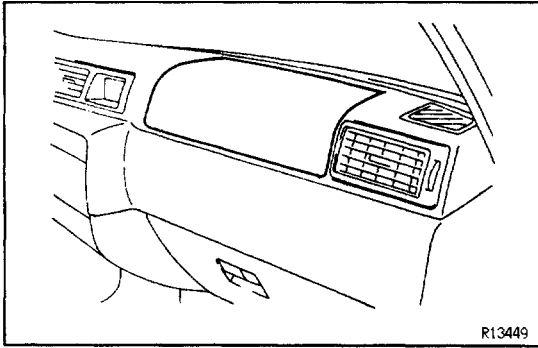
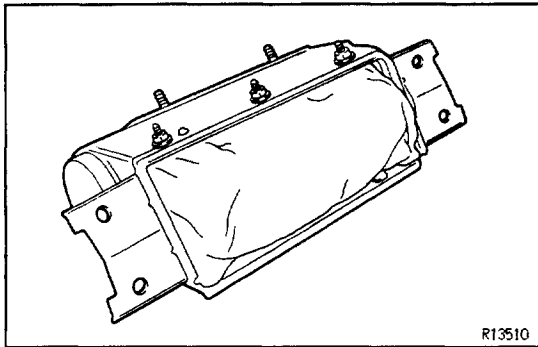




FRONT PASSENGER AIRBAG ASSEMBLY INSPECTION ITEMS

1. VEHICLES NOT INVOLVED IN A COLLISION

- (a) Do a diagnostic system check.
(See page [RS-38](#))
- (b) Do a visual check which includes the following items with the front passenger airbag assembly installed in the vehicle.
 - Check for cuts, minute cracks or marked discoloration of the front passenger airbag door.



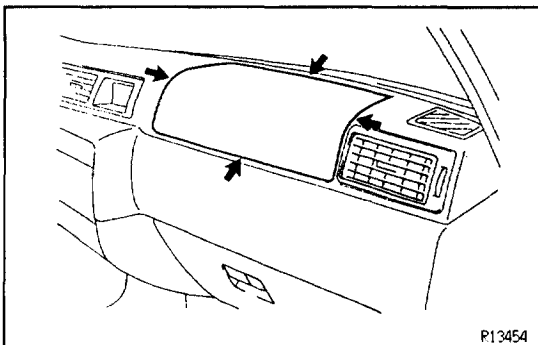
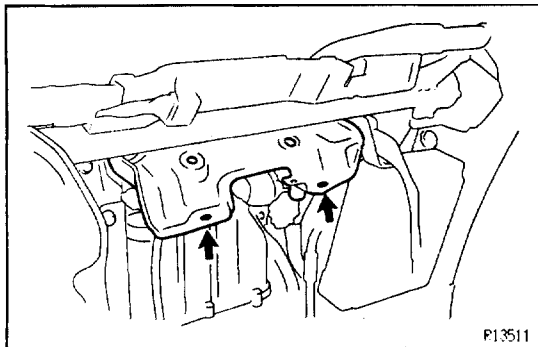
2. VEHICLE INVOLVED IN A COLLISION IF THE AIRBAG IS NOT DEPLOYED

- (a) Do a diagnostic system check.
(See page [RS-38](#))
- (b) Do a visual check which includes the following items with the airbag assembly removed from the vehicle.
 - Check for cuts and cracks in, or marked discoloration of, the front passenger airbag door.
 - Check for cuts and cracks in wire harnesses, and for chipping in connectors.
 - Check for deformation of the instrument panel and instrument panel reinforcement.

HINT:

- If the instrument panel or instrument panel reinforcement is deformed, never repair it. Always replace it with a new one.
- There should be no interference between the instrument panel and front passenger airbag door, or the glove compartment door and front passenger airbag door. The clearance should be uniform all the way around when the new airbag assembly is installed on the instrument panel.

CAUTION: For removal and installation of the front passenger airbag assembly, see page [RS-21](#) and be sure to follow the correct procedure.



IF THE AIRBAG IS DEPLOYED

- (a) Do a diagnostic system check.
(See page [RS-38](#))
- (b) Do a visual check which includes the following items with the airbag assembly removed from the vehicle.
 - Check for deformation of the instrument panel, instrument panel reinforcement and glove compartment door.
 - Check for damage to the connector and wire harness.

HINT:

- If the instrument panel or instrument panel reinforcement is deformed, never repair it. Always replace it with a new one.
- There should be no interference between the instrument panel and front passenger airbag door, or the glove compartment and front passenger airbag door. The clearance should be uniform all the way around when the new airbag assembly is installed on the instrument panel.

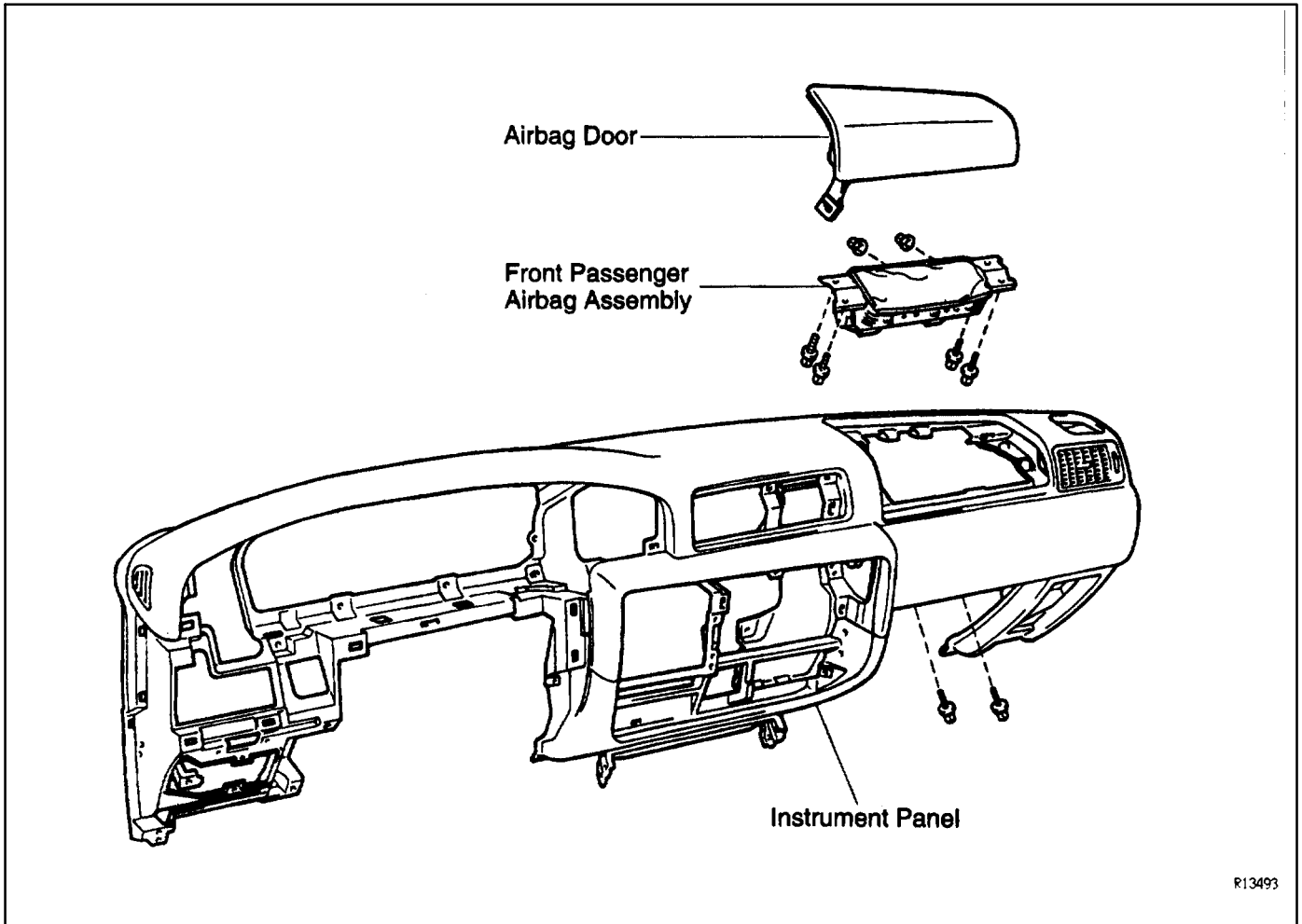
REPLACEMENT REQUIREMENTS

In the following case, replace the front passenger airbag assembly, instrument panel, instrument panel reinforcement and glove compartment door.

- If the airbag has been deployed.
- If the front passenger airbag assembly has been found to be faulty in troubleshooting.
- If the front passenger airbag assembly, instrument panel, instrument panel reinforcement or glove compartment door has been found to be faulty during the check in items 1–(b) or 2–(b).
- If the front passenger airbag assembly has been dropped.

CAUTION: For replacement of the front passenger airbag assembly, see page [RS-21](#), and be sure to follow the correct procedure.

COMPONENTS

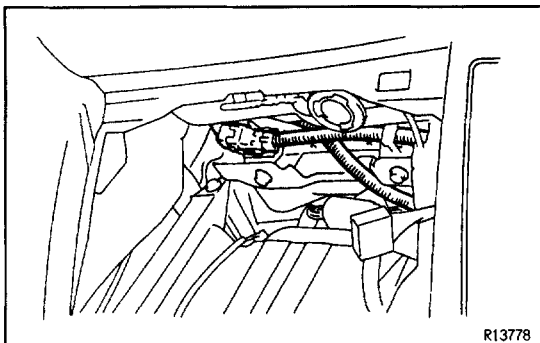


R13493

FRONT PASSENGER AIRBAG ASSEMBLY REMOVAL AND INSTALLATION

NOTICE:

- If the wiring connector of the SRS is disconnected with the ignition switch at ON or ACC, diagnostic trouble codes will be recorded.
- Never use airbag parts from another vehicle. When replacing parts, replace with new parts.



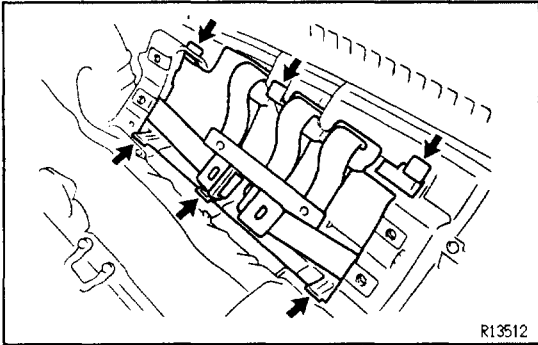
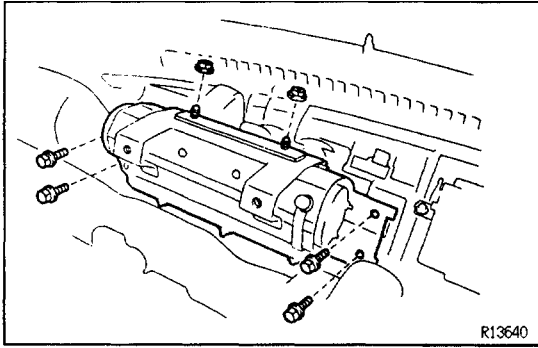
R13778

1. DISCONNECT AIRBAG CONNECTOR

- (a) Remove the glove compartment door.
(See page [BO-59](#))
- (b) Remove the airbag connector from the airbag bracket.

NOTICE: When handling the airbag connector, take care not to damage the airbag wire harness.

- (c) Disconnect the airbag connector.



2. REMOVE INSTRUMENT PANEL

(See pages [BO-59](#))

3. REMOVE AND INSTALL FRONT PASSENGER AIRBAG ASSEMBLY

- (a) Remove the 4 bolts and 2 nuts, and remove front passenger airbag assembly.
- (b) Pry up the 6 clips shown in the illustration and remove the airbag door.

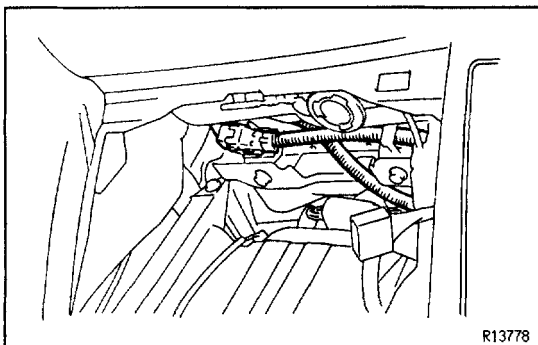
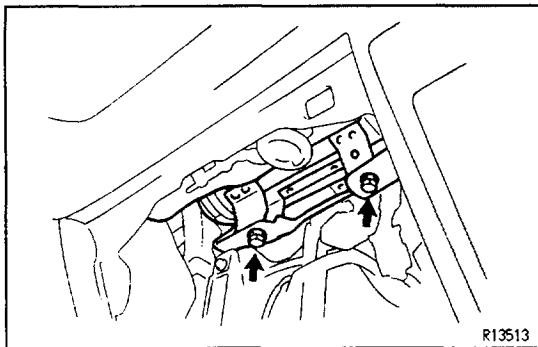
CAUTION:

- Do not store the front passenger airbag assembly with the airbag deployment direction facing down.
 - Never disassemble the front passenger airbag assembly.
- (c) Install the airbag door and front passenger airbag assembly to the instrument panel.

CAUTION:

- Make sure that no foreign objects are trapped between the airbag door and bag, and within the module.
- Do not damage the strap when installing the module.
- If the airbag door is cracked or its surface is peeling, always replace it with a new airbag door.

NOTICE: If the front passenger airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front passenger airbag assembly with a new one.



4. INSTALL INSTRUMENT PANEL

(See page [BO-59](#))

Install the 2 bolts to instrument panel reinforcement.

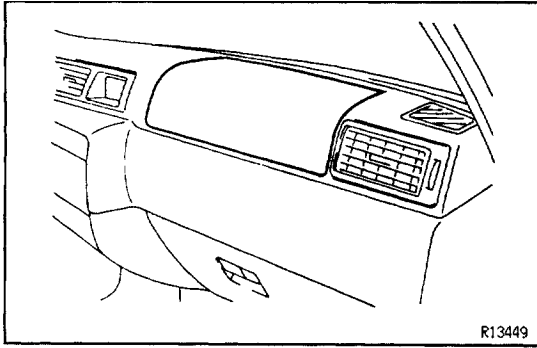
Torque: 20N·m (210kgf·cm, 15ft·lbf)

NOTICE:

- Make sure the front passenger airbag assembly is installed to the specified torque.
- When installing the instrument panel, take care that the airbag wire harness does not interfere with other parts and is not pinched between other parts.

5. CONNECT AIRBAG CONNECTOR

- (a) Connect the airbag connector.
- (b) Install the airbag connector to the airbag bracket.
- (c) Install the glove compartment door.

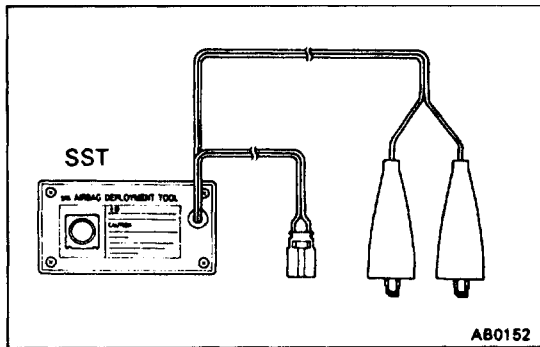


FRONT PASSENGER AIRBAG ASSEMBLY DISPOSAL

When scrapping vehicles equipped with an SRS or disposing of a front passenger airbag assembly, always first deploy the airbag in accordance with the procedure described below. If any abnormality occurs with the airbag deployment, contact the SERVICE DEPT. of TOYOTA MOTOR SALES, U.S.A., INC..

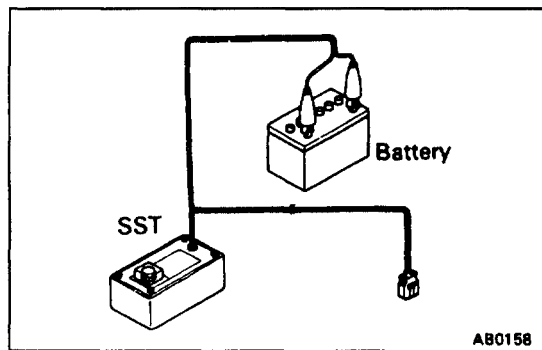
Never dispose of a front passenger airbag assembly which has an undeployed airbag.

When disposing of a front passenger airbag assembly with an airbag deployed in a collision, follow the same procedure given under "When scrapping vehicle, step 5. DISPOSAL OF FRONT PASSENGER AIRBAG ASSEMBLY". (See page [RS-25](#))



PRECAUTIONS FOR AIRBAG DEPLOYMENT

- The airbag produces a sizeable exploding sound when it deploys, so perform the operation out-of-doors and where it will not create a nuisance to nearby residents.
- When deploying the airbag, always use the specified SST: SRS AIRBAG DEPLOYMENT TOOL (SST 09082-00700).
Perform the operation in a place away from electrical noise.
- When deploying an airbag, perform the operation from at least 10 m (33 ft) away from the front passenger airbag assembly.
- The front passenger airbag assembly is very hot when the airbag is deployed, so leave it alone for at least 30 minutes after deployment.
- Use gloves and safety glasses when handling a front passenger airbag assembly with deployed airbag.
- Always wash your hands with water after completing the operation.
- Do not apply water, etc., to a front passenger airbag assembly deployed airbag.



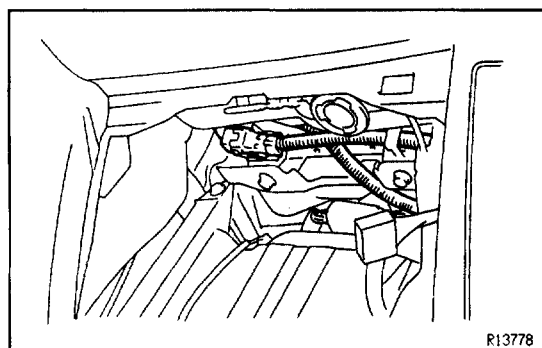
When scrapping vehicle

HINT: Have a battery ready as the power source to deploy the airbag.

1. CONFIRM FUNCTIONING OF SST

(See page RS-18)

SST 09082-00700

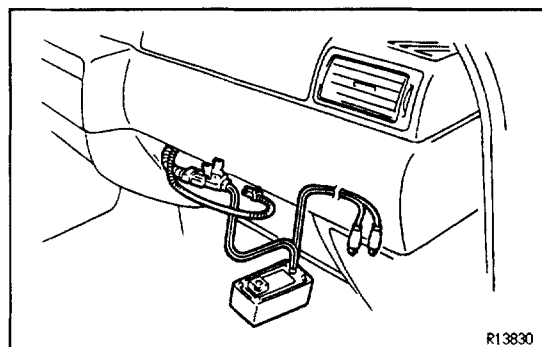


2. DISCONNECT AIRBAG CONNECTOR

- (a) Remove the glove compartment door.
- (b) Remove the airbag connector from the airbag bracket.

NOTICE: When handling the airbag connector, take care not to damage the airbag wire harness.

- (c) Disconnect the airbag connector.

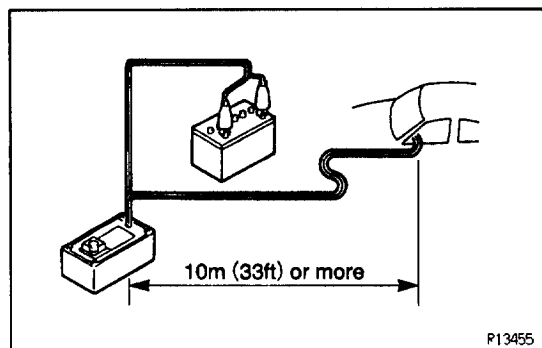


3. INSTALL SST

- (a) Connect the SST connector to the front passenger airbag assembly connector.

SST 09082-00700

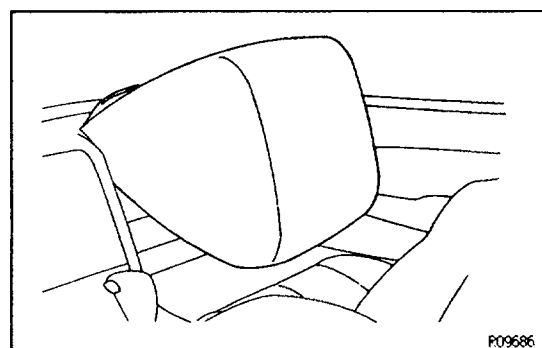
NOTICE: To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.



- (b) Move the SST to at least 10 m (33 ft) from the front of the vehicle.
- (c) Close all the doors and windows of the vehicle.

NOTICE: Take care not to damage the SST wire harness.

- (d) Connect the SST red clip to the battery positive (+) terminal and the black clip to the battery negative (-) terminal.



4. DEPLOY AIRBAG

- (a) Confirm that no-one is inside the vehicle or within 10 m (33 ft) of the vehicle.
- (b) Press the SST activation switch and deploy the airbag.

HINT: The airbag deploys simultaneously as the LED of the SST activation switch lights up.

5. DISPOSAL OF FRONT PASSENGER AIRBAG ASSEMBLY

CAUTION:

- The front passenger airbag assembly is very hot when the airbag is deployed, so leave it alone for at least 30 minutes after deployment.
- Use gloves and safety glasses when handling a front passenger airbag assembly with deployed airbag.
- Do not apply water, etc., to a front passenger airbag assembly with deployed airbag.
- Always wash your hands with water after completing the operation.

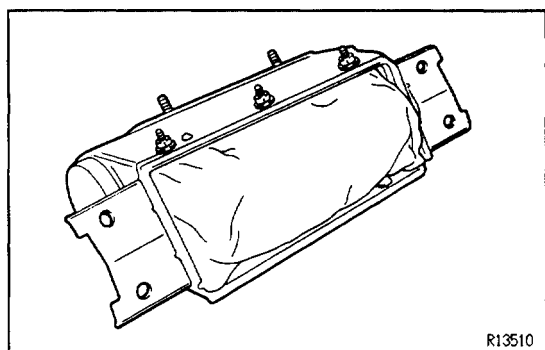
When scrapping a vehicle, deploy the airbag and scrap the vehicle with the front passenger airbag assembly still installed.

When disposing of front passenger airbag assembly only

When disposing of the front passenger airbag assembly only, never use the customer's vehicle to deploy the airbag.

Remove the front passenger airbag assembly from the vehicle and be sure to follow the procedure given below when deploying the airbag.

HINT: Have a battery ready as the power source to deploy the airbag.



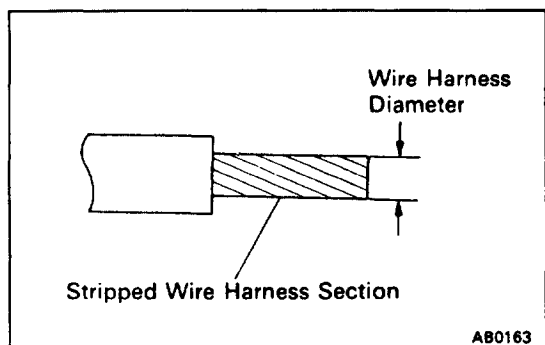
1. REMOVE FRONT PASSENGER AIRBAG ASSEMBLY (See page RS-21)

CAUTION:

- When removing the front passenger airbag assembly, work must be started after 90 seconds from the time the ignition switch is turned to the "LOCK" position and the negative (-) terminal cable is disconnected from the battery.
- Store the front passenger airbag assembly with the airbag deployment direction facing up.

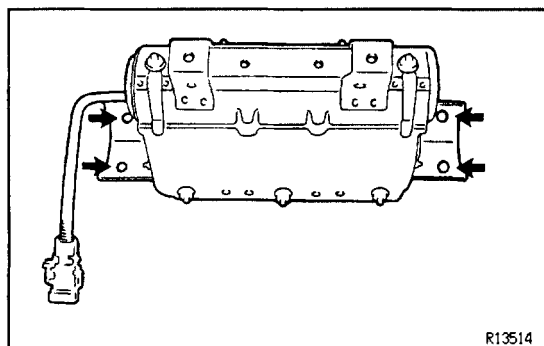
2. FIX FRONT PASSENGER AIRBAG ASSEMBLY TO TIRE Using a service-purpose wire harness for the vehicle, tie down the front passenger airbag assembly to the tire.

Wire harness: Stripped wire harness section
1.25 mm² or more (0.0019 in.² or more)

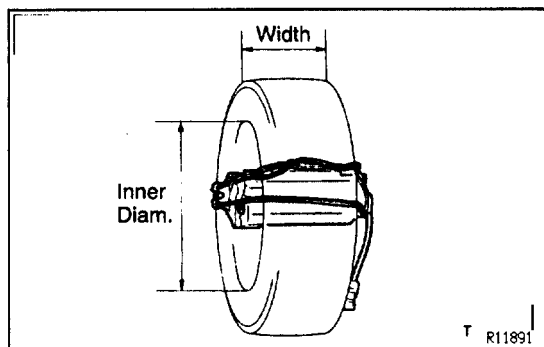


HINT: To calculate the square of the stripped wire harness section:-

$$\text{Square} = 3.14 \times (\text{Diameter})^2 \text{ divided by } 4$$



R13514



T R11891

CAUTION: If the front passenger airbag assembly is tied down by too thin a wire harness, it may snap. This is highly dangerous. Always use a wire harness which is at least 1.25 mm² (0.0019 in.).

(1) Wrap the wire harness around the tire, passing the wire harness through the installation holes indicated by arrows in the illustration.

(2) Position the front passenger airbag assembly inside the tire with the airbag deployment direction facing inside.

Tire size: Must exceed the following dimensions:-

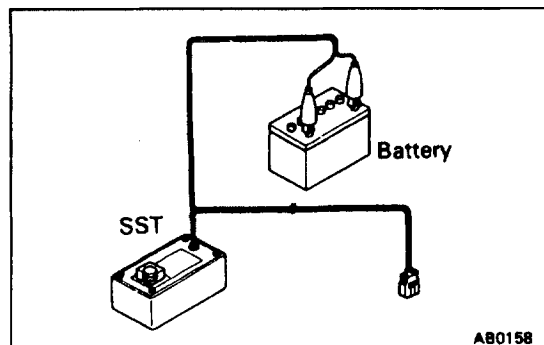
Width 185 mm (7.28 in.)

Inner diameter 360 mm (14.17 in.)

CAUTION:

- Make sure the wire harness is tight. It is very dangerous if a loose wire harness results in the front passenger airbag assembly coming free due to the shock of the airbag deploying.
- Always tie down the front passenger airbag assembly with the airbag door facing inside.

NOTICE: The tire will be marked by the airbag deployment, so use a redundant tire.

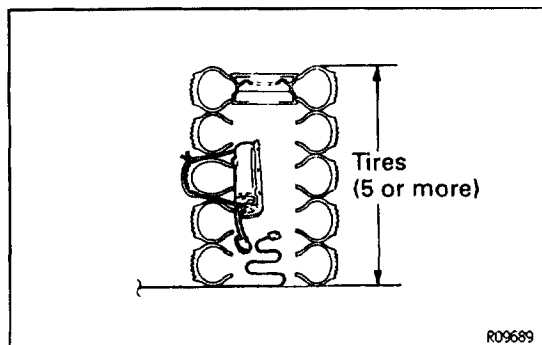


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3. CONFIRM FUNCTIONING OF SST

(See page RS-18)

SST 09082-00700

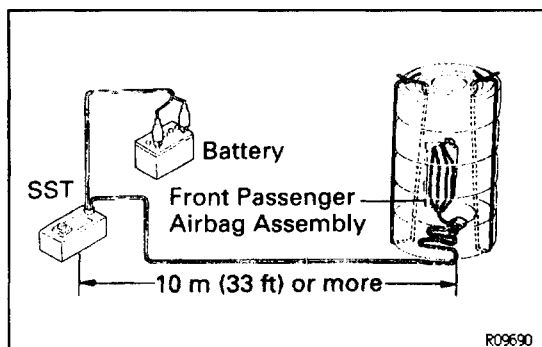
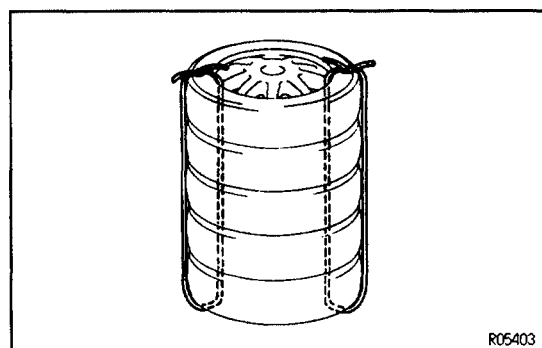


4. PLACE TIRES

- Place at least 2 tires under the tire to which the front passenger airbag assembly is tied.
- Place at least 2 tires over the tire to which the front passenger airbag assembly is tied. The top tire should have the wheel installed.
- Tie the tires together by 2 wire harnesses.

CAUTION: Make sure that the wire harnesses are tight. It is very dangerous if loose wire harnesses result in the tires coming free due to the shock of the airbag deploying.

HINT: Place the SST connector and wire harness inside tires. Provide at least 1 m (3 ft) of slack for the wire harness.



5. INSTALL SST

Connect the SST connector to the front passenger airbag assembly connector.

SST 09082-00700

NOTICE: To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.

6. AIRBAG DEPLOYMENT

- Connect the SST red clip to the battery positive (+) terminal and the black clip to the battery negative (-) terminal.
- Confirm that no-one is within 10 m (33 ft) of the tire the front passenger airbag assembly is tied to.
- Press the SST activation switch and deploy the airbag.

HINT: The airbag deploys simultaneously as the LED of the SST activation switch lights up.



7. DISPOSAL OF FRONT PASSENGER AIRBAG ASSEMBLY

CAUTION:

- The front passenger airbag assembly is very hot when the airbag is deployed, so leave it alone for at least 30 minutes after deployment.
 - Use gloves and safety glasses when handling a front passenger airbag assembly with deployed airbag.
 - Do not apply water, etc. to a front passenger airbag assembly with deployed airbag.
 - Always wash your hands with water after completing the operation.
- (a) Remove the front passenger airbag assembly from the tire.
- (b) Place the front passenger airbag assembly in a vinyl bag, tie the end tightly and dispose of it the same way as other general parts.