

PRECAUTION

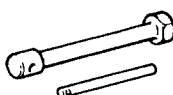
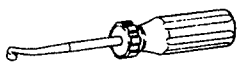
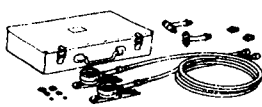
When working with FIPG material, you must observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the FIPG in an approx. 1 mm (0.04 in.) wide bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the FIPG material must be removed and reapplied.

If the vehicle is equipped with a mobile communication system, refer to the precaution in the IN section.

PREPARATION

SST (SPECIAL SERVICE TOOLS)

	09032-00100 Oil Pan Seal Cutter	
	09201-10000 Valve Guide Bushing Remover & Replacer Set	Speedometer driven gear oil seal
	(09201-01080) Valve Guide Bushing Remover & Replacer 8	
	09350-30020 TOYOTA Automatic Transimission Tool Set.	
	(09351-32010) One-way Clutch Test Tool	
	(09351-32020) Stator Stopper	
	09921-00010 Spring Tension Tool	Speedometer driven gear oil seal
	09992-00094 Automatic Transmission Oil Pressure Gauge Set	