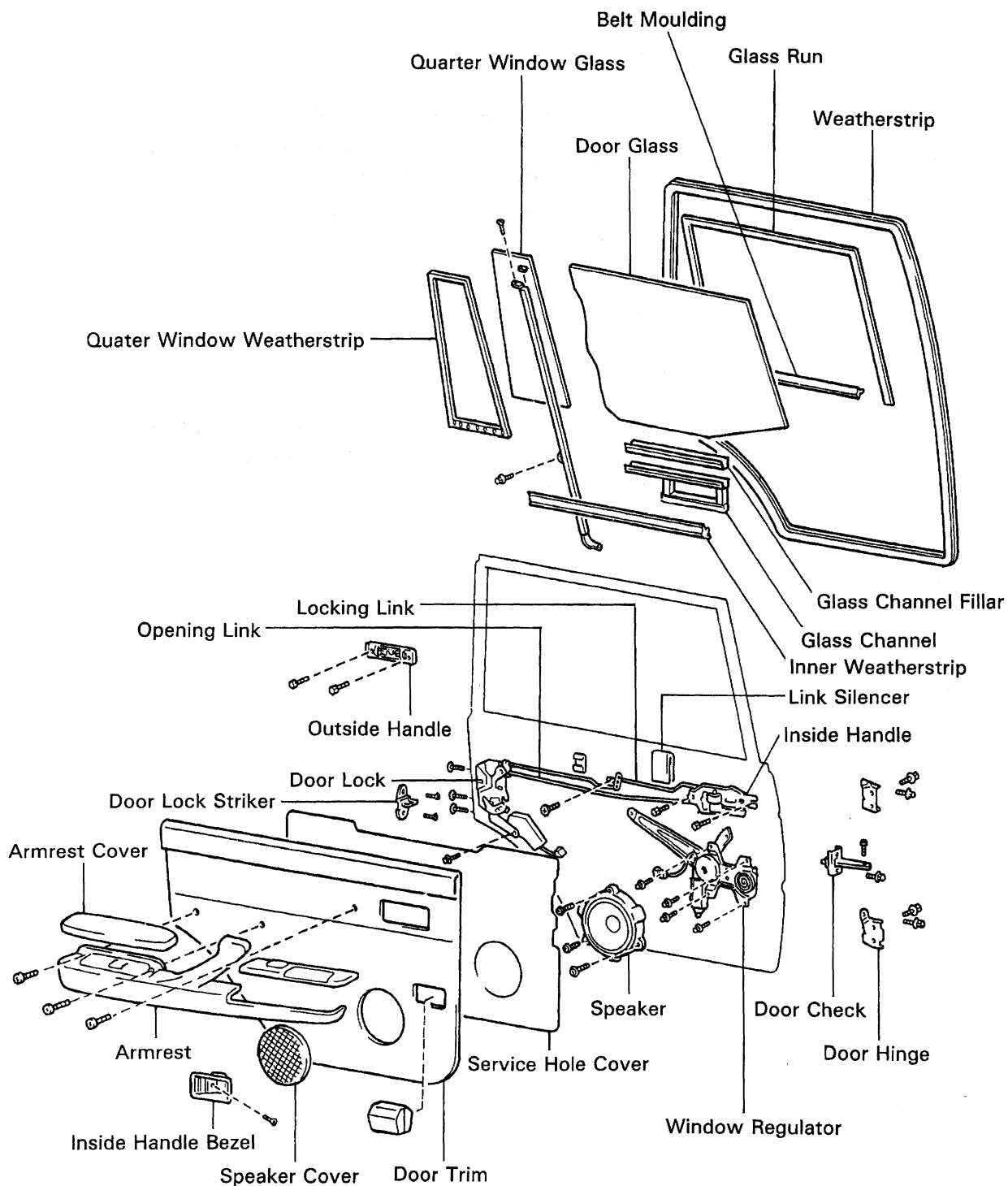
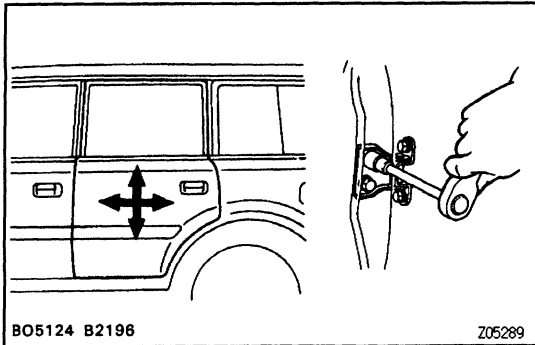


REAR DOOR COMPONENTS

B003W-01



B003X-03

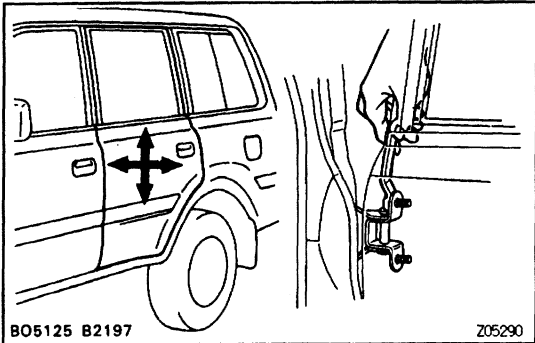


REAR DOOR ADJUSTMENT

1. ADJUST DOOR IN FORWARD/ REARWARD AND VERTICAL DIRECTIONS

Adjust the door by loosening the body side hinge bolts.

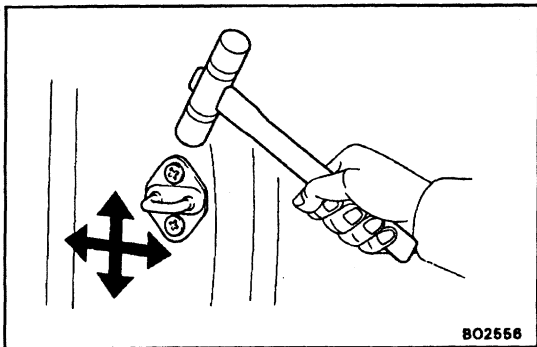
Torque: 24 N-m (240 kgf.cm, 17 ft-lbf)



2. ADJUST DOOR IN LEFT /RIGHT AND VERTICAL DIRECTIONS

Adjust the door by loosening the door side hinge bolts.

Torque: 24 N-m (240 kgf-cm, 17 ft-lbf)

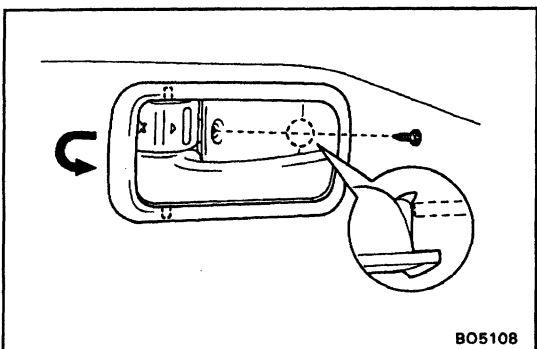


3. ADJUST DOOR LOCK STRIKER

(a) Check that the door fit and door lock linkages are adjusted correctly.

(b) Loosen the striker mounting screws to adjust.

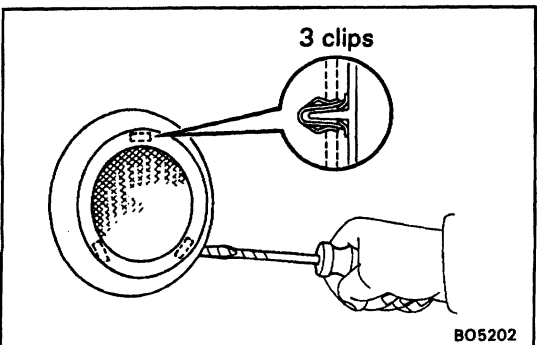
(c) Using a plastic hammer, tap the striker to adjust it.



REAR DOOR DISASSEMBLY

1. REMOVE DOOR INSIDE HANDLE

Remove the screw and pull the inside handle bezel.



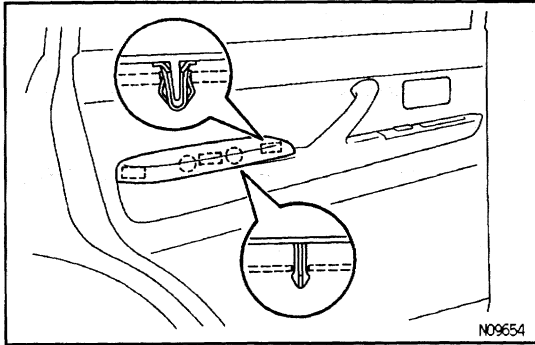
2. REMOVE SPEAKER COVER

(a) Insert the screwdriver between the door trim and the speaker cover to pry out.

HINT: Tape the screwdriver tip before use.

(b) Remove the speaker cover.

B018R-01

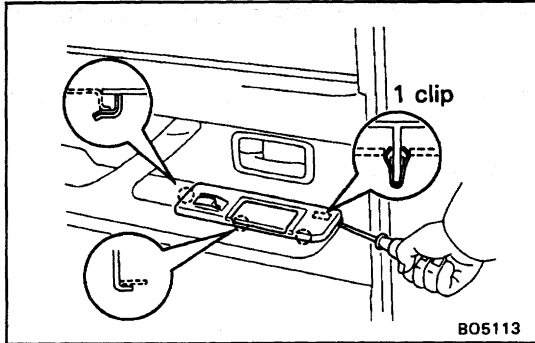


3. REMOVE ARMREST

(a) Insert the screwdriver between the armrest and the armrest panel base to pry out.

HINT: Tape the screwdriver tip before use.

(b) Remove the armrest.



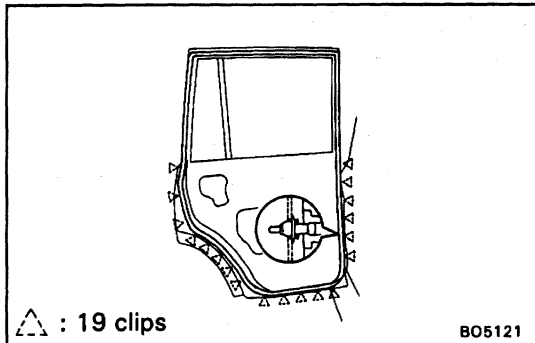
4. REMOVE ARMREST PANEL BASE UPPER

(a) Remove the ash try.

(b) Insert the screwdriver between the armrest panel base and the armrest panel base upper to pry out.

HINT: Tape the screwdriver tip before use.

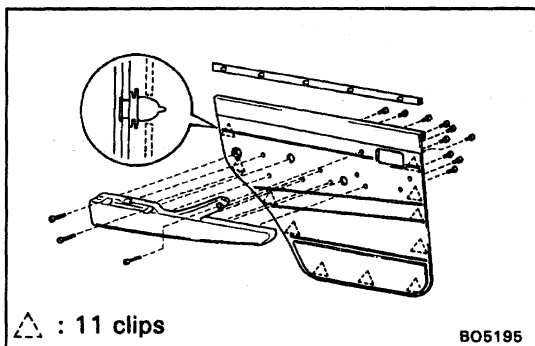
(c) Slide the armrest panel base upper forward to remove it, then disconnect the connector.



5. REMOVE DOOR WEATHERSTRIP

While pulling the weatherstrip by hand, remove nineteen clips using a clip remover.

NOTICE: DO NOT PUFF STRONGLY ON THE WEATHER STRIP AS IT MAY TEAR.



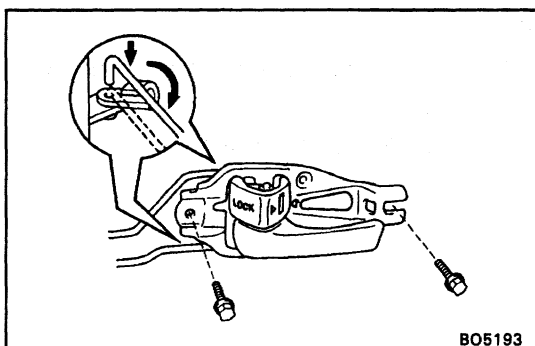
6. REMOVE DOOR TRIM

(a) Remove 3 screws from the inner door panel.

(b) Insert the screwdriver between the trim and the door panel to pry out, and the trim by pull it upward.

(c) Remove the inner weatherstrip from the door trim.

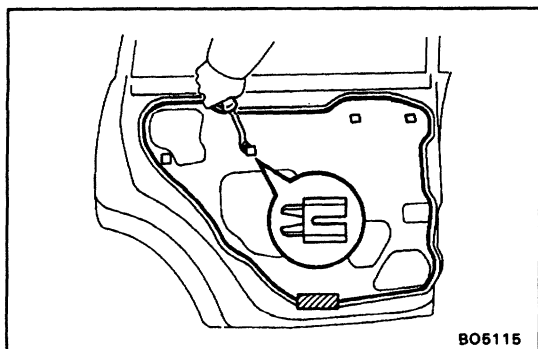
(d) Remove 11 screws and the armrest panel base from the door trim.



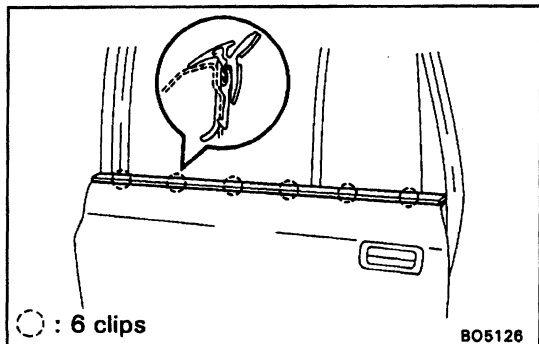
7. REMOVE DOOR INSIDE HANDLE

(a) Remove 2 bolts.

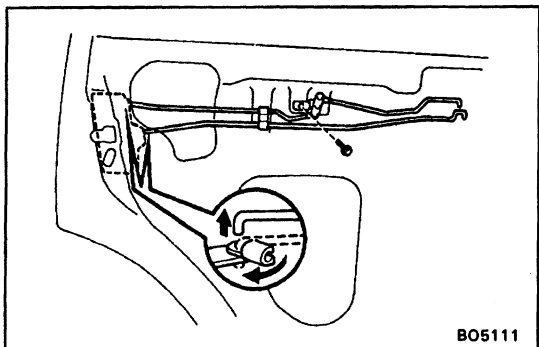
(b) Disconnect 2 links from the inside handle.

**8. REMOVE SERVICE HOLE COVER**

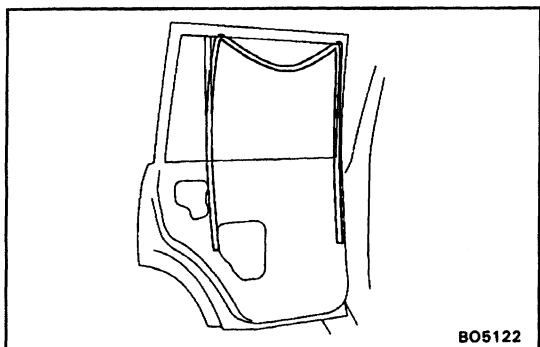
- (a) Using the clip remover, remove 5 screw grommets.
- (b) Remove service hole cover.

**9. REMOVE DOOR BELT MOULDING**

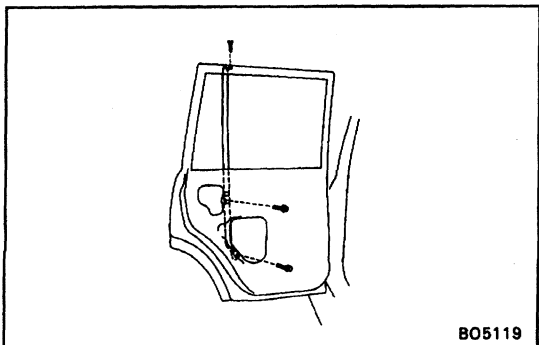
Pry out the clips from the edge of the panel, and remove the moulding.

**10. REMOVE LOCKING LINK AND DOOR OPENING LINK**

Remove the bolt and disconnect 2 links.

**11. REMOVE DOOR GLASS RUN**

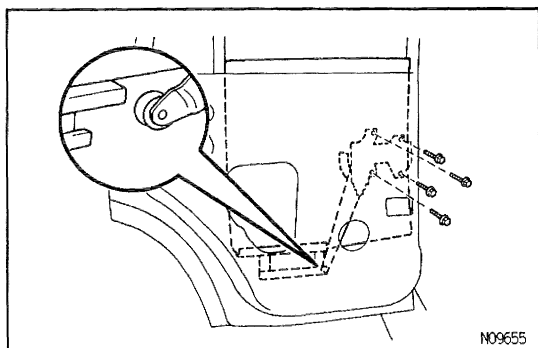
Pull out the glass run from the door frame.

**12. REMOVE DIVISION BAR**

- (a) Remove the screw from the door frame.
- (b) Remove 2 bolts from the door panel.
- (c) Pull out the division bar from the door panel.

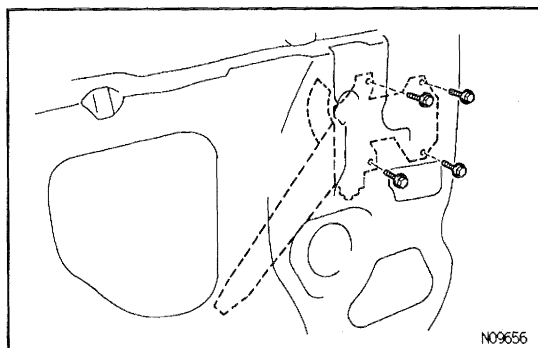
13. REMOVE QUARTER WINDOW GLASS WITH WEATHERSTRIP

Remove the quarter window glass together with the weatherstrip by pulling it forward.



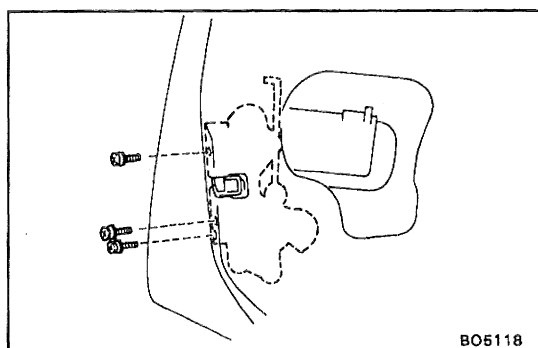
14. REMOVE DOOR GLASS

- Remove the glass mounting nuts.
- Remove the door glass by pulling it upward.



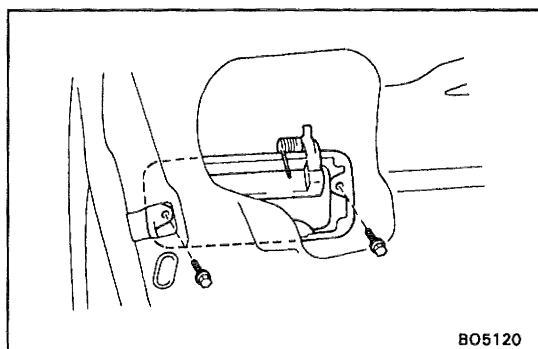
15. REMOVE WINDOW REGULATOR

- Disconnect the connector.
- Remove 4 regulator mounting bolts.
- Remove the regulator through the service hole.



16. REMOVE DOOR LOCK

- Remove the link from outside handle.
- Disconnect the connectors.
- Remove 3 screws and the door lock.

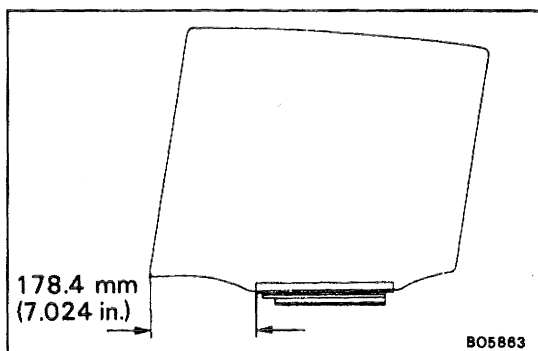


17. REMOVE OUTSIDE HANDLE

Remove 2 bolts and the outside handle.

18. REMOVE SPEAKER

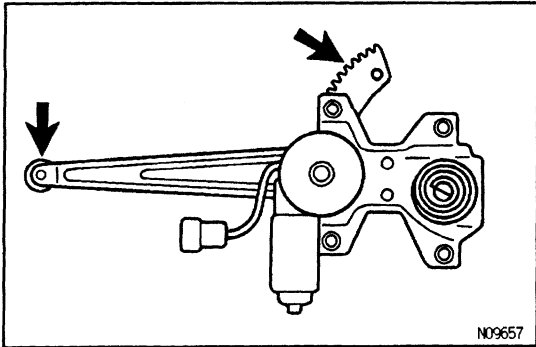
Remove 3 screws and speaker, then disconnect the connector.



REAR DOOR GLASS REPLACEMENT ^{8003Z-03}

- REMOVE GLASS CHANNEL WITH SCREWDRIVER OR LIKE OBJECT
- APPLY SOAPY WATER TO INSIDE OF WEATHER-STRIP
- INSTALL CHANNEL BY TAPPING IT WITH PLASTIC HAMMER

B0188-01

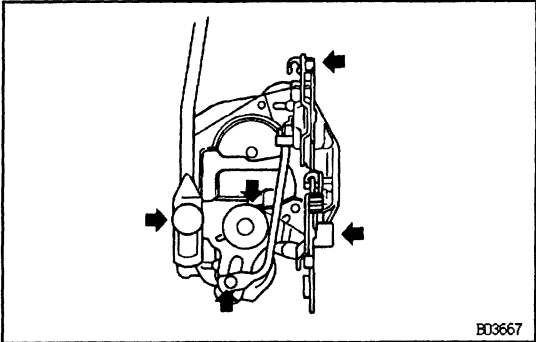


REAR DOOR ASSEMBLY

1. BEFORE INSTALLING PARTS. COAT THEM WITH MP GREASE

(a) Apply MP grease to the sliding surface and gears of the window regulator.

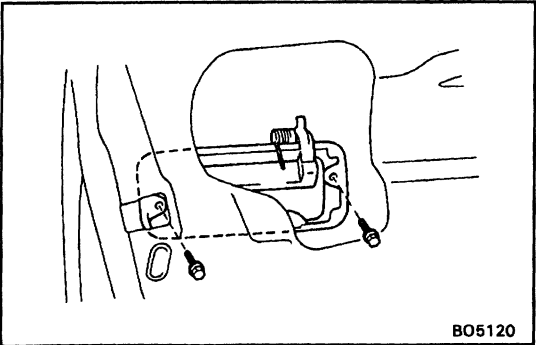
NOTICE: Do not apply grease to the spring.



(b) Apply MP grease to the sliding surface of the door lock.

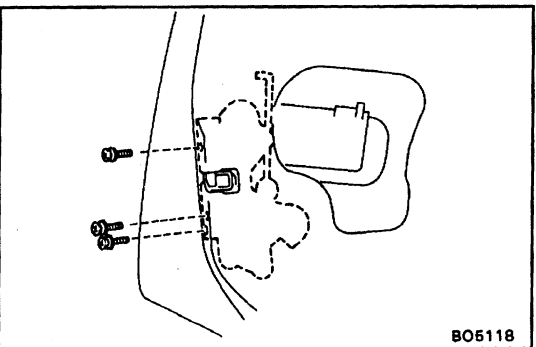
2. INSTALL SPEAKER

Connect the connector and install speaker with 3 screws.



3. INSTALL OUTSIDE HANDLE

Install the outside handle with 2 bolts.



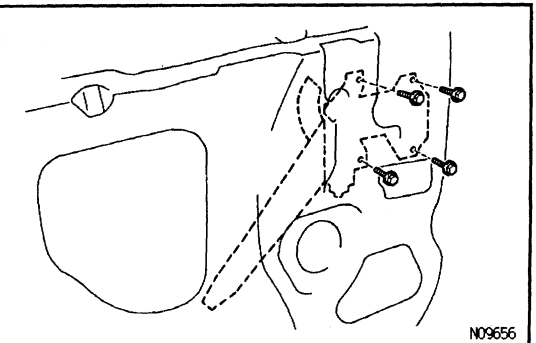
4. INSTALL DOOR LOCK

(a) Install the door lock with 3 screws.

Torque: 5 N-m (50 kgf-cm, 43 MAW)

(b) Connect the connector.

(c) Connect the link to the outside handle.

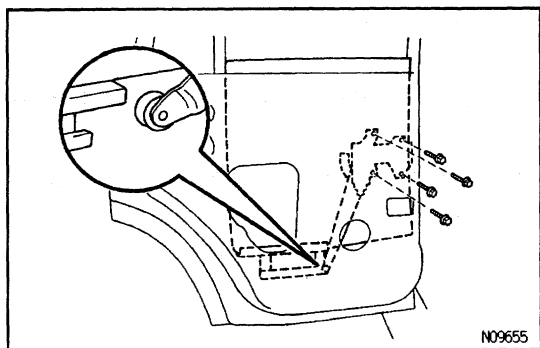


5. INSTALL WINDOW REGULATOR

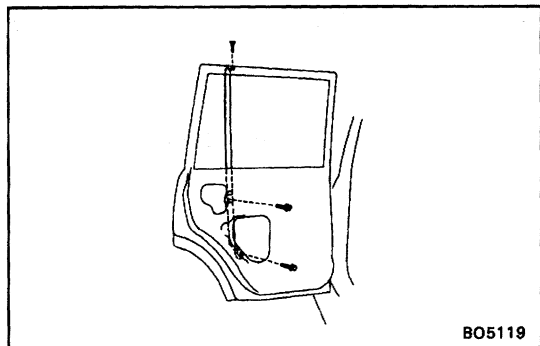
(a) Place the regulator through the service hole.

(b) Install 4 regulator mounting bolts.

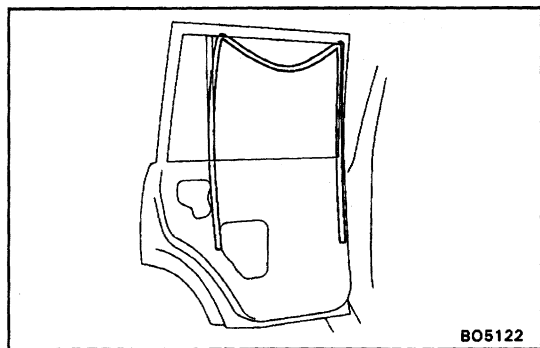
(c) Connect the connector.

**6. INSTALL DOOR GLASS**

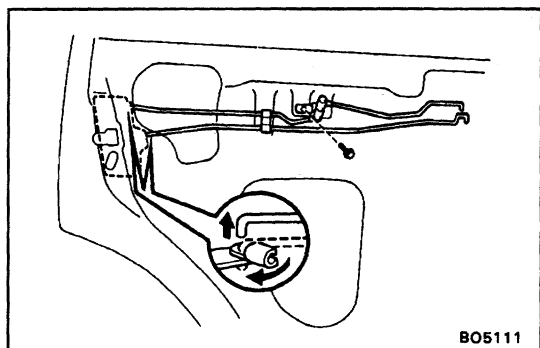
- (a) Place the glass in the door cavity.
- (b) Attach the glass to the window regulator arm.

7. INSTALL QUARTER WINDOW GLASS WITH WEATHERSTRIP**8. INSTALL DIVISION BAR**

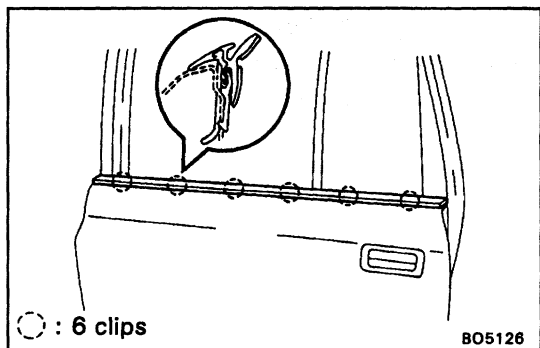
Install division bar with the screw and 2 bolts.

**9. INSTALL DOOR GLASS RUN**

Install the glass run to the door frame.

**10. INSTALL LOCKING LINK AND DOOR OPENING LINK**

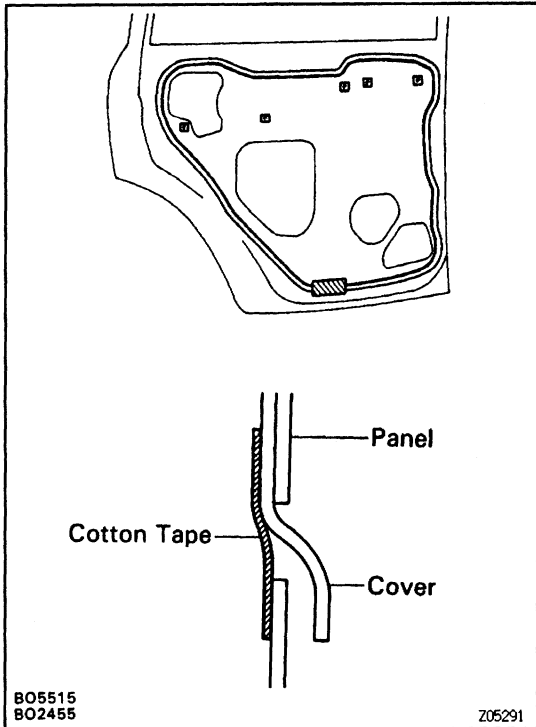
Connect 2 links and install the bolt.

**11. INSTALL DOOR BELT MOULDING**

Insert the claw of the clips into the upper panel slit and push the moulding onto the panel.

○ : 6 clips

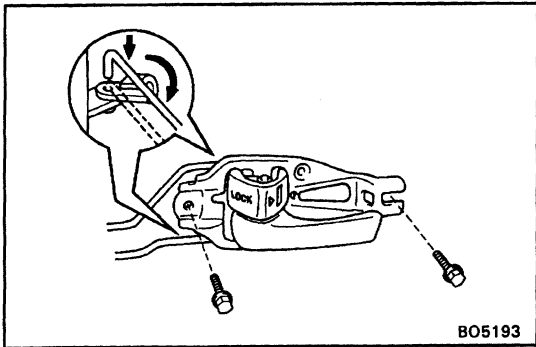
BO5126



12. INSTALL SERVICE HOLE COVER

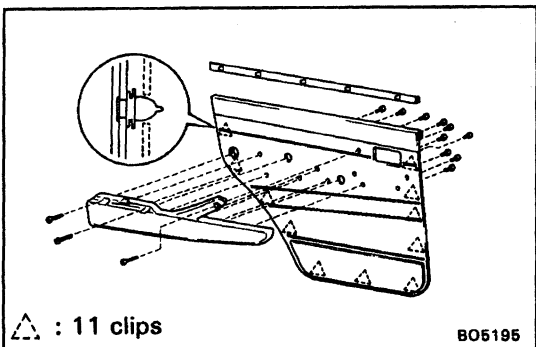
- (a) Seal the service hole cover with adhesive.
- HINT: Bring out the link through the service hole cover.
- (b) Insert the lower edge of the service hole cover into the panel slit.
- (c) Install 5 screw grommets.
- (d) Seal the panel slit with the cotton tape.

NOTICE: Do not block the trim clip sealing with the tape.



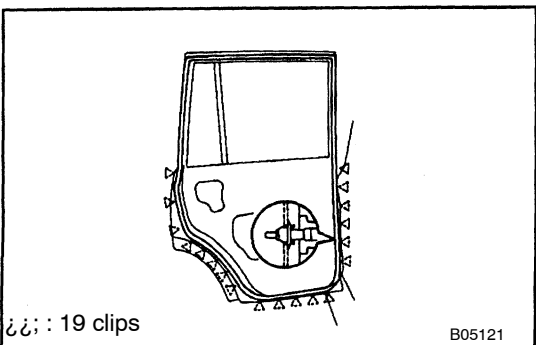
13. INSTALL DOOR INSIDE HANDLE

Connect 2 links to the inside handle and install 2 bolts.



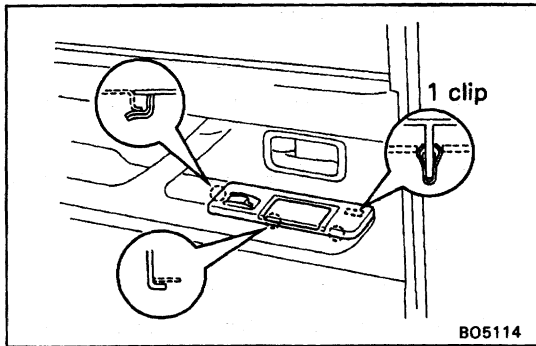
14. INSTALL DOOR TRIM

- (a) Install the armrest panel base with 11 screws to the door trim.
- (b) Install the inner weatherstrip to the door trim.
- (c) Install the upper edge of the trim from above, tap the trim by hand fix it in place with the retainers.
- (d) Install the armrest with 3 screws to the door panel.

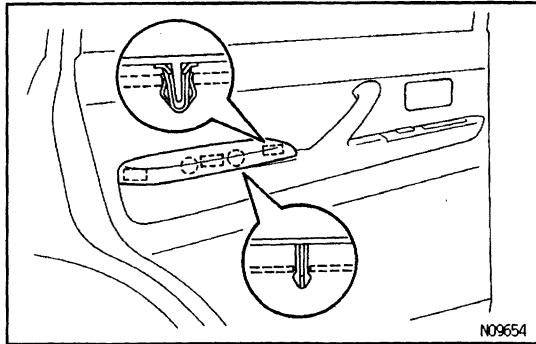


15. INSTALL DOOR WEATHERSTRIP

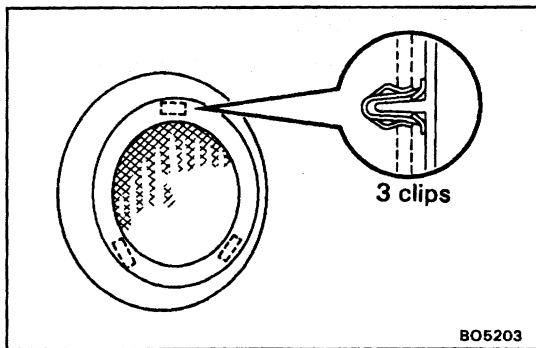
Install the weatherstrip with clips to the panel.

**16. INSTALL ARMREST PANEL BASE UPPER**

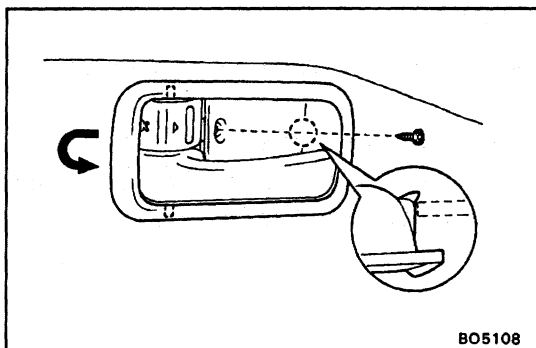
- (a) Connect the connector.
- (b) Slide the armrest panel base upper rearward and tap the panel to install it.
- (c) Install the ash tray.

**17. INSTALL ARMREST**

Install the armrest to the armrest panel base by tapping.

**18. INSTALL SPEAKER COVER**

Install the speaker cover to the door panel.

**19. INSTALL DOOR INSIDE HANDLE BEZEL**

- (a) Push in the bezel to install it.
- (b) Install the screw.