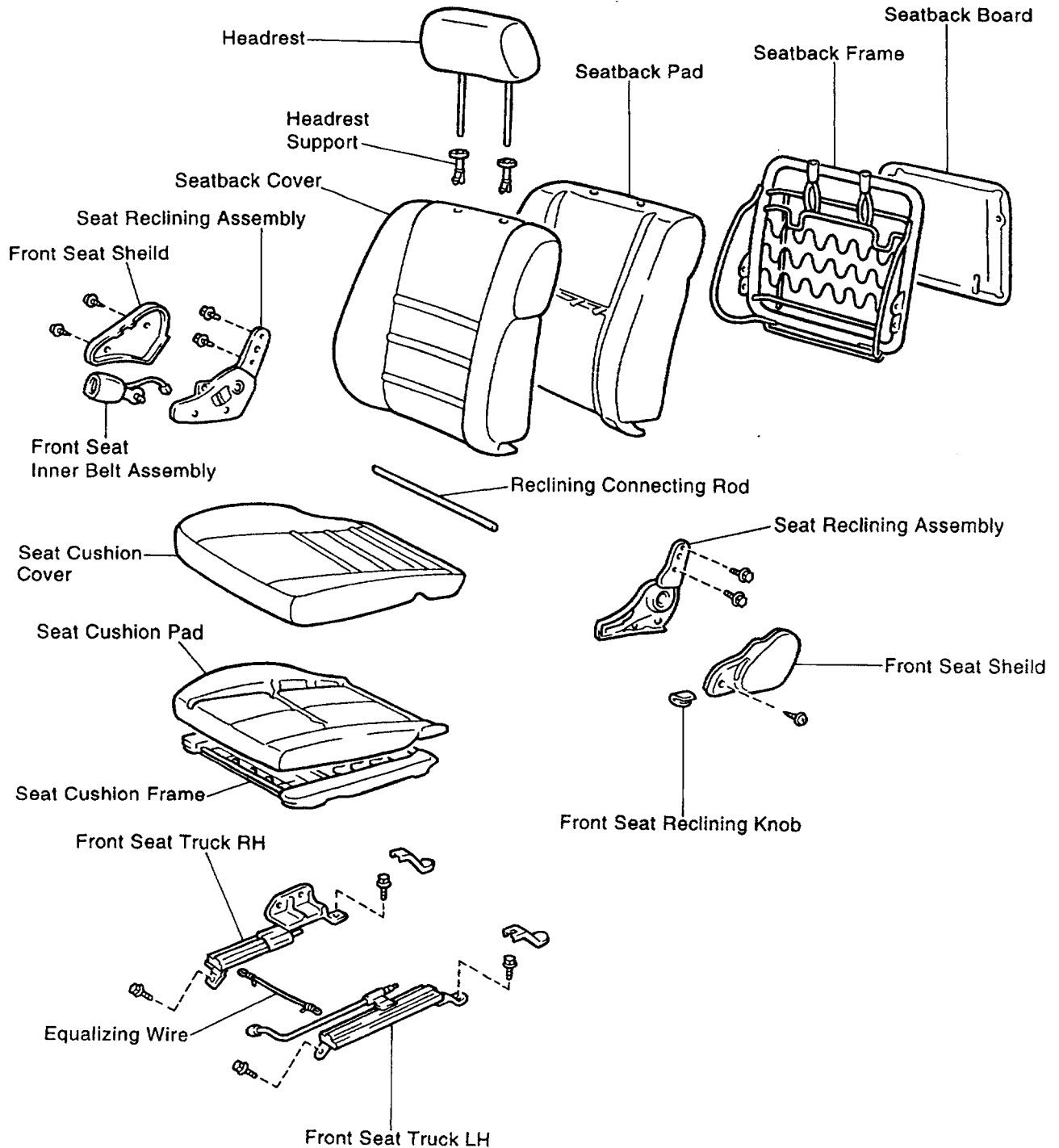


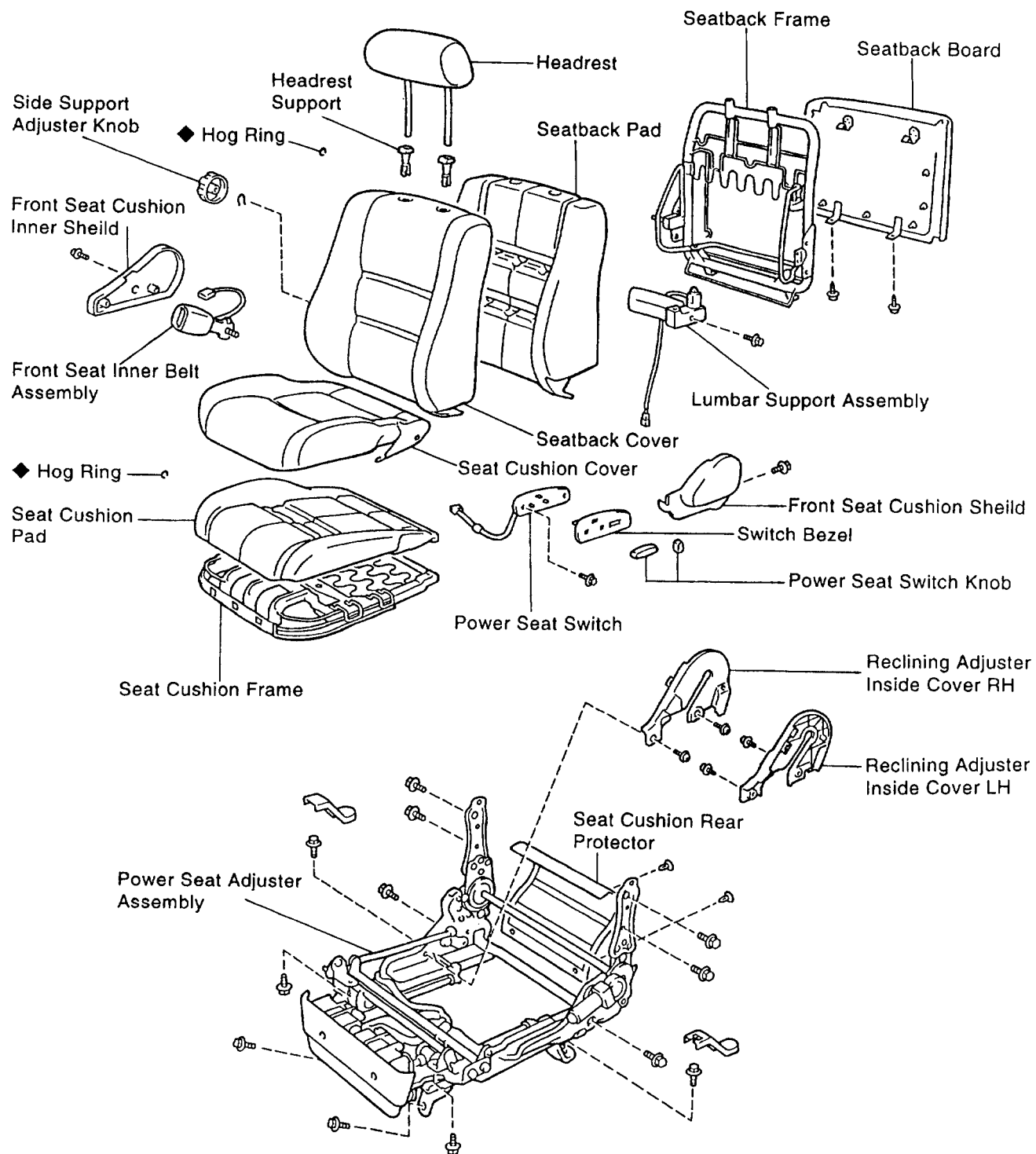
SEAT COMPONENTS

Manual Seat



COMPONENTS (Cont'd)

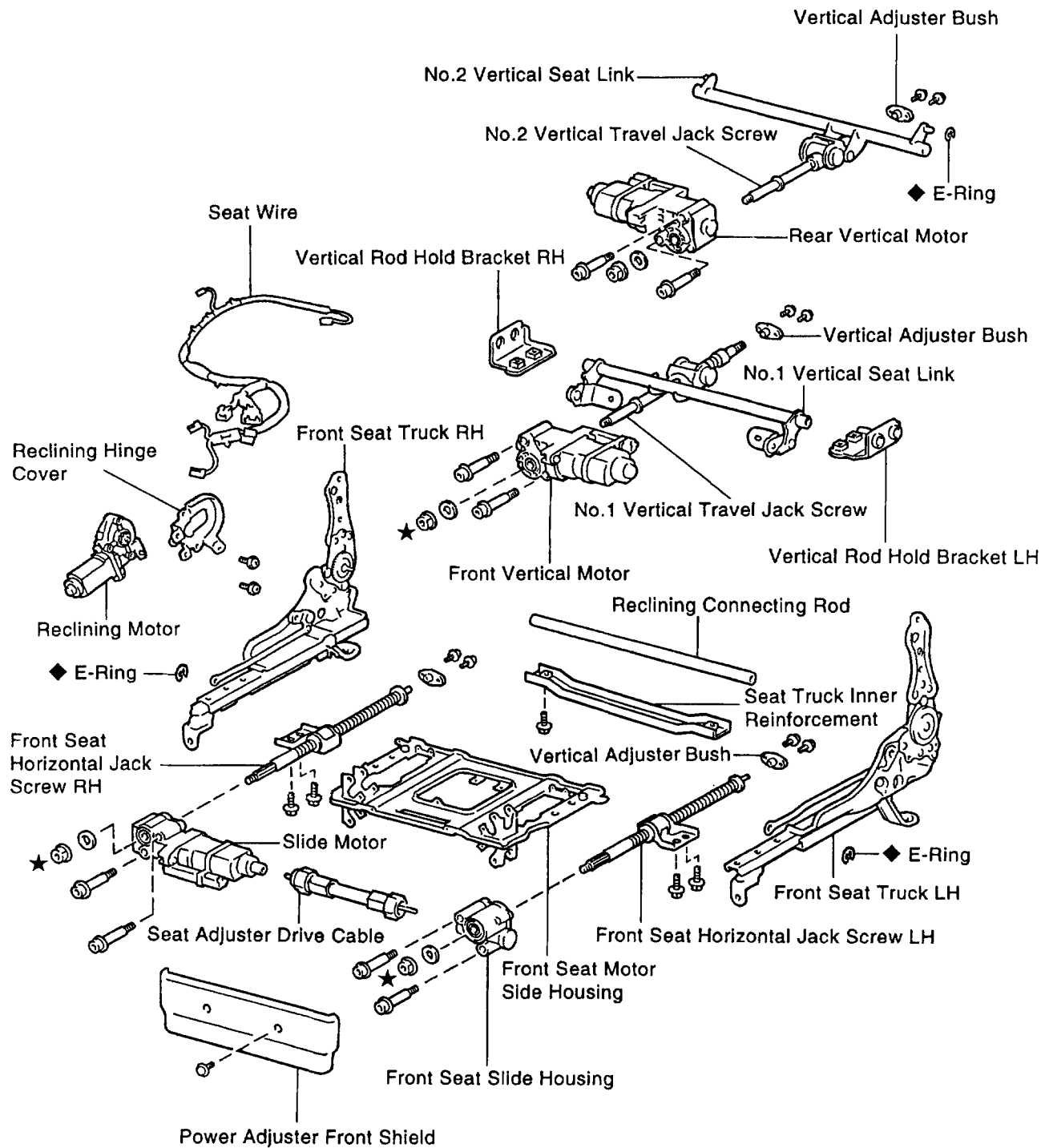
Power Seat



◆ Non-reusable part

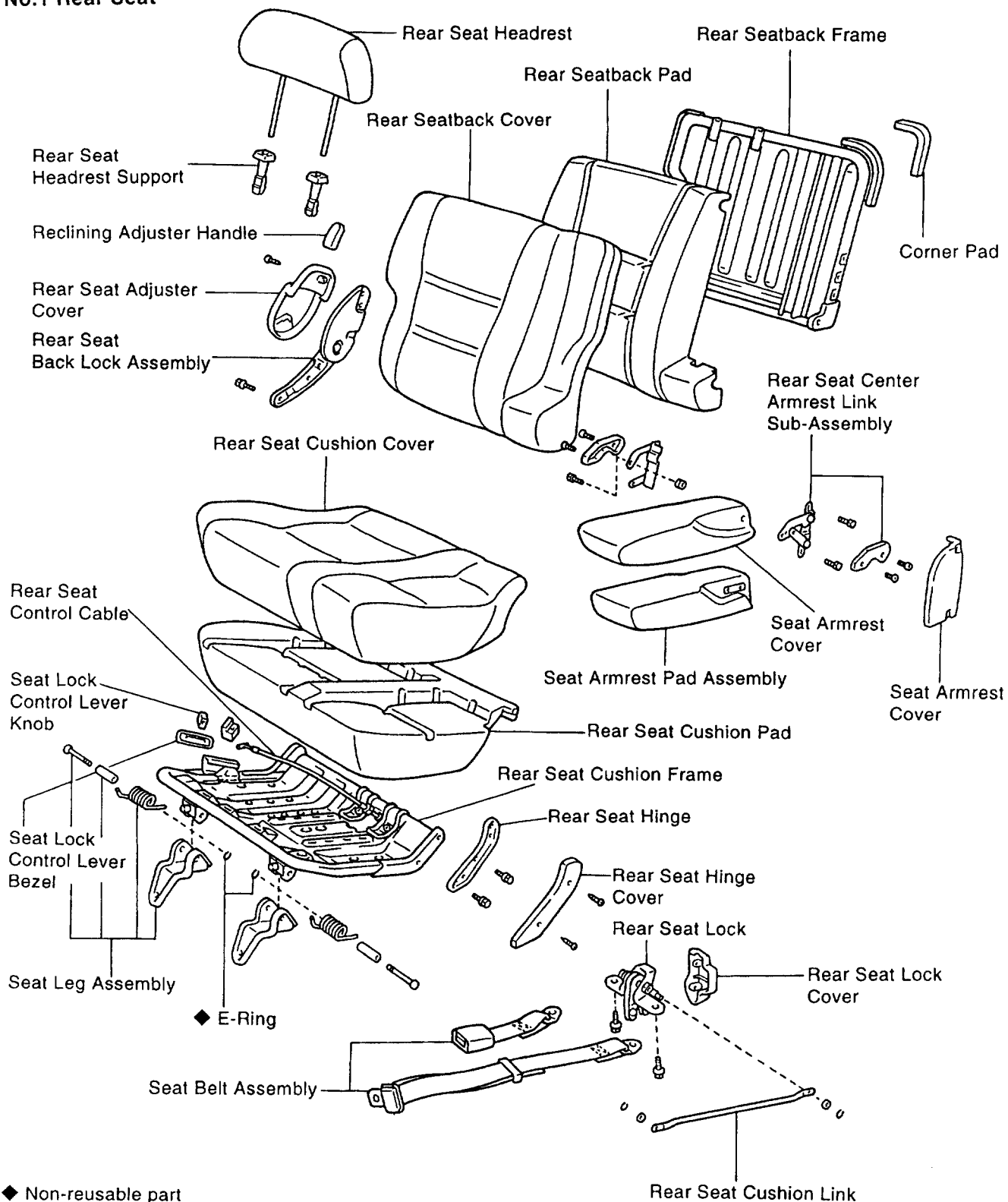
COMPONENTS (Cont'd)

Power Seat Adjuster



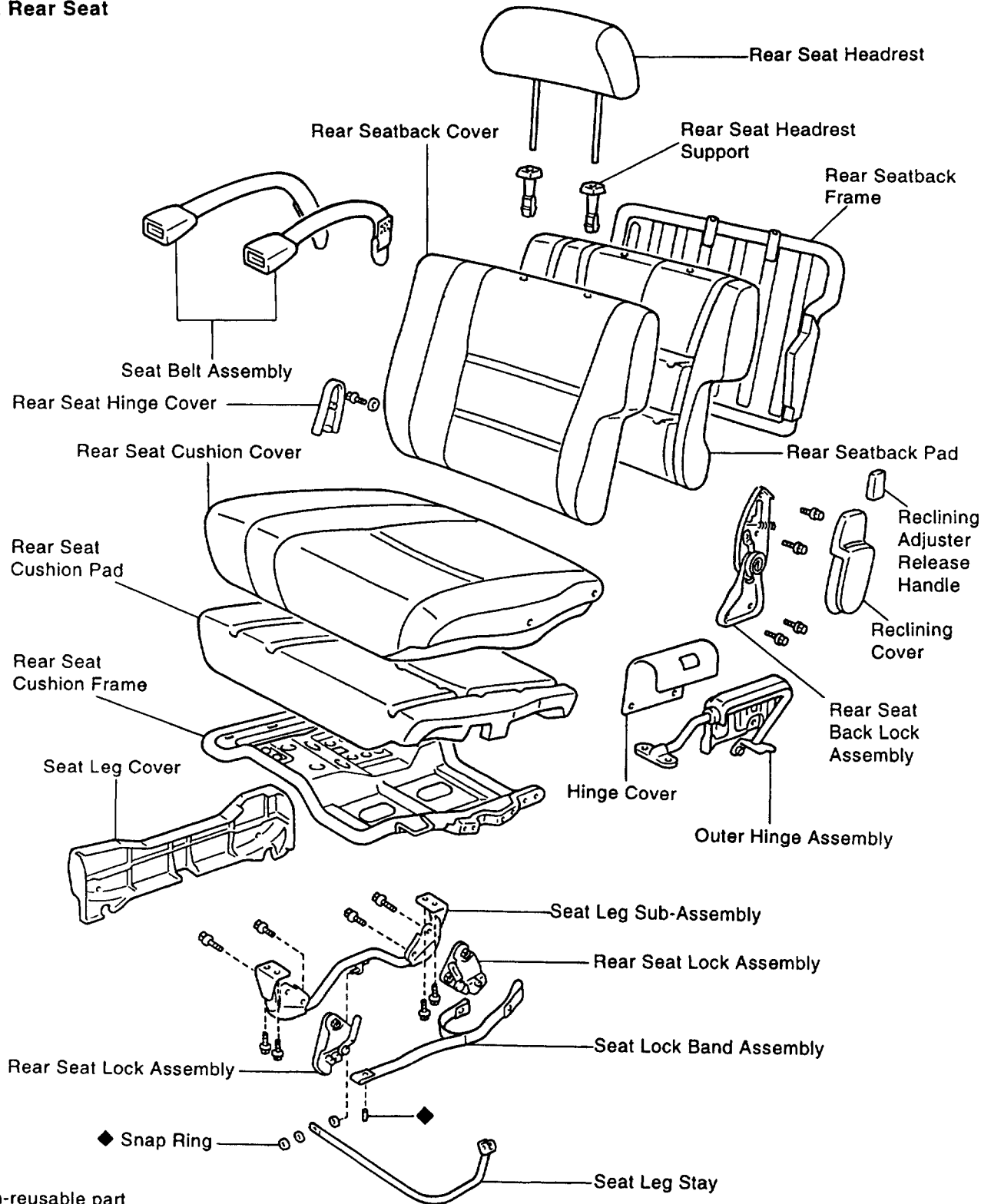
COMPONENTS (Cont'd)

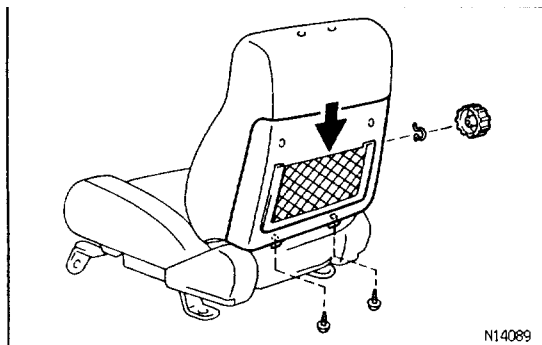
No.1 Rear Seat



COMPONENTS (Cont'd)

No.2 Rear Seat





POWER SEAT ADJUSTER REMOVAL

Installation is in the reverse order of removal.

1. REMOVE FRONT SEAT HEADREST

2. REMOVE SIDE SUPPORT ADJUSTER KNOB

Using a screwdriver, remove the snap ring and side support adjuster knob.

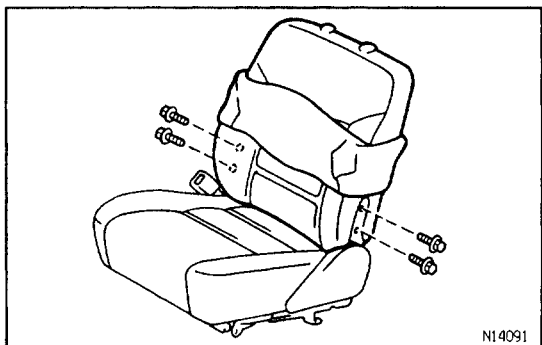
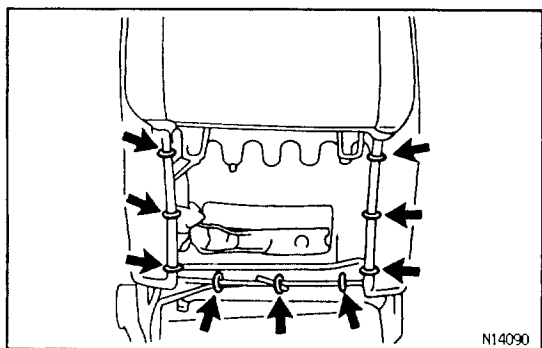
3. REMOVE SEATBACK BOARD

(a) Remove the 2 screws.

(b) Slide the board downward to remove it.

4. REMOVE FRONT SEATBACK ASSEMBLY

(a) Using a hog ring pliers, remove the hog ring backward of seatback.



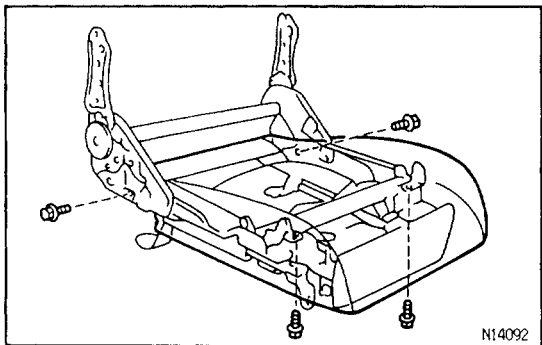
(b) Remove the 4 bolts and front seatback assembly.

Torque: 30 N·m (300 kgf·cm, 22 ft·lbf)

5. REMOVE FRONT SEAT CUSHION INNER SHIELD

6. REMOVE FRONT SEAT INNER BELT

7. REMOVE FRONT SEAT CUSHION SHIELD

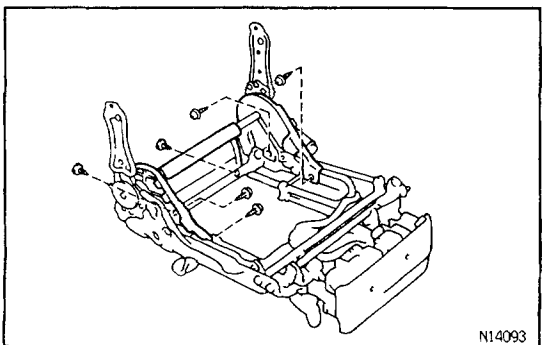


8. REMOVE FRONT SEAT CUSHION

(a) Remove the 4 bolts.

Torque: 30 N·m (300 kgf·cm, 22 ft·lbf)

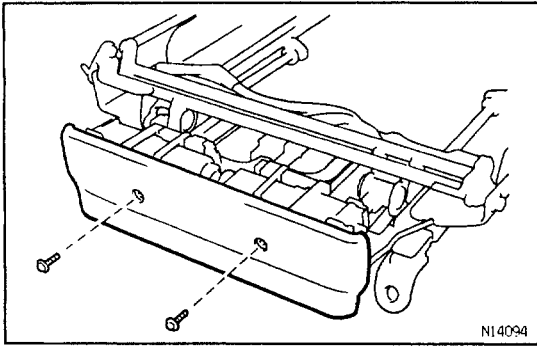
(b) Disconnect the connector, then remove the front seat cushion.



9. REMOVE SEAT CUSHION REAR PROTECTOR

10. REMOVE RECLINING ADJUSTER INSIDE COVER

(a) Remove the 4 screws and reclining adjuster inside cover LH and RH.

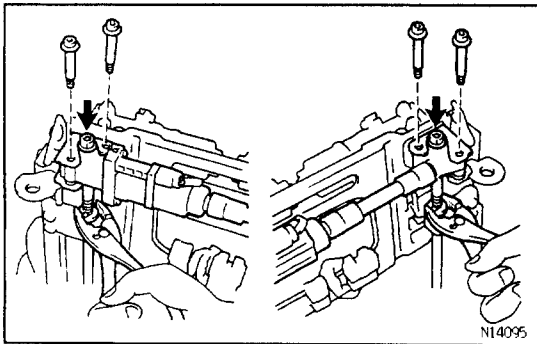


POWER SEAT ADJUSTER DISASSEMBLY

Assembly is in the reverse order of disassembly.

1. REMOVE POWER ADJUST FRONT SHIELD

Remove the 2 screws and front shield.



2. REMOVE SLIDE MOTOR

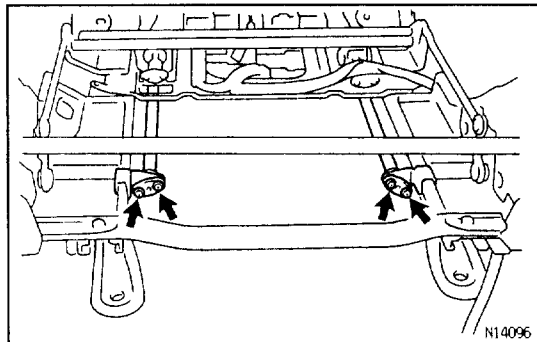
- (a) Using the 5.0 mm (0.20 in.) hexagon wrench, remove the 4 housing bracket screws.

Torque: 10 N·m (100 kgf·cm, 7.0 ft·lbf)

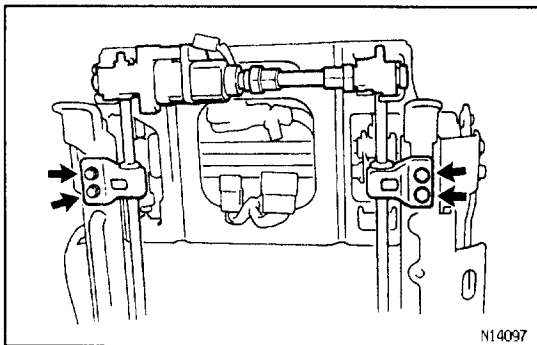
- (b) Hold the front seat horizontal jack screw with a plier, and remove the 2 nuts and 2 washers.

ASSEMBLY HINT: Apply adhesive to nut.

Part No. 08833-00070, THREE BOND 1324 or equivalent.

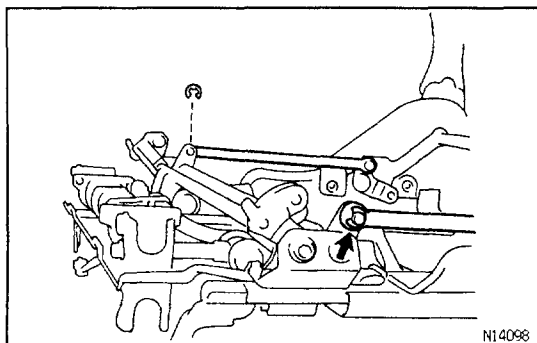


- (c) Remove the 4 screws and 2 vertical adjuster bushes.



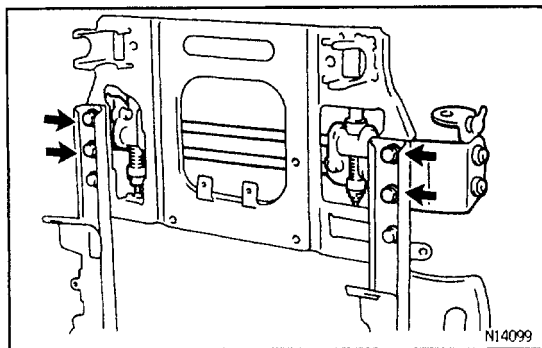
- (d) Remove the 4 bolts, slide motor, front seat slide housing and front seat horizontal jack screw.

- (e) Loosen the seat adjuster nut, then remove the slide motor.



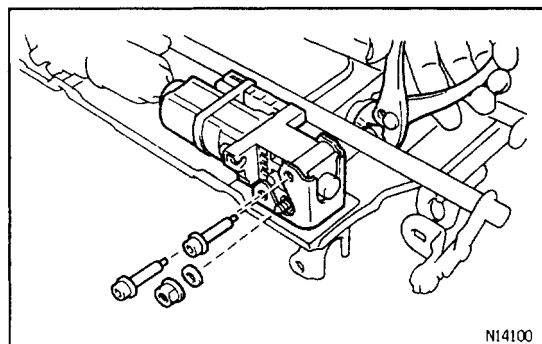
3. REMOVE REAR VERTICAL MOTOR

- (a) Remove the 2 E-rings, and disconnect the No.1 vertical seat link.



- (b) Remove the 4 bolts, vertical rod hold bracket RH and vertical rod hold bracket LH.

Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)



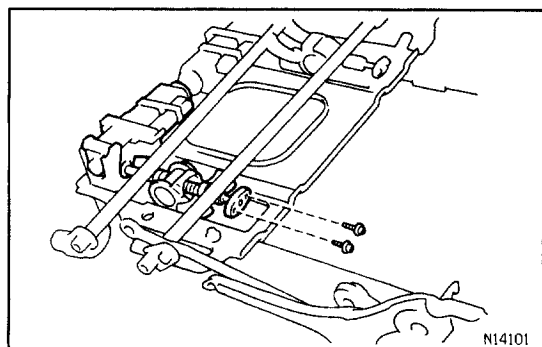
- (c) Using the 5.0 mm (0.20 in.) hexagon wrench, remove the 2 housing support bracket screws.

Torque: 10 N·m (100 kgf·cm, 7.0 ft·lbf)

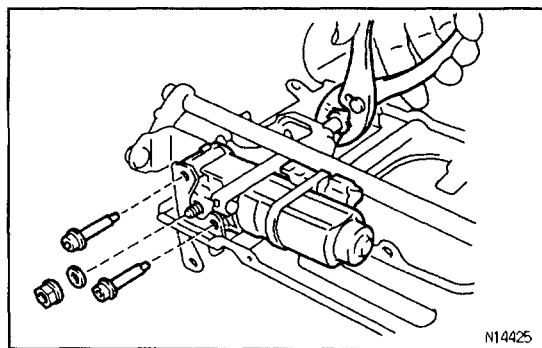
- (d) Hold the No.2 vertical travel jack screw with a plier, remove the nut and washer.

ASSEMBLY HINT: Apply adhesive to nut.

Part No. 08833-00070, THREE BOND 1324 or equivalent.



- (e) Remove the 2 screws, vertical adjuster bush, rear vertical motor and No.2 vertical seat link.



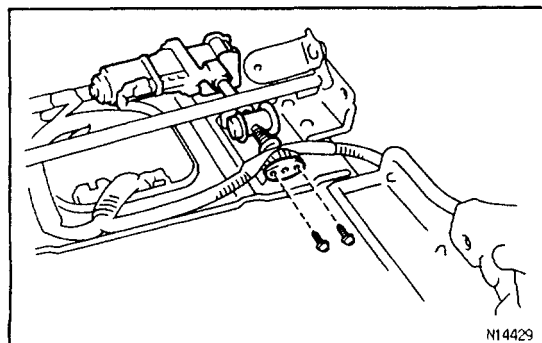
4. REMOVE FRONT VERTICAL MOTOR

- (a) Using the 5.0 mm (0.20 in.) hexagon wrench, and remove the 2 housing support bracket screws.

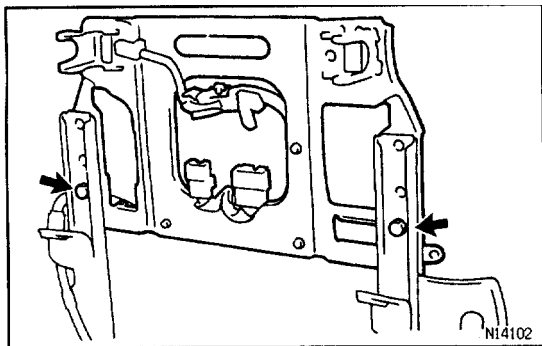
- (b) Hold the No.1 vertical travel jack screw with a plier, remove the nut and washer.

ASSEMBLY HINT: Apply adhesive to nut.

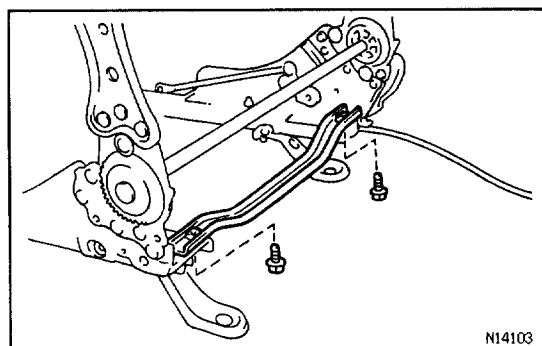
Part No. 08833-00070, THREE BOND 1324 or equivalent.



- (c) Remove the 2 screws, vertical adjuster bush, front vertical motor and No.1 vertical seat link.

**5. REMOVE FRONT SEAT TRACK**

- (a) Remove the 2 bolts and front seat motor side housing.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)



- (b) Remove the 2 bolts, seat track inner reinforcement, then separate the seat track RH and LH.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)
- (c) Remove the reclining connecting rod.
- 6. REMOVE SEAT WIRE**
- 7. REMOVE RECLINING MOTOR**
- 8. REMOVE RECLINING HINGE COVER**