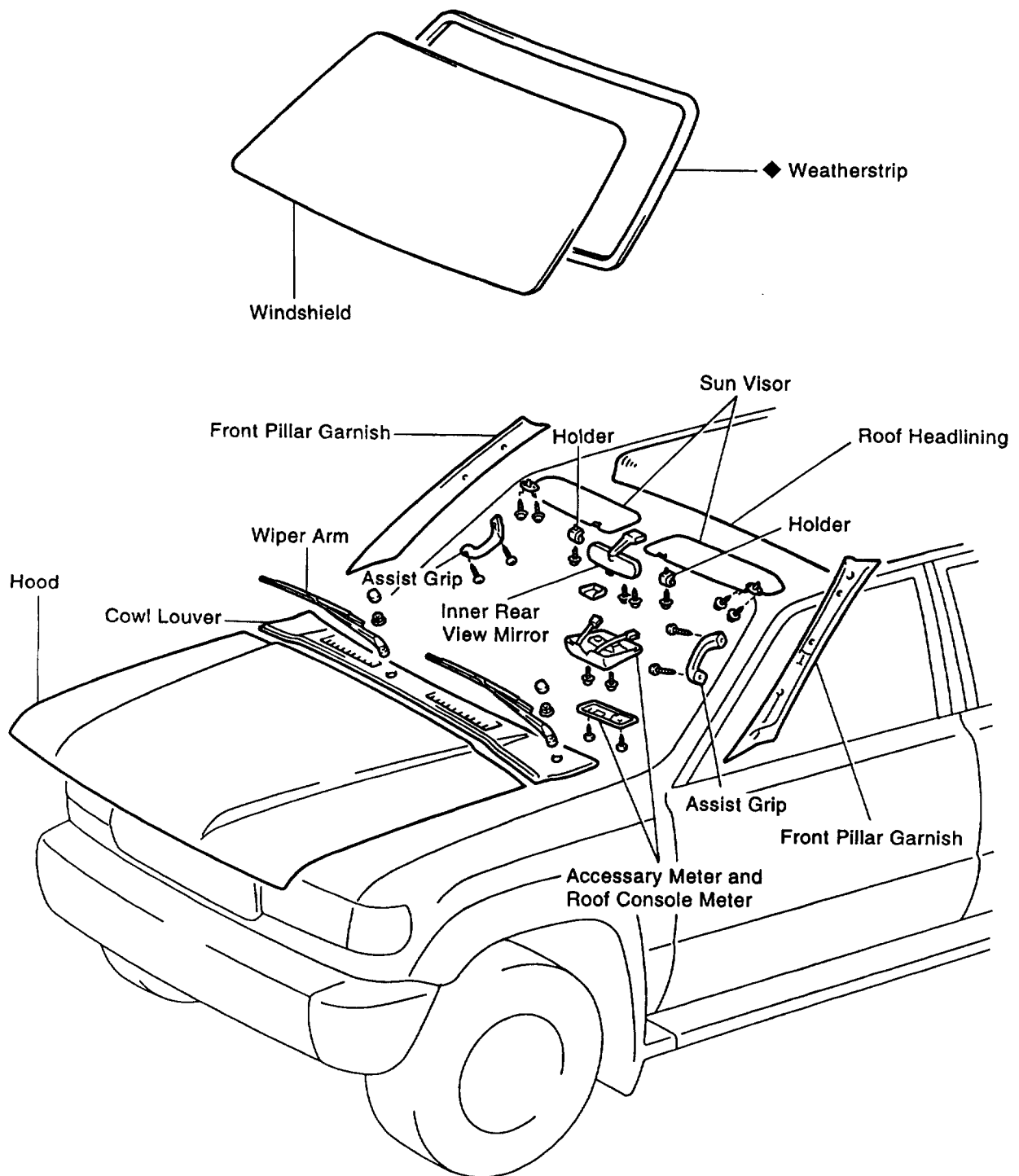
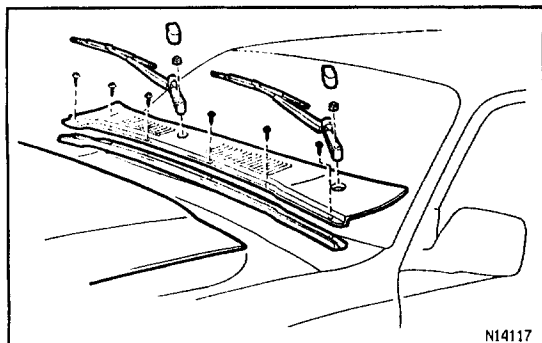


WINDSHIELD COMPONENTS



◆ Non-reusable part



N14117

WINDSHIELD REMOVAL

1. REMOVE THESE PARTS:

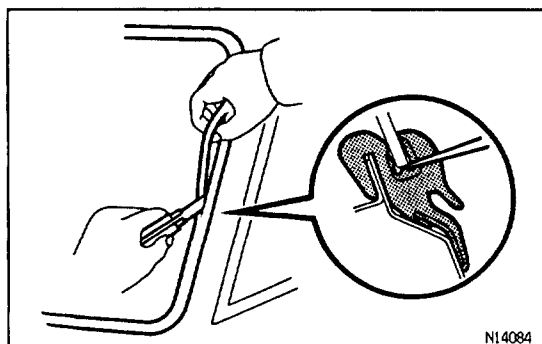
- (a) Hood
- (b) Wiper arms
- (c) Cowl louver
- (d) Inner rear view mirror
- (e) Accessory meter and roof console meter
- (f) Sun visors and holders
- (g) Assist grip
- (h) Front pillar garnish

2. LOOSEN ROOF HEADLINING

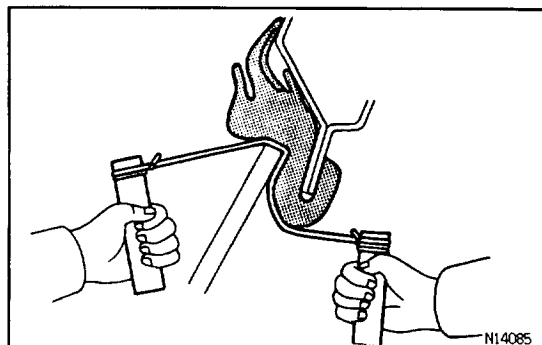
3. REMOVE WINDSHIELD GLASS

- (a) From the outside of the vehicle, cut off the weatherstrip.

NOTICE: Do not damage the body and the glass.



N14084



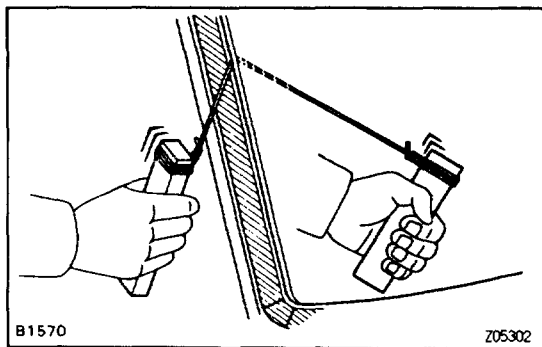
N14085

- (b) Push piano wire through between the body and glass from the interior.

- (c) Tie both wire ends to the wooden blocks or equivalent.

NOTICE: When separating, take care not to damage the paint or interior ornaments.

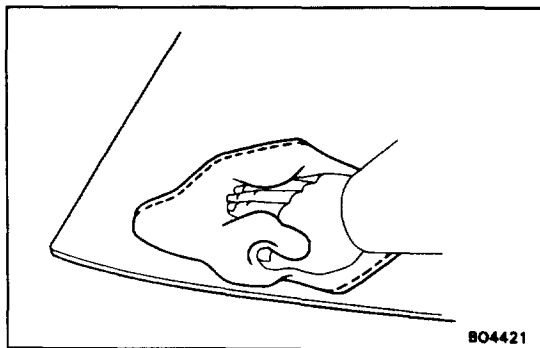
To prevent scratching the safety pad when removing the windshield, place a plastic sheet between the piano wire and safety pad.



B1570

Z05302

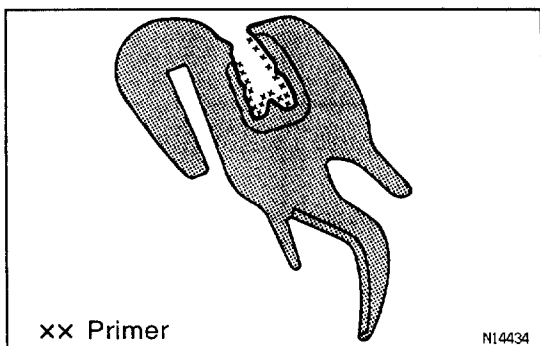
- (d) Cut the adhesive by pulling the piano wire around it.
- (e) Remove the glass.



WINDSHIELD INSTALLATION

1. CLEAN BODY AND GLASS

Using a cleaner, clean the weatherstrip contacting surface of the body and the glass.

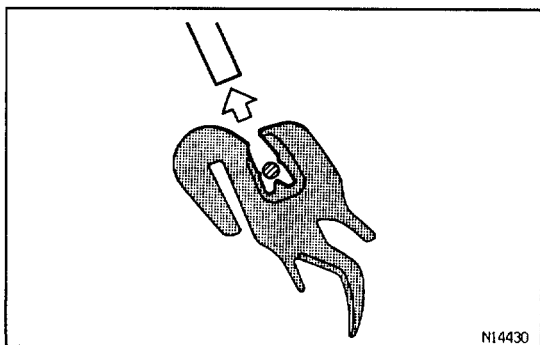


2. INSTALL WEATHERSTRIP

- (a) Apply primer to the weatherstrip on the contact surface with glass as shown in the illustration.

NOTICE: Let the primer coating dry for 3 minutes or more.

PRIMER: Sunstar-9002 T or equivalent

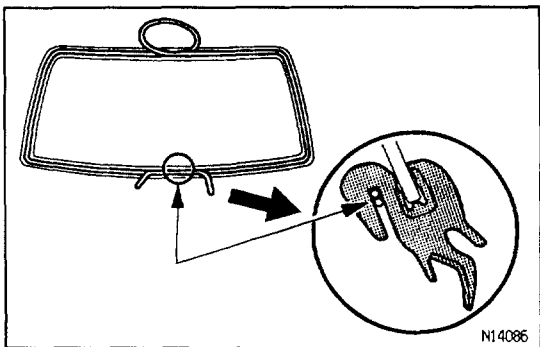


- (b) Cut off the tip of the cartridge nozzle. Fill the cartridge with adhesive.

- (c) Apply adhesive to the weatherstrip on the glass edge retaining surface as shown in the illustration.

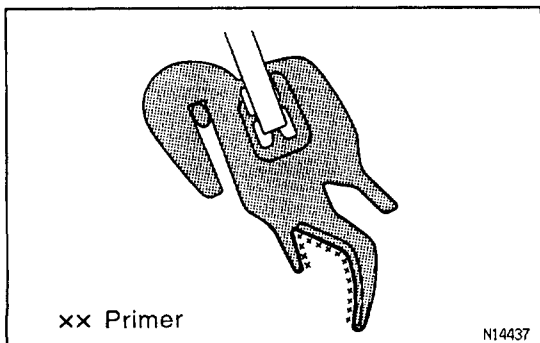
ADHESIVE: Sikaflex-256 HV or equivalent

- (d) Install the weatherstrip to the glass.
(e) Clean the weatherstrip.



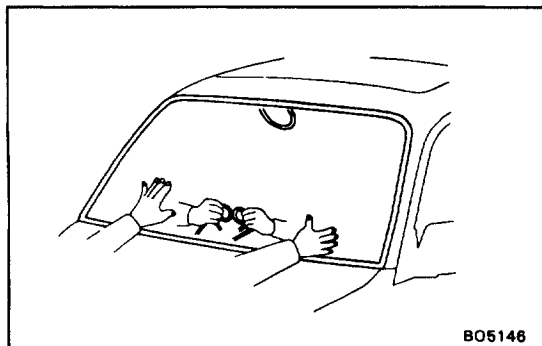
3. INSTALL GLASS

- (a) Apply a working cord along the weatherstrip groove, as shown in the illustration.

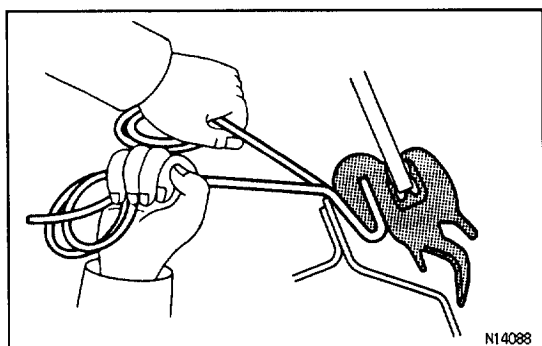


- (b) Apply primer to the weatherstrip on the surface with body as shown in the illustration.

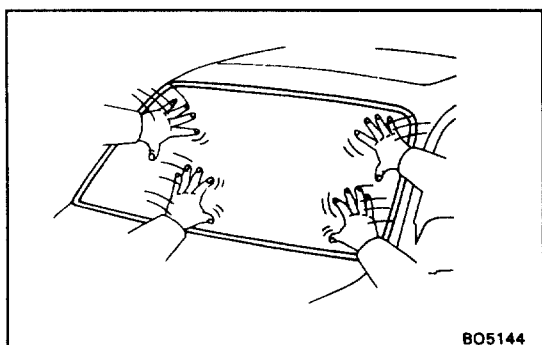
PRIMER: Sunstar-9002 T or equivalent



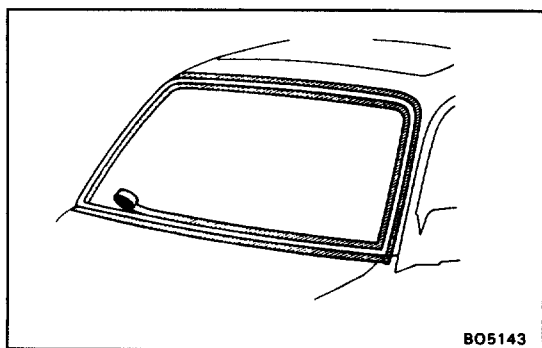
- (c) Begin installation in the middle of the lower part of the glass.
- (d) Hold the glass in position on the body.



- (e) From the inside, pull off one cord at an angle so it pulls the lip over the flange. From the outside, press the glass along the weatherstrip until the glass is installed.

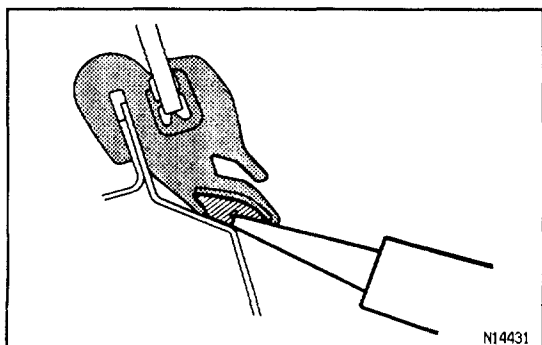


- (f) To make the glass fit snugly, tap from the outside with your open hand.



4. APPLY ADHESIVE

- (a) Put masking tape around the weatherstrip to protect the paint and the glass.



- (b) Cut off the tip of the cartridge nozzle. Fill the cartridge with adhesive.
- (c) Lift the lip of the weatherstrip (with hand) and fill adhesive into the clearance.

ADHESIVE: Sikaflex-256 HV or equivalent

5. CLEANING SEALER SURFACE

- (a) Apply auto glass sealer dry, remove the masking tape.
- HINT: The auto glass sealer will harden in about 15 hours.

- (b) Clean off the sealer oozing out from the masking tape with a clean rag saturated in cleaner.

6. INSPECT FOR LEAKS AND REPAIR

- (a) Do a leak test.
- (b) Seal any leaks with auto glass sealer.

Part No. 08833-00030 or equivalent

7. INSTALL THESE PARTS:

- (a) Roof headlining
- (b) Front pillar garnish
- (c) Assist grips
- (d) Sun visors and holders
- (e) Accessory meter and roof console meter
- (f) Inner rear view mirror
- (g) Cowl louver
- (h) Wiper arms

Torque: 20 N·m(205 kgf·cm, 15 ft·lbf)

- (i) Hood

Torque: 18 N·m(185 kgf·cm, 13 ft·lbf)

8. ADJUST HOOD

(See page [BO-8](#))