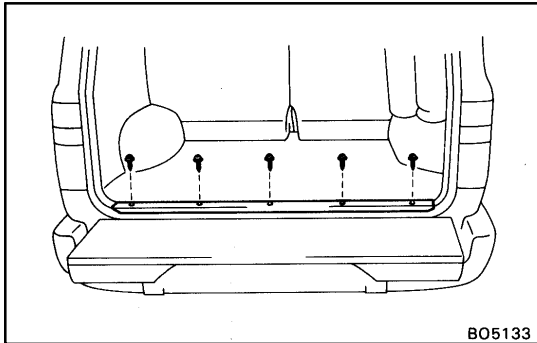


REMOVAL

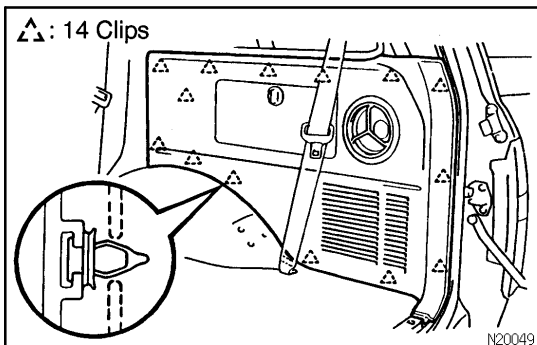
HINT:

Tape the screwdriver tip before using to pry parts.

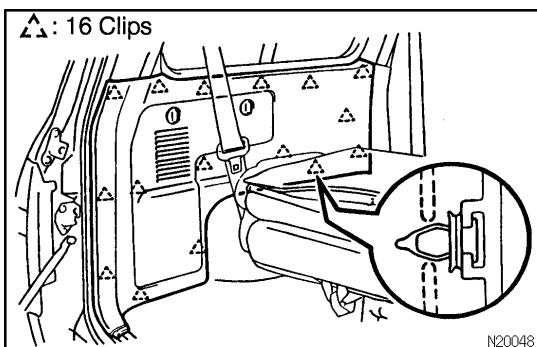
1. **CHECK OPERATION TO THE SLIDING ROOF**



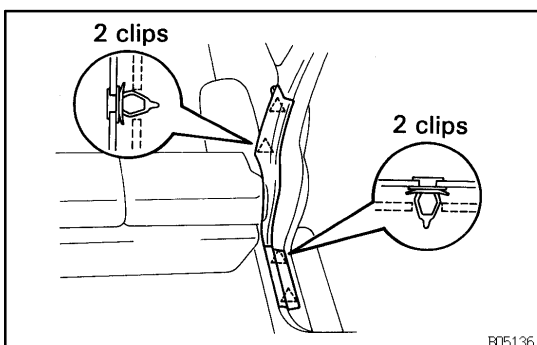
2. **REMOVE BACK DOOR SCUFF PLATE**
3. **w/ No. 2 Rear Seat**
REMOVE NO. 2 REAR SEAT



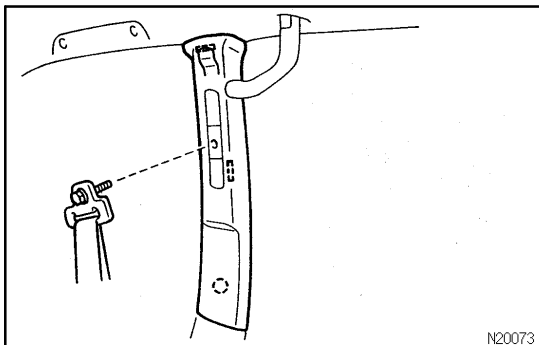
4. **REMOVE QUARTER TRIM RH**



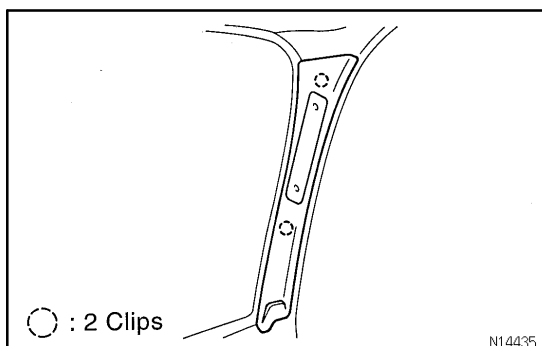
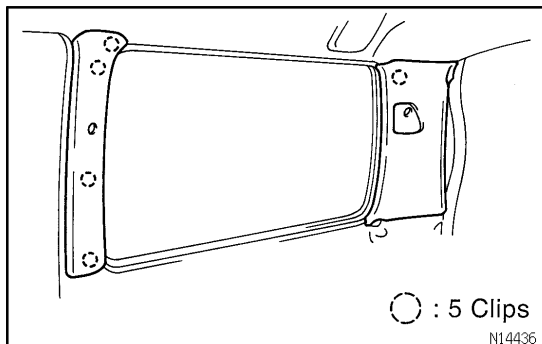
5. **REMOVE QUARTER TRIM LH**



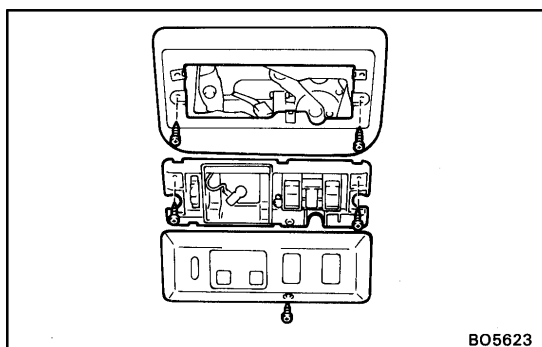
6. **REMOVE REAR SEAT SIDE GARNISH**
7. **REMOVE REAR DOOR SCUFF PLATE**
8. **REMOVE COWL SIDE TRIM**
9. **REMOVE FRONT AND REAR DOOR OPENING TRIM**
10. **REMOVE CENTER PILLAR LOWER GARNISH**



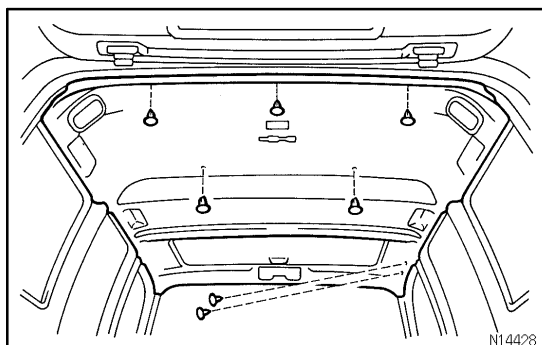
11. REMOVE FRONT SEAT OUTER BELT SHOULDER ANCHOR
12. REMOVE CENTER PILLAR UPPER GARNISH
13. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER
14. REMOVE NO. 1 REAR SEAT OUTER BELT SHOULDER ANCHOR
15. w/ No. 2 Rear Seat
REMOVE NO. 2 REAR SEAT OUTER BELT SHOULDER ANCHOR
16. REMOVE QUARTER AND REAR PILLAR GARNISH
17. REMOVE ASSIST GRIPS



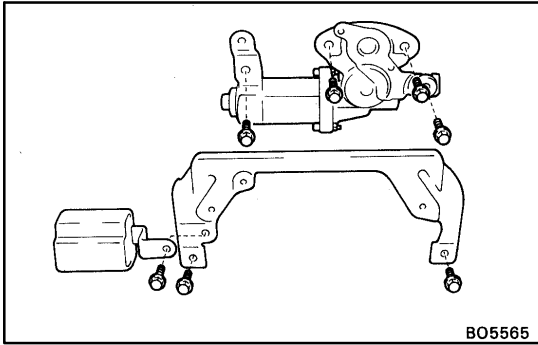
18. REMOVE FRONT PILLAR GARNISH
19. REMOVE SUN VISORS AND HOLDERS
20. REMOVE INNER REAR VIEW MIRROR
21. REMOVE PERSONAL LIGHT ASSEMBLY AND PERSONAL LIGHT COVER
22. REMOVE NO. 1 AND NO. 2 ROOM LIGHT
23. REMOVE BACK DOOR OPENING TRIM
24. REMOVE SLIDING ROOF OPENING MOULDING



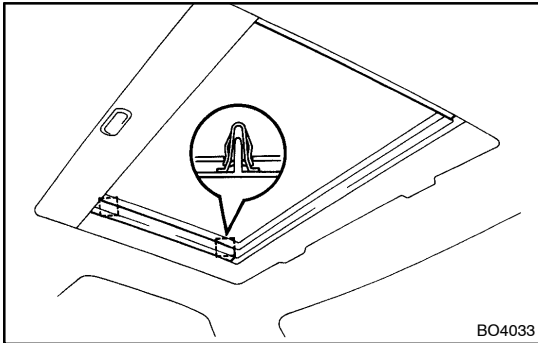
25. REMOVE CONTROL SWITCH
 - (a) Remove the screw.
 - (b) Using a screwdriver, remove the switch cover.
 - (c) Remove the 2 screws and switch body, then disconnect the connector.
 - (d) Remove the 2 screws and bracket.



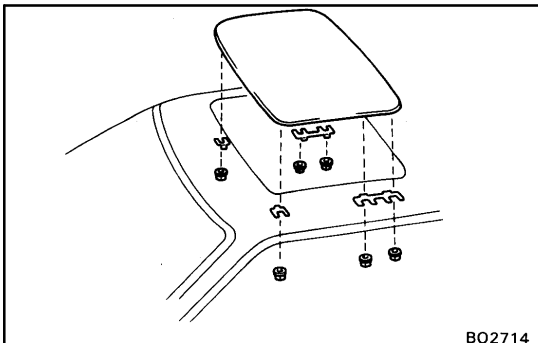
26. REMOVE ROOF HEADLINING
 - (a) Using the clip remover, remove the 7 clips.
 - (b) Remove the roof headlining.

**27. REMOVE DRIVE GEAR ASSEMBLY**

- (a) Remove the bolt and drive gear control relay, then disconnect the connector.
- (b) Remove the 2 bolts and bracket.
- (c) Remove the 4 bolts and drive gear assembly, then disconnect the connector.

**28. REMOVE SLIDING ROOF GARNISHES**

Using a screwdriver, pry loose the 2 clips and remove the inner side garnish.

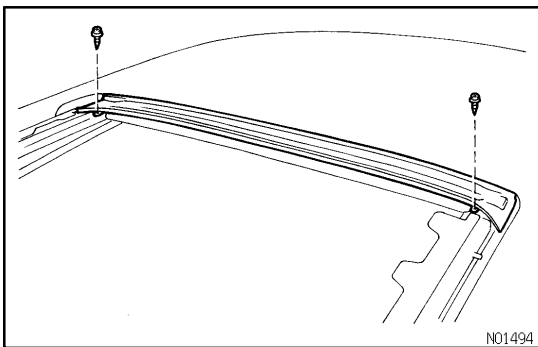
**29. REMOVE SLIDING ROOF GLASS**

- (a) Remove the 6 nuts and shims.

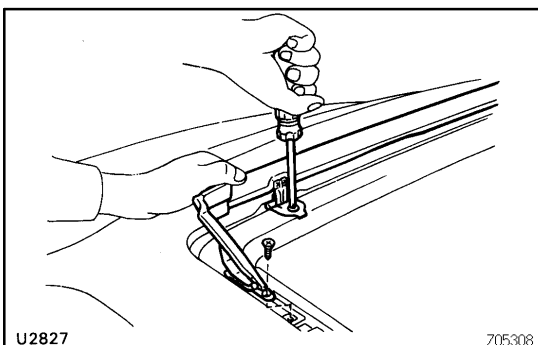
HINT:

Make sure of the number of shims.

- (b) Pull the glass upward to remove it.

**30. REMOVE DRIP CHANNEL**

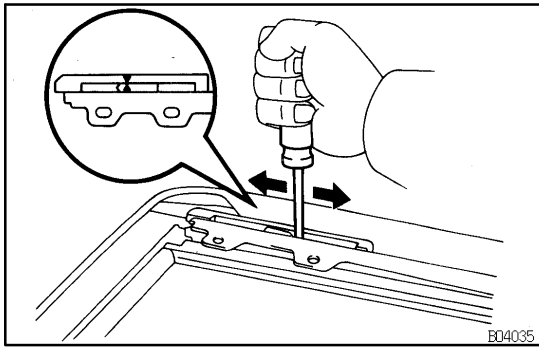
- (a) Remove the 2 screws.
- (b) Pull the channel forwards to remove it.

**31. REMOVE WIND DEFLECTOR**

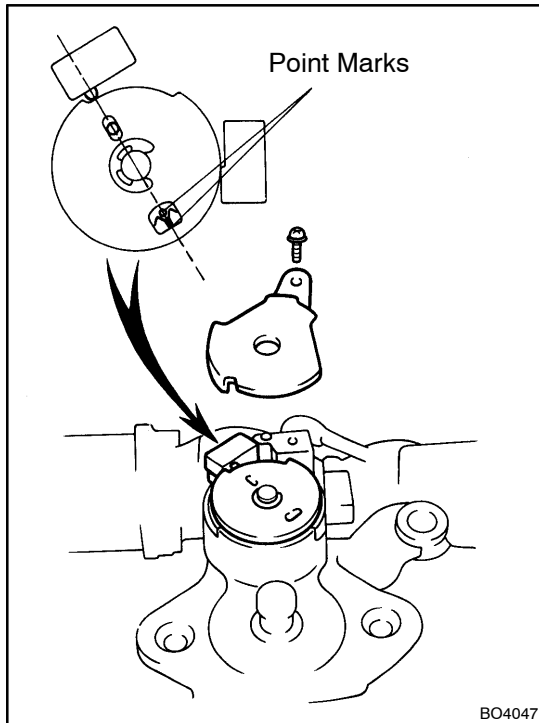
Remove the 4 screws and wind deflector.

32. REMOVE SLIDING ROOF HOUSING

- (a) Disconnect the drain hose.
- (b) Remove the 3 nuts, 12 screw and housing.

**33. ADJUST DRIVE RAIL****HINT:**

Adjust the drive rail to a closed and tilted down position.
Using a screwdriver, slide the link forward or backward to align the 2 marks, as shown.

**34. ADJUST AND INSTALL DRIVE GEAR ASSEMBLY**

- (a) Remove the screw and cam plate cover.
- (b) Remove the large screw, washers and shims.
- (c) Turn the drive shaft by screwdriver to align the housing and gear point mark, as shown.
- (d) Install the cam plate cover with the screw.
- (e) Install the drive gear assembly with 4 bolts.
- (f) Connect the connector.

35. INSTALL DRIVE GEAR CONTROL RELAY AND BRACKET

- (a) Install the bracket with 2 bolts.
- (b) Install the drive gear control relay with the bolt, then connect the connector.