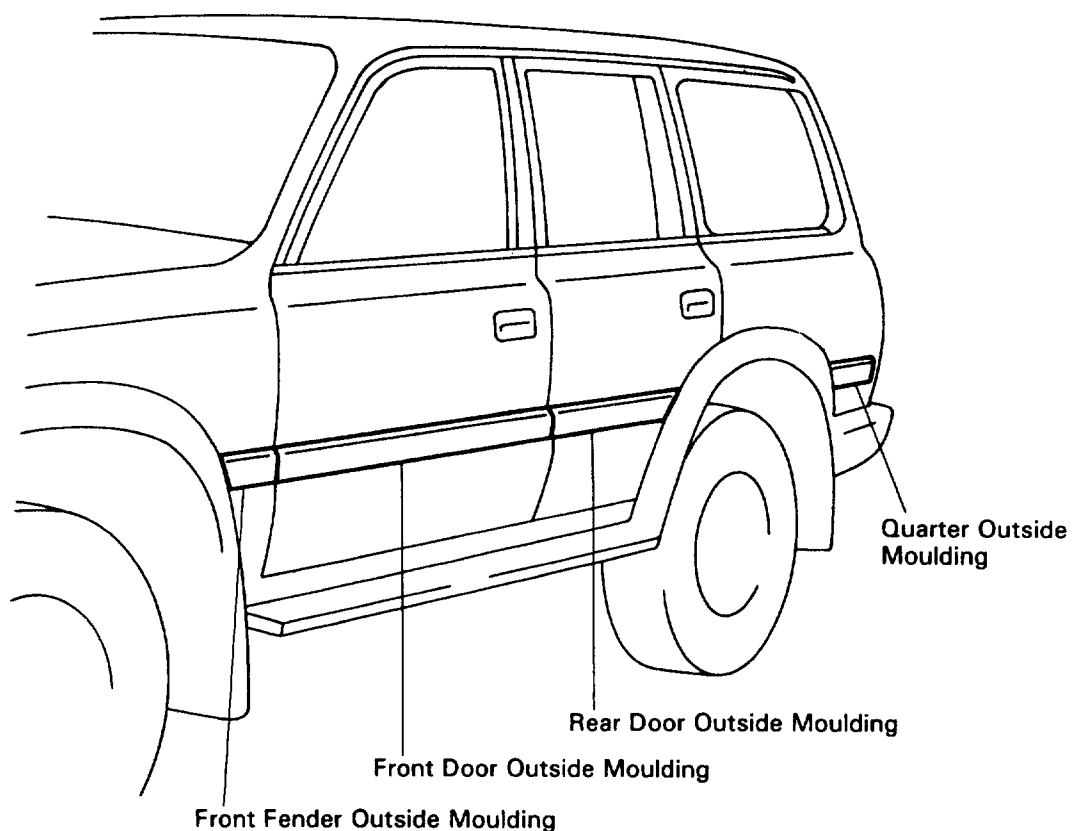


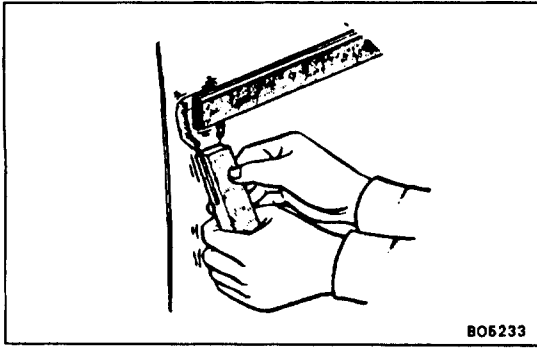
SIDE PROTECTION MOULDING

Precautions for storing moulding materials:

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding and adhesive are limited to about 9 months.

COMPONENTS



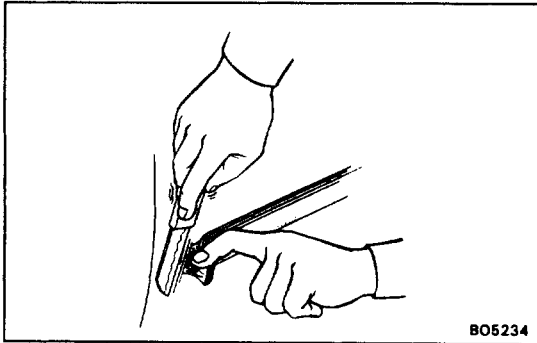


SIDE PROTECTION MOULDING REMOVAL

1. REMOVE ENDS OF MOULDING

HINT: Tape a scraper tip before use.

Using the scraper, pry the moulding loose about 30 mm (1.18 in.) from the ends.

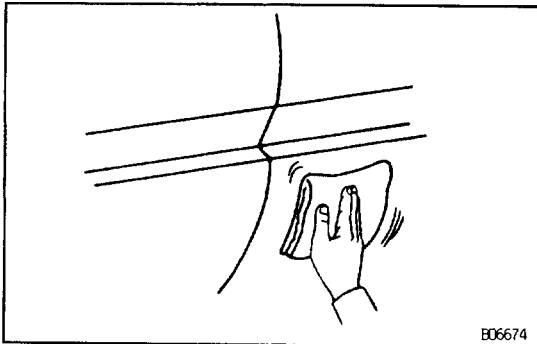


2. REMOVE MOULDING AND ADHESIVE

- (a) Pull off the moulding by cutting the adhesive with a knife.
- (b) Scrape off adhesive from the body with a cutter or sandpaper.

NOTICE:

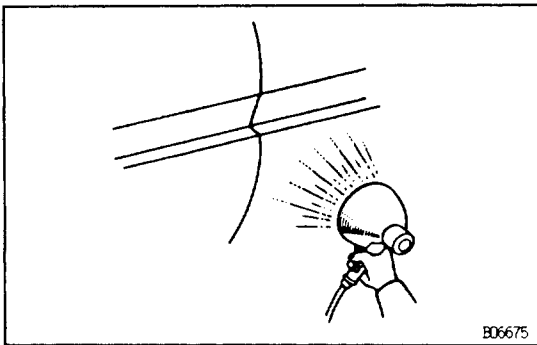
- Remember that 30 – 80 mm (1.18 – 3.15 in.) of the ends of the moulding are glued tightly with a strong adhesive.
- Do not reuse moulding.



SIDE PROTECTION MOULDING INSTALLATION

1. CLEAN MOULDING MOUNTING SURFACE

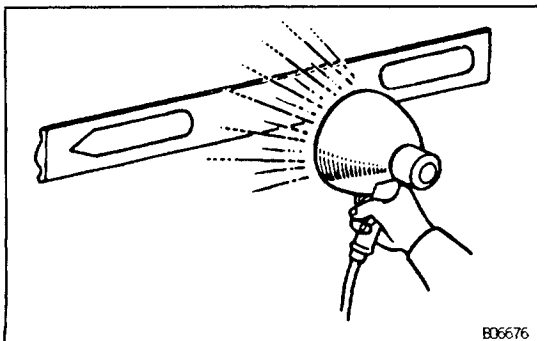
Wipe off stains with cleaner.



2. HEAT BODY MOUNTING SURFACE

Using a heat light, heat the body mounting surface to 30–50°C (86–122°F).

NOTICE: When the moulding is installed, the temperature of the mounting surface should be 20 °C (68 °F) or higher.

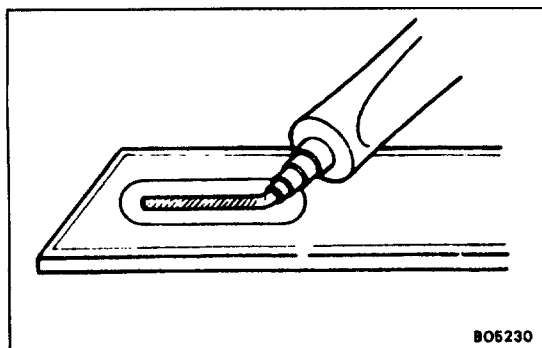


3. HEAT MOULDING

Using a heat light, heat the moulding to 30–60 °C (86 – 140 °F).

NOTICE: Do not heat the moulding excessively.

The temperature should not be higher than 80 °C (176 °F).

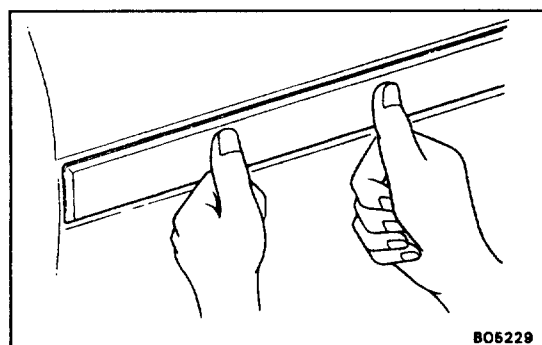
**4. APPLY ADHESIVE TO MOULDING**

Apply adhesive to both punched out ends of the moulding.
NOTICE: Install the moulding within 7 minutes after applying the adhesive.

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5. LIFT MOULDING RELEASE SHEET FROM FACE OF MOULDING

NOTICE: When the moulding release sheet is removed, be sure that no dirt or dust can get onto the uncovered area.

**6. INSTALL MOULDING**

Push the moulding to the body, as shown in the illustration.

NOTICE:

- Be sure that the body and moulding are heated to the proper temperature.
- Do not depress the adhesive-coated parts excessively but just hold them down with your thumb.
- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.
- After installation, do not wash the vehicle for 24 hours.