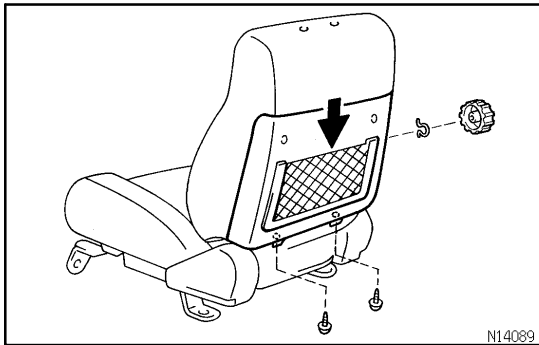




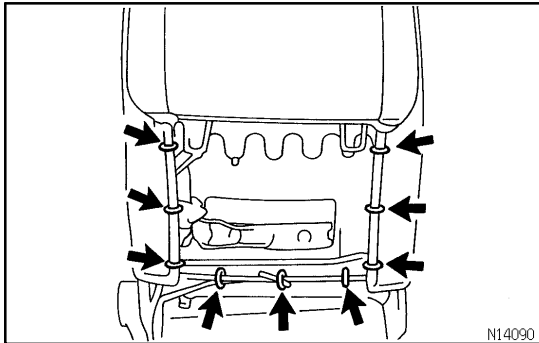
DISASSEMBLY

1. **REMOVE FRONT SEAT HEADREST**
2. **REMOVE SIDE SUPPORT ADJUSTER KNOB**

Using a screwdriver, remove the snap ring and side support adjuster knob.

3. **REMOVE SEATBACK BOARD**

- (a) Remove the 2 screws.
- (b) Slide the board downward to remove it.



4. **REMOVE FRONT SEATBACK ASSEMBLY**

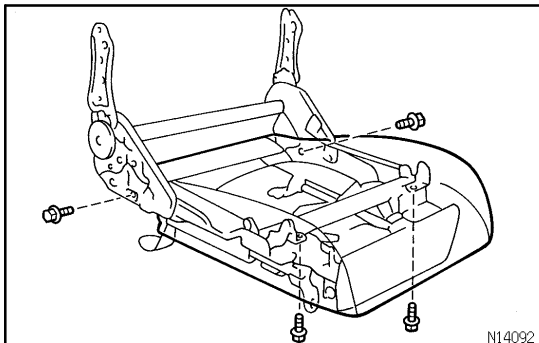
- (a) Using a hog ring pliers, remove the hog ring backward of seatback.
- (b) Remove the 4 bolts and front seatback assembly.

Torque: 30 N·m (300 kgf·cm, 22 ft·lbf)

5. **REMOVE FRONT SEAT CUSHION INNER SHIELD**

6. **REMOVE FRONT SEAT INNER BELT**

7. **REMOVE FRONT SEAT CUSHION SHIELD**



8. **REMOVE FRONT SEAT CUSHION**

- (a) Remove the 4 bolts.

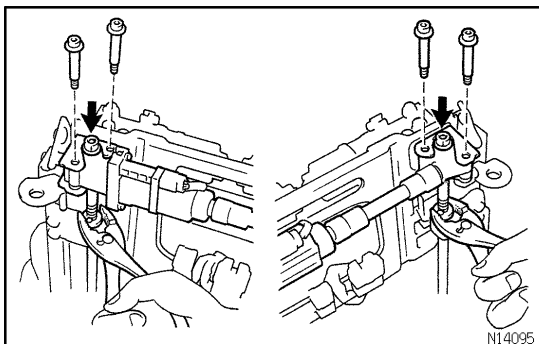
Torque: 30 N·m (300 kgf·cm, 22 ft·lbf)

- (b) Disconnect the connector, then remove the front seat cushion.

9. **REMOVE SEAT CUSHION REAR PROTECTOR**

10. **REMOVE RECLINING ADJUSTER INSIDE COVER**

Remove the 4 screws and reclining adjuster inside cover LH and RH.



11. **REMOVE POWER ADJUST FRONT SHIELD**

Remove the 2 screws and front shield.

12. **REMOVE SLIDE MOTOR**

- (a) Using the 5.0 mm (0.20 in.) hexagon wrench, remove the 4 housing bracket screws.

Torque: 10 N·m (100 kgf·cm, 7.0 ft·lbf)

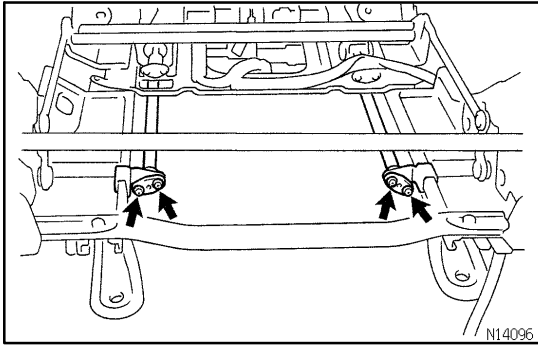
- (b) Hold the front seat horizontal jack screw with a plier, and remove the 2 nuts and 2 washers.

Torque: 2.0 N·m (20 kgf·cm, 17 in·lbf)

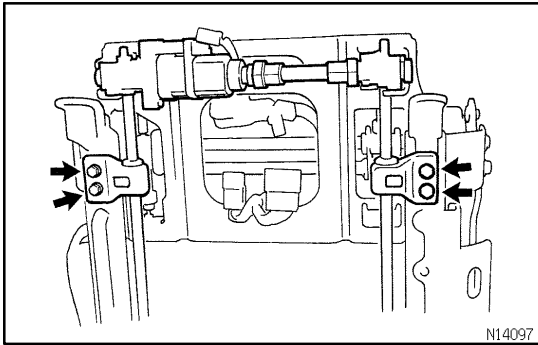
HINT:

At the time of installation, apply adhesive to nut.

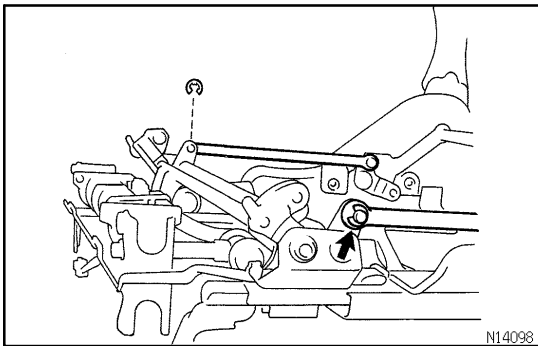
Part No. 08833 – 00070, THREE BOND 1324 or equivalent



- (c) Remove the 4 screws and 2 vertical adjuster bushes.

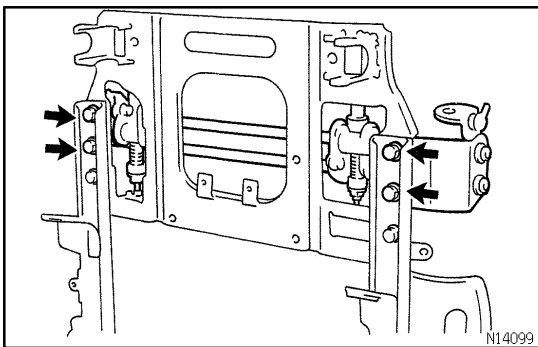


- (d) Remove the 4 bolts, slide motor, front seat slide housing and front seat horizontal jack screw.
Torque: 19 N·m (200 kgf·cm, 14 ft·lbf)
 (e) Loosen the seat adjuster nut, then remove the slide motor.

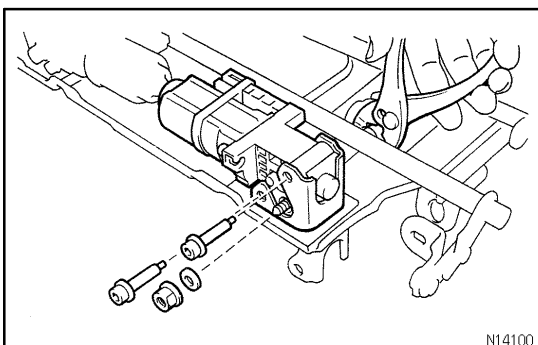


13. REMOVE REAR VERTICAL MOTOR

- (a) Remove the 2 E-rings, and disconnect the No. 1 vertical seat link.



- (b) Remove the 4 bolts, vertical rod hold bracket RH and vertical rod hold bracket LH.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

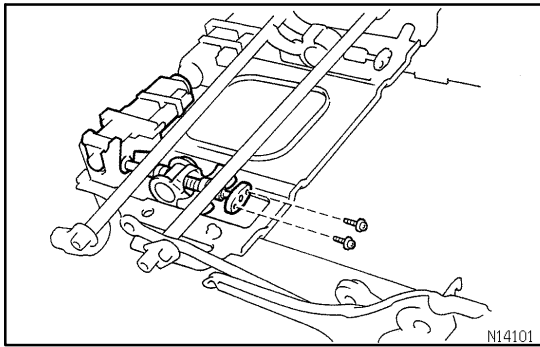


- (c) Using the 5.0 mm (0.20 in.) hexagon wrench, remove the 2 housing support bracket screws.
Torque: 10 N·m (100 kgf·cm, 7.0 ft·lbf)
 (d) Hold the No. 2 vertical travel jack screw with a plier, remove the nut and washer.
Torque: 2.0 N·m (20 kgf·cm, 17 in·lbf)

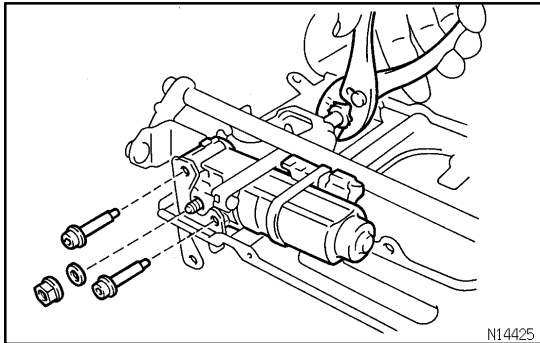
HINT:

At the time of reassembly, apply adhesive to nut.

Part No. 08833-00070, THREE BOND 1324 or equivalent



- (e) Remove the 2 screws, vertical adjuster bush, rear vertical motor and No. 2 vertical seat link.



14. REMOVE FRONT VERTICAL MOTOR

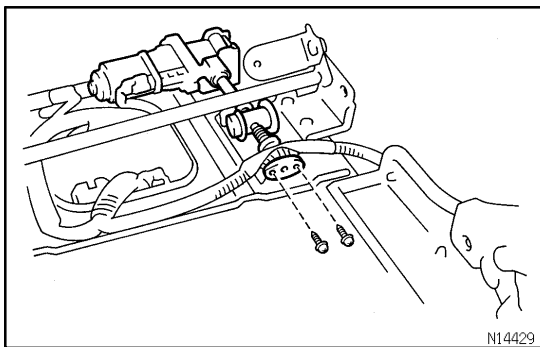
- (a) Using the 5.0 mm (0.20 in.) hexagon wrench, and remove the 2 housing support bracket screws.
Torque: 10 N·m (100 kgf·cm, 7.0 ft·lbf)
- (b) Hold the No. 1 vertical travel jack screw with a plier, remove the nut and washer.

HINT:

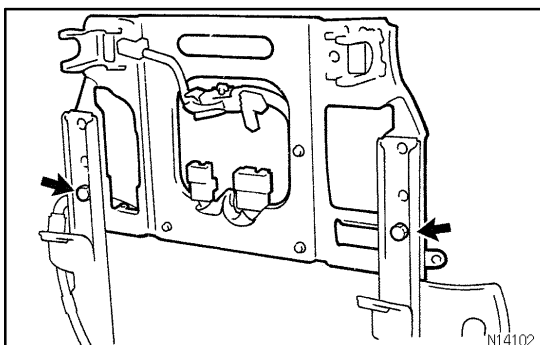
At the time of reassembly, apply adhesive to nut.

Part No. 08833-00070, THREE BOND 1324 or equivalent

Torque: 2.0 N·m (20 kgf·cm, 15 ft·lbf)

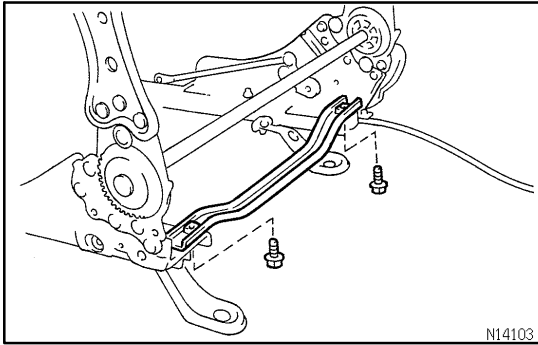


- (c) Remove the 2 screws, vertical adjuster bush, front vertical motor and No. 1 vertical seat link.



15. REMOVE FRONT SEAT TRACK

- (a) Remove the 2 bolts and front seat motor side housing.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)



- (b) Remove the 2 bolts, seat track inner reinforcement, then separate the seat track RH and LH.

Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

- (c) Remove the reclining connecting rod.

16. REMOVE SEAT WIRE

17. REMOVE RECLINING MOTOR

18. REMOVE RECLINING HINGE COVER