

SERVICE SPECIFICATIONS

MA002-06

SERVICE DATA

Drive belt tension			
Generator	New belt		125 ± 25 lbf
Generator	Used belt		80 ± 20 lbf
A/C	New belt		125 ± 25 lbf
A/C	Used belt		80 ± 20 lbf
Spark plug	Recommended spark plug	ND	K16R-U
Spark plug	Recommended spark plug	NGK	BKR5EYA
Spark plug	Correct electrode gap		0.8 mm (0.031 in.)
Firing order			1 – 5 – 3 – 6 – 2 – 4
Valve clearance	Intake		0.15 – 0.25 mm (0.006 – 0.010 in.)
Valve clearance	Exhaust		0.25 – 0.35 mm (0.010 – 0.014 in.)
Front brake			
Pad thickness	Minimum		4.0 mm (0.157 in.)
Disc thickness	Minimum		30.0 mm (1.181 in.)
Disc runout	Maximum		0.15 mm (0.0059 in.)
Rear brake (Disc)			
Pad thickness	Minimum		1.0 mm (0.039 in.)
Disc thickness	Minimum		16.0 mm (0.630 in.)
Disc runout	Maximum		0.15 mm (0.0059 in.)
Rear brake (Drum)			
Lining thickness	Minimum		1.5 mm (0.059 in.)
Drum inside diameter	Maximum		297.0 mm (11.693 in.)
Steering wheel freeplay			40 mm (1.57 in.) or less

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TORQUE SPECIFICATIONS

Part tightened	N·m	kgf·cm	ft·lbf
Front seat mounting bolts	37	375	27