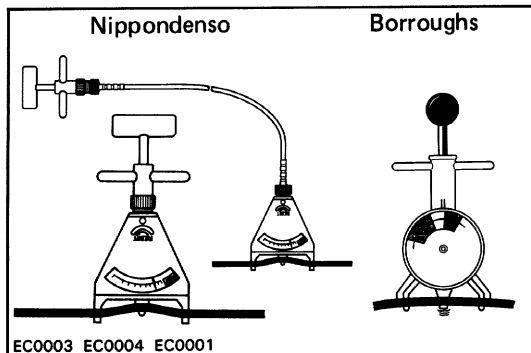
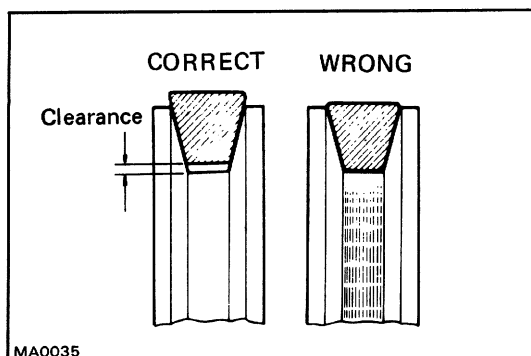




DRIVE BELT

INSPECTION OF DRIVE BELT TENSION

1. MAKE SURE THAT DRIVE BELT IS INSTALLED CORRECTLY

Visually check the belt for cracks, oiliness or wear. Check that the belt does not touch the bottom of the pulley groove.

2. INSPECT DRIVE BELT TENSION

Using a belt tension gauge, check the drive belt tension.

Belt tension gauge:

Nippondenso BTG-20 (95506-00020) or

Borroughs No.BT-33-73F

Drive belt tension:

New belt 100 – 150 lbf

Used belt 60 – 100 lbf

NOTE:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been used on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.