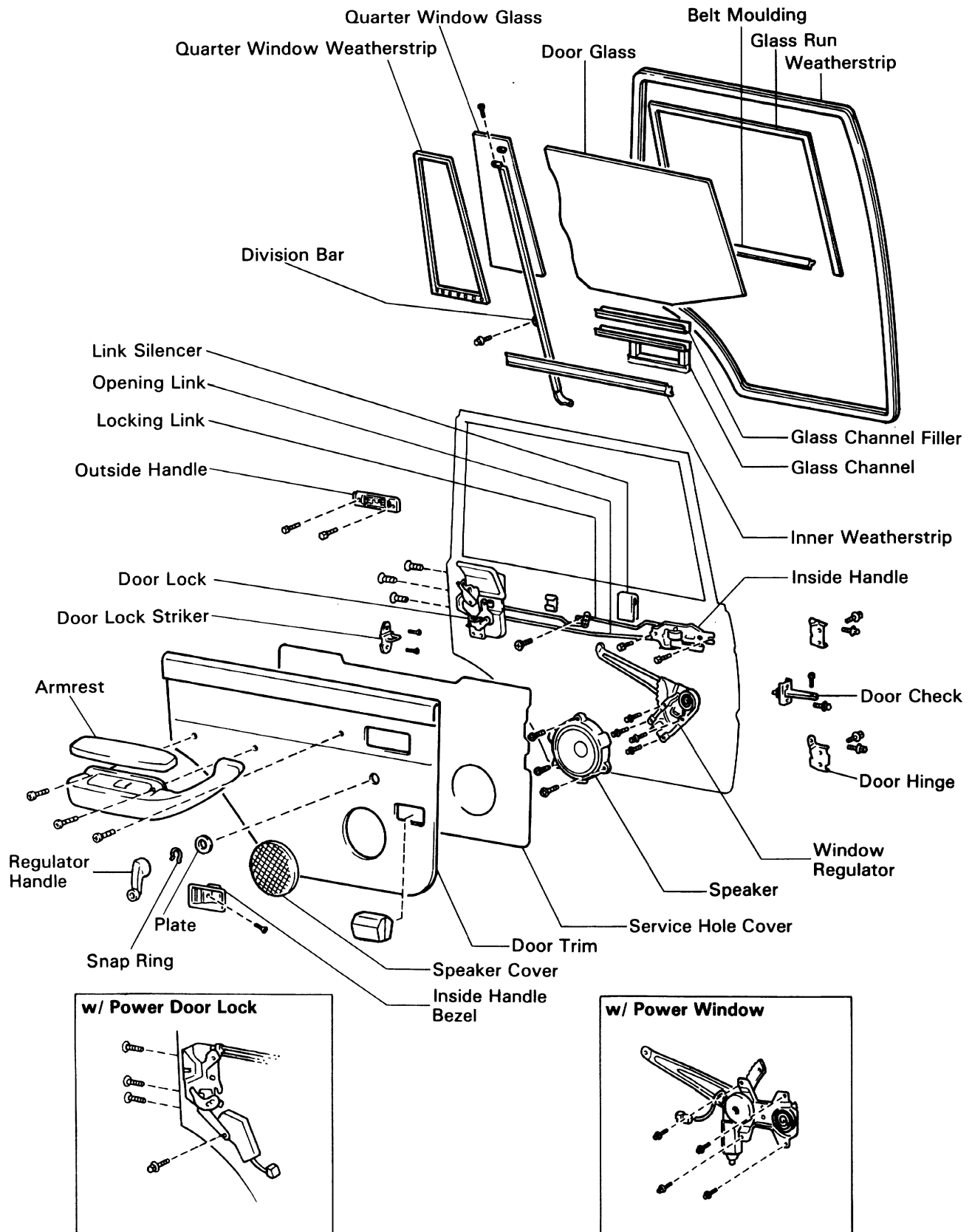
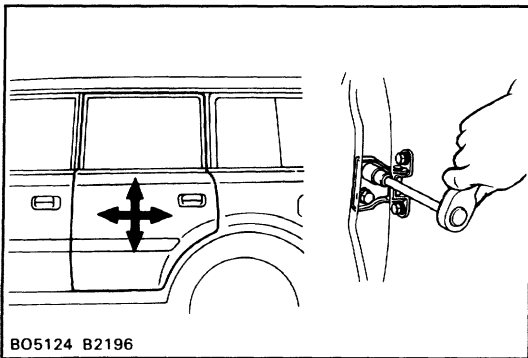


REAR DOOR COMPONENT

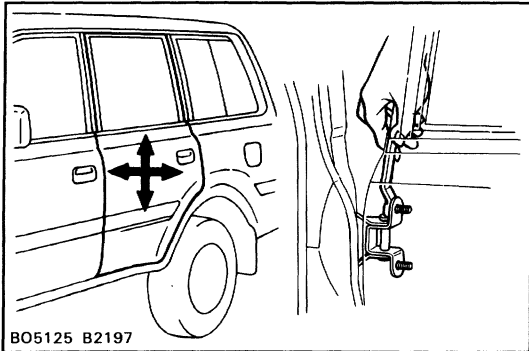




ADJUSTMENT OF REAR DOOR

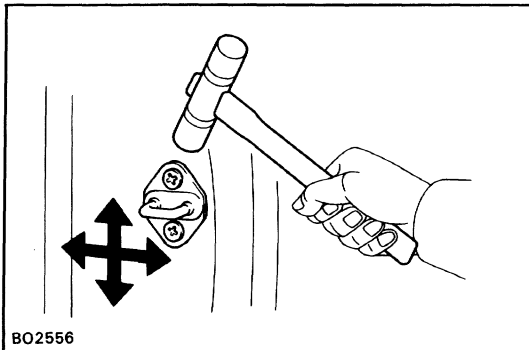
1. ADJUST DOOR IN FORWARD/REARWARD AND VERTICAL DIRECTIONS

Adjust the door by loosening the body side hinge bolts.



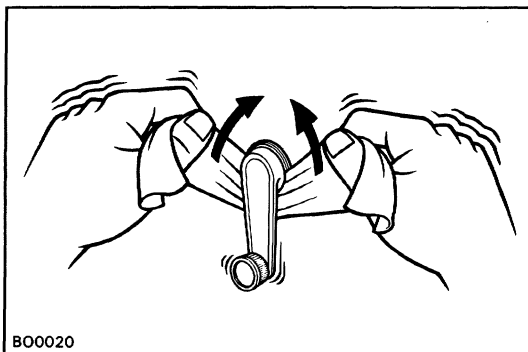
2. ADJUST DOOR IN LEFT/RIGHT AND VERTICAL DIRECTIONS

Adjust the door by loosening the door side hinge bolts.



3. ADJUST DOOR LOCK STRIKER

- (a) Check that the door fit and door lock linkages are adjusted correctly.
- (b) Adjust the striker position by slightly loosening the striker mounting screws, and hitting the striker with a hammer. Tighten the striker mounting screws again.

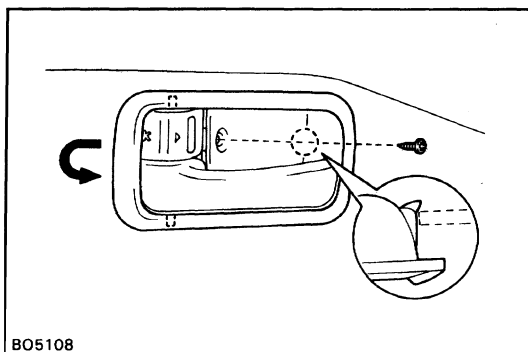


DISASSEMBLY OF REAR DOOR

1. (w/o Power Window)

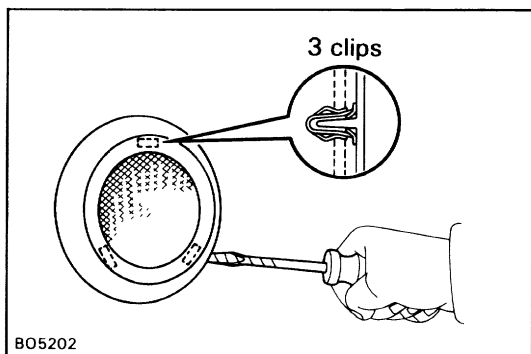
REMOVE REGULATOR HANDLE

Pull off the snap ring with a shop rag and remove the regulator handle and plate.



2. REMOVE DOOR INSIDE HANDLE BEZEL

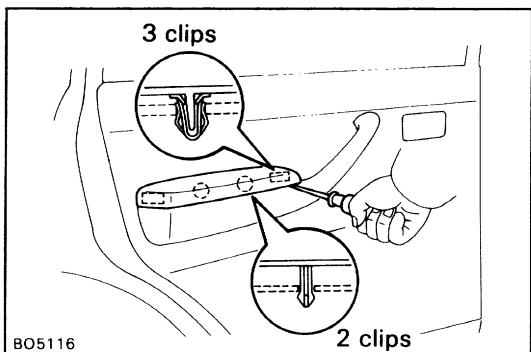
Remove the screw and pull the inside handle bezel.

**3. (w/ Speaker)****REMOVE SPEAKER COVER**

- (a) Insert the screwdriver between the door trim and the speaker cover to pry out.

HINT: Tape the screwdriver tip before use.

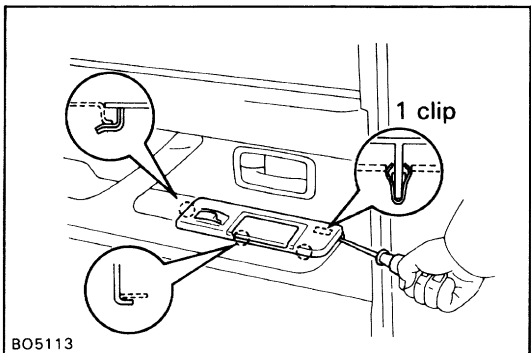
- (b) Remove the speaker cover.

**4. REMOVE ARMREST**

- (a) Insert the screwdriver between the armrest and the armrest panel base to pry out.

HINT: Tape the screwdriver tip before use.

- (b) Remove the armrest.

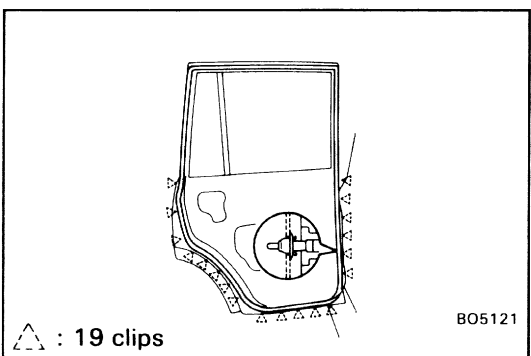
**5. (w/ Power Window)****REMOVE ARMREST PANEL BASE UPPER**

- (a) Remove the ash try.

- (b) Insert the screwdriver between the armrest panel base and the armrest panel base upper to pry out.

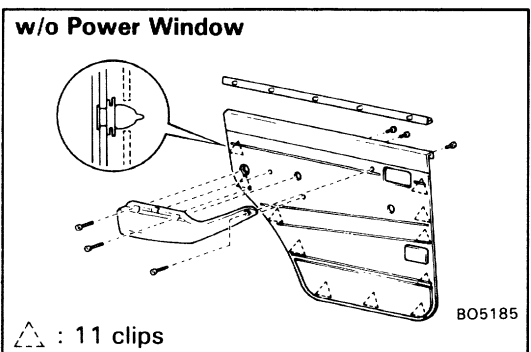
HINT: Tape the screwdriver tip before use.

- (c) Slide the armrest panel base upper forward to remove it, then disconnect the connector.

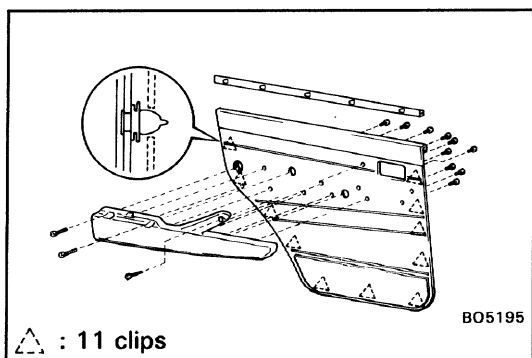
**6. REMOVE DOOR WEATHERSTRIP**

While pulling the weatherstrip by hand, remove nineteen clips using a clip remover.

HINT: Do not pull strongly on the weatherstrip as it may tear.

**w/o Power Window****7. REMOVE DOOR TRIM**

- (a) Remove three screws from the inner door panel.
- (b) Insert the screwdriver between the trim and the door panel to pry out, and the trim by pull it upward.
- (c) Remove the inner weatherstrip from the door trim.

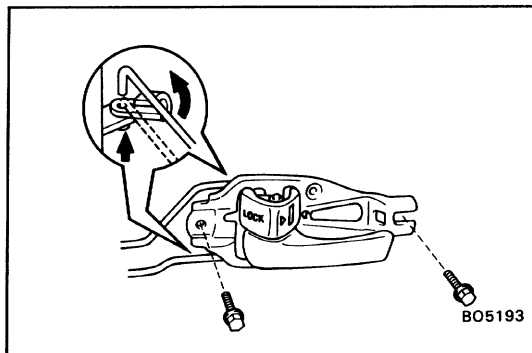


(d) (w/o Power Window)

Remove three screws and the armrest panel base from the door trim.

(w/ Power Window)

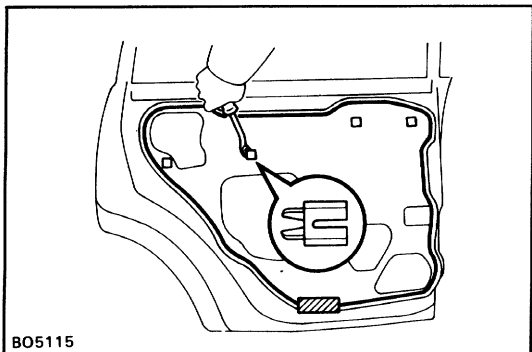
Remove eleven screws and the armrest panel base from the door trim.



8. REMOVE DOOR INSIDE HANDLE

(a) Remove two bolts.

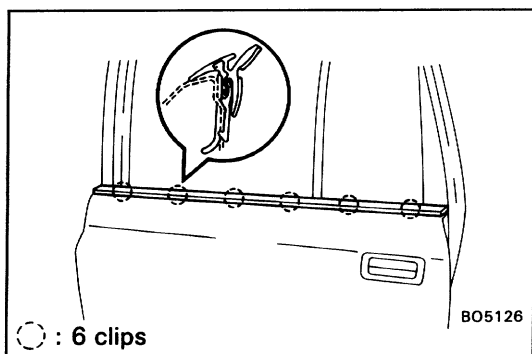
(b) Disconnect two links from the inside handle.



9. REMOVE SERVICE HOLE COVER

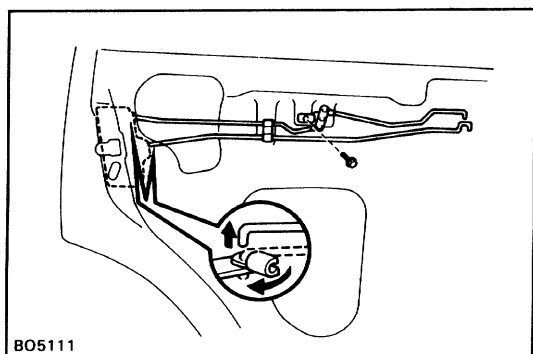
(a) Using the clip remover, remove five screw grommets.

(b) Remove service hole cover.



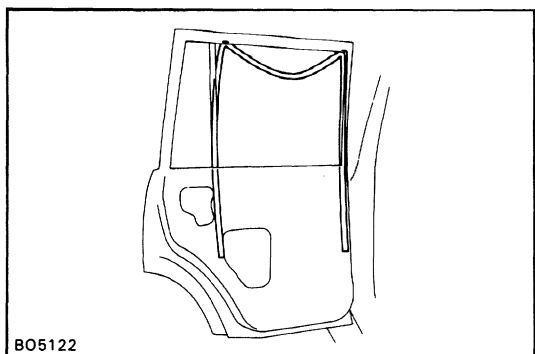
10. REMOVE DOOR BELT MOULDING

Pry out the clips from the edge of the panel, and remove the moulding.



11. REMOVE LOCKING LINK AND DOOR OPENING LINK

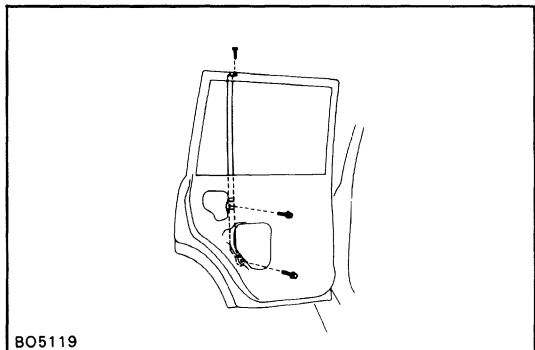
Remove the bolt and disconnect two links.



BO5122

12. REMOVE DOOR GLASS RUN

Pull out the glass run from the door frame.



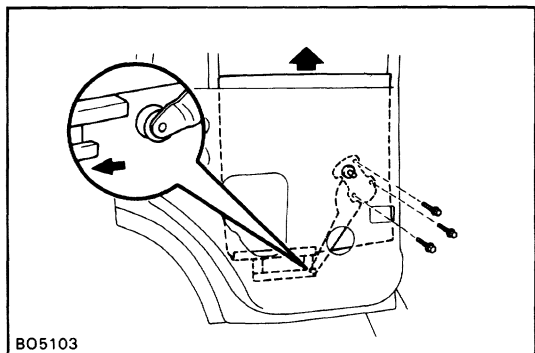
BO5119

13. REMOVE DEVIATION BAR

- (a) Remove the screw from the door frame.
- (b) Remove two bolts from the door panel.
- (c) Pull out the deviation bar from the door panel.

14. REMOVE QUARTER WINDOW GLASS WITH WEATHERSTRIP

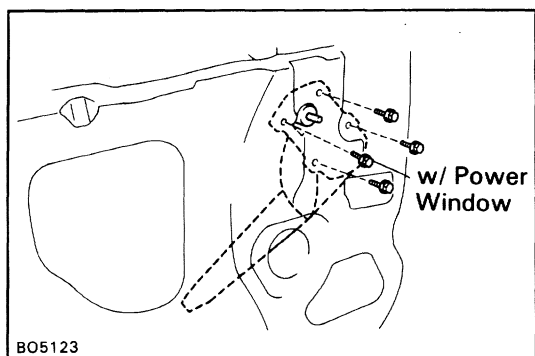
Remove the quarter window glass together with the weatherstrip by pulling it forward.



BO5103

15. REMOVE DOOR GLASS

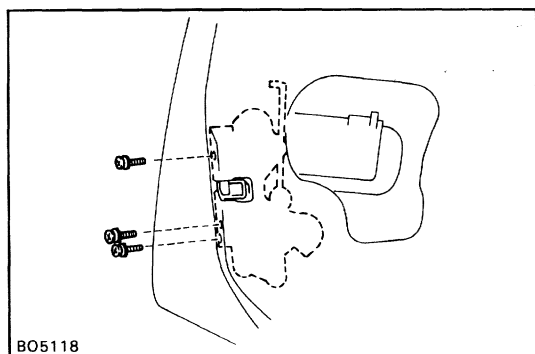
- (a) Remove the glass mounting nuts.
- (b) Remove the door glass by pulling it upward.



BO5123

16. REMOVE WINDOW REGULATOR

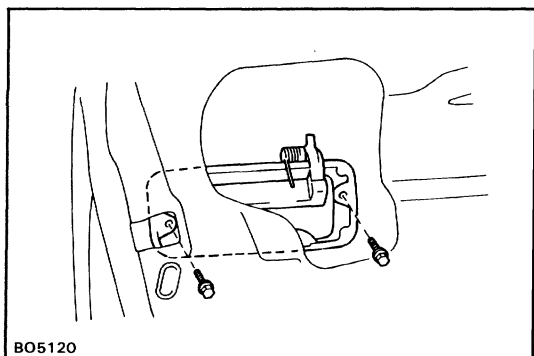
- (a) (w/ Power Window)
Disconnect the connector.
- (b) (w/ Power Window)
Remove four regulator mounting bolts.
- (w/o Power Window)
Remove three regulator mounting bolts.
- (c) Remove the regulator through the service hole.



BO5118

17. REMOVE DOOR LOCK

- (a) Remove the link from outside handle.
- (b) (w/ Power Door Lock)
Disconnect the connectors.
- (c) Remove three screws and the door lock.



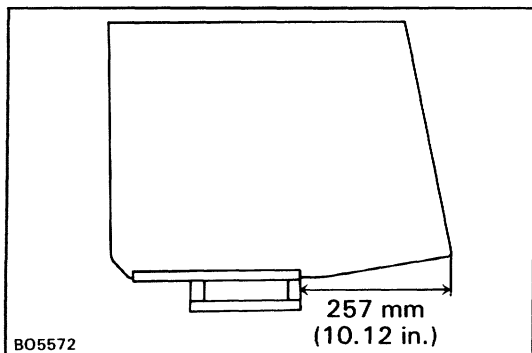
18. REMOVE OUTSIDE HANDLE

Remove two bolts and the outside handle.

19. (w/ Speaker)

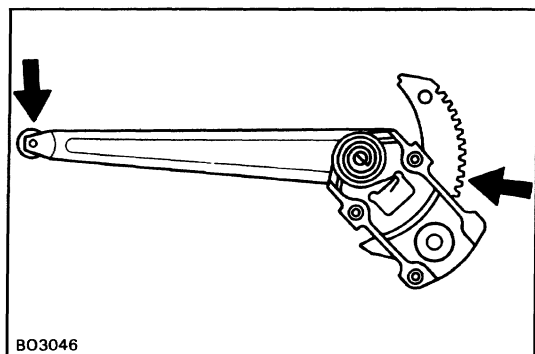
REMOVE SPEAKER

Remove three screws and speaker, then disconnect the connector.



REPLACEMENT OF GLASS

1. REMOVE GLASS CHANNEL WITH SCREWDRIVER OR LIKE OBJECT
2. APPLY SOAPY WATER TO INSIDE OF WEATHERSTRIP
3. INSTALL CHANNEL BY TAPPING IT WITH PLASTIC HAMMER



ASSEMBLY OF REAR DOOR

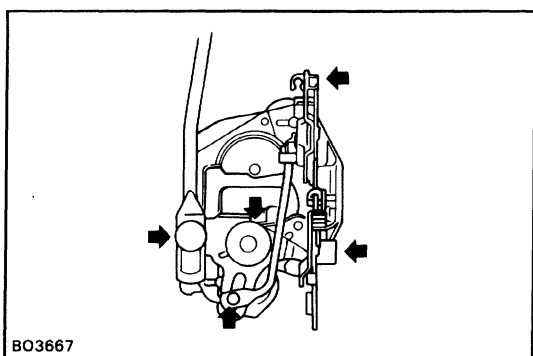
(See page [BO-18](#))

1. BEFORE INSTALLING PARTS COAT THEM WITH MP GREASE

- (a) Apply MP grease to the sliding surface and gears of the window regulator.

NOTICE: Do not apply MP grease to the spring of the window regulator.

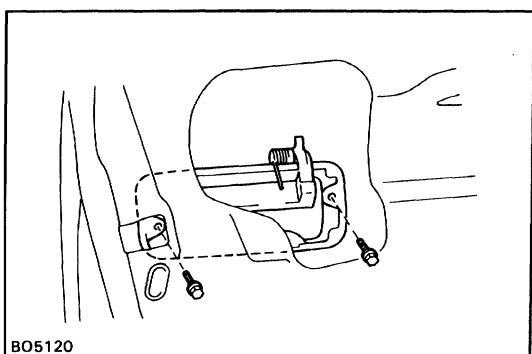
- (b) Apply MP grease to the sliding surface of the door lock.



2. (w/ Speaker)

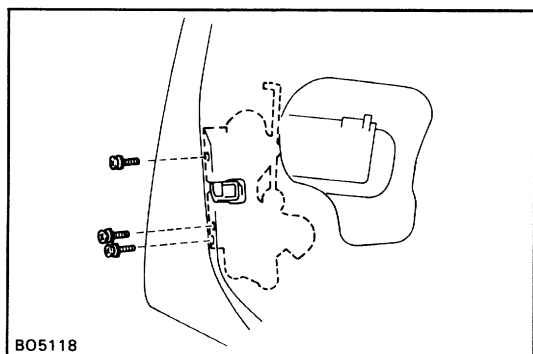
INSTALL SPEAKER

Connect the connector and install speaker with three screws.



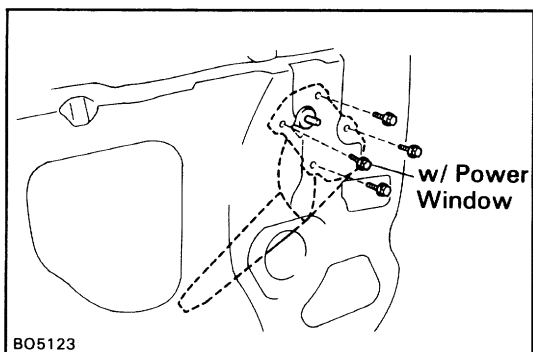
3. INSTALL OUTSIDE HANDLE

Install outside handle with two bolts.



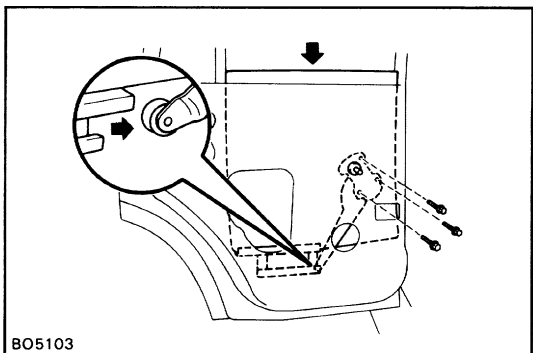
4. INSTALL DOOR LOCK

- (a) Install the door lock with three screws.
- (b) (w/ Power Door Lock)
Connect the connector.
- (c) Connect the link to the outside handle.



5. INSTALL WINDOW REGULATOR

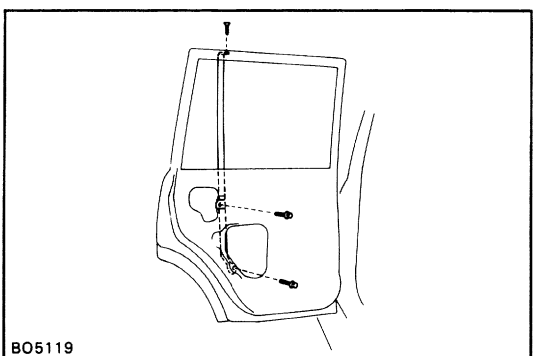
- (a) Place the regulator through the service hole.
- (b) (w/ Power Window)
Install four regulator mounting bolts.
(w/o Power Window)
Install three regulator mounting bolts.
- (c) (w/ Power Window)
Connect the connector.



6. INSTALL DOOR GLASS

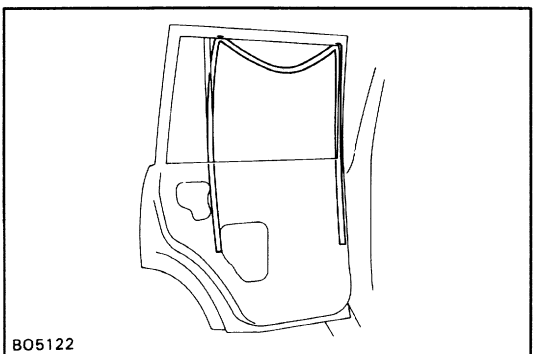
- (a) Place the glass in the door cavity.
- (b) Attach the glass to the window regulator arm.

7. INSTALL QUARTER WINDOW GLASS WITH WEATHERSTRIP



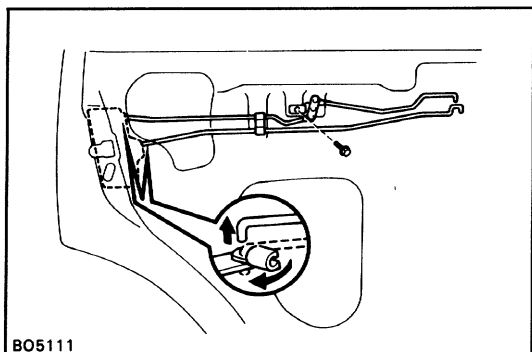
8. INSTALL DEVISION BAR

Install devision bar with the screw and two bolts.



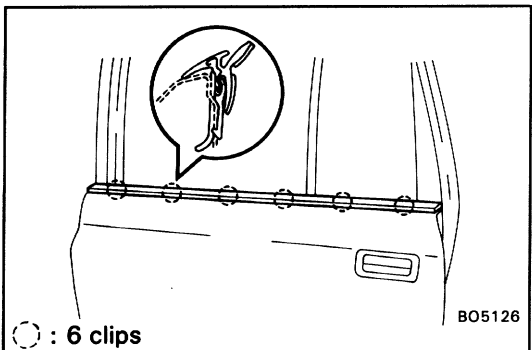
9. INSTALL DOOR GLASS RUN

Install the glass run to the door frame.



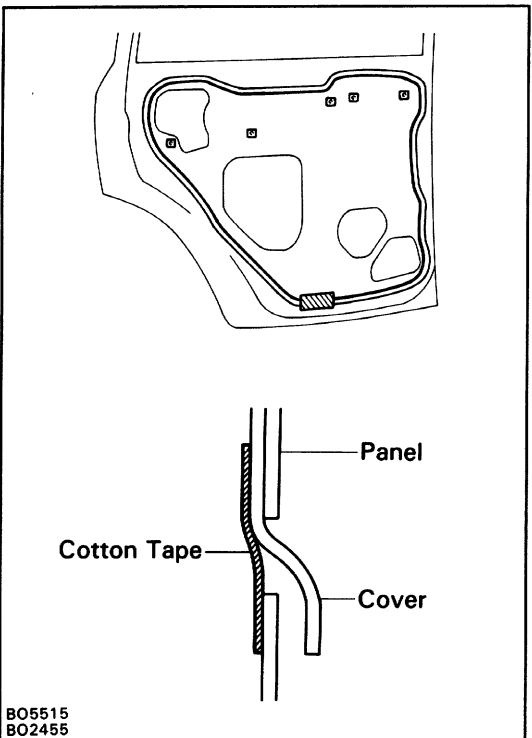
10. INSTALL LOCKING LINK AND DOOR OPENING LINK

Connect two links and install the bolt.



11. INSTALL DOOR BELT MOULDING

Insert the claw of the clips into the upper panel slit and push the moulding onto the panel.



12. INSTALL SERVICE HOLE COVER

(a) Seal the service hole cover with adhesive.

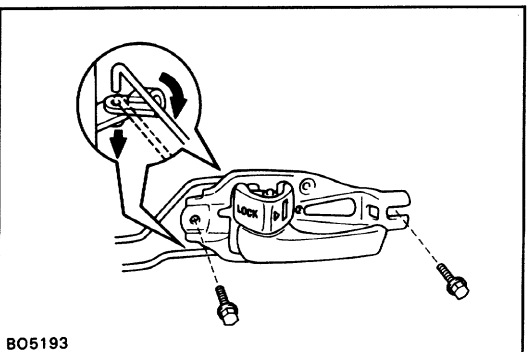
HINT: Bring out the link through the service hole cover.

(b) Insert the lower edge of the service hole cover into the panel slit.

(c) Install five screw grommets.

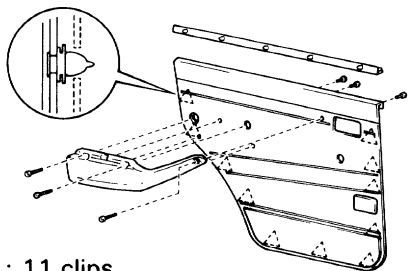
(d) Seal the panel slit with the cotton tape.

NOTICE: Do not block the trim clip sealing with the tape.

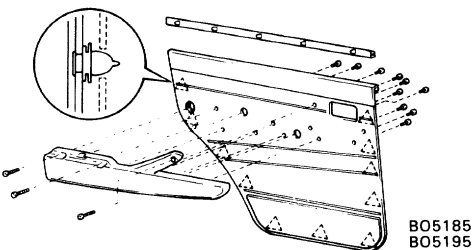


13. INSTALL DOOR INSIDE HANDLE

Connect two links to the inside handle and install two bolts.

w/o Power Window

△ : 11 clips

w/ Power Window

△ : 11 clips

B05185
B05195**14. INSTALL DOOR TRIM**

(a) (w/o Power Window)

Install the armrest panel base with three screws to the door trim.

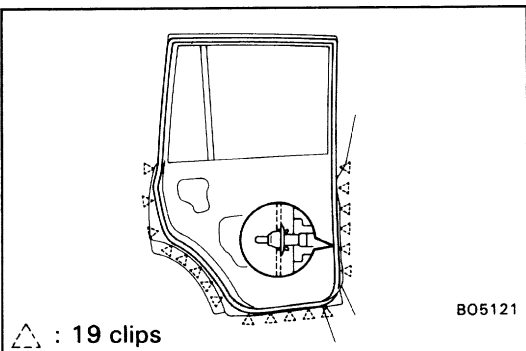
(w/ Power Window)

Install the armrest panel base with eleven screws to the door trim.

(b) Install the inner weatherstrip to the door trim.

(c) Install the upper edge of the trim from above, tap the trim by hand and fix it in place with the retainers.

(d) Install the armrest with three screws to the door panel.

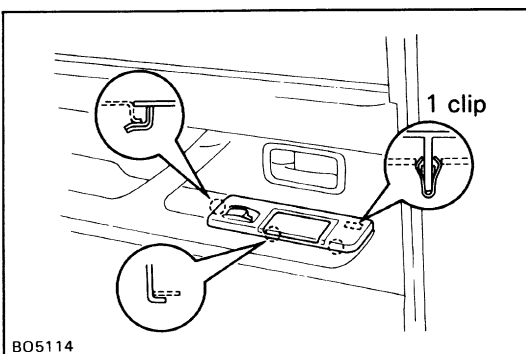


△ : 19 clips

B05121

15. INSTALL DOOR WEATHERSTRIP

Install the weatherstrip with clips to the panel.



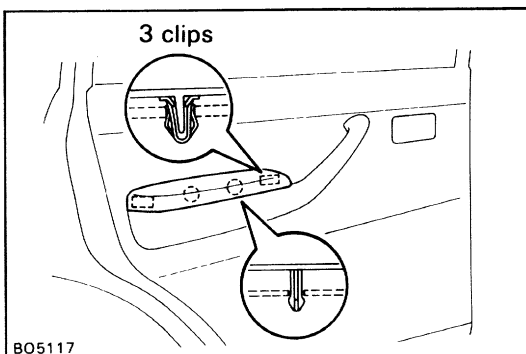
B05114

16. (w/ Power Window)**INSTALL ARMREST PANEL BASE UPPER**

(a) Connect the connector.

(b) Slide the armrest panel base upper rearward and tap the panel to install it.

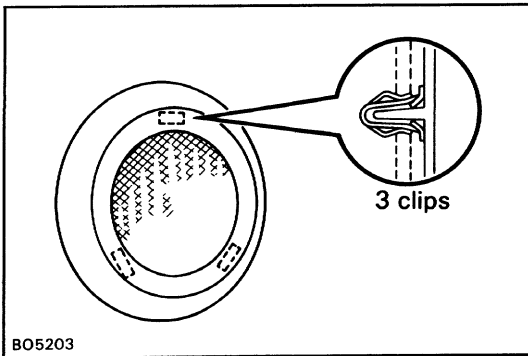
(c) Install the ash tray.



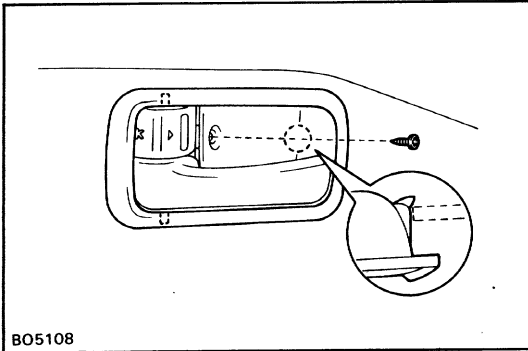
B05117

17. INSTALL ARMREST

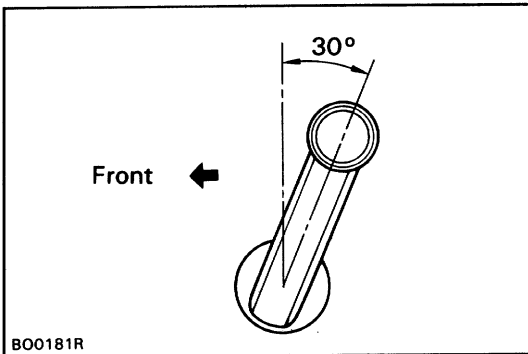
Install the armrest to the armrest panel base by tapping.

**18. (w/ Speaker)****INSTALL SPEAKER COVER**

Install the speaker cover to the door panel.

**19. INSTALL DOOR INSIDE HANDLE BEZEL**

- (a) Push in the bezel to install it.,
- (b) Install the screw.

**20. (w/o Power Window)****INSTALL REGULATOR HANDLE**

With door window fully closed, install the plate and regulator handle with the snap ring as shown.