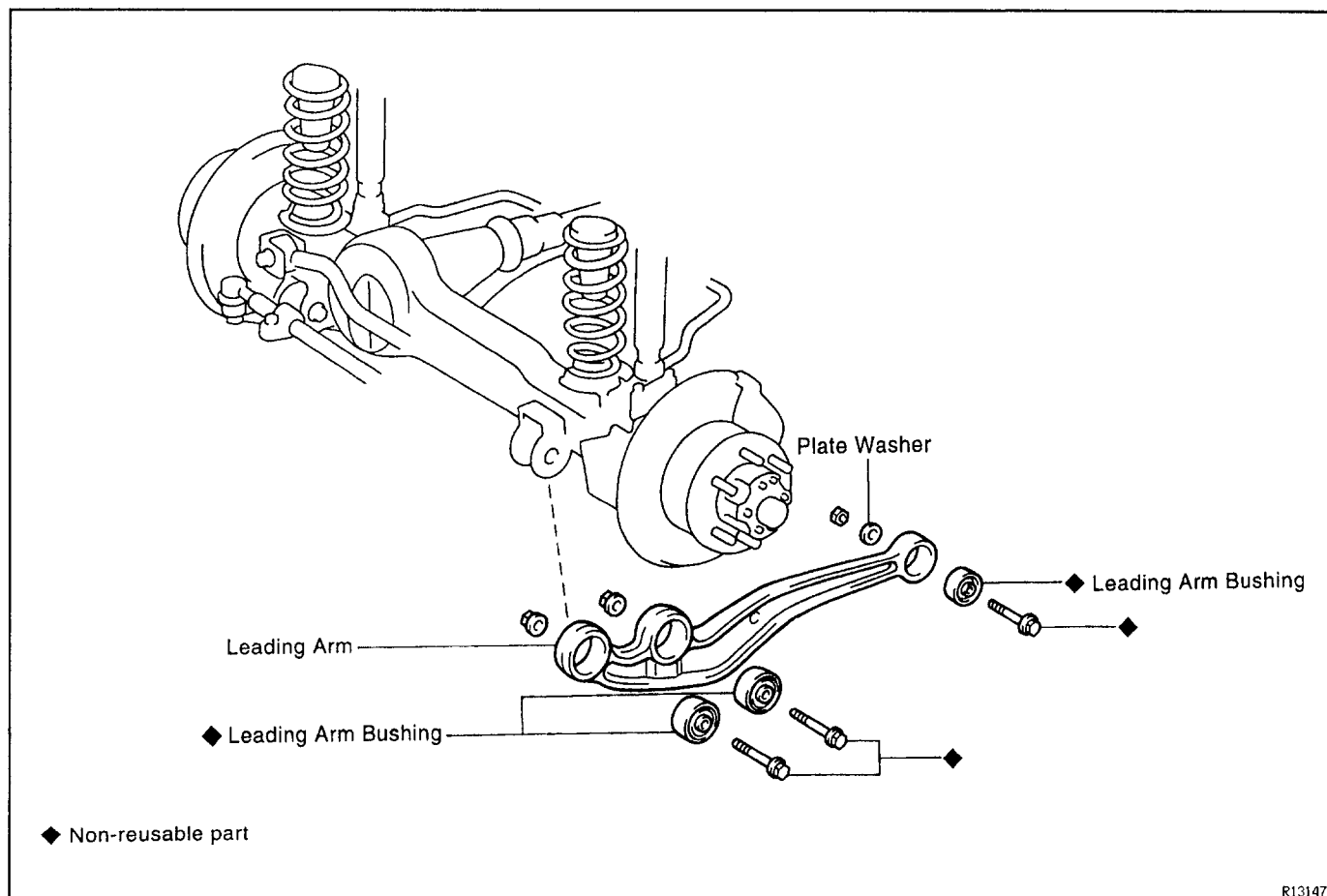


LEADING ARM COMPONENTS



LEADING ARM REMOVAL

Installation is in the reverse order of removal.

1. JACK UP VEHICLE

- (a) Jack up and support the frame with stands.
- (b) Hold the front axle housing with a jack.

2. REMOVE FRONT WHEEL

Torque:

Steel wheel:

147 N·m (1,500 kgf·cm, 109 ft·lbf)

Aluminum wheel:

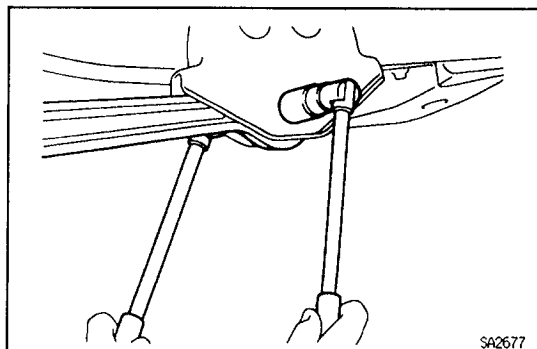
103 N·m (1,050 kgf·cm, 76 ft·lbf)

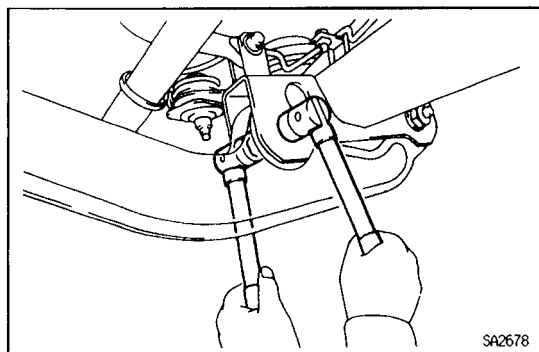
3. REMOVE LEADING ARM

- (a) Remove the bolt, plate washer and nut from the leading arm to the frame side.

Torque: 177 N·m (1,800 kgf·cm, 130 ft·lbf)

INSTALLATION HINT: After stabilizing the suspension, torque the bolt.



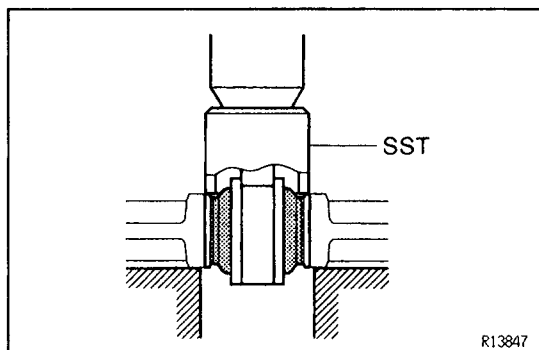


- (b) Remove the 2 bolts and nuts from the leading arm to the axle housing side.

Torque: 171 N·m (1,750 kgf·cm, 127 ft·lbf)

INSTALLATION HINT: After stabilizing the suspension, torque the bolts.

- (c) Remove the leading arm.



LEADING ARM BUSHING REPLACEMENT

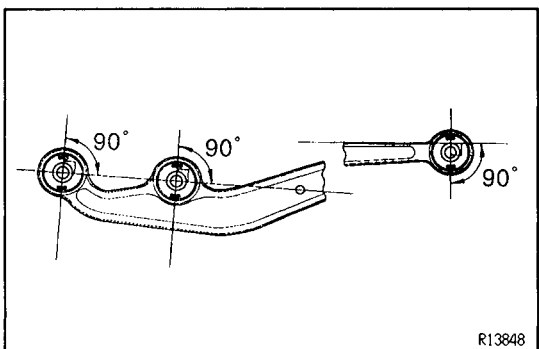
REPLACE BUSHINGS

Using SST and a press, replace the bushing from the leading arm.

SST

Front side: 09710-30050

Rear side: 09710-22041 (09710-02060)



HINT: When assembling the bushing, as shown in the illustration.