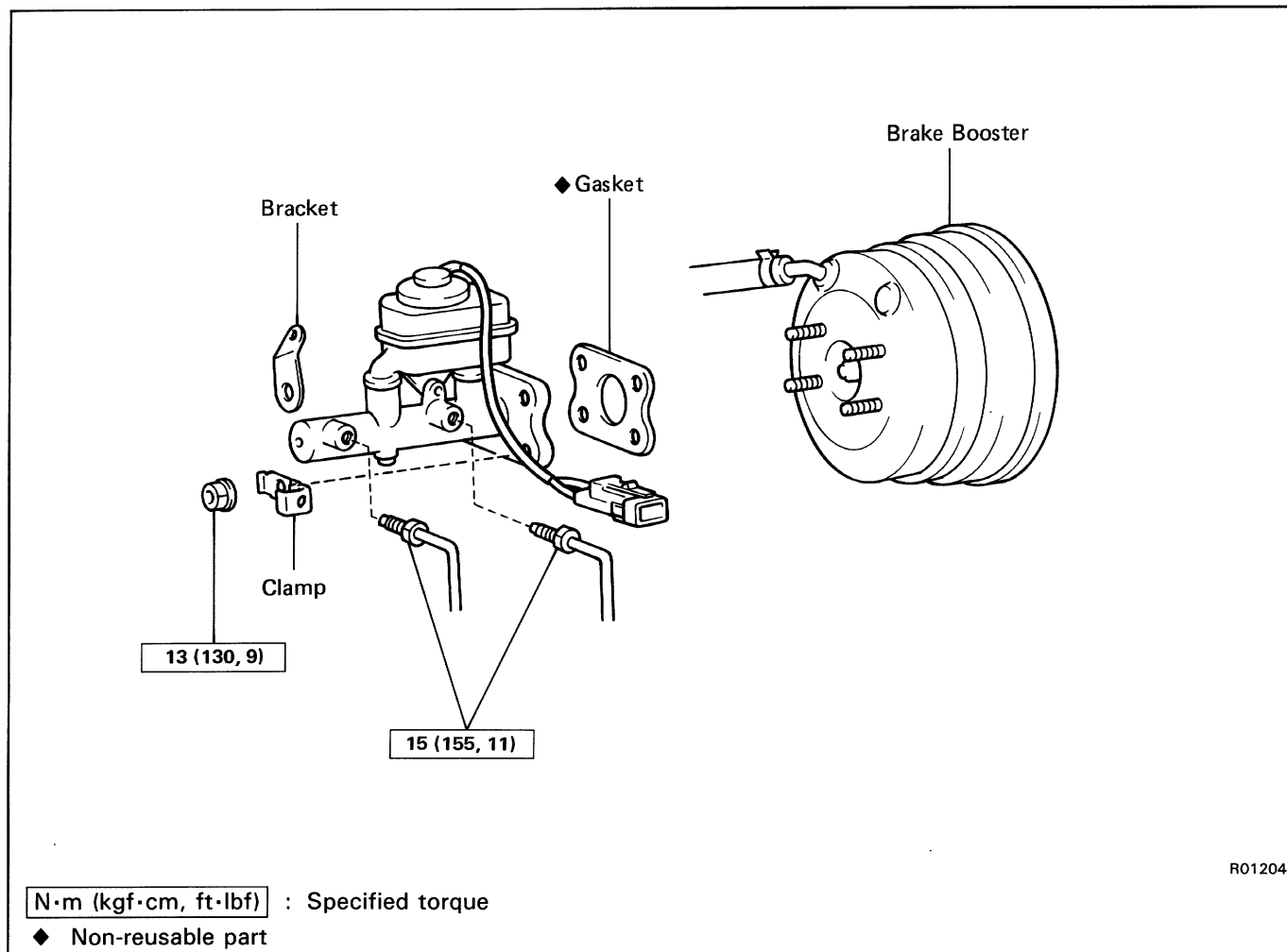


MASTER CYLINDER

REMOVAL OF MASTER CYLINDER



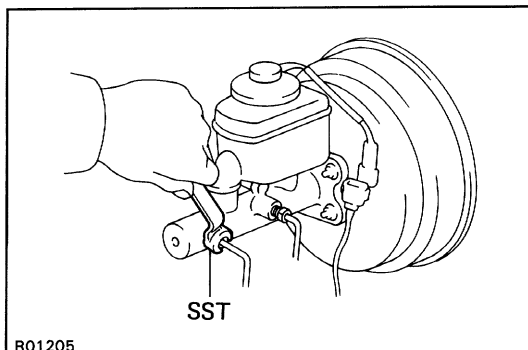
1. DISCONNECT LEVEL WARNING SWITCH CONNECTOR
2. TAKE OUT FLUID WITH SYRINGE

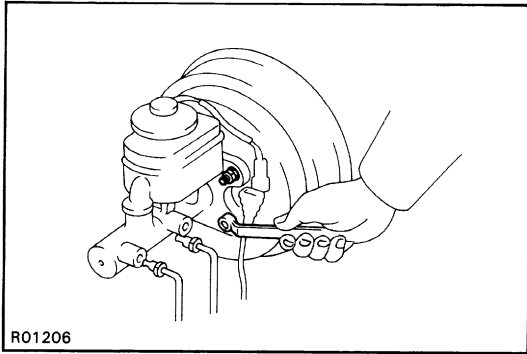
NOTICE: Do not let brake fluid remain on a painted surface. Wash it off immediately.

3. DISCONNECT TWO BRAKE TUBES

Using SST, disconnect the two brake tubes from the master cylinder.

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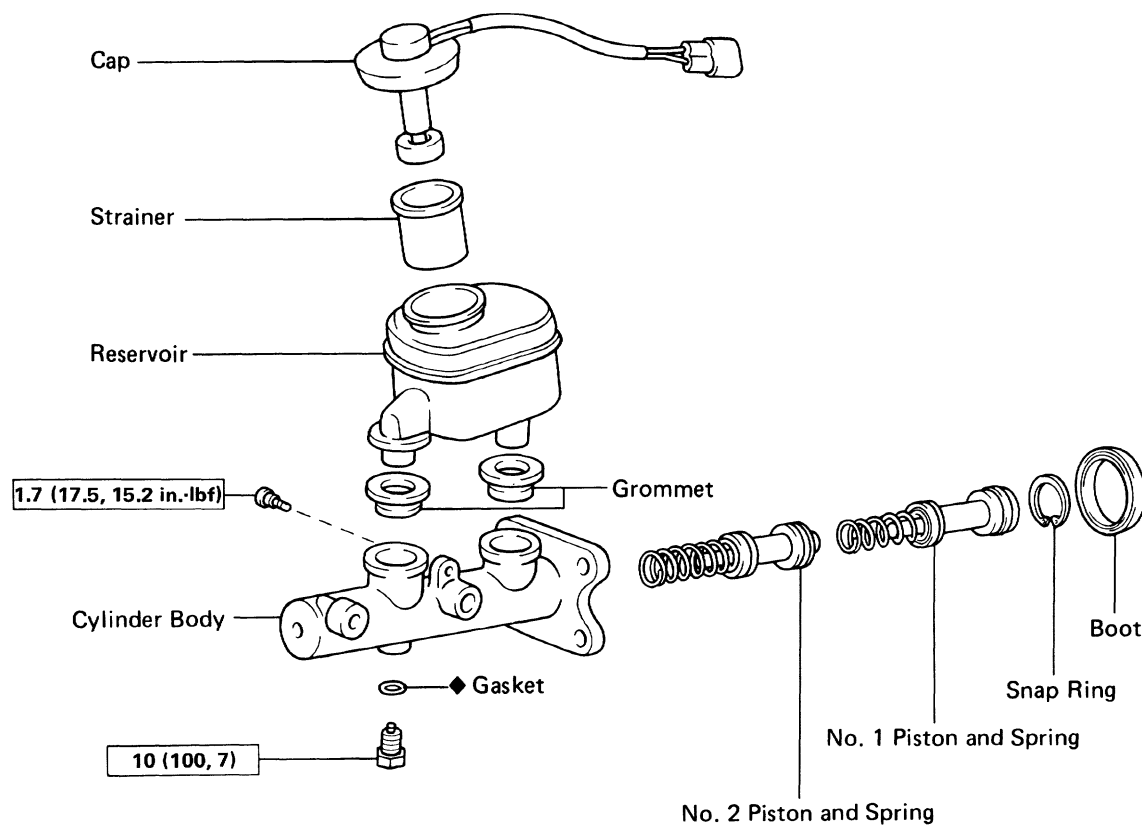




4. REMOVE MASTER CYLINDER

- (a) Remove the four nuts.
- (b) Remove the master cylinder, clamp and gasket from the brake booster.

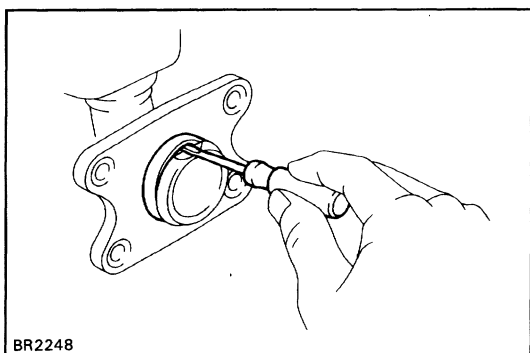
COMPONENTS



N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non-reusable part

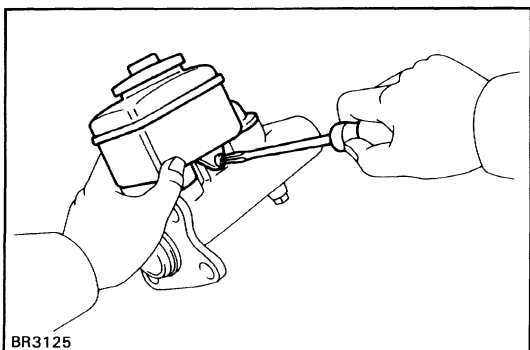
R01207



DISASSEMBLY OF MASTER CYLINDER

1. REMOVE MASTER CYLINDER BOOT

Using a screwdriver, remove the master cylinder boot.

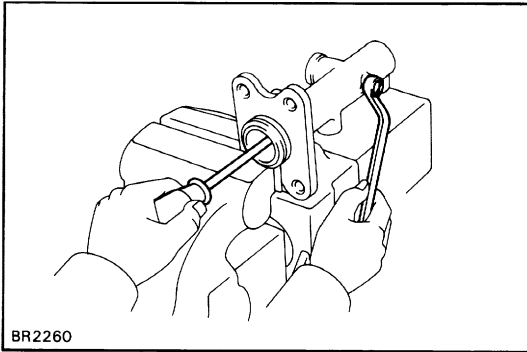


2. REMOVE RESERVOIR

- Remove the set screw and pull out the reservoir.
- Remove the cap and strainer from the reservoir.

3. REMOVE TWO GROMMETS

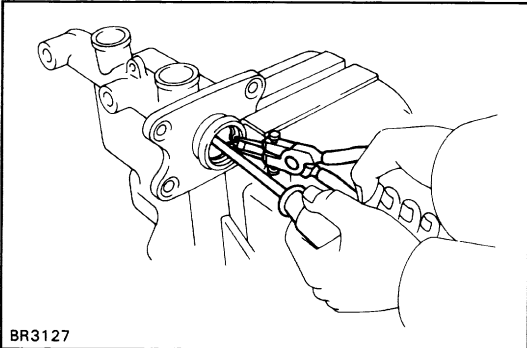
4. PLACE CYLINDER IN VISE



5. REMOVE PISTON STOPPER BOLT

Using a screwdriver, push the pistons in all the way and remove the piston stopper bolt and gasket.

HINT: Tape the screwdriver tip before use.

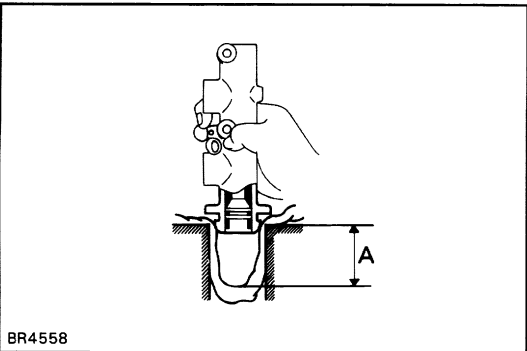


6. REMOVE TWO PISTONS AND SPRINGS

(a) Push in the piston with a screwdriver and remove the snap ring with snap ring pliers.

(b) Remove the No. 1 piston and spring by hand, pulling straight out, not at an angle.

NOTICE: If pulled out at an angle, there is possibility of damaging the cylinder bore.



(c) Place a rag and two wooden blocks on the work table and lightly tap the cylinder flange against the block edges until the piston drops out of cylinder.

HINT: Make sure the distance (A) from the rag to the top of the wood is at least 100 mm (3.94 in.).

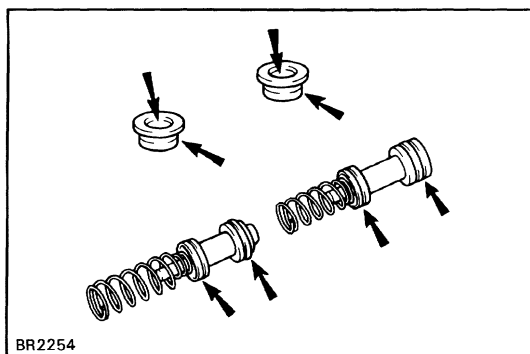
INSPECTION OF MASTER CYLINDER COMPONENTS

HINT: Clean the disassembled parts with compressed air.

1. INSPECT CYLINDER BORE FOR RUST OR SCORING

2. INSPECT CYLINDER FOR WEAR OR DAMAGE

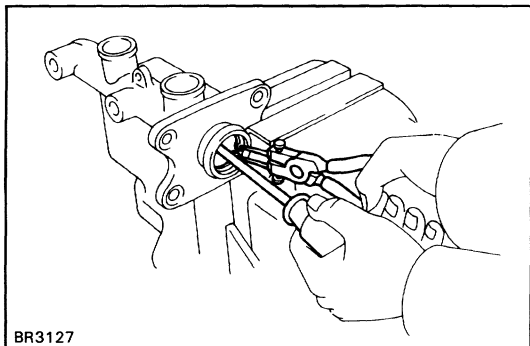
If necessary, clean or replace the cylinder.



ASSEMBLY OF MASTER CYLINDER

(See page [BR-11](#))

1. APPLY LITHIUM SOAP BASE GLYCOL GREASE TO RUBBER PARTS INDICATED BY ARROWS



2. INSTALL TWO SPRINGS AND PISTONS

NOTICE: Be careful not to damage the rubber lips on the pistons.

- (a) Install the two springs and pistons straight in, not at an angle.

NOTICE: If install at an angle, there is possibility of damaging the cylinder bore.

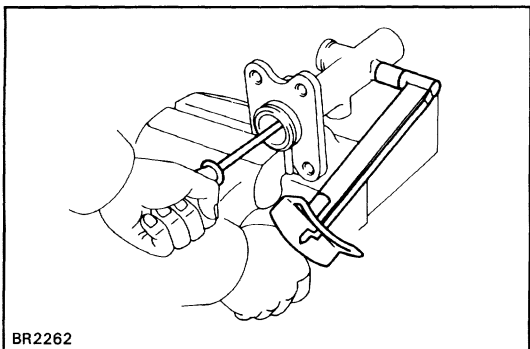
- (b) Push in the piston with a screwdriver and install the snap ring with snap ring pliers.

HINT: Tape the screwdriver tip before use.

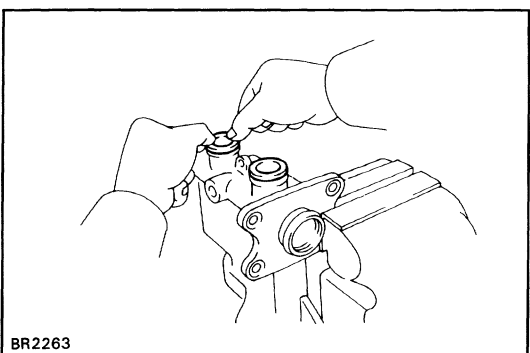
3. INSTALL PISTON STOPPER BOLT

Using a screwdriver, push the piston in all the way and install the piston stopper bolt over the gasket. Torque the bolt.

Torque: 10 N-m (100 kgf-cm, 7 ft-lbf)



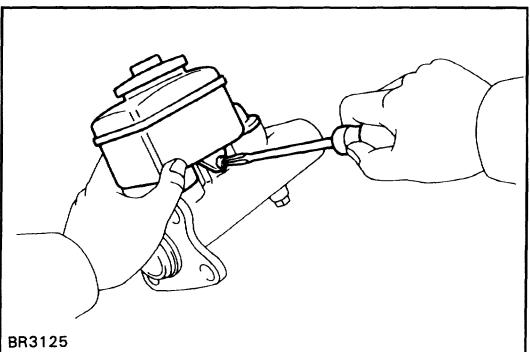
4. INSTALL TWO GROMMETS

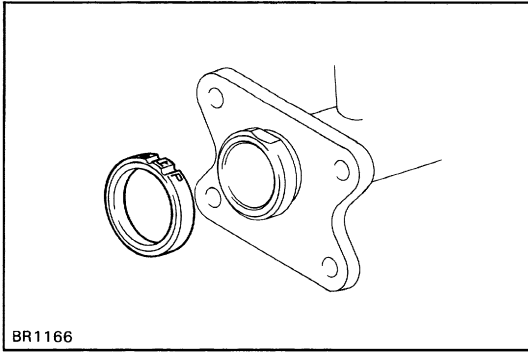


5. INSTALL RESERVOIR

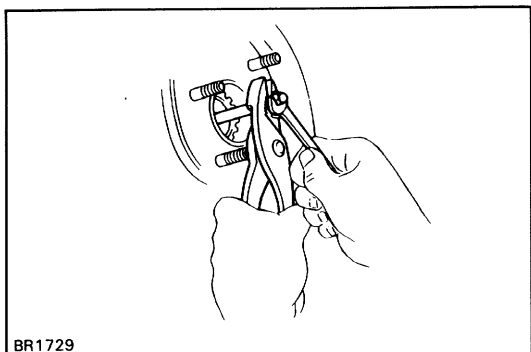
- (a) Install the cap and strainer to the reservoir.
- (b) Push the reservoir onto the cylinder.
- (c) Install the set screw while pushing on the reservoir.

Torque: 1.7 N-m (17.5 kgf-cm, 15.2 in.-lbf)



**6. INSTALL MASTER CYLINDER BOOT**

Facing the up mark on the master cylinder boot upwards, install the cylinder boot to the master cylinder.

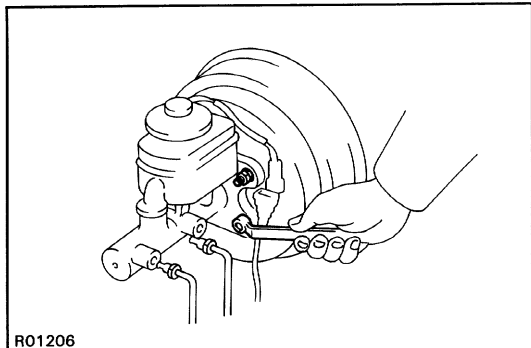


INSTALLATION OF MASTER CYLINDER

(See page [BR-17](#))

1. ADJUST LENGTH OF BRAKE BOOSTER PUSH ROD BEFORE INSTALLING MASTER CYLINDER

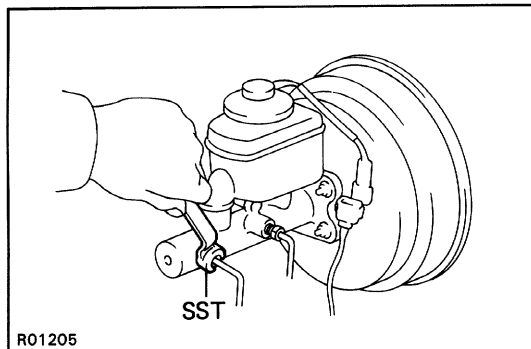
(See page [BR-17](#))



2. INSTALL MASTER CYLINDER

Install the master cylinder and gasket on the brake booster with four nuts.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)



3. CONNECT TWO BRAKE TUBES

Using SST, connect the brake tubes to the master cylinder. Torque the union nuts.

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Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

4. CONNECT LEVEL WARNING SWITCH CONNECTOR

5. FILL BRAKE RESERVOIR WITH BRAKE FLUID AND BLEED BRAKE SYSTEM

(See page [BR-7](#))

6. CHECK FOR FLUID LEAKAGE

7. CHECK AND ADJUST BRAKE PEDAL

(See page [BR-6](#))