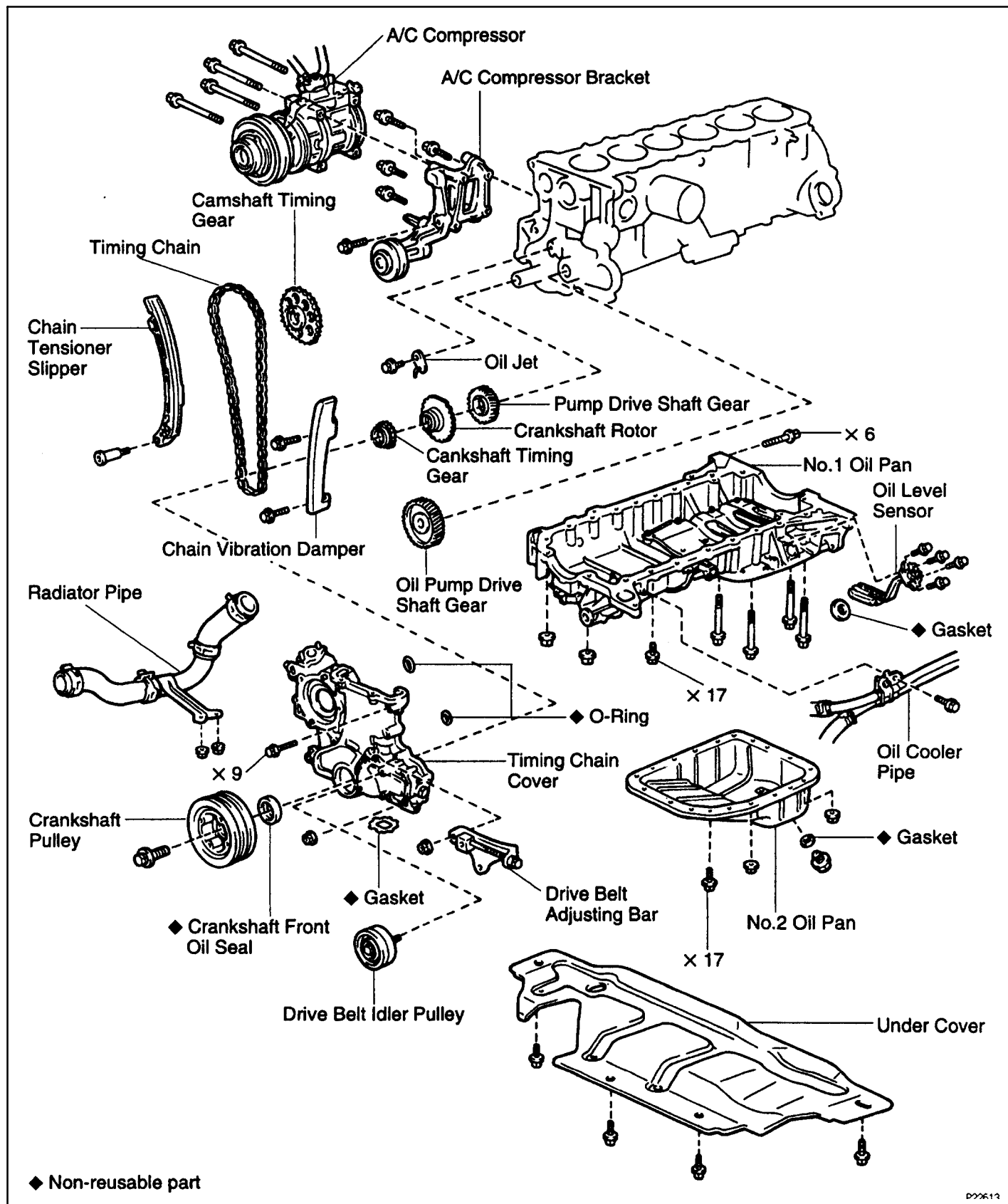
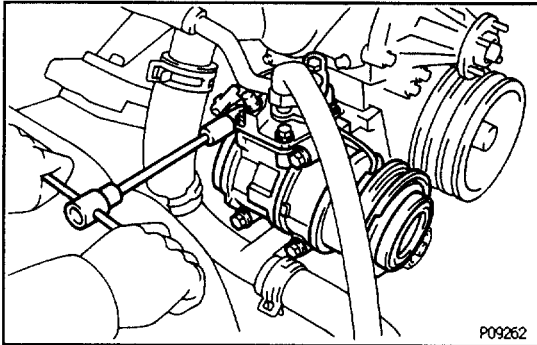


TIMING CHAIN COMPONENTS FOR REMOVAL AND INSTALLATION

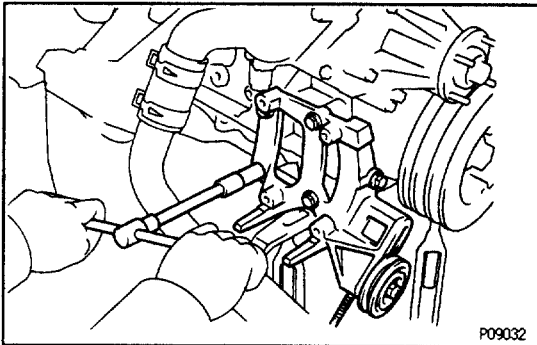


TIMING CHAIN REMOVAL

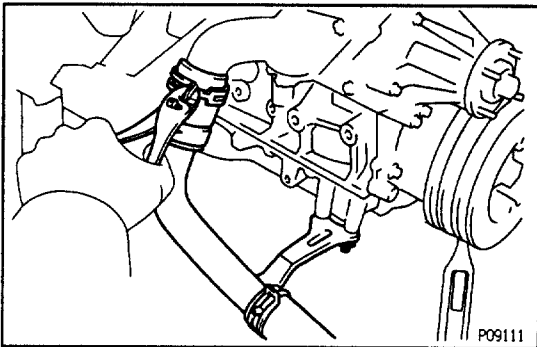
1. DRAIN ENGINE OIL
2. DRAIN ENGINE COOLANT
3. REMOVE ENGINE UNDER COVER
4. REMOVE RADIATOR
(See radiator removal in Cooling System)



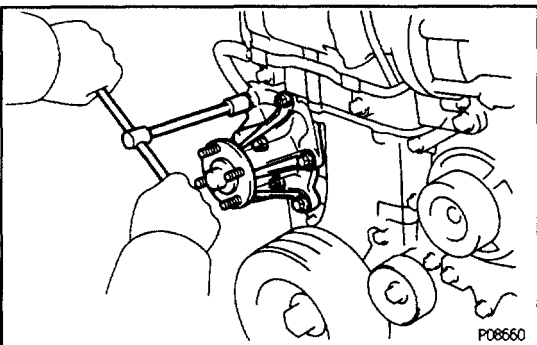
5. DISCONNECT A/C COMPRESSOR AND BRACKET
 - (a) Loosen the idler pulley nut and adjusting bolt, and remove the drive belt.
 - (b) Remove the 4 mounting bolts, and disconnect the compressor from the bracket.
HINT: Put aside the compressor, and suspend it.



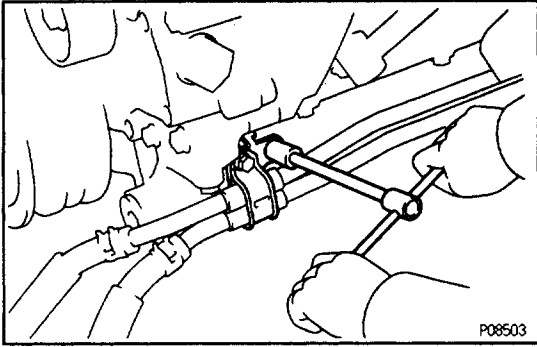
- (c) Remove the 5 bolts and A/C compressor bracket.



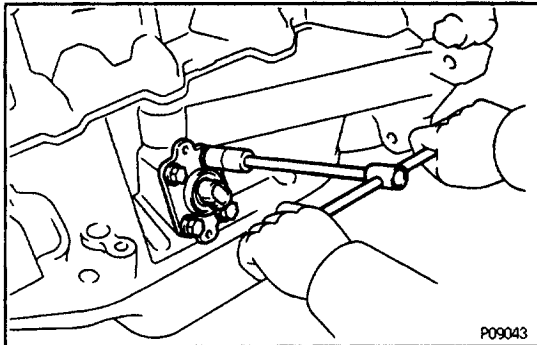
6. REMOVE RADIATOR PIPE
 - (a) Disconnect the No.2 radiator hose from the water inlet.
 - (b) Remove the 2 nuts and radiator pipe.



7. REMOVE WATER PUMP
Remove the 4 bolts, 2 nuts, water pump and gasket.
8. REMOVE CYLINDER HEAD
(See cylinder head removal)

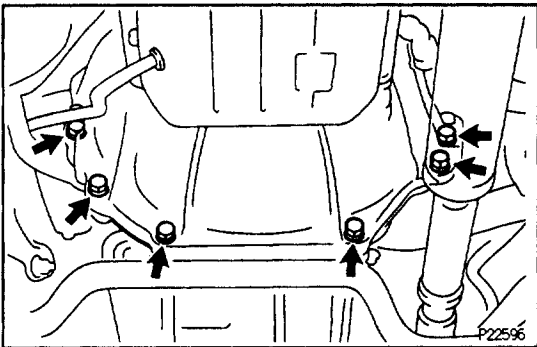


9. DISCONNECT OIL COOLER PIPE BRACKET FROM NO.1 OIL PAN



10. REMOVE OIL LEVEL SENSOR

- (a) Remove the 4 bolts and level sensor.
- (b) Remove the gasket from the level sensor.



11. REMOVE BOLTS HOLDING NO.1 OIL PAN TO TRANSMISSION HOUSING

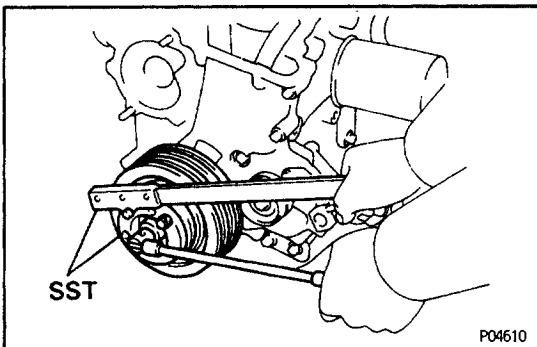
Remove the 6 bolts.

12. REMOVE NO.2 OIL PAN

(See step 12 in oil pump removal in Lubrication System)

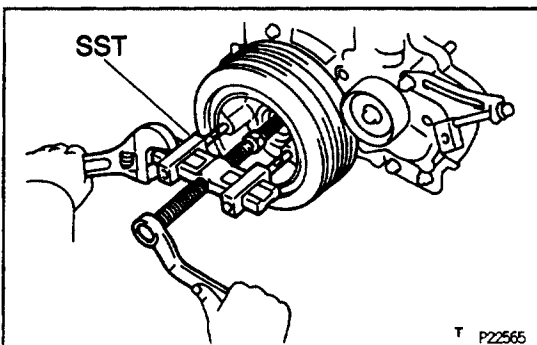
13. REMOVE NO.1 OIL PAN

(See step 13 in oil pump removal in Lubrication System)



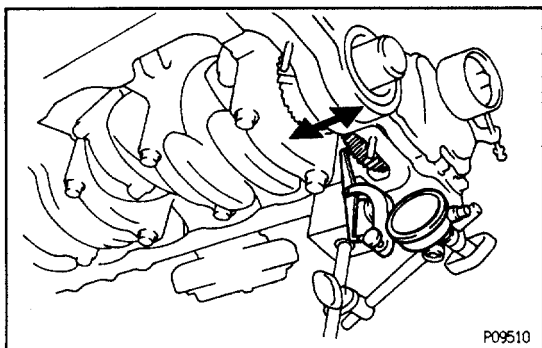
14. REMOVE CRANKSHAFT PULLEY

- (a) Using SST, remove the pulley bolt.
SST 09213-58012, 09330-00021
- (b) Remove the crankshaft pulley.



HINT: If necessary, remove the pulley with SST.

SST 09950-50010 (09951-05010, 09952-05010, 09953-05010, 09953-05020, 09954-05020)



15. CHECK THRUST CLEARANCE OF OIL PUMP DRIVE SHAFT GEAR

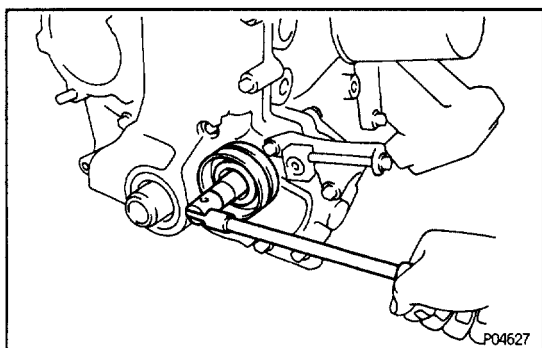
Using a dial indicator with lever type attachment, measure the thrust clearance.

Standard thrust clearance:

0.040 – 0.160 mm (0.0016 – 0.0063 in.)

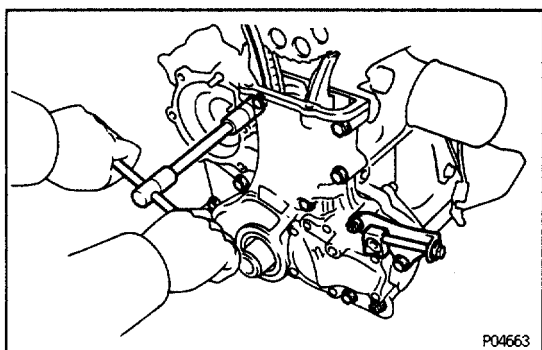
Maximum thrust clearance:

0.30 mm (0.0118 in.)



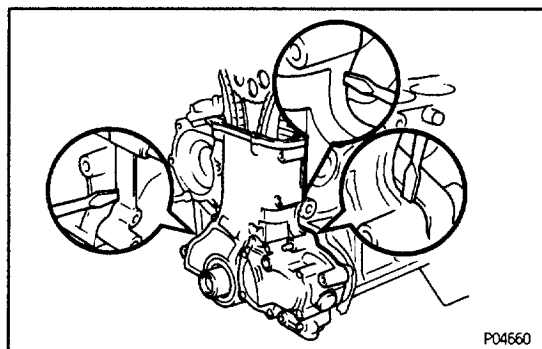
16. REMOVE DRIVE BELT IDLER PULLEY

Remove the bolt and idler pulley.



17. REMOVE TIMING CHAIN COVER

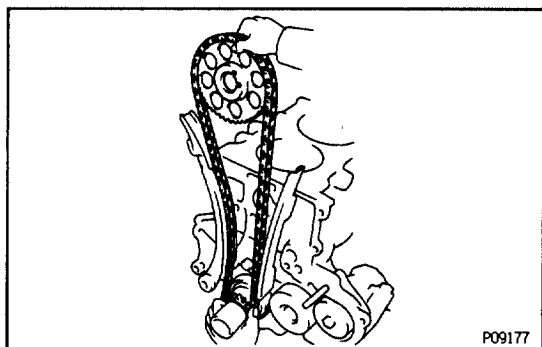
- (a) Remove the 9 mounting bolts, 2 mounting nuts and drive belt adjusting bar.



- (b) Remove the oil pump by prying the portions between the cylinder block and oil pump with a screwdriver.

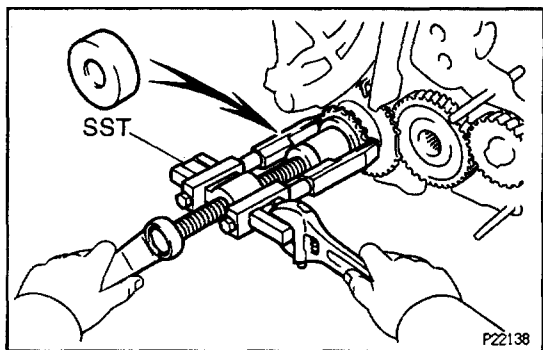
NOTICE: Be careful not to damage the contact surfaces of the cylinder block and oil pump.

- (c) Remove the O-rings from the oil pump.
- (d) Remove the gasket from the oil pump.



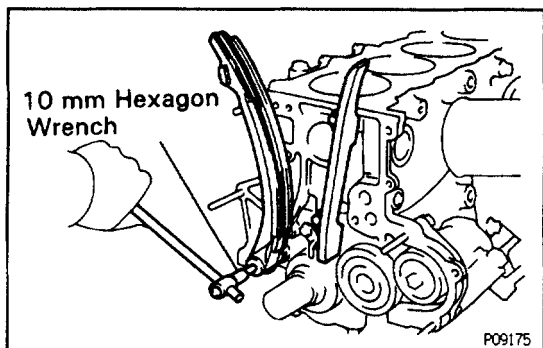
18. REMOVE TIMING CHAIN AND CAMSHAFT TIMING GEAR

19. REMOVE CRANKSHAFT TIMING GEAR



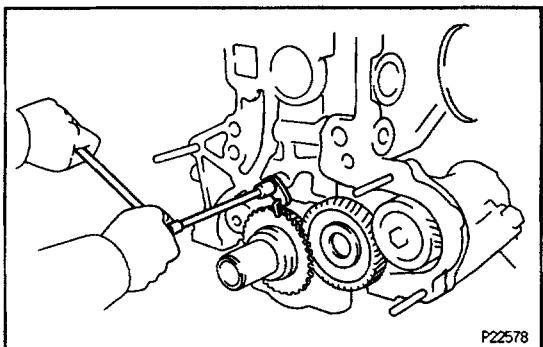
HINT: If necessary, remove the gear with SST.

SST 09950-40010 (09951-04010, 09952-04010, 09953-04020, 09954-04010, 09955-04060), 09950-60010 (09951-00350)



20. REMOVE CHAIN TENSIONER SLIPPER AND VIBRATION DAMPER

- (a) Using a 10 mm hexagon wrench, remove the bolt and slipper.
- (b) Remove the 2 bolts and damper.

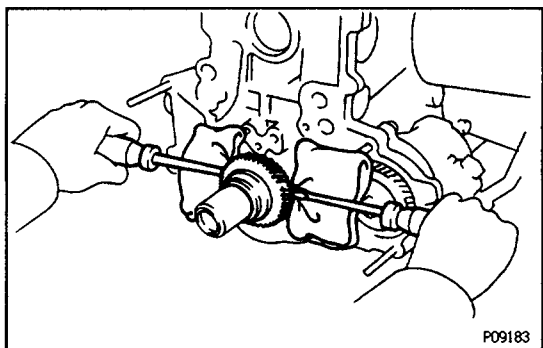


21. REMOVE OIL JET

Remove the bolt and oil jet.

22. REMOVE CRANKSHAFT ROTOR

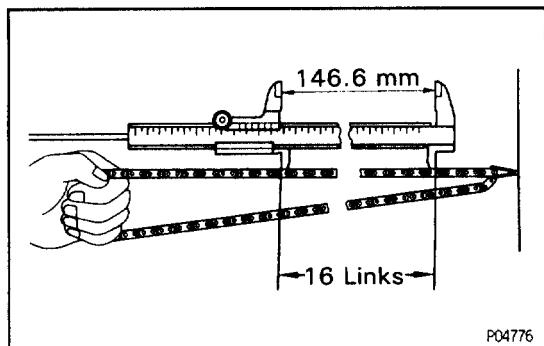
23. REMOVE OIL PUMP DRIVE SHAFT GEAR



24. REMOVE PUMP DRIVE SHAFT GEAR

If the pump drive shaft gear cannot be removed by hand, use 2 screwdrivers.

NOTICE: Position shop rags as shown to prevent damage.



TIMING CHAIN COMPONENTS INSPECTION

1. INSPECT TIMING CHAIN AND TIMING GEARS

- (a) Measure the length of 16 links with the chain fully stretched.

Maximum chain elongation:

146.6 mm (5.772 in.)

If the elongation is greater than maximum, replace the chain.

HINT: Make the same measurements pulling at 3 or more places selected at random.

- (b) Wrap the chain around the timing gear.

- (c) Using vernier calipers, measure the timing gear diameter with the chain.

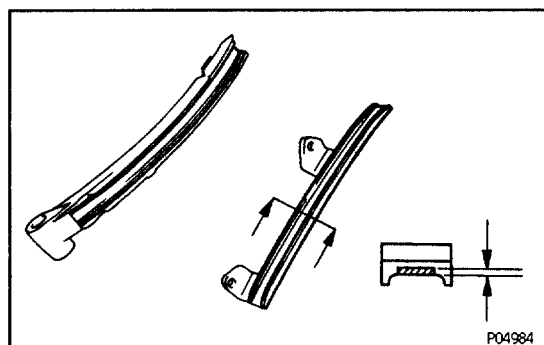
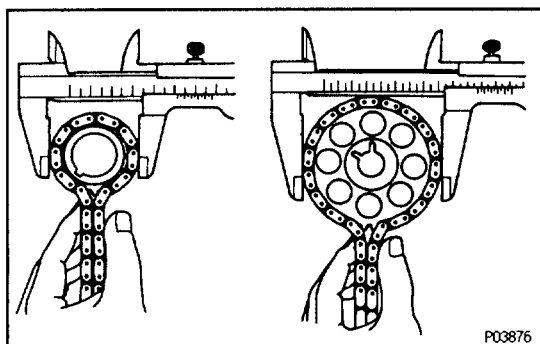
NOTICE: Vernier calipers must contact the chain rollers for measuring.

Minimum gear diameter (w/Chain):

Camshaft: 126.0 mm (4.961 in.)

Crankshaft: 65.4 mm (2.575 in.)

If the diameter is less than minimum, replace the chain and gears.



2. INSPECT CHAIN TENSIONER SLIPPER AND VIBRATION DAMPER

Measure the chain tensioner slipper and vibration damper wears.

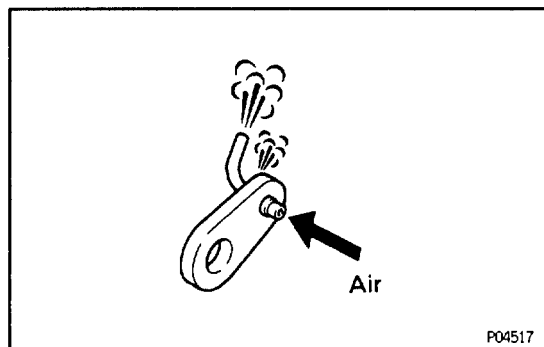
Maximum wear:

1.0 mm (0.039 in.)

If the wear is greater than maximum, replace the slipper and/or damper.

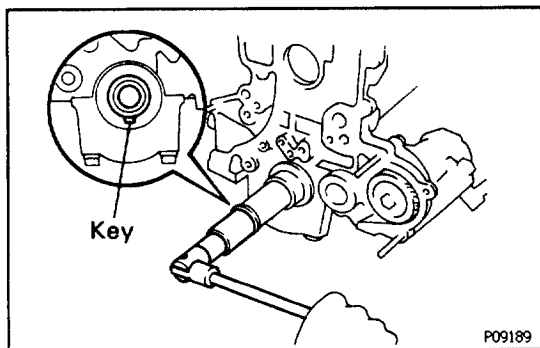
3. INSPECT OIL JET

Check the oil jet for damage or clogging. If necessary, replace the oil jet.



CRANKSHAFT FRONT OIL SEAL REPLACEMENT

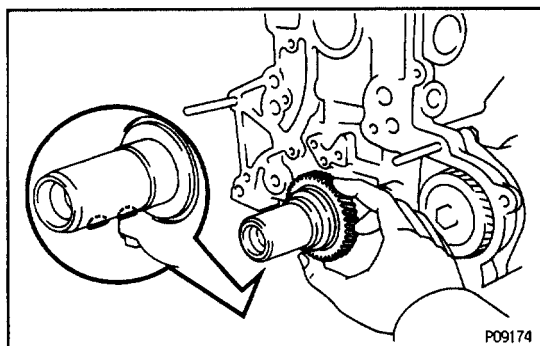
(See crankshaft oil seals replacement in cylinder block in Engine Mechanical)



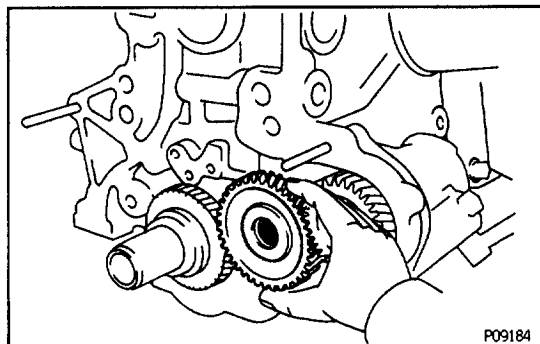
TIMING CHAIN INSTALLATION

1. SET CRANKSHAFT

Turn the crankshaft until the set key on crankshaft facing downward.

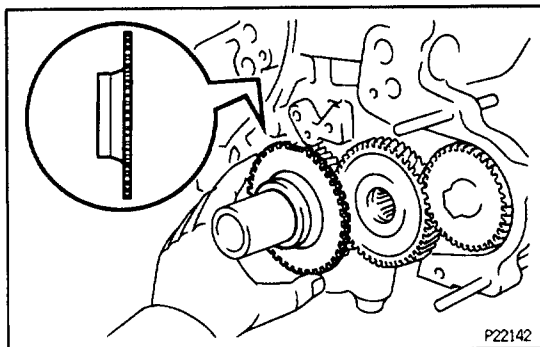


2. INSTALL PUMP DRIVE SHAFT GEAR



3. INSTALL OIL PUMP DRIVE SHAFT GEAR

- (a) Apply a light coat of engine oil on the shaft portion of the gear.
- (b) Install the gear.

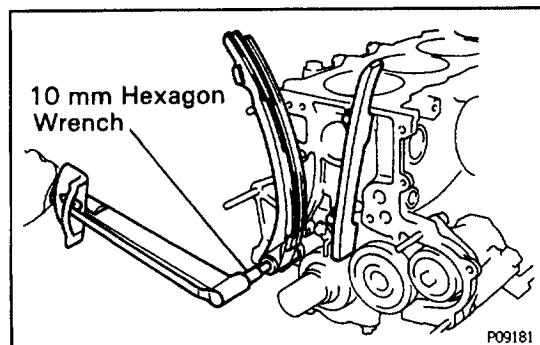


4. INSTALL CRANKSHAFT ROTOR

5. INSTALL OIL JET

Install the oil jet with the bolt.

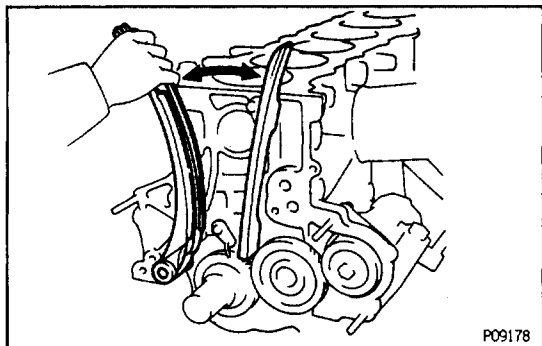
Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)



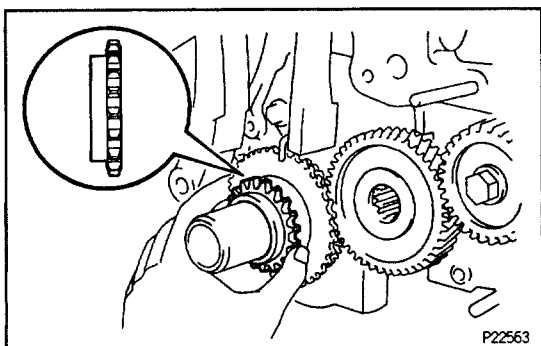
6. INSTALL CHAIN TENSIONER SLIPPER AND VIBRATION DAMPER

- (a) Install the damper with the 2 bolts.
Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)
- (b) Using a 10 mm hexagon wrench, install the slipper with the bolt.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

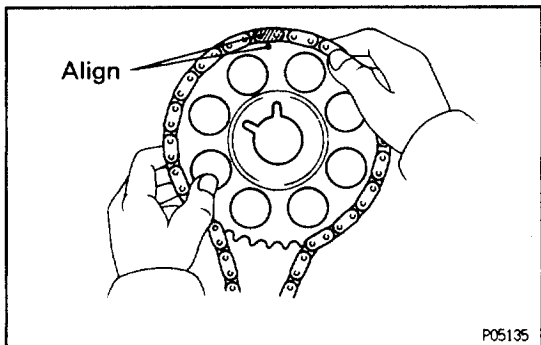
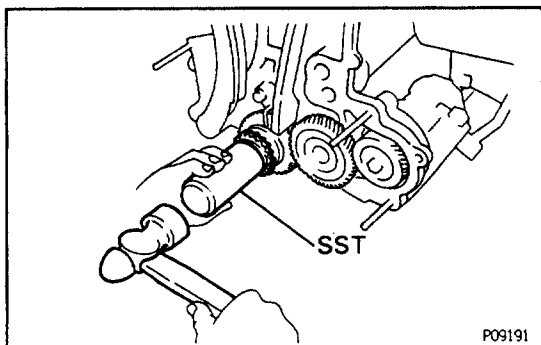


- (c) Check that the slipper moves smoothly.



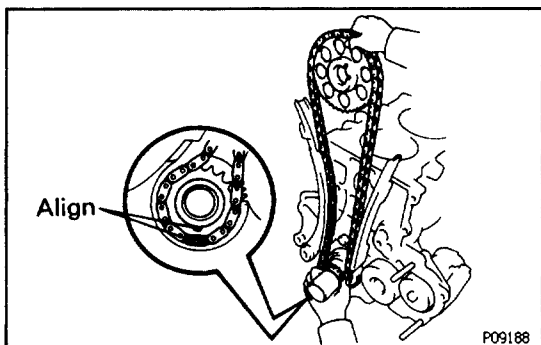
7. INSTALL CRANKSHAFT TIMING GEAR

HINT: If necessary, install the gear with SST.
SST 09636-20010

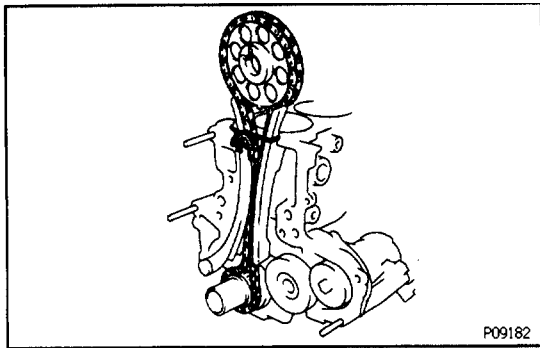


8. INSTALL TIMING CHAIN AND CAMSHAFT TIMING GEAR

- (a) Install the timing chain on the camshaft timing gear with the bright link aligned with the timing mark on the camshaft timing gear.



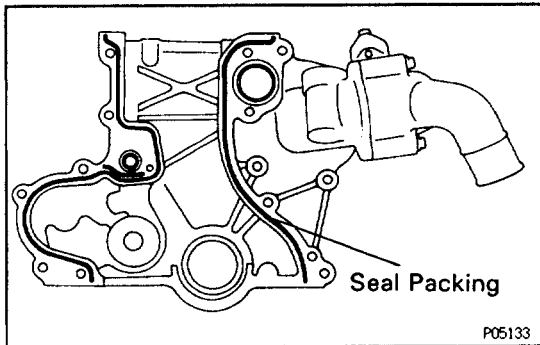
- (b) Install the timing chain on the crankshaft timing gear with the other bright link aligned with the timing mark on the crankshaft timing gear.



- (c) Tie the timing chain with a cord as shown in the illustration and make sure it doesn't come loose.

9. INSTALL TIMING CHAIN COVER

- (a) Remove any old packing (FIPG) material and be careful not to drop any oil on the contact surfaces of the timing chain cover and cylinder block.
- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces and sealing grooves.
 - Thoroughly clean all components to remove all the loose material.
 - Using a non-residue solvent, clean both sealing surfaces.



- (b) Apply seal packing to the timing chain cover as shown in the illustration.

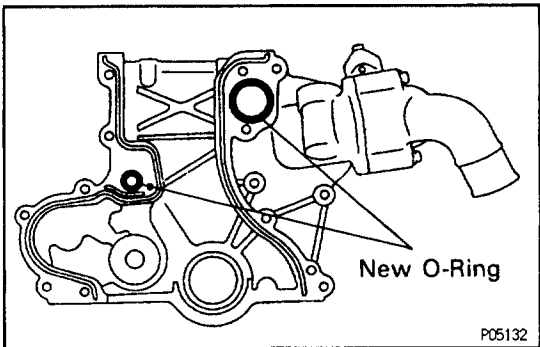
Seal packing:

Part No. 08826-00080 or equivalent

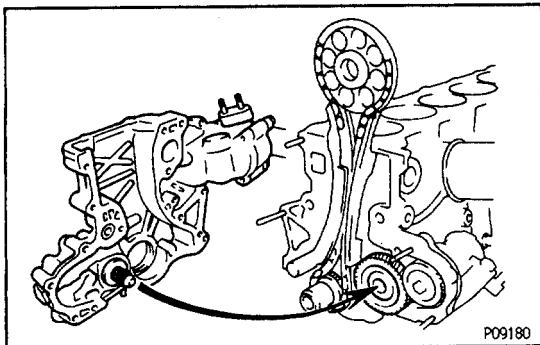
- Install a nozzle that has been cut to a 2–3 mm (0.08–0.12 in.) opening.

HINT: Avoid applying an excessive amount to the surface.

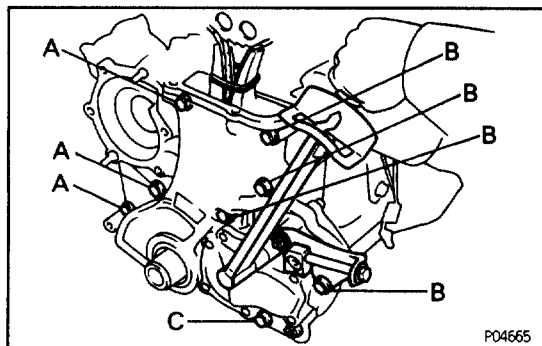
- Parts must be assembled within 5 minutes of application. Otherwise the material must be removed and reapplied.
- Immediately remove nozzle from the tube and reinstall cap.



- (c) Place 2 new O-rings in position on the timing chain cover.



- (d) Engage the gear of the oil pump drive rotor with the gear of the oil pump drive gear, and install the oil pump.



- (e) Install the oil pump and drive belt adjusting bar with the 9 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

HINT: Each bolt length is indicated in the illustration.

A 30 mm (1.18 in.)

B 50 mm (1.97 in.)

C 60 mm (2.38 in.)

- (f) Remove the cord from the chain.

10. INSTALL DRIVE BELT IDLER PULLEY

Install the pulley with the bolt.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

11. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install and torque the pulley bolt.

SST 09213-58012, 09330-00021

Torque: 412 N·m (4,200 kgf·cm, 304 ft·lbf)

12. INSTALL NO.1 OIL PAN

(See step 8 in oil pump installation in Lubrication System)

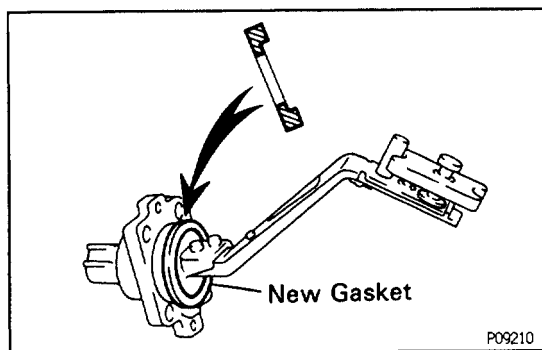
13. INSTALL NO.2 OIL PAN

(See step 9 in oil pump installation in Lubrication System)

14. INSTALL BOLTS HOLDING NO.1 OIL PAN TO TRANSMISSION HOUSING

Install the 6 bolts.

Torque: 72 N·m (730 kgf·cm, 53 ft·lbf)



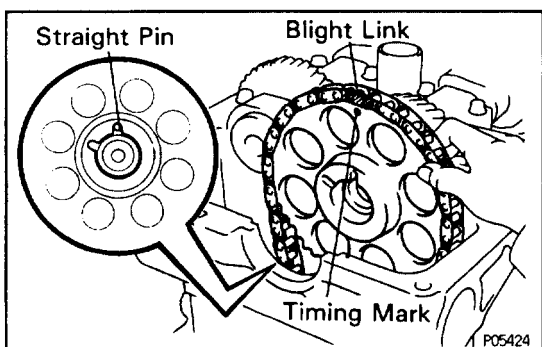
15. INSTALL OIL LEVEL SENSOR

- (a) Install a new gasket to the level sensor.

- (b) Install the level sensor with the 4 bolts.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)

16. CONNECT OIL COOLER PIPE BRACKET TO NO.1 OIL PAN



17. INSTALL CYLINDER HEAD

(See cylinder head installation)

NOTICE: However, for the installation of the camshaft timing gear and timing chain, follow the below procedure. Align the blight link of the timing chain and camshaft timing gear mark, and install them to the camshaft.

18. INSTALL WATER PUMP

Install a new gasket and water pump with the 4 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

19. INSTALL RADIATOR PIPE

- (a) Connect the No.2 radiator hose to the water inlet.
- (b) Install the 2 nuts holding the radiator pipe to the No.1 oil pan.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

20. INSTALL A/C COMPRESSOR AND BRACKET

- (a) Install the A/C compressor bracket with the 5 bolts.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

- (b) Install the A/C compressor with the 4 bolts.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

- (c) Install and adjust the drive belt.

(See AC section)

21. INSTALL RADIATOR

(See radiator installation in Cooling System)

22. FILL ENGINE WITH OIL

23. INSTALL ENGINE UNDER COVER

24. START ENGINE AND CHECK FOR LEAKS