

SERVICE SPECIFICATIONS

SERVICE DATA

Refrigerant charge volume		850 ± 50g (29.98 ± 1.76 oz.)
Drive belt tension	New belt	100 – 150 lbf
	Used belt	60 – 100 lbf
Idle-up speed		800 rpm
Magnetic clutch clearance		0.5 ± 0.15 mm (0.020 ± 0.0059 in.)

TORQUE SPECIFICATIONS

Part tightened	N·m	kgf·cm	ft·lbf
Compressor X Suction hose	10	100	7
Compressor X Discharge hose	10	100	7
Compressor X Compressor bracket	25	250	18
Compressor bracket X Engine	37	375	27
Receiver X Liquid tube	5.4	55	48 in.·lbf
Condenser X Discharge hose	10	100	7
Cooling unit X Liquid tube	10	100	7
Cooling unit X Suction tube	10	100	7
Pressure switch X Liquid tube	10	100	7
Expansion valve X Evaporator	5.4	55	48 in.·lbf
Liquid line (union nut)	14	140	10
Suction line (bolt)	10	100	7