

SERVICE SPECIFICATIONS

TORQUE SPECIFICATIONS

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	--	--	--
Front bumper arm x Front bumper bracket	39	400	29
Front bumper arm x Body	39	400	29
Front bumper extension x Front bumper	5.4	55	48 in.·lbf
REAR BUMPER	--	--	--
Rear bumper extension x Rear bumper reinforcement	13	130	9.0
Rear bumper extension reinforcement x Body	5.4	55	48 in.·lbf
HOOD	--	--	--
Hood hinge x Hood	18	185	13
Hood lock x Body	8.0	80	69 in.·lbf
FRONT DOOR	--	--	--
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
Door lock x Door panel	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
REAR DOOR	--	--	--
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
Door lock x Door panel	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
WIPER AND WASHER	--	--	--
Front wiper arm x wiper link	20	210	15
Wiper link x Body	5.4	55	48 in.·lbf
Wiper motor x Body	5.4	55	48 in.·lbf
Rear wiper arm x Wiper motor	5.4	55	48 in.·lbf
Wiper motor x Body	5.4	55	48 in.·lbf
WHEEL OPENING EXTENSION	--	--	--
Front wheel opening extension x Body	5.4	55	48 in.·lbf
Rear wheel opening extension x Body	5.4	55	48 in.·lbf
INSTRUMENT PANEL	--	--	--
Front passenger airbag assembly x Instrument panel reinforcement	20	210	15
SEAT	--	--	--
Front Manual Seat	--	--	--
Seat truck x Body	39	400	29
Seat reclining assembly x Seatback frame	52	530	38
Lumber support x Seatback frame	18	185	13
Front Power Seat	--	--	--
Seat truck x Body	39	400	29
Power seat adjuster x Seatback frame	37	375	27
Power seat adjuster x Seat cushion frame	18	185	13
Lumper support x Seatback frame	18	185	13
No.1 Rear Seat	--	--	--
Seat cushion hinge x Body	39	400	29
Seat cushion hinge x Seat cushion frame	39	400	29
Seat lock x seat cushion frame	41	420	30

No.2 Rear Seat	--	--	--
Reclining adjuster x Seatback frame	52	530	38
Seat leg x Body	18	185	13
Power Seat Adjuster	--	--	--
No.2 vertical seat link x Rear vertical motor	10	100	7.0
No.1 vertical seat link x Front vertical motor	10	100	7.0
Seat truck x Seat truck inner reinforcement	20	210	14
Front seat horizontal seat screw x Front seat motor slide housing	20	210	14
Side motor x Front seat horizontal jack screw	10	100	7.0
SEAT BELT	--	--	--
Adjustable anchor x Body	43	440	32
ELR x Body	5.0	50	43 in.·lbf
Outer belt anchor x Body	43	440	32
Inner belt x Seat	43	440	32
SIDE STEP	--	--	--
Side step bracket x Body	13	130	9.0
Side step bracket x Side panel	5.4	55	4.8 in.·lbf