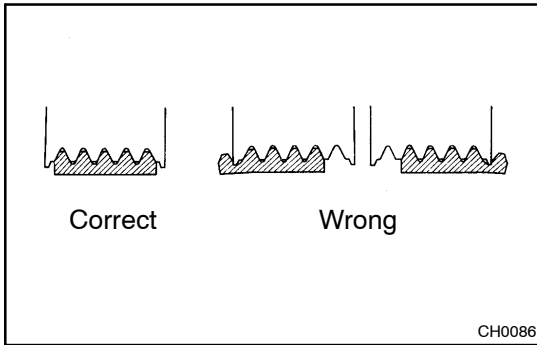


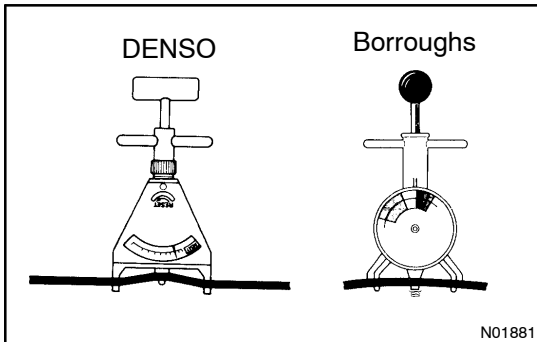


DRIVE BELT ON-VEHICLE INSPECTION

AC2QG-01

1. INSPECT DRIVE BELT'S INSTALLATION CONDITION

Check that drive belt fits properly in the ribbed grooves.



2. INSPECT DRIVE BELT TENSION

Using a belt tension gauge, check the drive belt tension.

Belt tension gauge:

DENSO BTG-20 (95506-00020) or

Borroughs No. BT-33-73F

Drive belt tension:

New belt 100-150 lbf

Used belt 60-100 lbf

HINT:

- "New belt" refers to a belt which has been used less than 5 minutes on a running engine.
- "Used belt" refers to a belt which has been on a running engine for 5 minutes or more.
- After installing the drive belt, check that it fits properly in the ribbed grooves.