

SERVICE SPECIFICATIONS

SERVICE DATA

AC0JW-02

Refrigerant charge volume		900±50 g (31.74±1.76 oz.)
Drive belt tension	New belt	100 – 150 lbf
	Used belt	60 – 100 lbf
Magnetic clutch clearance		0.5±0.15 mm (0.020±0.0059 in.)

AC0JX-02

TORQUE SPECIFICATIONS

Part tightened	N·m	kgf·cm	ft·lbf
Compressor x Suction hose	25	250	18
Compressor x Discharge hose	25	250	18
Compressor x Compressor bracket	25	250	18
Compressor bracket x Engine	37	375	27
Receiver x Liquid tube	5.4	55	48 in·lbf
Condenser x Discharge hose	13	130	9
Cooling unit x Liquid tube	5.4	55	48 in·lbf
Cooling unit x Suction tube	5.4	55	48 in·lbf