
TRANSFER

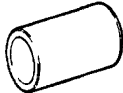
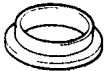
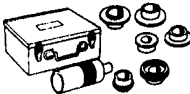
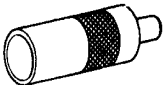
PRECAUTION

When working with FIPG material, you must observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the FIPG in approx. 1 mm (0.04 in.) wide bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.

PREPARATION

SST (SPECIAL SERVICE TOOLS)

	09223-15020	Oil Seal & Bearing Replacer	Dust deflector
	09223-00010	Cover & Seal Replacer	Center differential needle roller bearing
	09316-12010	Transfer Bearing Replacer	Center differential rear taper roller bearing Center differential clutch hub
	09316-20011	Transfer Bearing Replacer	Front case bearing race Dust deflector
	09316-60010	Transmission & Transfer Bearing Replacer	
	(09316-00010)	Replacer Pipe	Input shaft oil seal Front case bearing case
	(09316-00020)	Replacer "A"	Rear extension housing ball bearing
	(09316-00030)	Replacer "B"	Input shaft oil seal Front case bearing race Input shaft rear ball bearing
	(09316-00040)	Replacer "C"	Front case bearing race Front output shaft Dust deflector
	(09316-00060)	Replacer "E"	Front extension housing oil seal