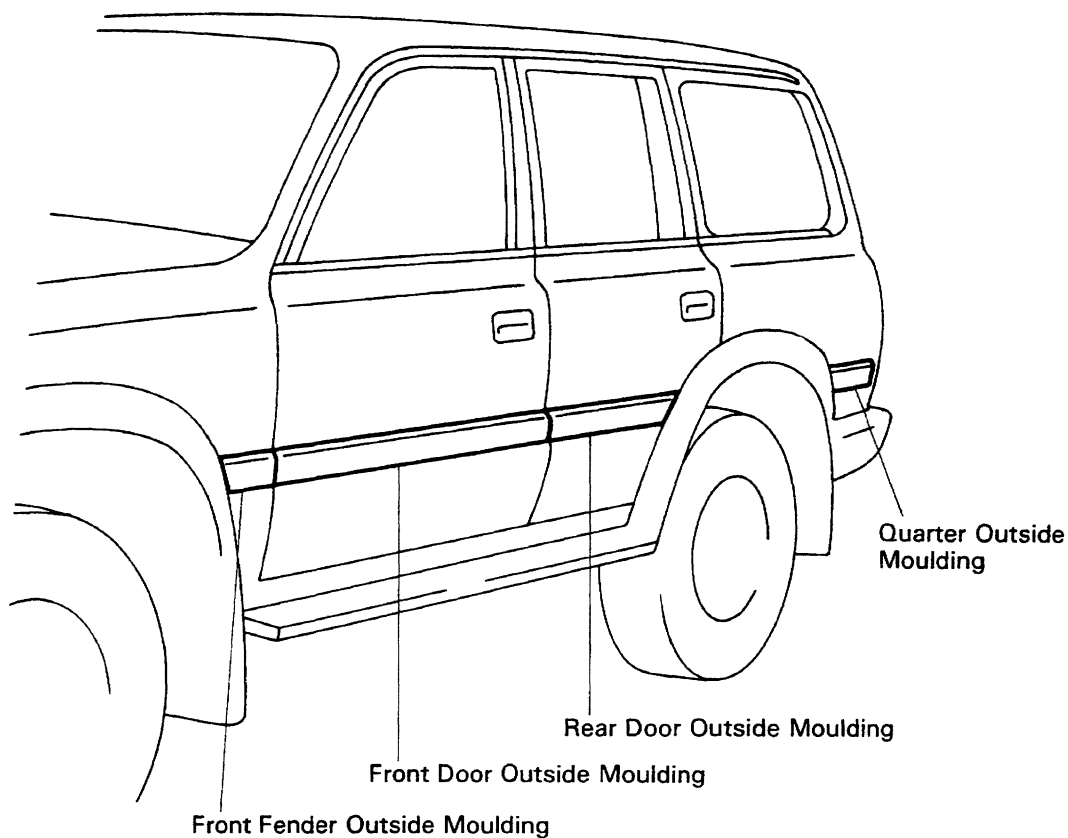
PREPARE ITEMS LISTED

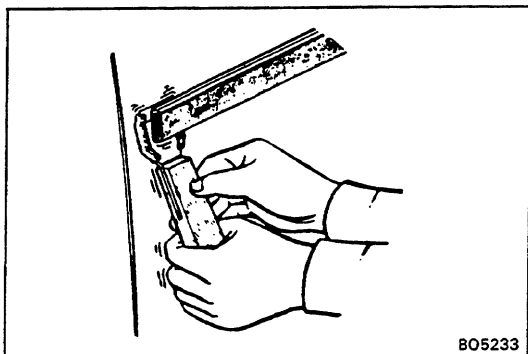
Part No.	Part name	Quantity
08850-00051	Adhesive (Super special) 20 g (0.71 oz.)	1
	Cleaner (for cleaning body and removing body oil stains) Heat light	

Precautions for storing moulding material:

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding and adhesive are limited to about 9 months.

COMPONENTS





B05233

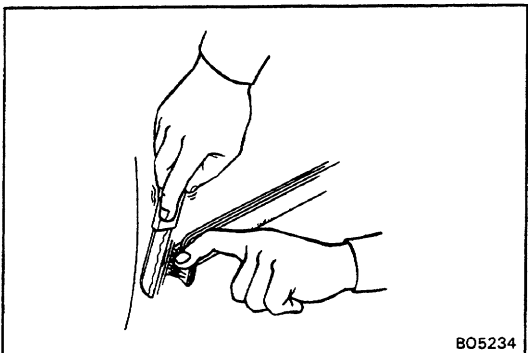
REMOVAL OF SIDE PROTECTION MOULDING

(See page [BO-38](#))

1. REMOVE ENDS OF MOULDING

Using a scraper, pry the moulding loose about 30 mm (1.18 in.) from the ends.

HINT: Tape the scraper tip before use.



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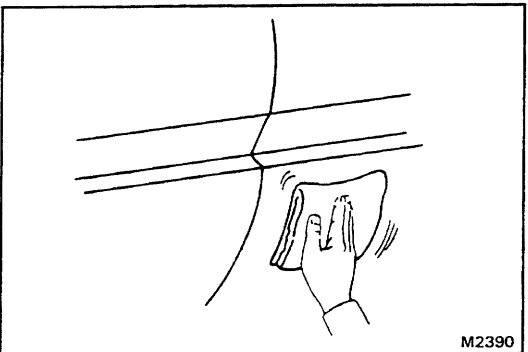
2. REMOVE MOULDING AND ADHESIVE

(a) Pull off the moulding by cutting the adhesive with a knife.

(b) Scrape off adhesive from the body with a cutter or sandpaper.

NOTICE:

- Remember that 30 – 80 mm (1.18 – 3.15 in.) of the ends of the moulding are glued tightly with a strong adhesive.
- Do not reuse moulding.

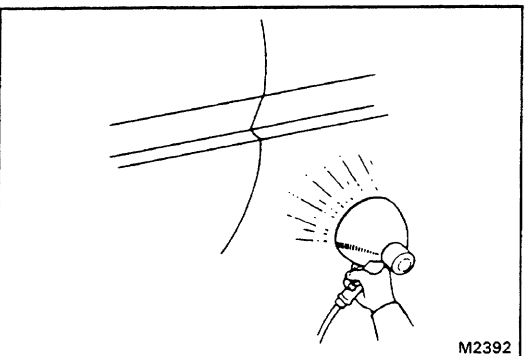


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INSTALLATION OF SIDE PROTECTION MOULDING

1. CLEAN MOULDING MOUNTING SURFACE

Wipe off stains with cleaner.

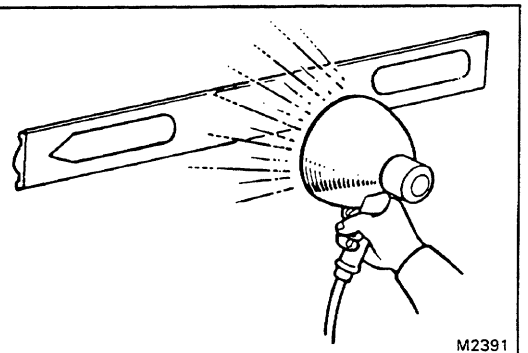


M2392

2. HEAT BODY MOUNTING SURFACE

Using a heat light, heat the body mounting surface to 30 – 50°C (86 – 122°F).

NOTICE: When the moulding is installed, the temperature of the mounting surface should be 20°C (68°F) or higher.



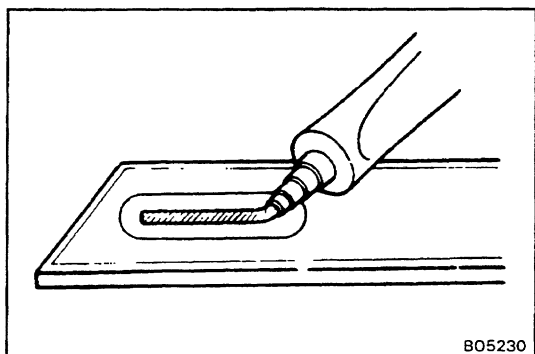
M2391

3. HEAT MOULDING

Using a heat light, heat the moulding to 30 – 60°C (86 – 140°F)

NOTICE: Do not heat moulding excessively.

The temperature should not be higher than 80°C (176°F).

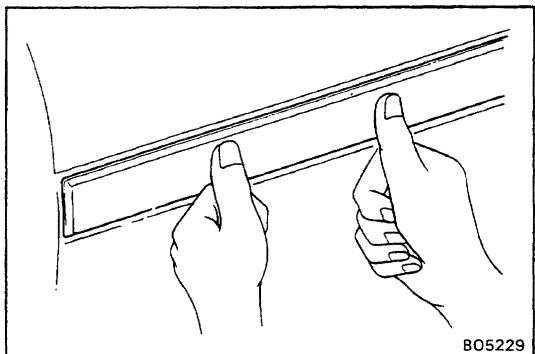
**4. APPLY ADHESIVE TO MOULDING**

Apply adhesive to both punched out ends of the moulding.

NOTICE: Install the moulding within 7 minutes after applying the adhesive.

5. LIFT MOULDING RELEASE SHEET FROM FACE OF MOULDING

NOTICE: When the moulding release sheet is removed, be sure that no dirt or dust can get onto the uncovered area.

**6. INSTALL MOULDING**

Align the bosses on the moulding with the body holes, and push the moulding to the body.

NOTICE:

- Be sure that the body and moulding are heated to the proper temperature.
- Do not depress the adhesive-coated parts excessively just hold them down with your thumb.
- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.
- After installation, do not wash the vehicle for 24 hours.