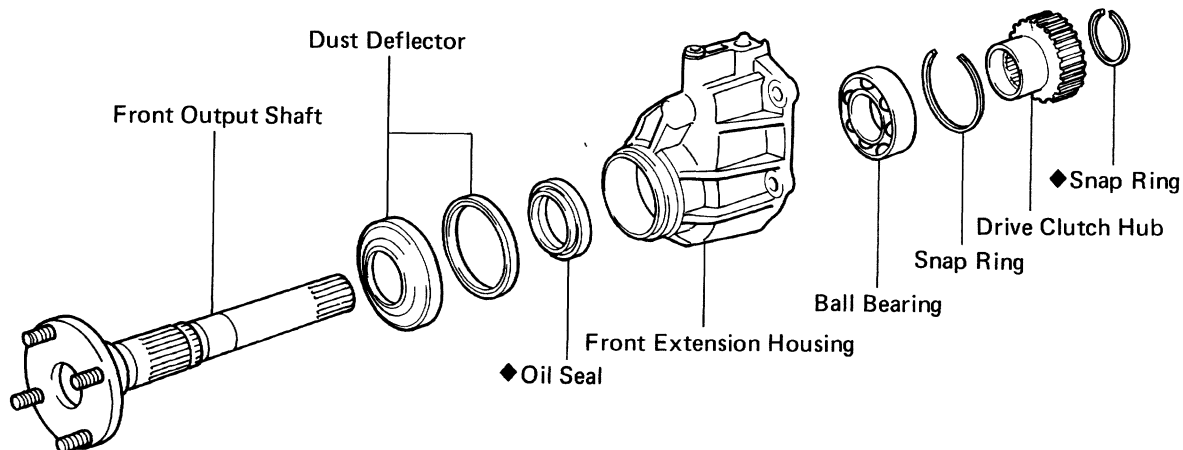
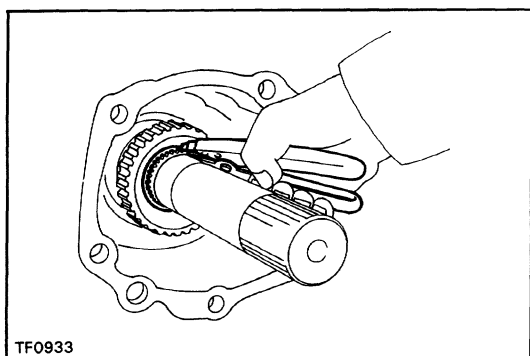


Front Extension Housing Assembly COMPONENTS



TF0932

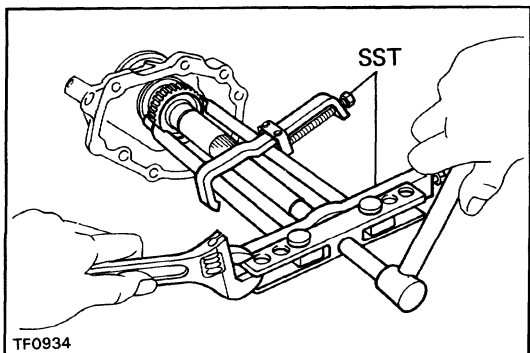


TF0933

DISASSEMBLY OF FRONT EXTENSION HOUSING ASSEMBLY

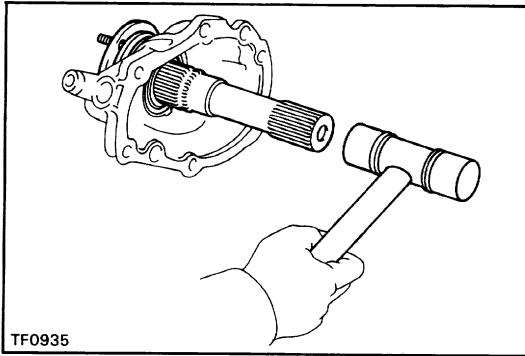
1. REMOVE DRIVE CLUTCH HUB

(a) Using snap ring pliers, remove the snap ring.



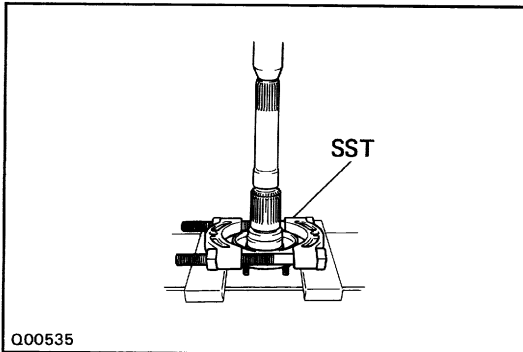
TF0934

(b) Using SST, remove the drive clutch hub.
SST 09950-20017



2. REMOVE FRONT OUTPUT SHAFT

Using a plastic hammer, drive out the front output shaft.

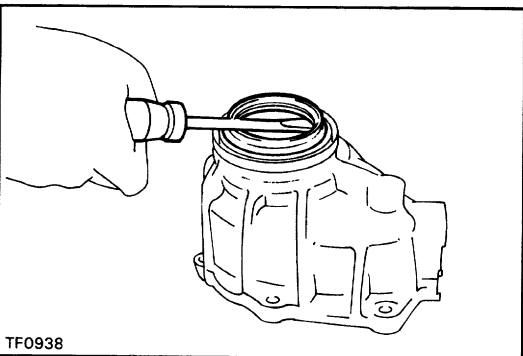
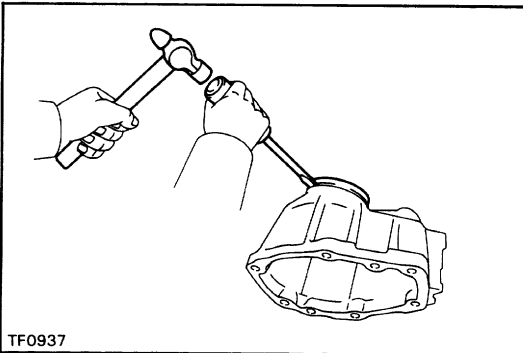


3. REMOVE DUST DEFLECTORS

(a) Using SST and a press, remove the dust deflector.

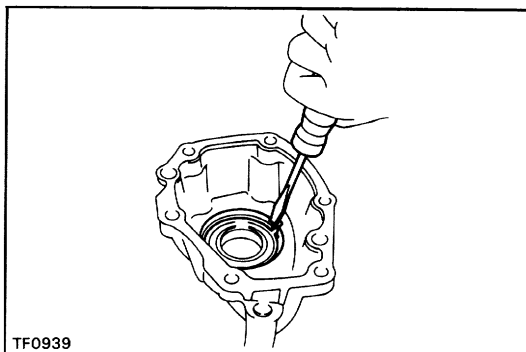
SST 09950-00020

(b) Using a screwdriver and hammer, tap the dust deflector and remove it.



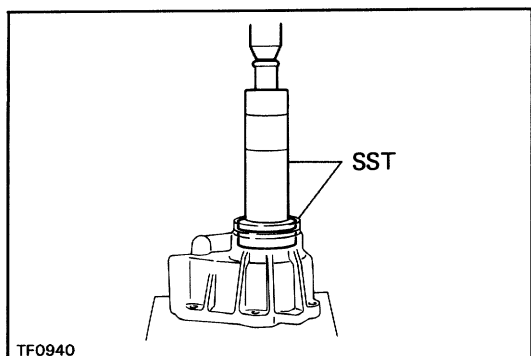
4. REMOVE OIL SEAL

Using a screwdriver, pry out the oil seal.

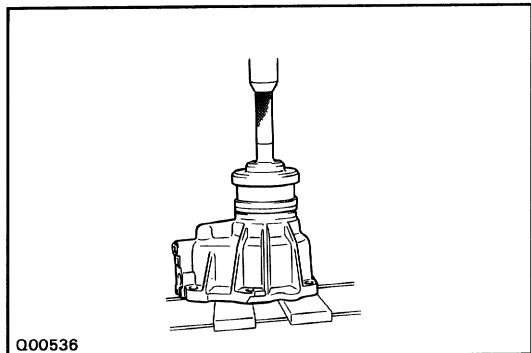


5. REMOVE BALL BEARING

(a) Using a screwdriver, remove the snap ring.



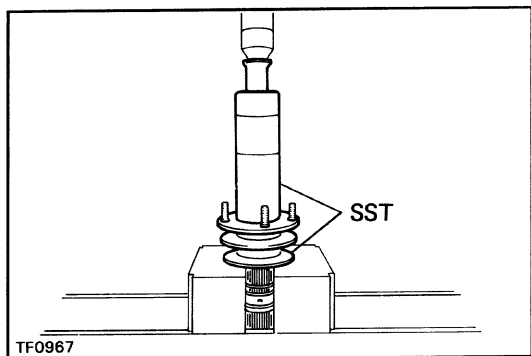
- (b) Using SST and a press, remove the ball bearing.
SST 09316-60010 (09316-00010, 09316-00070)



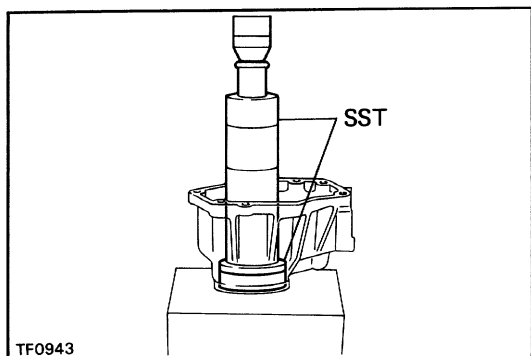
ASSEMBLY OF FRONT EXTENSION HOUSING ASSEMBLY

1. INSTALL DUST DEFLECTORS

- (a) Using SST and a press, install the dust deflector.
SST 09223-41020, 09223-15020

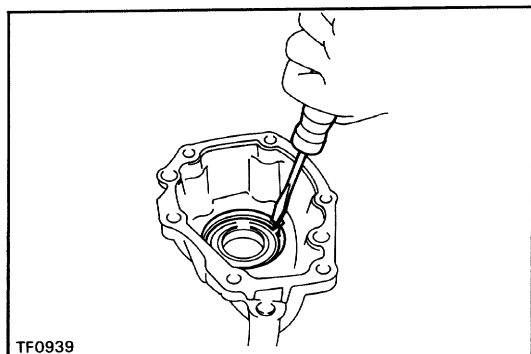


- (b) Using SST and a press, install the dust deflector.
SST 09316-60010 (09316-00010), 09316-20011

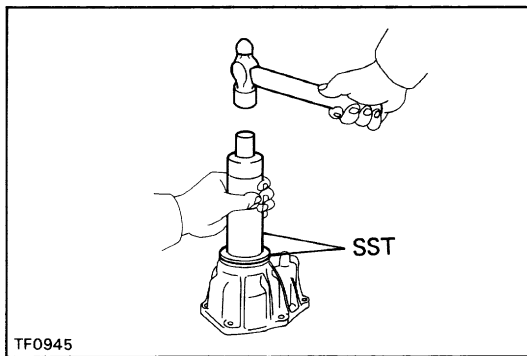


2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing.
SST 09316-60010 (09316-00010, 09316-00030)

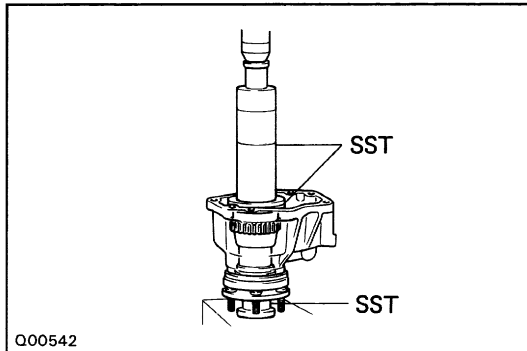


- (b) Using a screwdriver, install the snap ring.



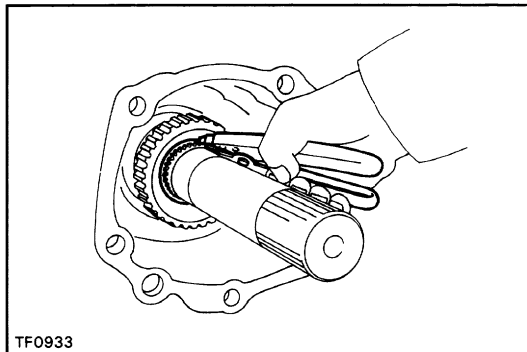
3. INSTALL OIL SEAL

Using SST and a hammer, drive in a new oil seal.
SST 09316-60010 (09316-00010, 09316-00060)



4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and press, install the front output shaft and drive clutch hub.
SST 09316-20011, 09316-60010 (09316-00010, 09316-00040, 09316-00070)



- (b) Using snap ring pliers, install the new snap ring.