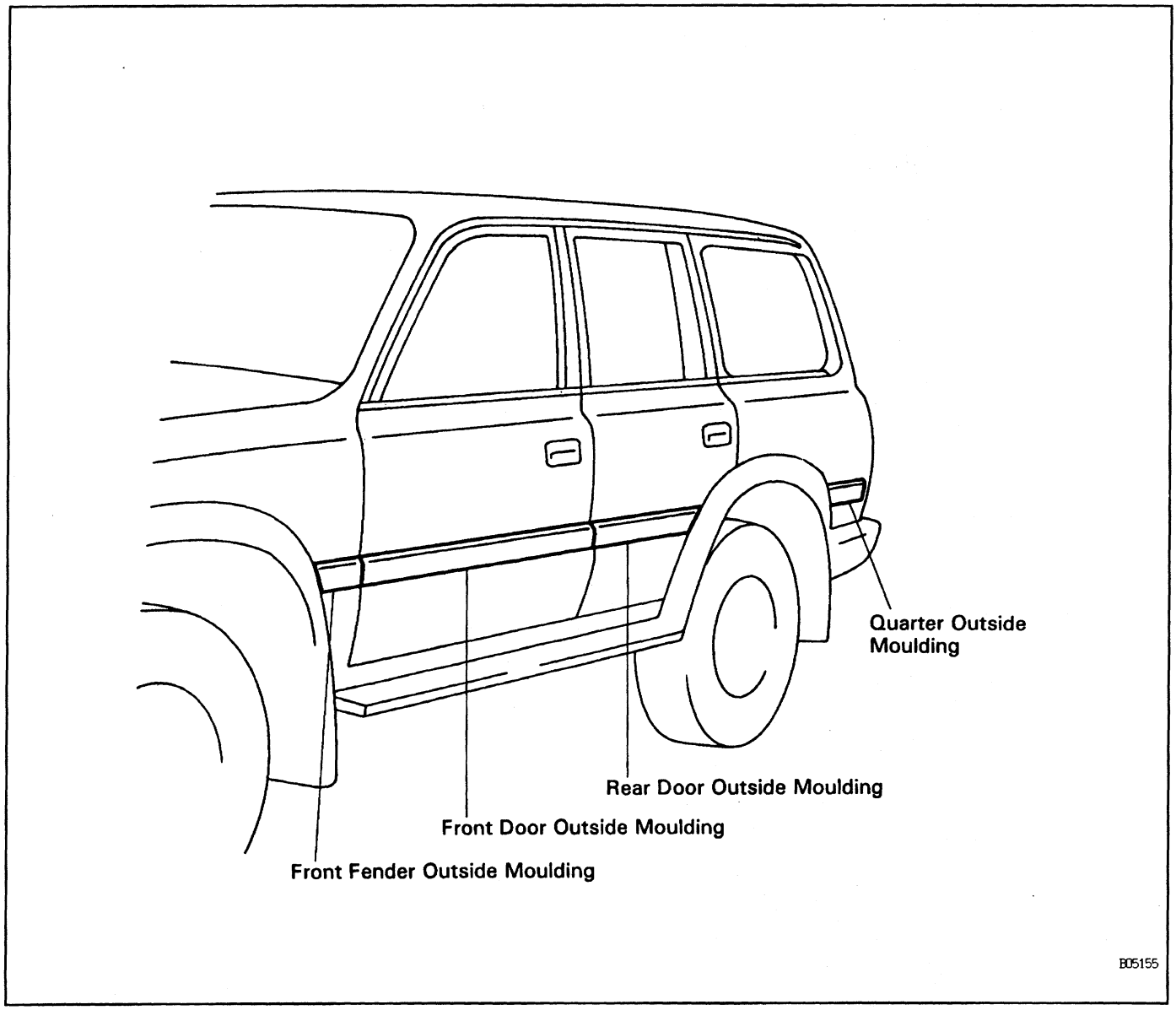
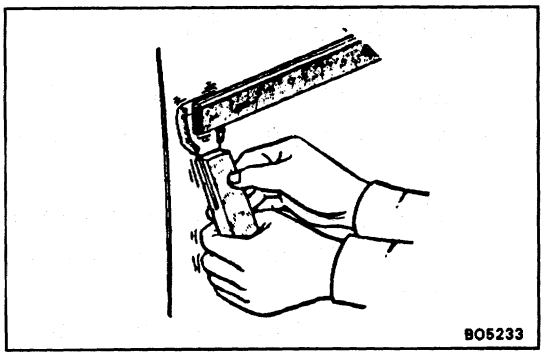
SIDE PROTECTION MOULDING

Precautions for storing moulding materials: B001D–01

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding and adhesive are limited to about 9 months.

COMPONENTS B001E–01





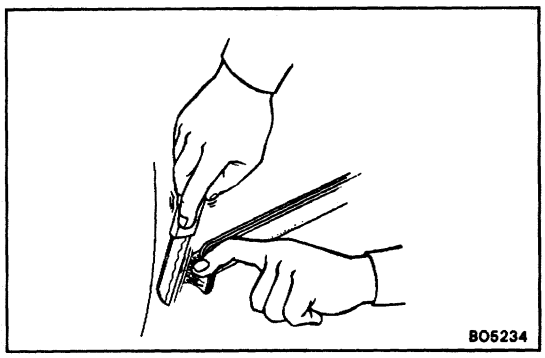
10D1i-0I

SIDE PROTECTION MOULDING REMOVAL

1. REMOVE ENDS OF MOULDING

Using a scraper, pry the moulding loose about 30 mm (1.18 in.) from the ends.

HINT: Tape the scraper tip before use.



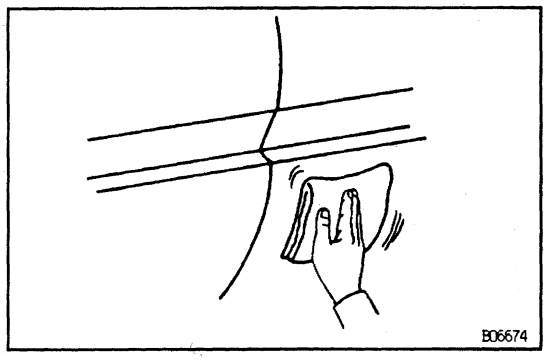
2. REMOVE MOULDING AND ADHESIVE

(a) Pull off the moulding by cutting the adhesive with a knife.

(b) Scrape off adhesive from the body with a cutter or sandpaper.

NOTICE:

- **Remember that 30–80 mm (1.18–3.15 in.) of the ends of the moulding are glued tightly with s strong**
- **Do not reuse moulding.**

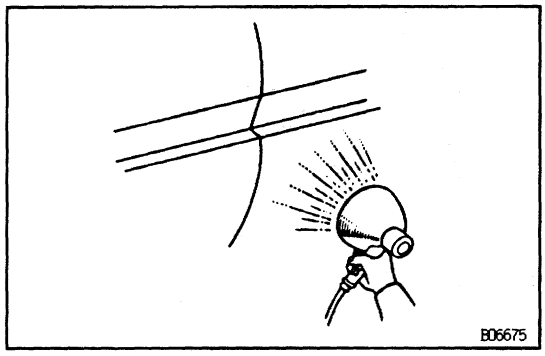


BO01G–03

SIDE PROTECTION MOULDING INSTALLATION

1. CLEAN MOULDING MOUNTING SURFACE

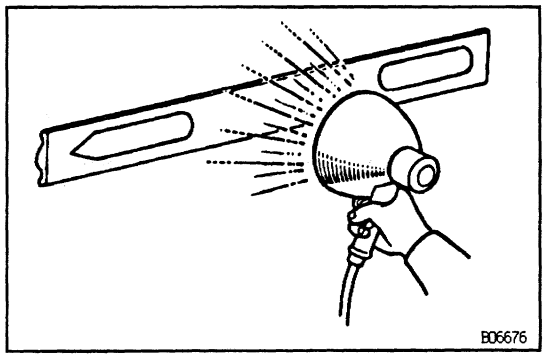
Wipe off stains with cleaner.



2. HEAT BODY MOUNTING SURFACE

Using a heat light, heat the body mounting surface to 30–50 ° C (86–122 ”F).

NOTICE: When the moulding is installed, the temperature of the mounting surface should be 20 ° C (68 *F) or higher.

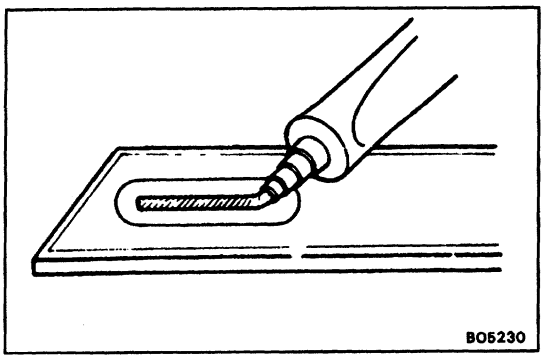


3. HEAT MOULDING

Using a heat light, heat the moulding to 30–60 ° C (86–140 –F).

NOTICE: Do not heat the moulding excessively.

The temperature should not be higher than 80 ° C (176 ° F).



4. APPLY ADHESIVE TO MOULDING

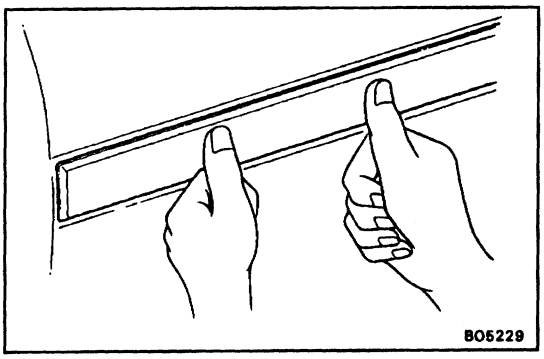
Apply adhesive to both punched out ends of the moulding.

NOTICE: Install the moulding within 7 minutes after app. lying the adhesive.

Part No. 08850–00051

5. LIFT MOULDING RELEASE SHEET FROM FACE OF MOULDING

NOTICE: When the moulding release sheet is removed, be sure that no dirt or dust can get onto the uncovered area.



6. INSTALL MOULDING

Push the moulding to the body, as shown in the illustration.

NOTICE:

- **Be sure that the body and moulding are heated to the proper temperature.**
- **Do not depress the adhesive – coated parts excessively just hold them down with your thumb.**
- **Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.**
- **After installation, do not wash the vehicle for 24 hours.**