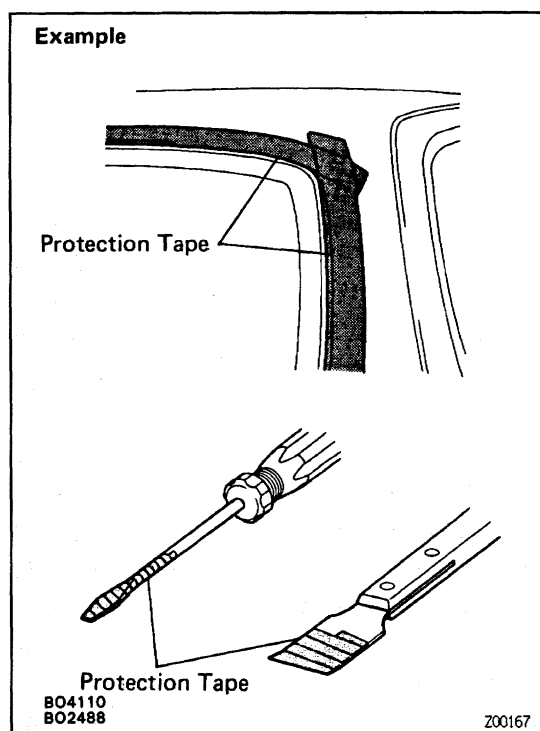


BODY



GENERAL INFORMATION

HANDLING PRECAUTIONS

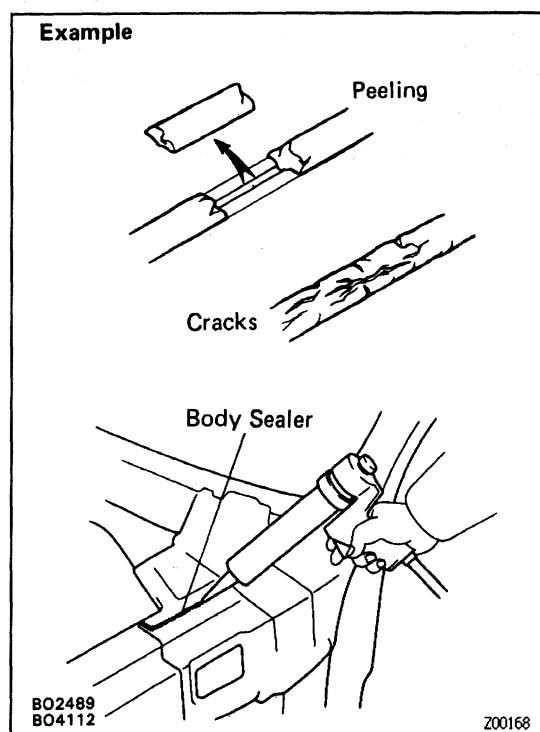
B004H-01

Taping

When it is possible that the body or parts may be scratched during the operation, apply protection before starting work.

Example:

1. Before starting work, apply protection tape to body surfaces around parts to be removed and installed.
2. Before prying parts loose with a screwdriver or scraper etc., apply protection tape to the tip of the tool to avoid scratching parts or painted surfaces of the body.



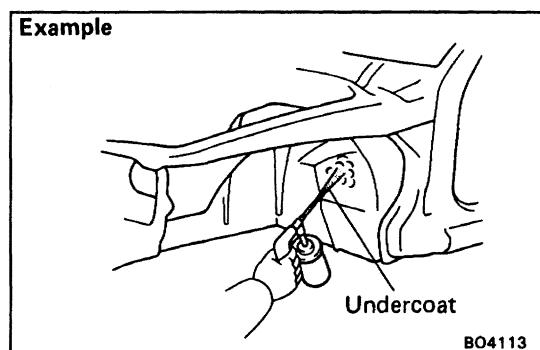
ANTI-RUST TREATMENT

B001N-02

Anti-rust treatment used on the vehicle body includes body sealer, undercoat, rust inhibitor and paint.
HINT: Refer to the Body Collision Damage Repair Manual for details of which parts have received anti-rust treatment.

Body Sealer

If the body sealer is damaged (peeling, cracks, etc.) during the operation, replace it with new body sealer.
HINT: If body sealer gets on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicone remover.

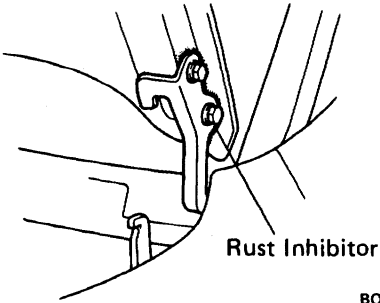


Undercoat

If the undercoat is damaged during the operation, apply new undercoat.

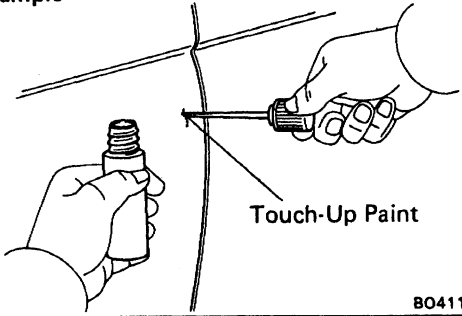
HINT:

- Cover the surrounding area with masking paper to avoid applying undercoat where it is not needed.
- Do not apply undercoat to high temperature parts such as the tailpipe, or to drive parts such as the drive shaft.

Example**Rust Inhibitor**

After removing and re-installing hinges and outer panel parts, apply rust inhibitor to the parts.

HINT: If rust inhibitor gets spilled on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicon remover.

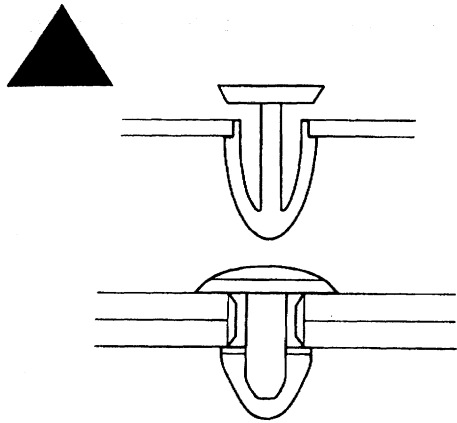
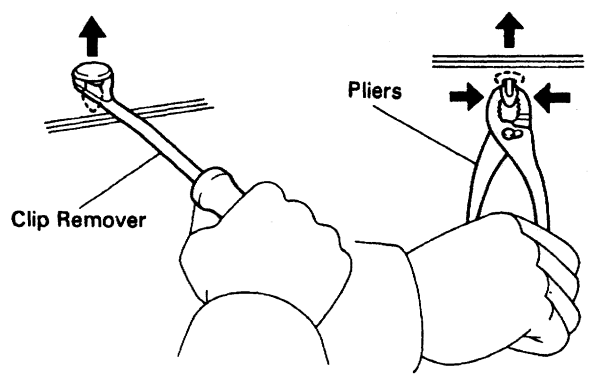
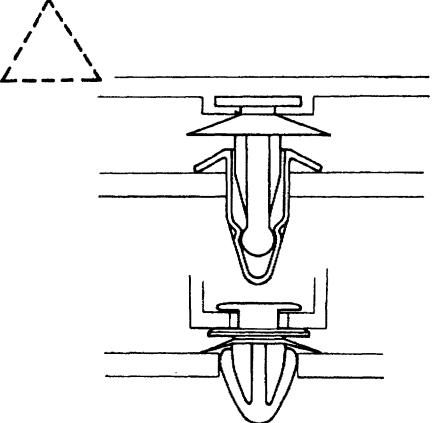
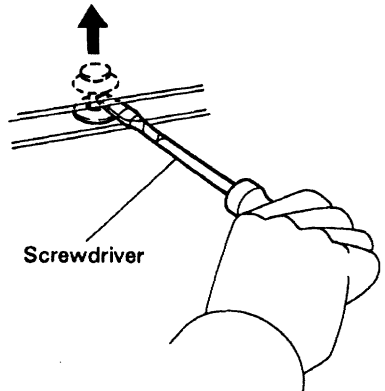
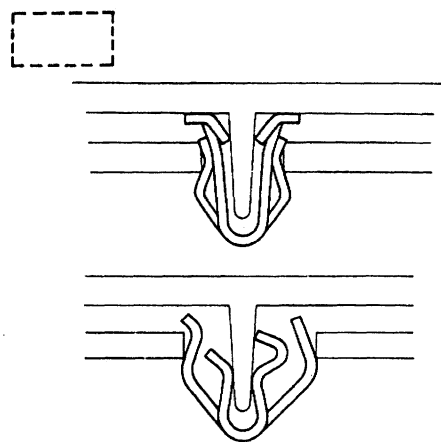
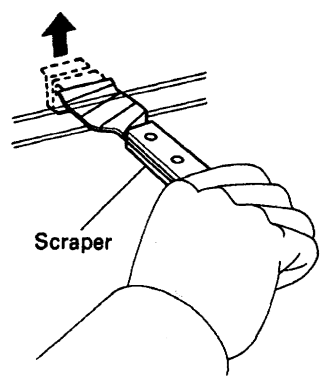
Example**Touch -Up Paint**

If a small scratch is made in the body surface, correct the scratch using touch-up paint the same color as the body color.

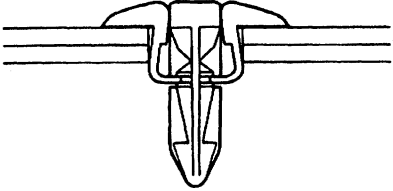
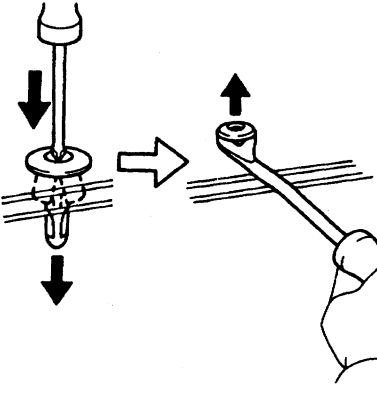
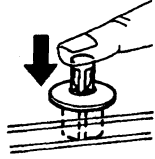
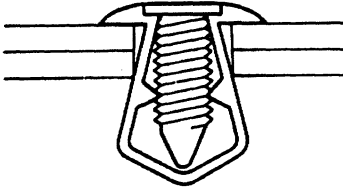
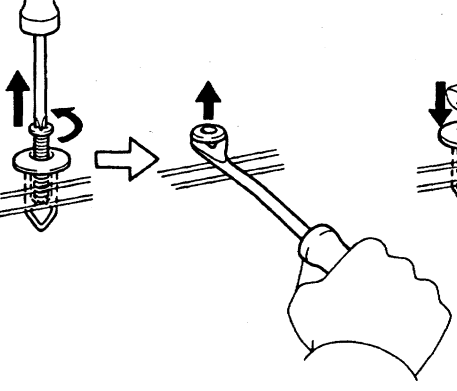
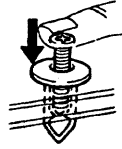
CLIPS

The removal and installation methods of typical clips used in body parts are shown in the table below.

HINT: If the clip is damaged during the operation, always replace it with a new clip.

Shape (Example)	Removal/Installation
 BO4116	 Clip Remover Pliers BO4117
 BO4118	 Screwdriver BO4119
 BO4120	 Scraper BO4121

CLIPS (Cont'd)

Shape (Example)	Removal/Installation
 BO4122	Removal  Installation  BO4123
 BO4124	Removal  Installation  BO4125